

ASSEMBLY INSTRUCTIONS

Quadro Loop 4P workstation

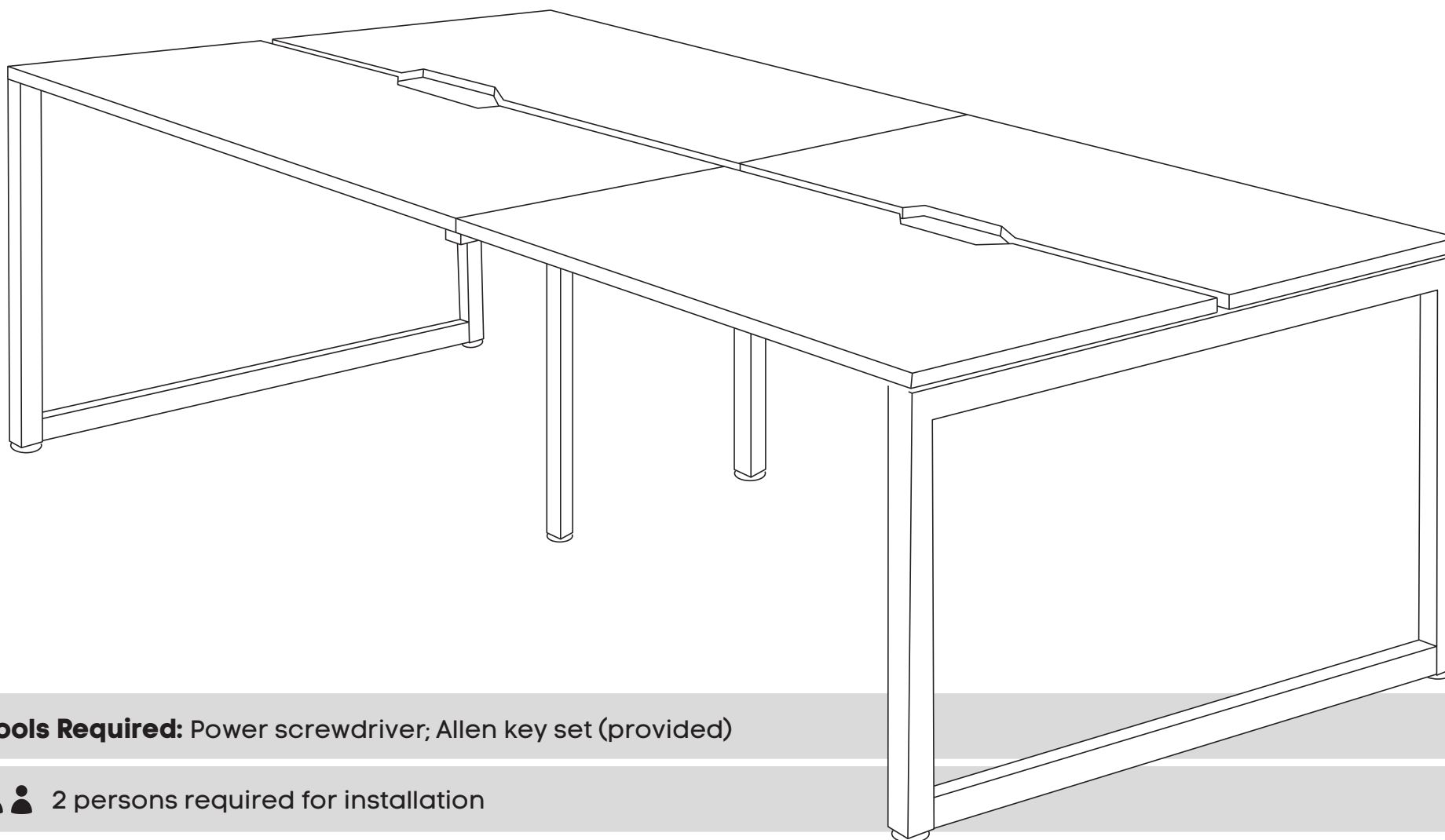
Sizes: 1200, 1400, 1600, 1800 mm

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Tools Required: Power screwdriver; Allen key set (provided)

 2 persons required for installation

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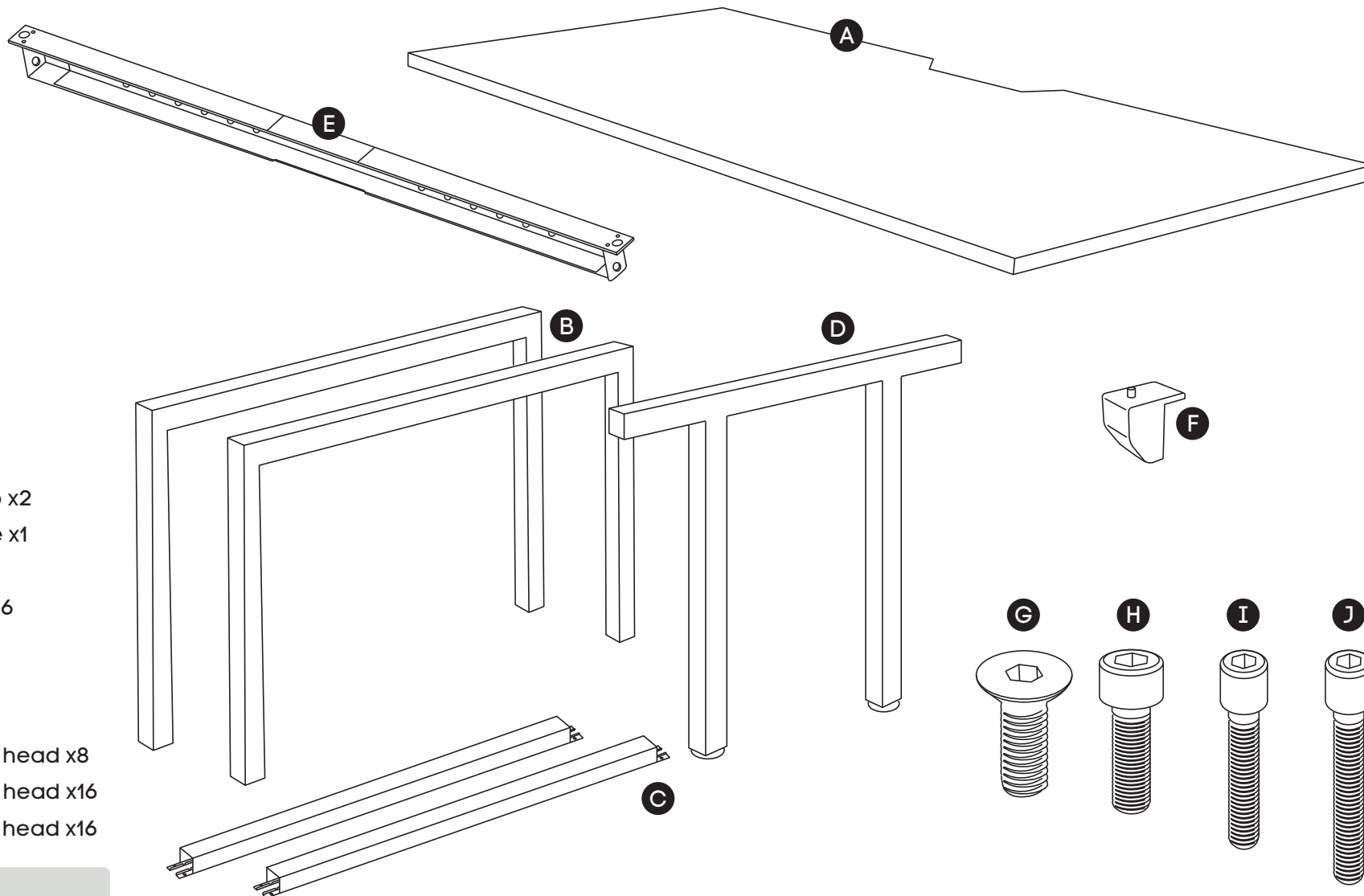
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COMPONENTS

- A Table top x4
- B Leg Quadro x2
- C Leg Quadro Loop x2
- D Connector frame x1
- E Beam x4 *
- F Plastic bracket x16

SCREWS

- G M8x20MM CSK x8
- H M8x20MM Socket head x8
- I M6x20MM Socket head x16
- J M6x30MM Socket head x16

- K Allen key x2

* Colour of the beam is always black, regardless desk frame colour.

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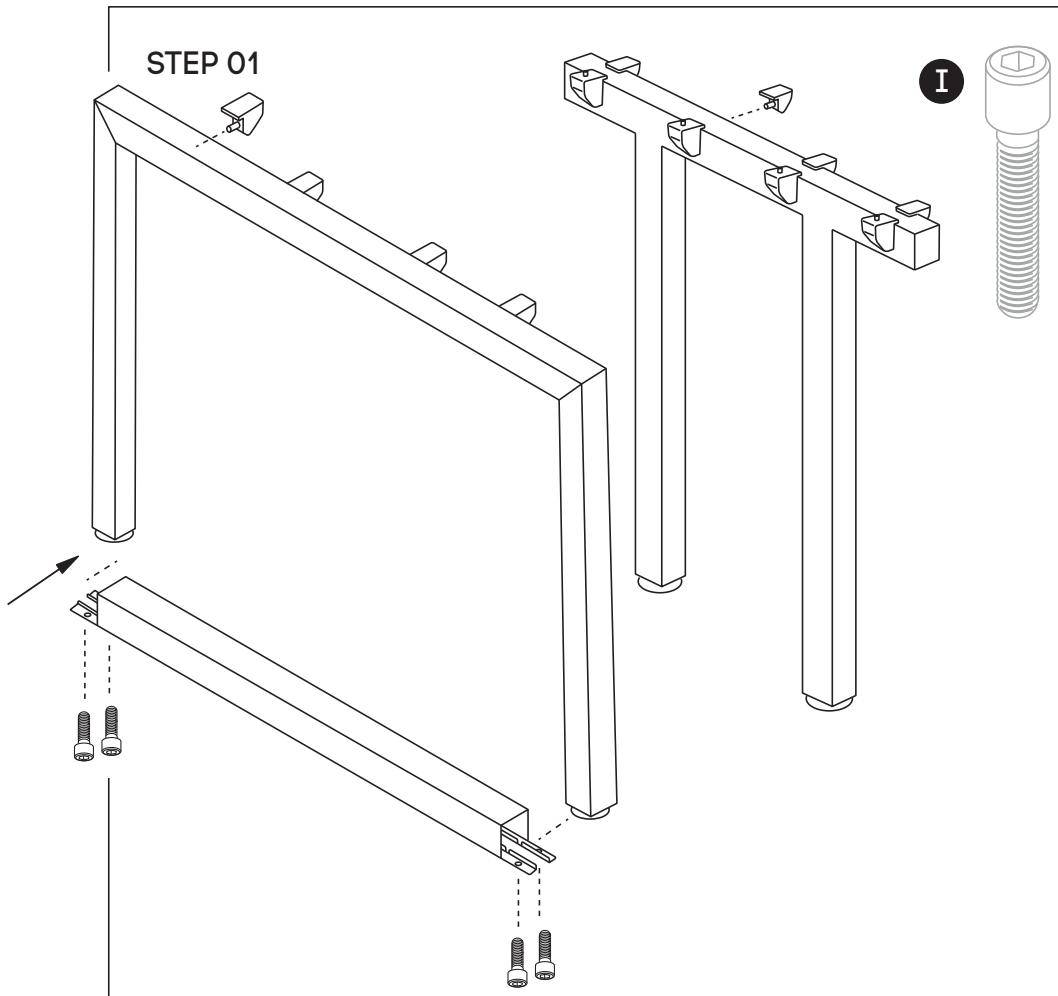
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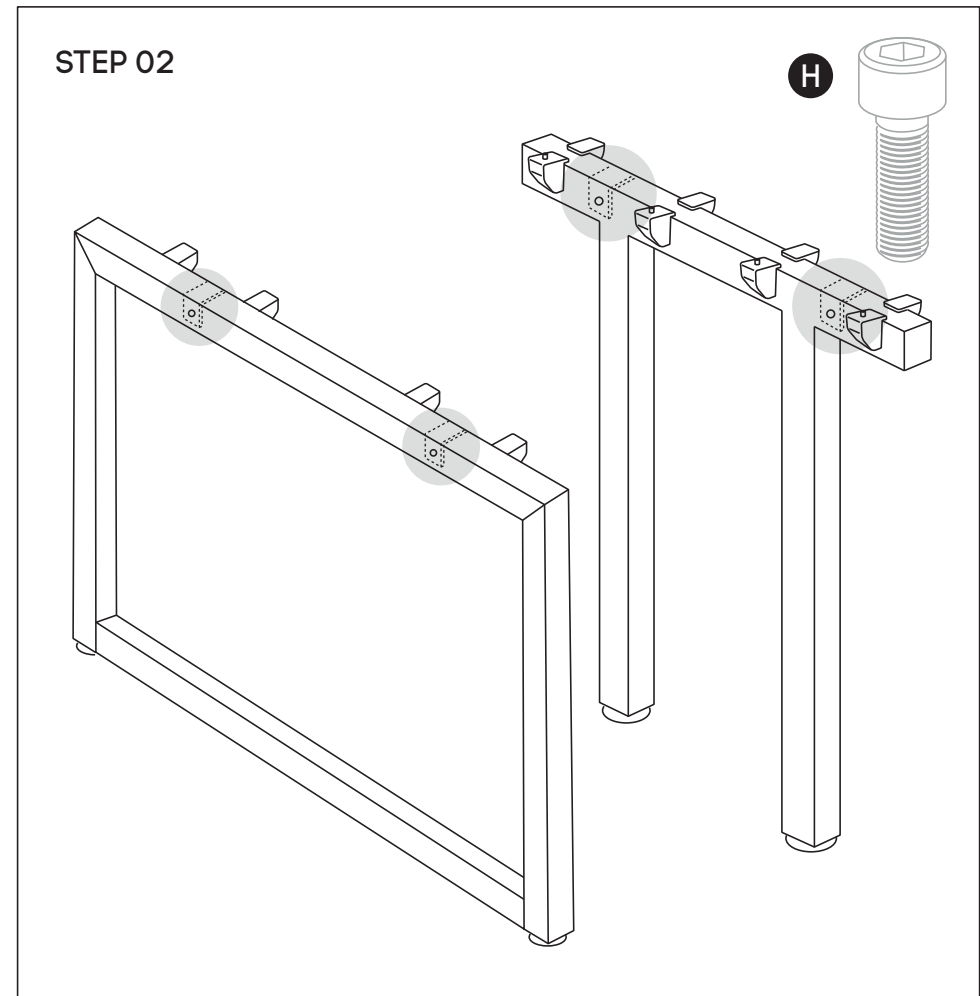
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Using Allen Key provided, attach 4 plastic brackets per leg **(E)** (as per picture above) using M6x20MM **(I)** Socket head screw. Do the same with Connector frame **(D)**. Connect Loop Legs **(C)** to Bottom of Quadro Legs **(B)** by using 4 bolts per leg



Using Allen Key provided, attach M8x20MM Socket head **(H)**-screw socket half way into leg for both legs **(B)** and into Connector frame **(D)**.

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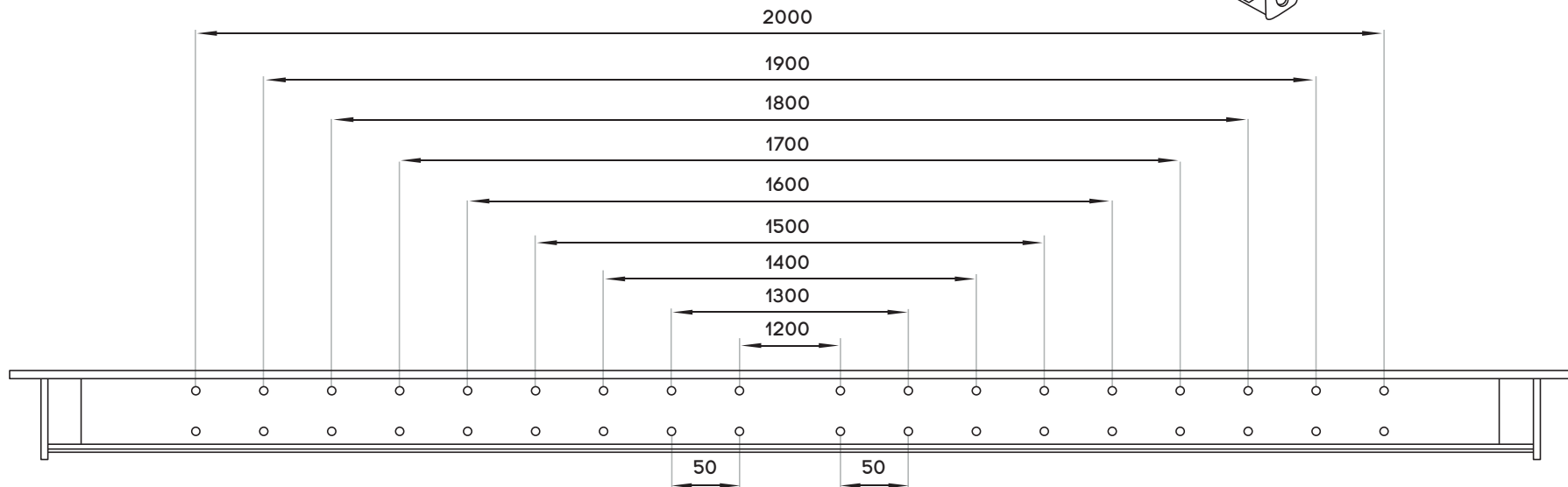
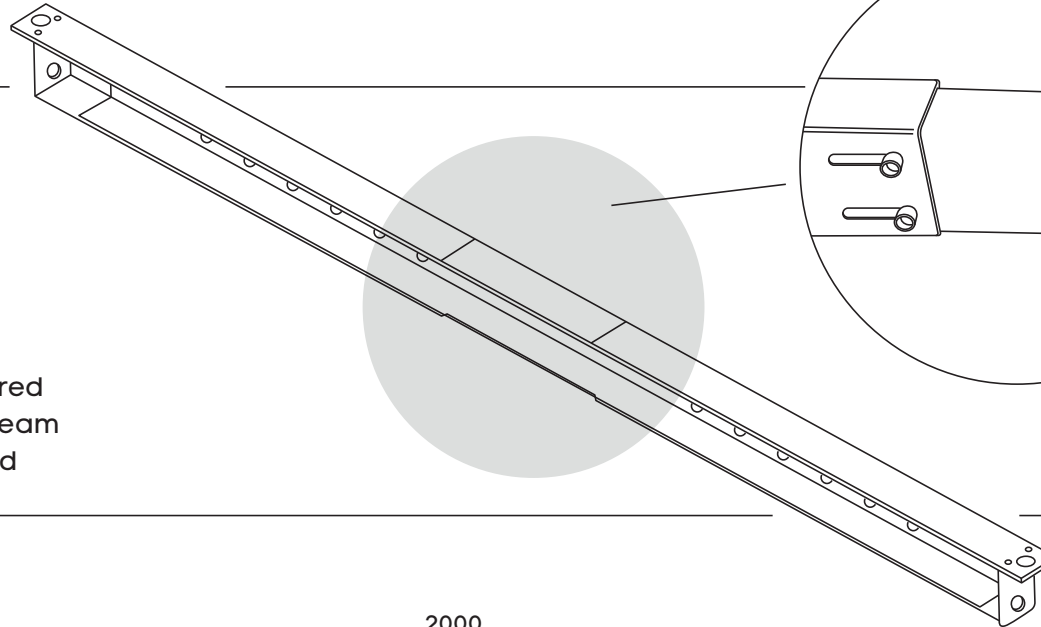
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STEP 03

Adjust extendable beam **(E)** to desired length using markers and secure beam at that length using screws provided



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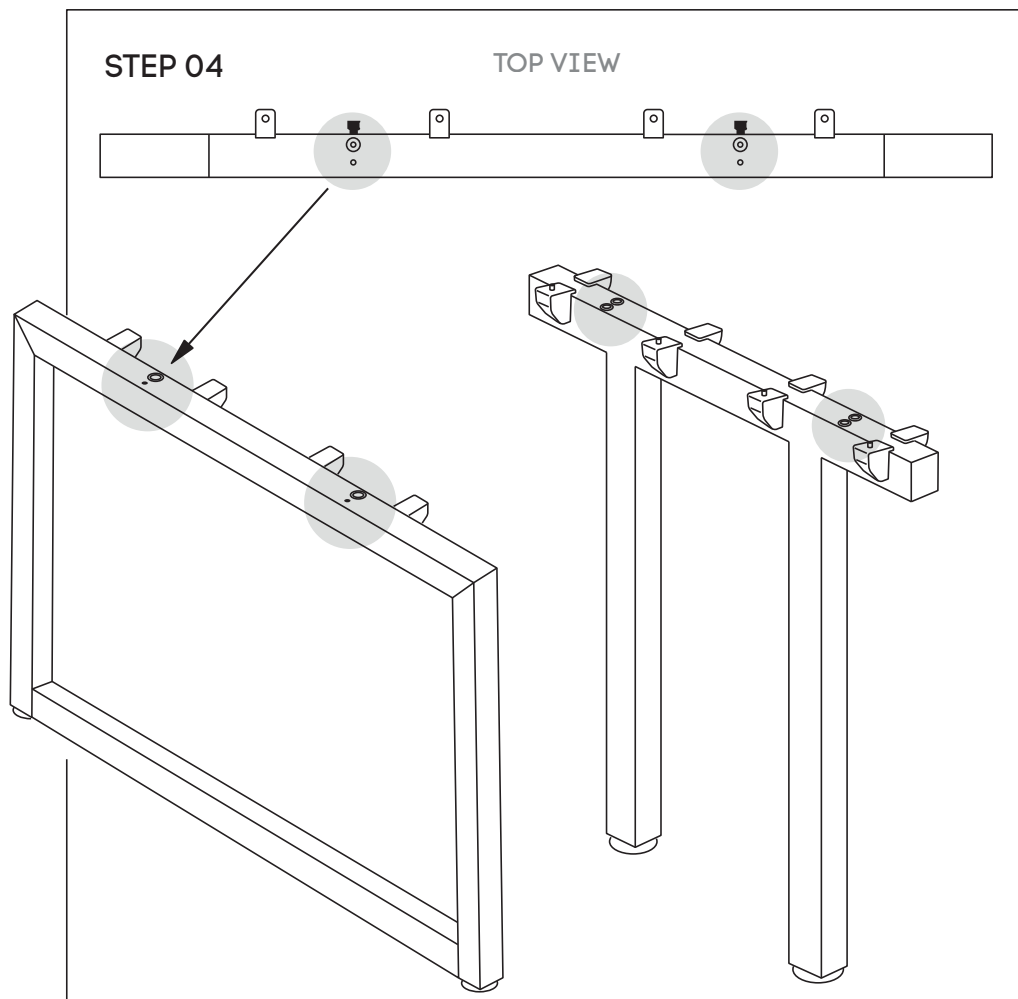
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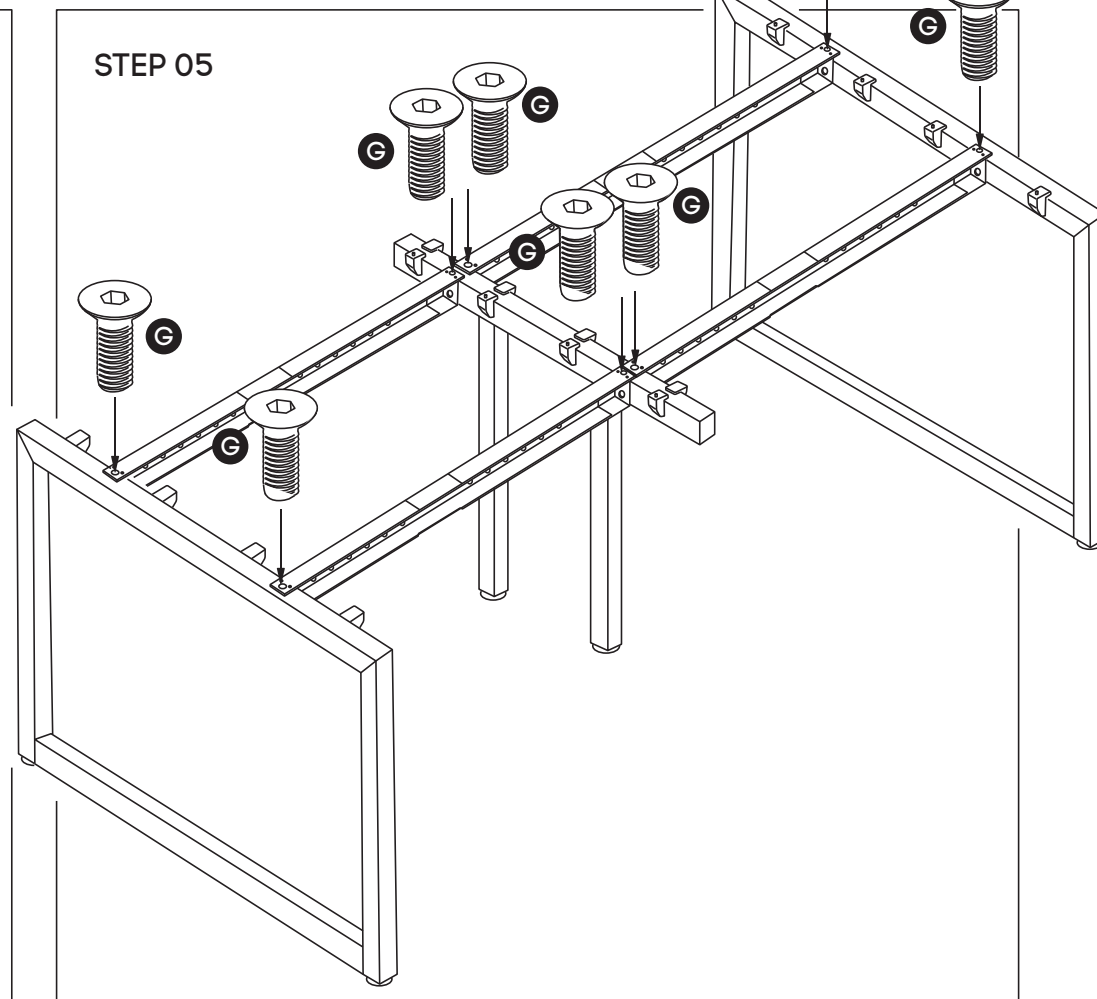
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Attach beam **(E)** to legs **(B)** and Connector frame **(D)** using nut insert in legs. See point attached



Frame looks like this. Using Allen Key, attach beam **(E)** with Socket **(G)**

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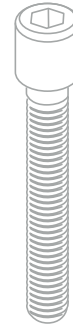
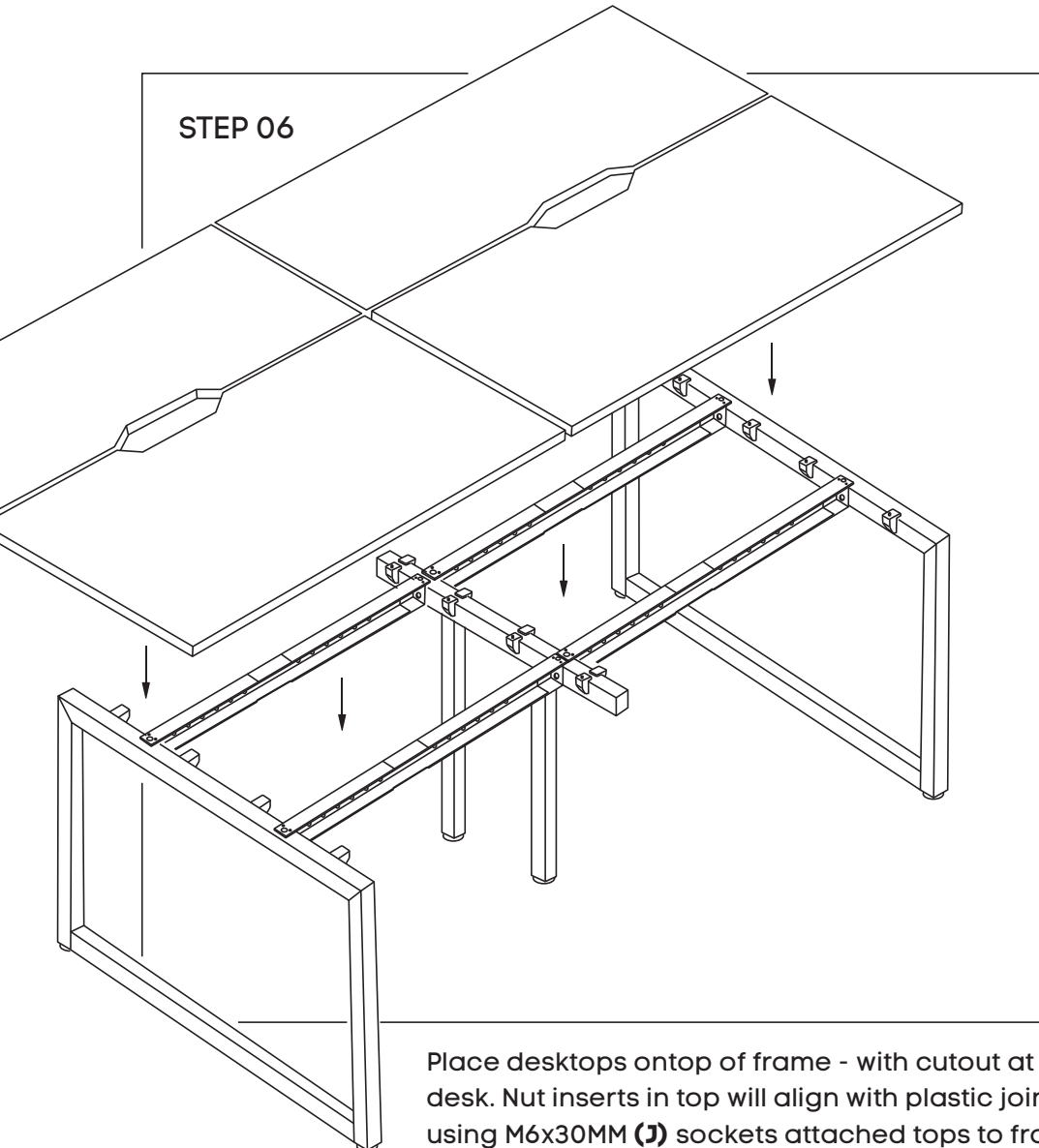
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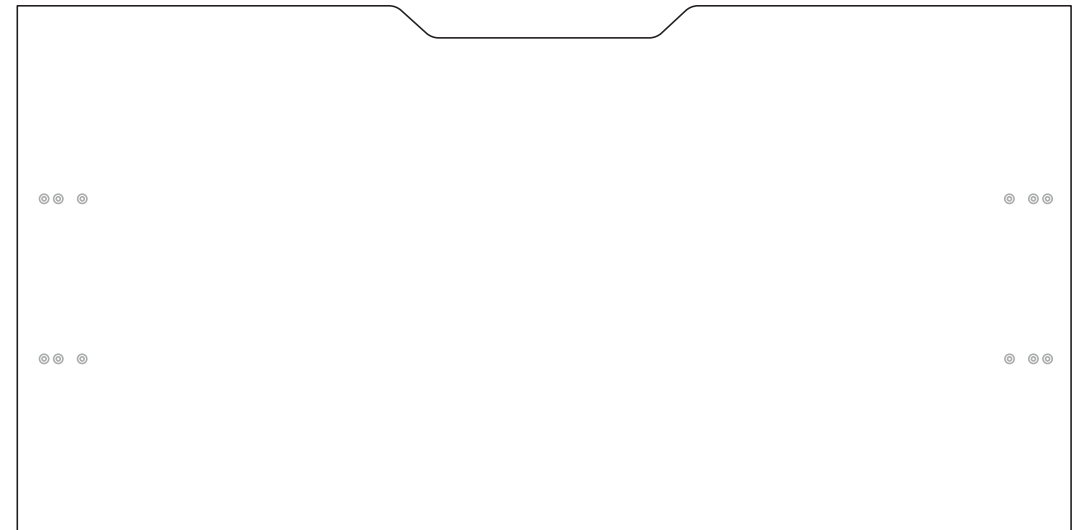


STEP 06



J

TABLE TOP
BOTTOM VIEW



Place desktops ontop of frame - with cutout at the back of the desk. Nut inserts in top will align with plastic joiner brackets using M6x30MM (**J**) sockets attached tops to frame.

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TABLE TOPS
BOTTOM VIEW

The following nut inserts should be used for this specific desk / workstation

