

FRONT TIE-DOWN INSTALLATION

Note: Loctite® 262 Threadlocker and Sealant - Red is required for proper installation of this kit.

FLSTC, FLSTF/B with Windshield

- Remove the detachable windshield per the owner's manual or windshield kit instructions. Remove the screws, windshield bushings and washers from one side of the auxiliary lighting mount (if present) or fork cover. Retain the screws and bushings for installation. The washers can be recycled or properly disposed of.
- 2. Position the windshield bushings against the front panel. Position the correct tie down bracket against the bushings
- 3. Apply a few drops of Loctite 262 Red to the clean screw threads.
- Install the correct tie down bracket against the windshield bushings with the screws. Tighten the screws to 3.95− 5.08 N·m (35−45 in-lbs).
- 5. Repeat steps for the opposite side. Install windshield. The 5/16-18 x 1.25 and 5/16-18 x 1.50 in long screws from this kit can be recycled or properly disposed of.

FLSTF/B without Windshield

- Remove the screws and trim strip from one side of the fork cover. The screws and trim strip can be recycled or properly disposed of.
- 2. Get two 5/16-24 x 16 mm (0.62 in) long screws, (purchased separately). Apply a few drops of Loctite 262.
- Install the correct tie down bracket against the fork cover. Tighten the screws to 3.95–5.08 N⋅m (35–45 in-lbs). Repeat steps for the opposite side. The 5/16-18 x 1.25 in and 5/16-18 x 1.50 in long screws from this kit can be recycled or properly disposed of.

FLHR/S:

- 1. Remove the detachable windshield per the instructions in the owner's manual.
- 2. Remove the windshield mounting nuts, bushings and studs from one side of the auxiliary lighting mount. Retain the bushings for installation. The studs and nuts can be recycled or properly disposed of.
- Position the windshield bushings against the auxiliary lighting mount. Position the correct tie down bracket against the bushings.
- Get two 5/16-18 x 1.25 in long screws from this kit. Apply a few drops of Loctite 262 Red to the clean screw threads. Install the tie down bracket. Tighten the screws to 3.95− 5.08 N·m (35−45 in-lbs).
- 5. Repeat Steps 2-4 for the opposite side. Install windshield.

FLHT/FLHX:

- 1. Remove the screws retaining the auxiliary lighting bracket, outer fairing skirt and inner fairing to the front forks **on one side of the vehicle**. The screws can be recycled or properly disposed of.
- 2. With Cross-Braced Steel Auxiliary Lighting Bracket or with Cast Auxiliary Lighting Brackets:
 - Position the correct tie down bracket over the auxiliary lighting bracket side plate, lining up the holes.
 - Get two 5/16-18 x 1.25 in long screws from this kit. Apply a few drops of Loctite 262 Red to the clean screw threads.
 - Install the tie down bracket. Tighten the screws to 3.95–5.08 N·m (35–45 in-lbs).
 - Position the correct tie down bracket over the outer fairing skirt and inner fairing.
 Position the auxiliary lighting bracket over the tie down bracket, lining up the holes.
 - Get two 5/16-18 x 1.25 in long screws from this kit. Apply a few drops of Loctite 262 Red to the clean screw threads.
 - Install the auxiliary lighting bracket and tie down bracket. Tighten the screws to 3.95– 5.08 N·m (35–45 in-lbs).
- 3. Repeat steps for the opposite side.

FLHTCU/FLHTK/FLHX/FLHXS:

- 1. Remove the acorn nuts and studs from one side of the vehicle. The nuts and studs can be recycled or disposed of properly.
- 2. Unplug turn signal.
- 3. Position the correct tie down bracket against the upright bar.
- 4. Route turn signal wire through slot on tie down and connect the turn signal.
- Get two 5/16-18 x 1.50 in long screws and two washers from this kit. Apply a few drops of Loctite 262 - Red to the clean screw threads. Install the tie down bracket. Tighten the screws to 3.95–5.08 N·m (35–45 in-lbs).
- 6. Repeat steps 1-5 for opposite side.