

ASSEMBLY INSTRUCTIONS

Quadro Square leg 2 person corner workstations U configuration

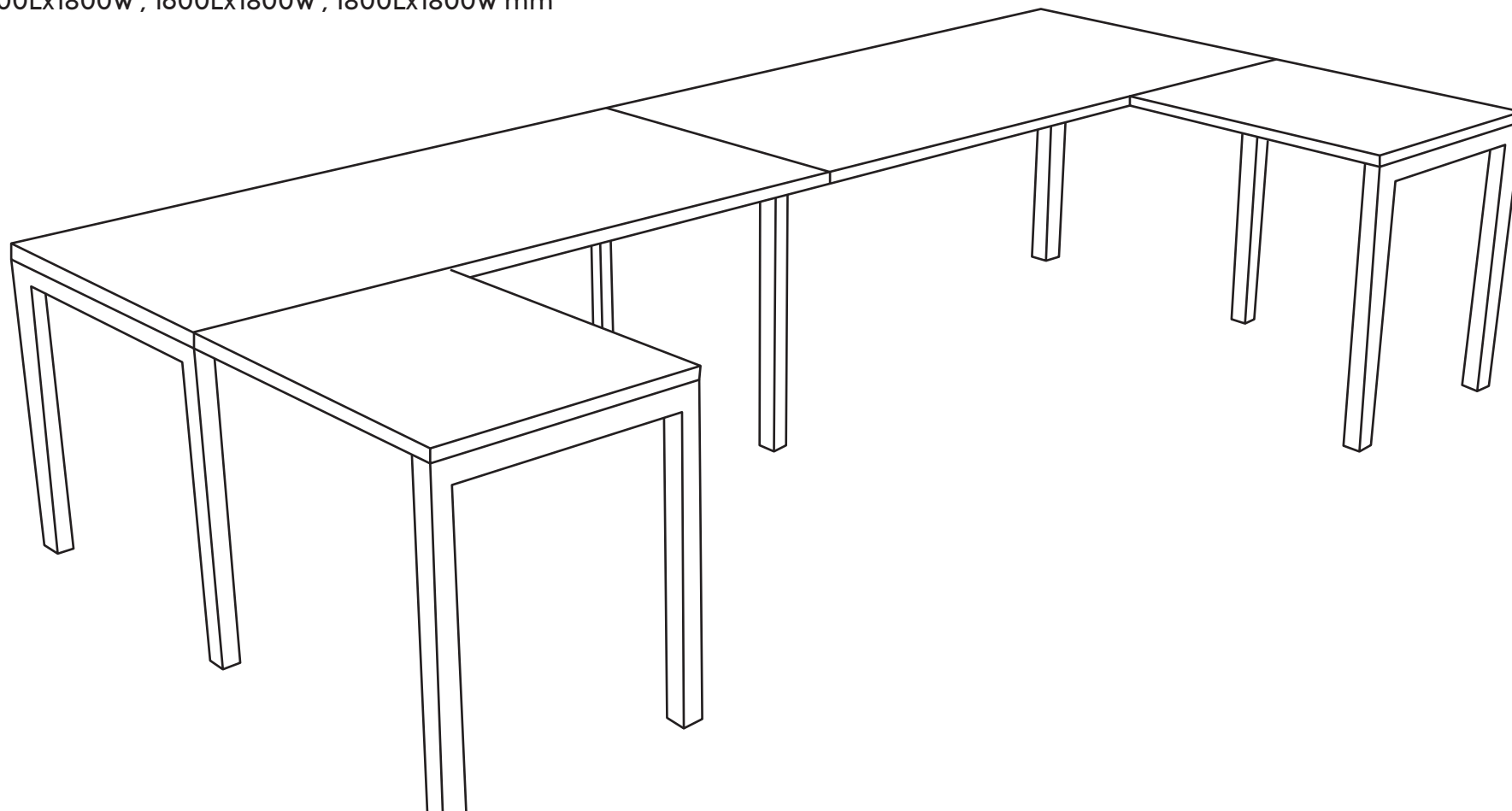
Sizes: 1400Lx1800W , 1600Lx1800W , 1800Lx1800W mm

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Tools Required: Power screwdriver; Allen key set (provided)

 2 persons required for installation

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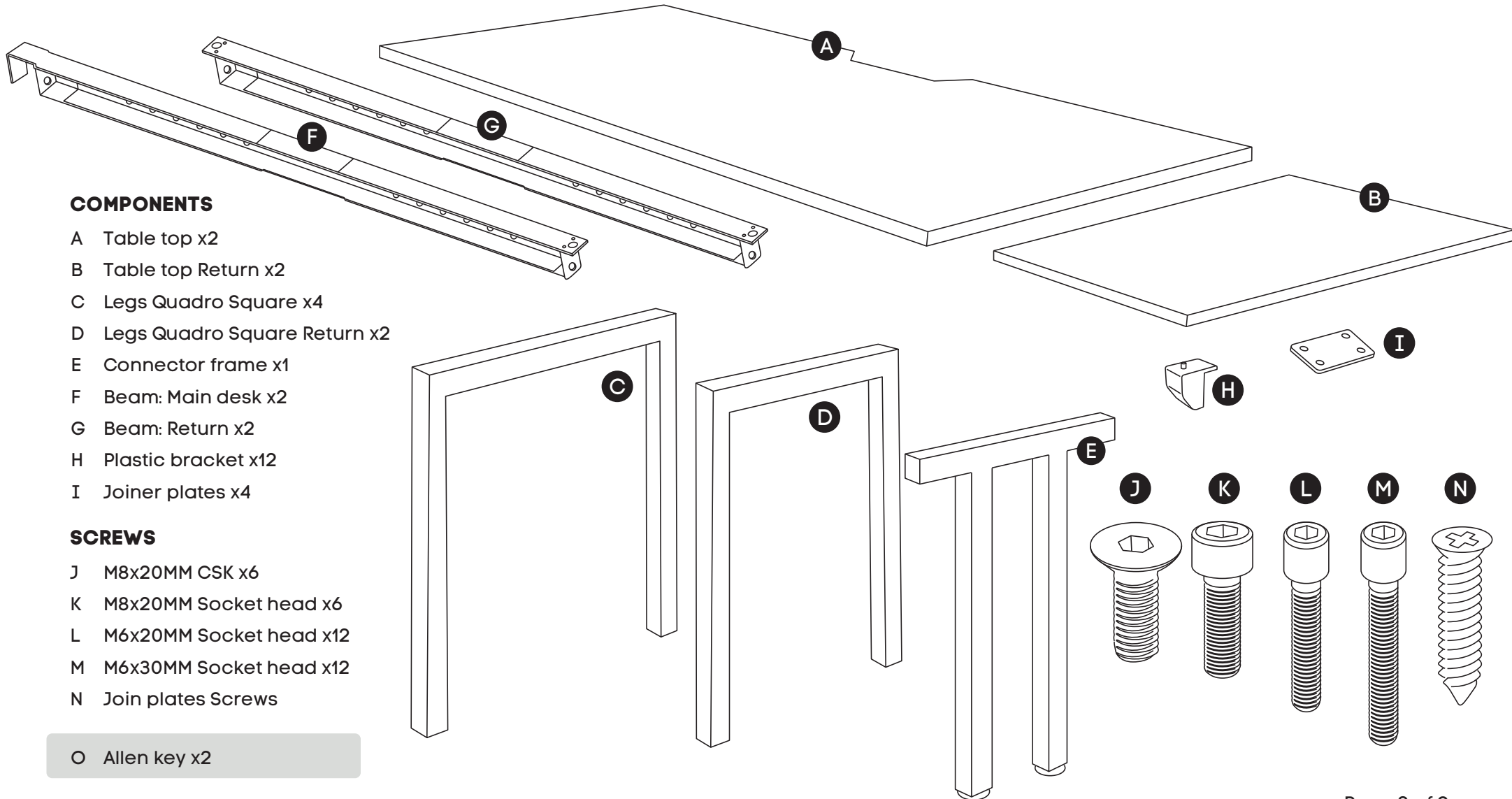
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COMPONENTS

- A Table top x2
- B Table top Return x2
- C Legs Quadro Square x4
- D Legs Quadro Square Return x2
- E Connector frame x1
- F Beam: Main desk x2
- G Beam: Return x2
- H Plastic bracket x12
- I Joiner plates x4

SCREWS

- J M8x20MM CSK x6
- K M8x20MM Socket head x6
- L M6x20MM Socket head x12
- M M6x30MM Socket head x12
- N Join plates Screws

O Allen key x2

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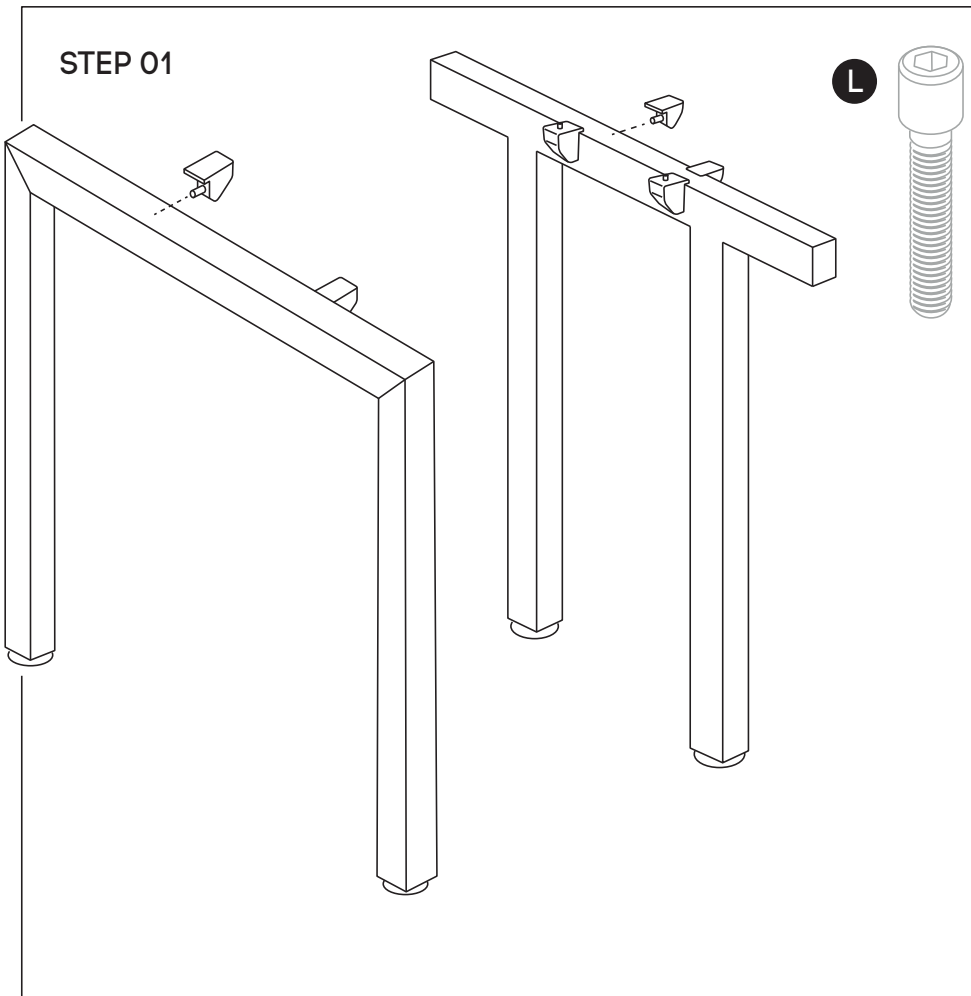
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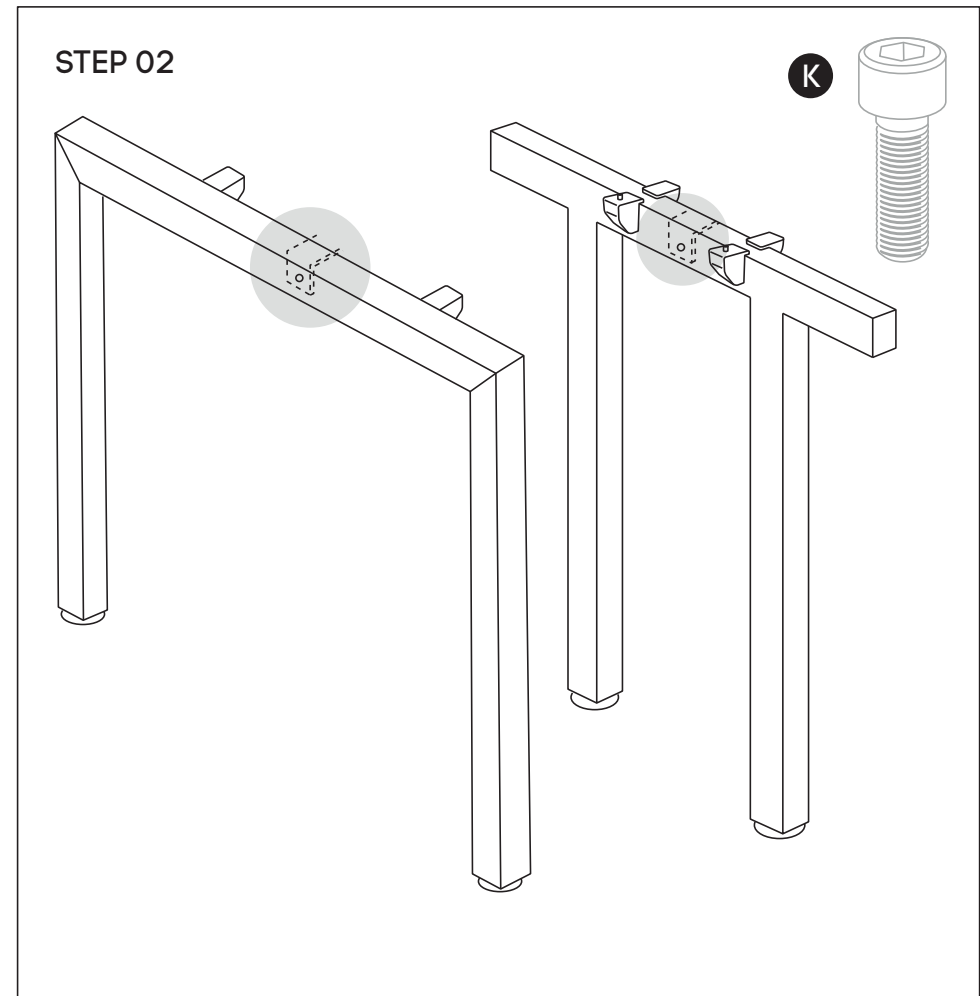
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Using Allen Key provided, attach 2 plastic brackets per leg **(C)(D)** (as per picture above) using M6x20MM **(L)** Socket head screw. Do the same with Connector frame **(E)**.



Using Allen Key provided, attach M8x20MM Socket head **(K)**-screw socket half way into leg for both legs **(C)** and into Connector frame **(E)**.

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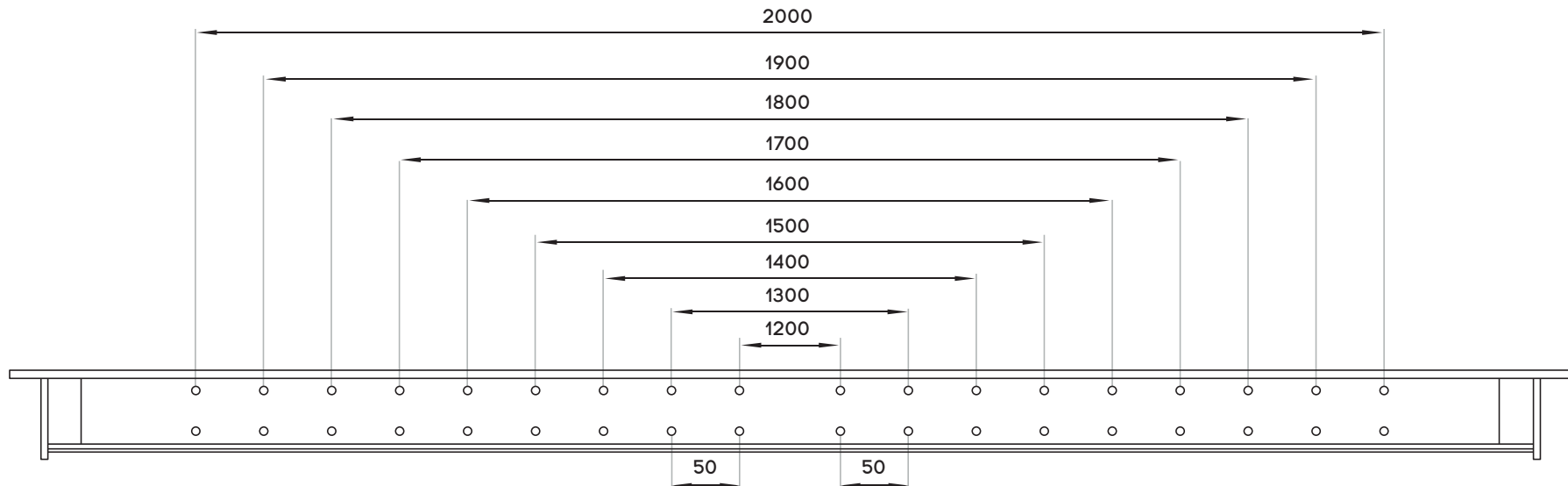
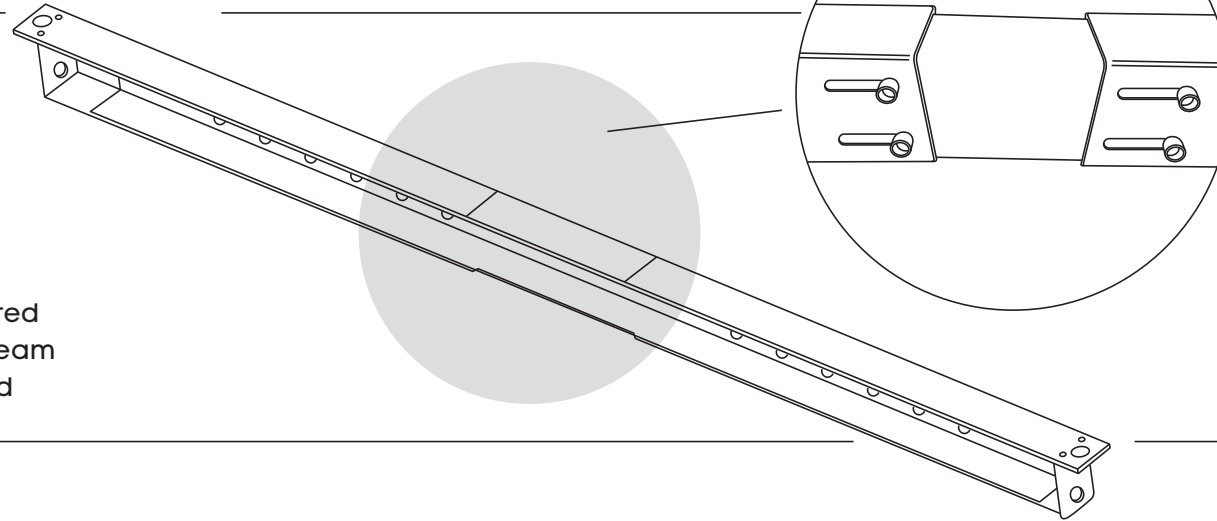
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STEP 03

Adjust extendable beam **(F)** to desired length using markers and secure beam at that length using screws provided



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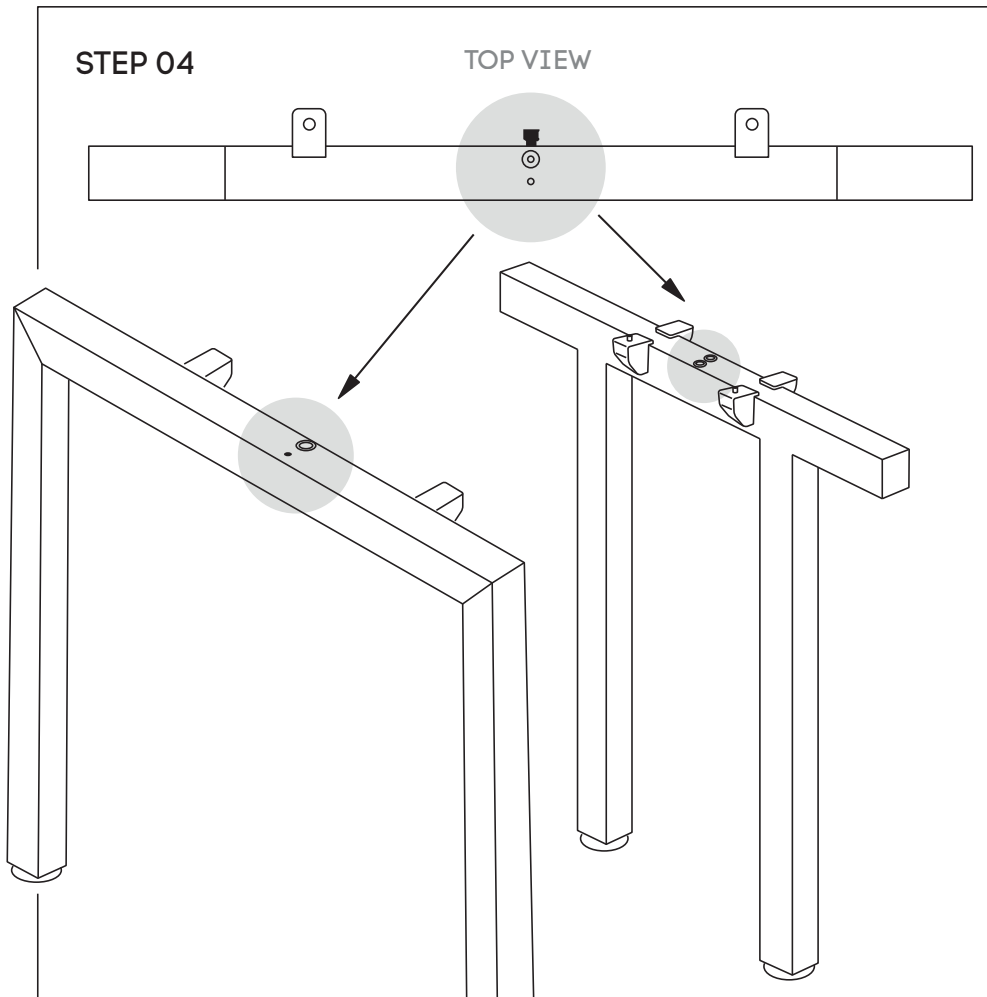
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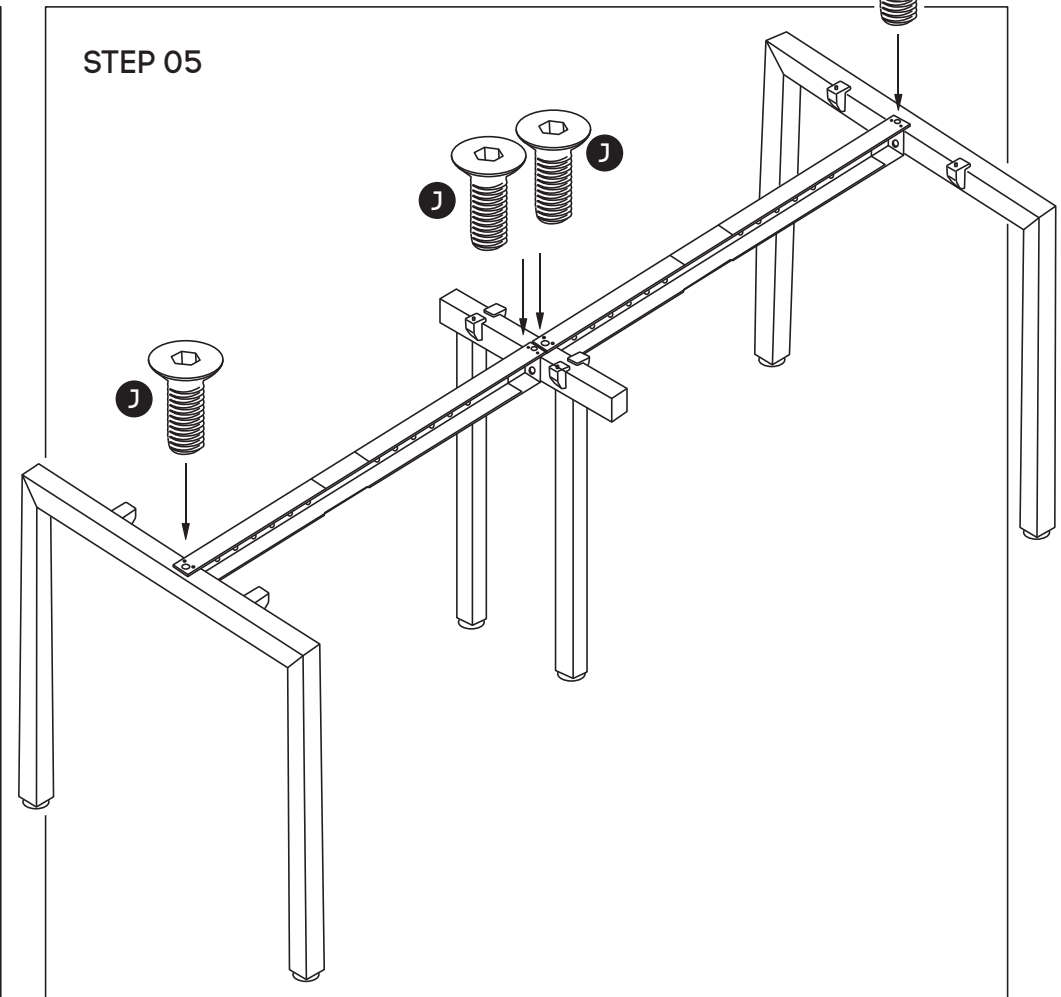
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Attach beam **(F)** to legs **(C)** and Connector frame **(E)** using nut insert in legs. See point attached



Frame looks like this. Using Allen Key, attach beam **(F)** with Socket **(J)**

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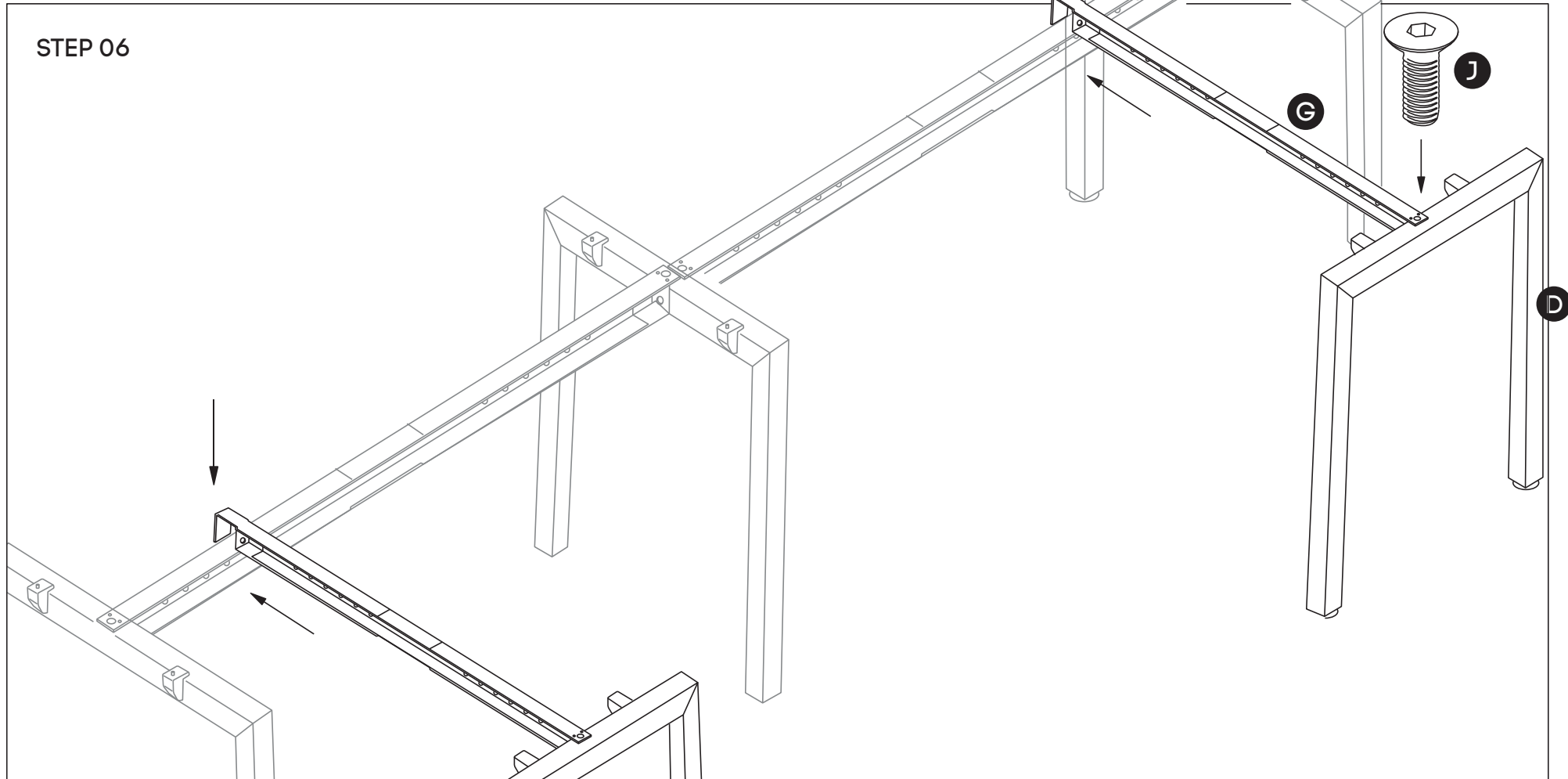
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Now attach the return beams (**G**) to return legs (**D**) using nut insert in legs. See point attached.
Then, connect the hook of the return beam to the beam of the main structure.

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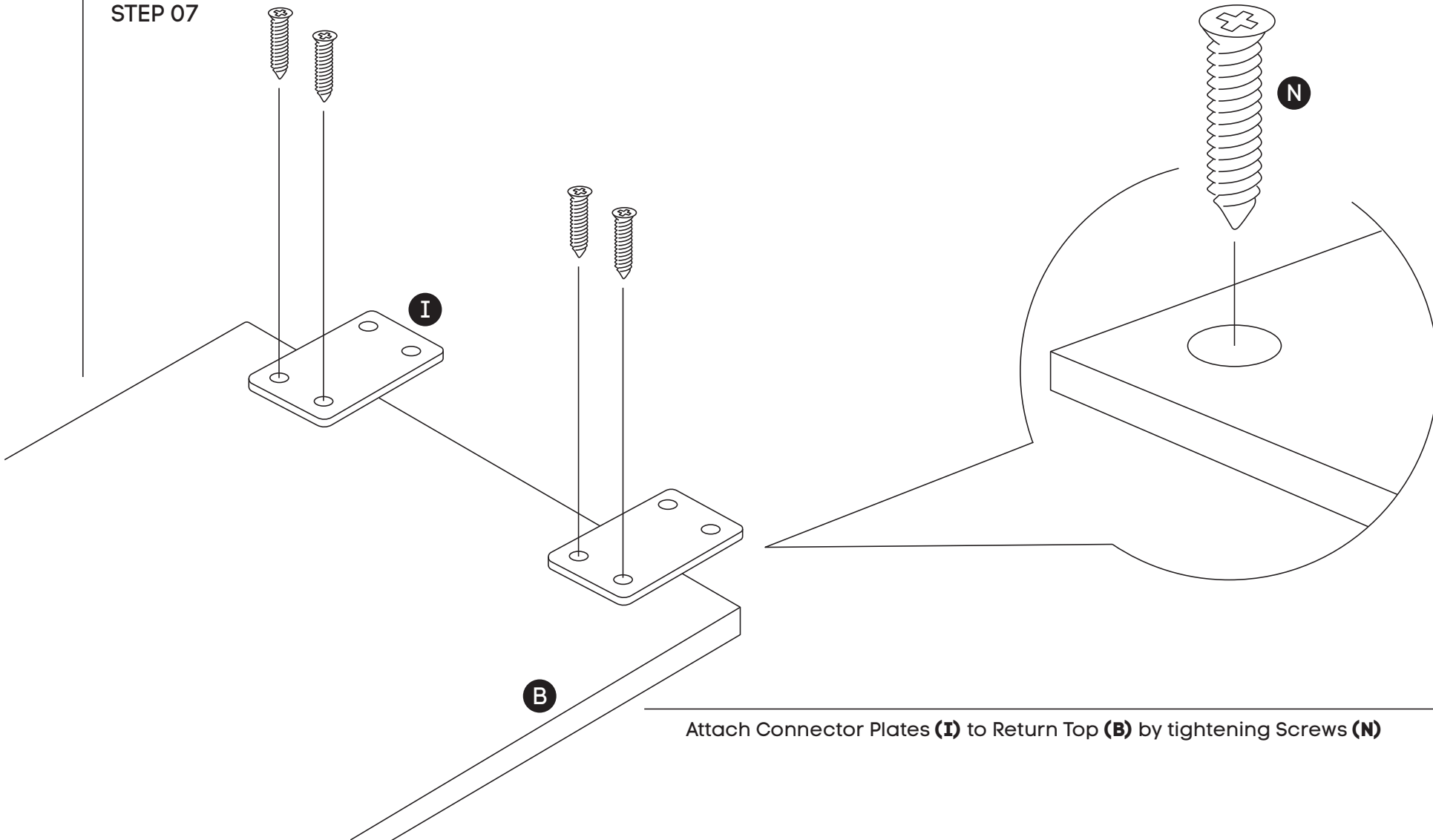
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STEP 07



Attach Connector Plates **(I)** to Return Top **(B)** by tightening Screws **(N)**

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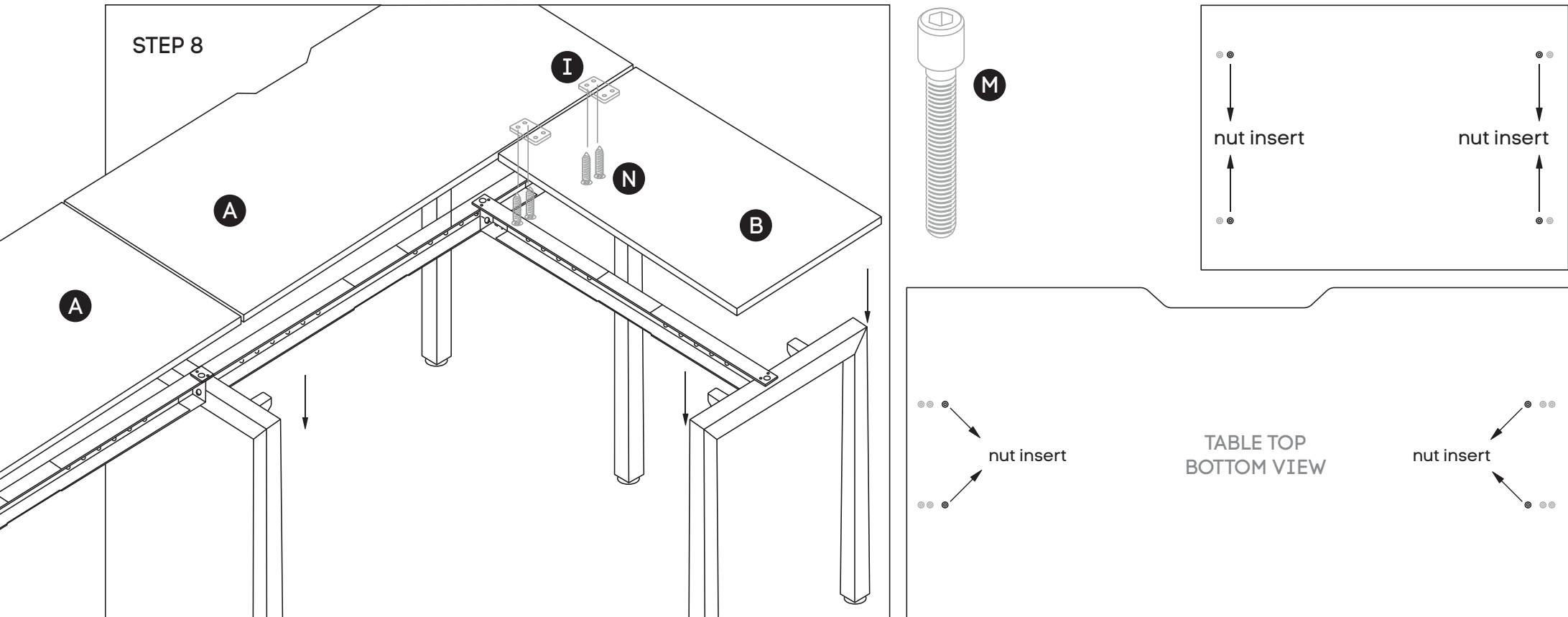
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- Place table tops **(A)** on top of frame - with cutout at the back of the desk.
- Using nut inserts in the desktop, use M6x30mm socket **(M)** and attach desktop to the frame.
- Using nut inserts in the desktop, use M6x30mm socket **(M)** and attach return desktops **(B)** to the frame.
- Once desktop are attached and secure to the frame, use woods screws **(N)** and secure joiner plates **(I)** to the underside of desktop A.

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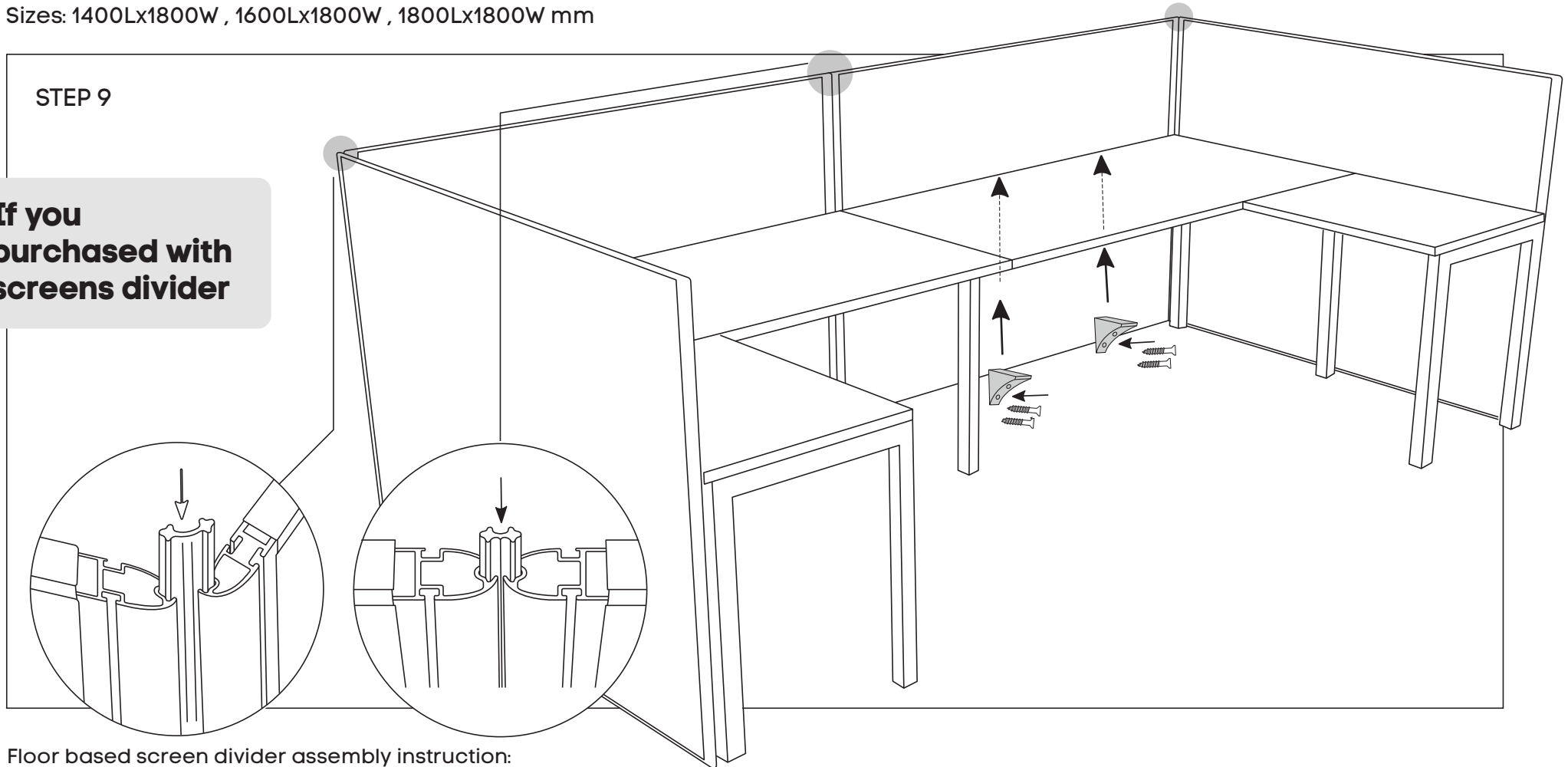
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STEP 9

**If you
purchased with
screens divider**



Floor based screen divider assembly instruction:

- Bring partition towards one another as on the picture. Using an Allen key remove top caps from the four screens uprights where they meet (circles painted in gray).
- Slide 2 way connectors rod - down between the 2 centre screens and slide the 2 way 90 degree connector rod -down between the end screens.
- Under the desktops, use I-shaped panel brackets to secure the screens to the table tops **(A)(B)**. Place two brackets in each screen.