

ASSEMBLY INSTRUCTIONS

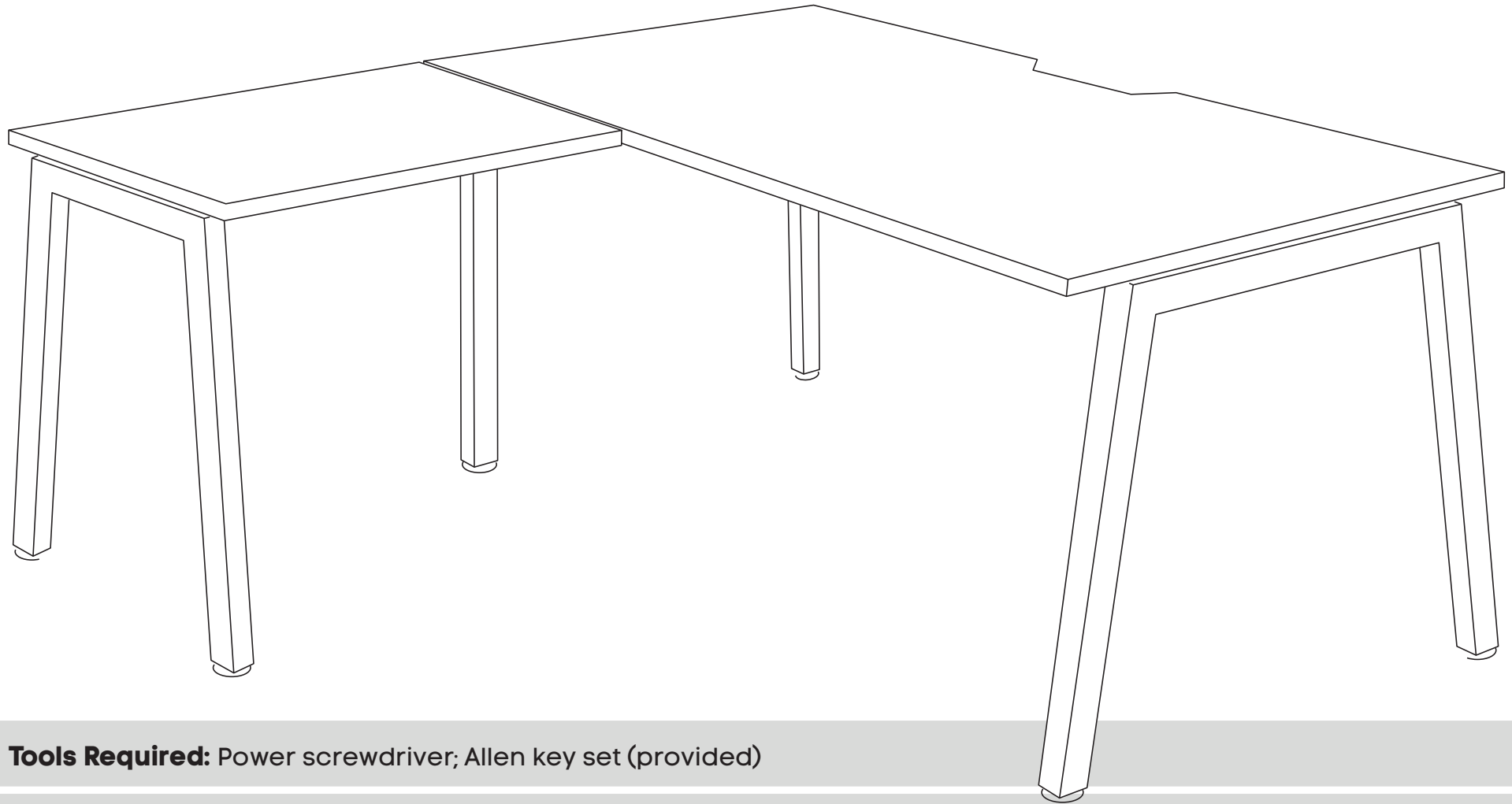
Horizon L-Shaped Quadro A

Sizes: 1200x800, 1400x800, 1600x800, 1800x800 mm


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Tools Required: Power screwdriver; Allen key set (provided)

 2 persons required for installation

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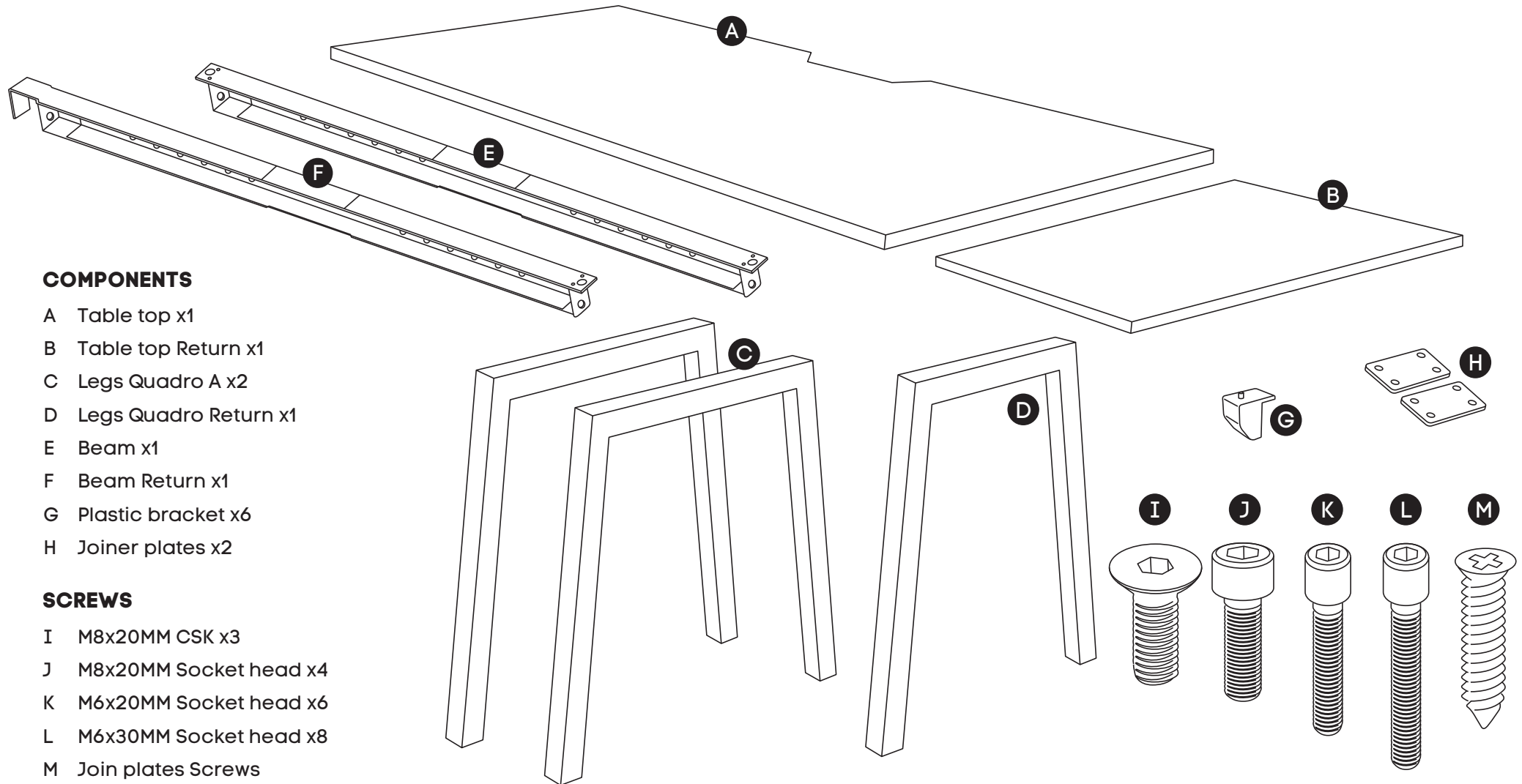
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Sizes: 1200x800, 1400x800, 1600x800, 1800x800 mm



COMPONENTS

- A Table top x1
- B Table top Return x1
- C Legs Quadro A x2
- D Legs Quadro Return x1
- E Beam x1
- F Beam Return x1
- G Plastic bracket x6
- H Joiner plates x2

SCREWS

- I M8x20MM CSK x3
- J M8x20MM Socket head x4
- K M6x20MM Socket head x6
- L M6x30MM Socket head x8
- M Join plates Screws

N Allen key x2

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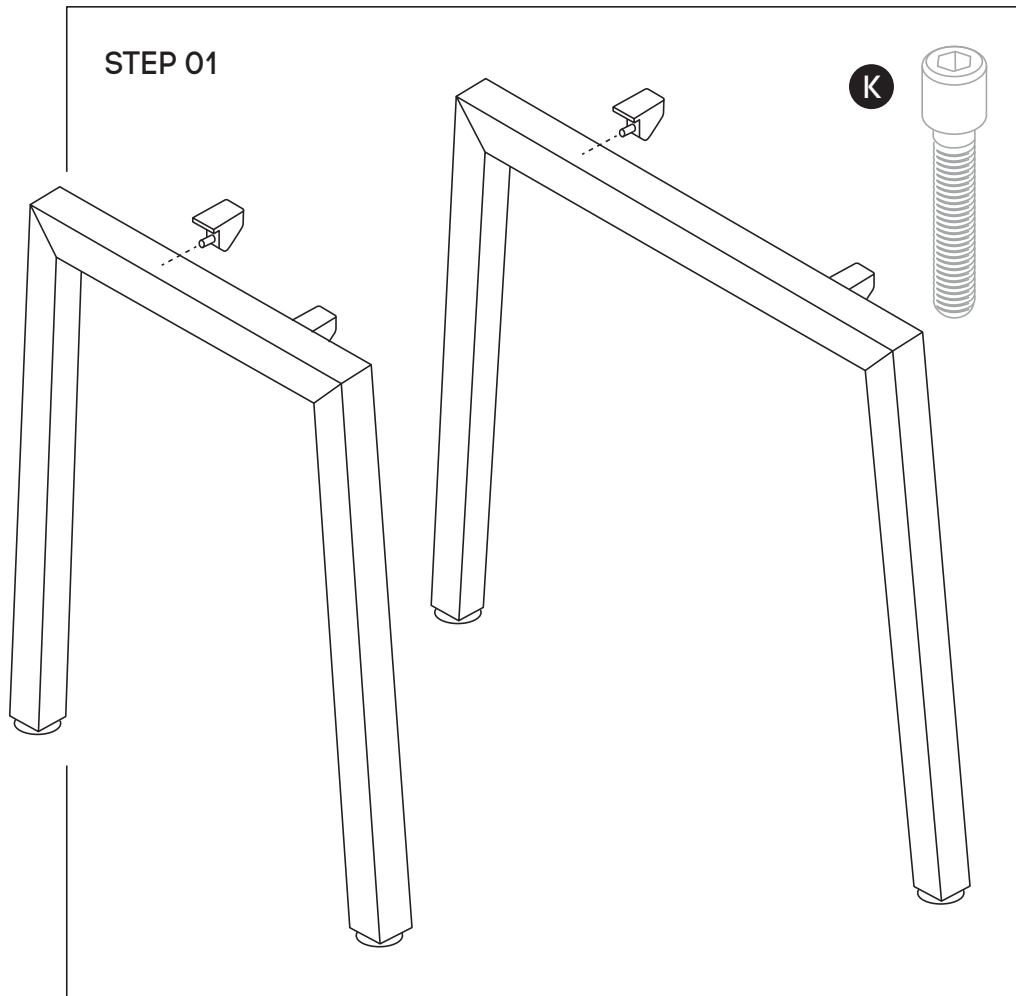
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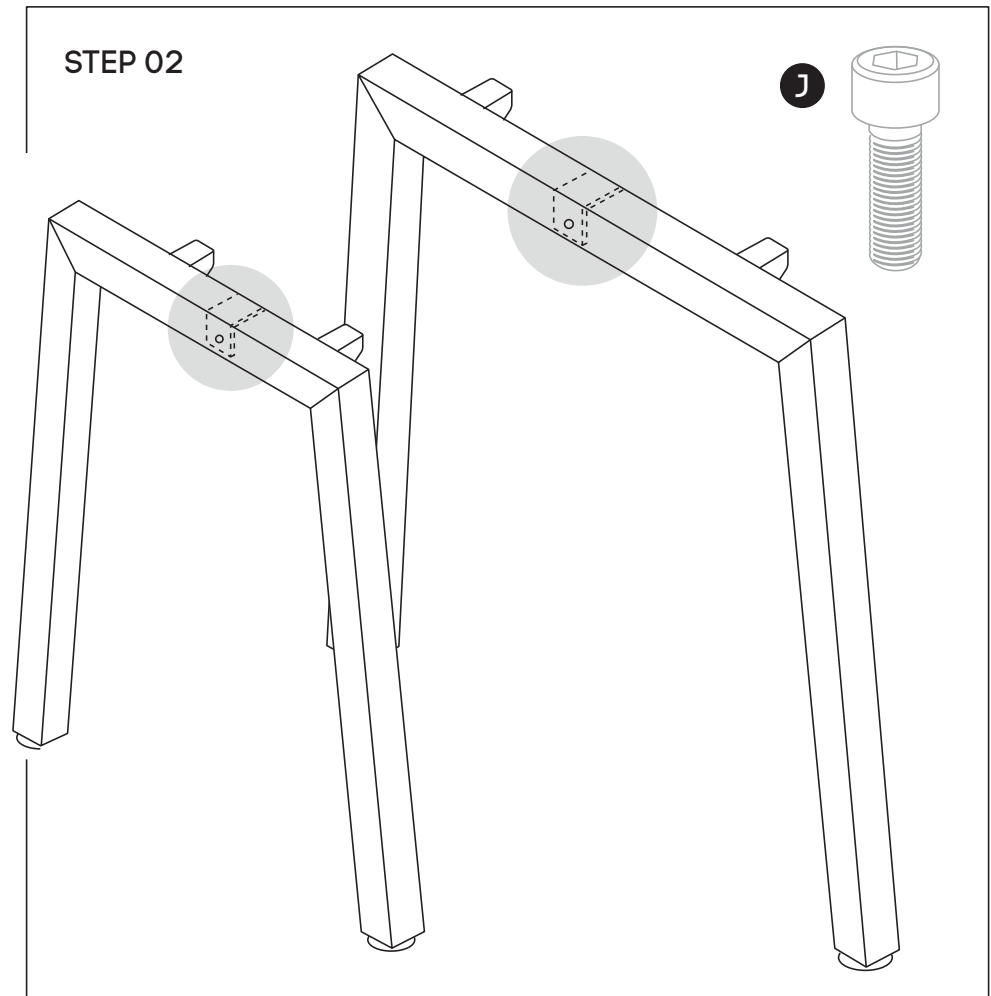
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Using Allen Key provided, attach 2 plastic brackets (**G**) per legs (**C & D**) (as per picture above) using M6x20MM (**K**) Socket head screw.



Using Allen Key provided, attach M8x20MM Socket head (**J**)-screw socket half way into leg for three legs (**C & D**)

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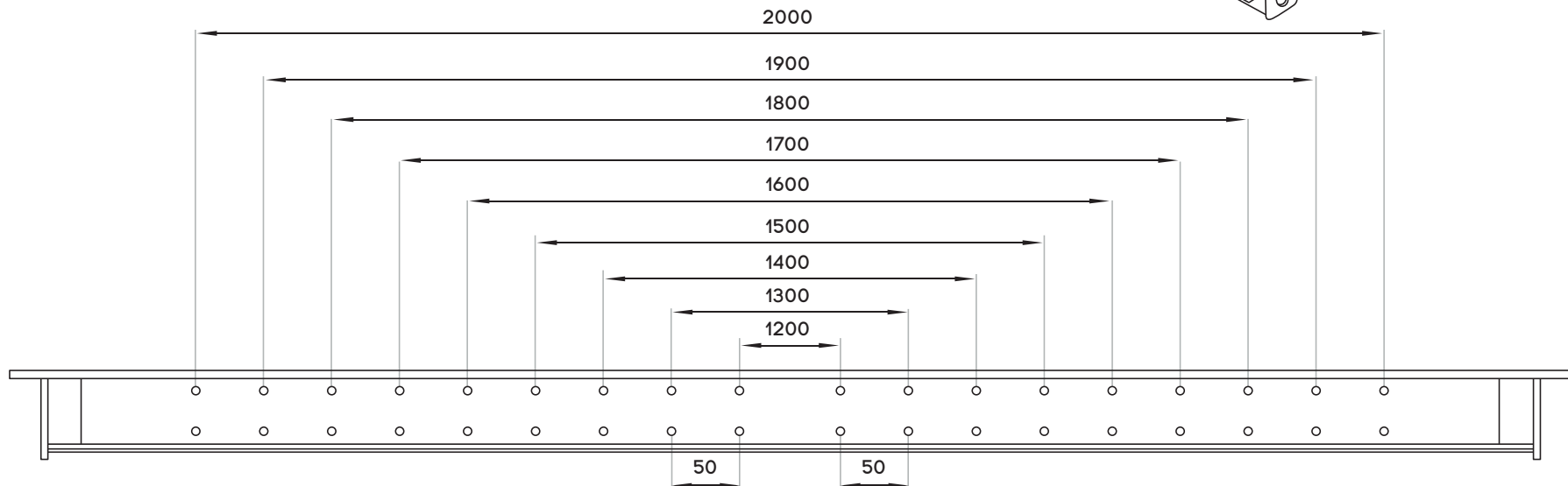
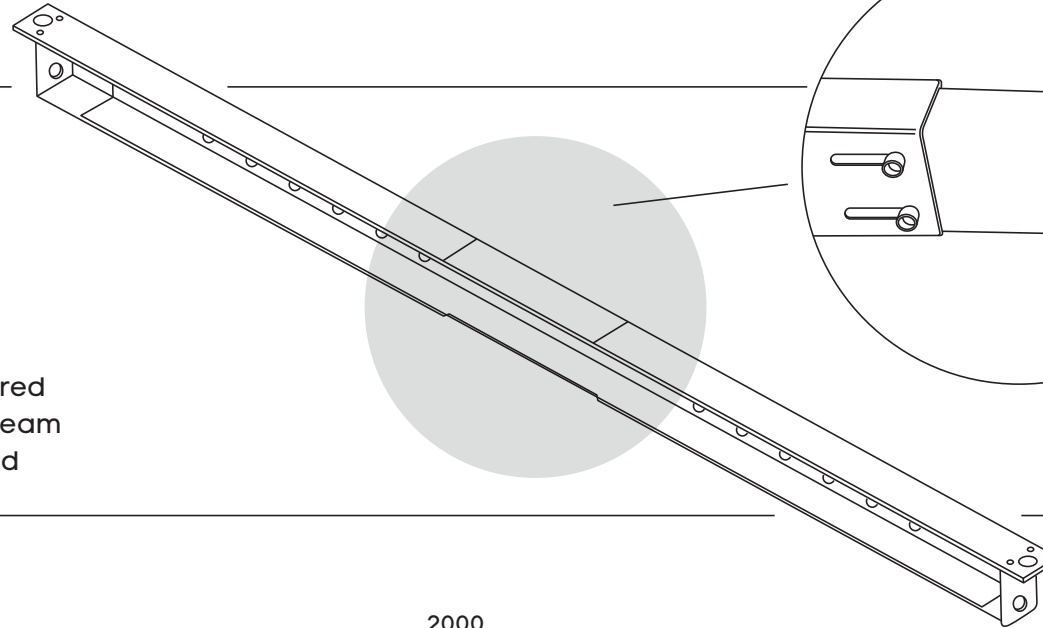
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Sizes: 1200x800, 1400x800, 1600x800, 1800x800 mm

STEP 03

Adjust extendable beam **(E)** to desired length using markers and secure beam at that length using screws provided



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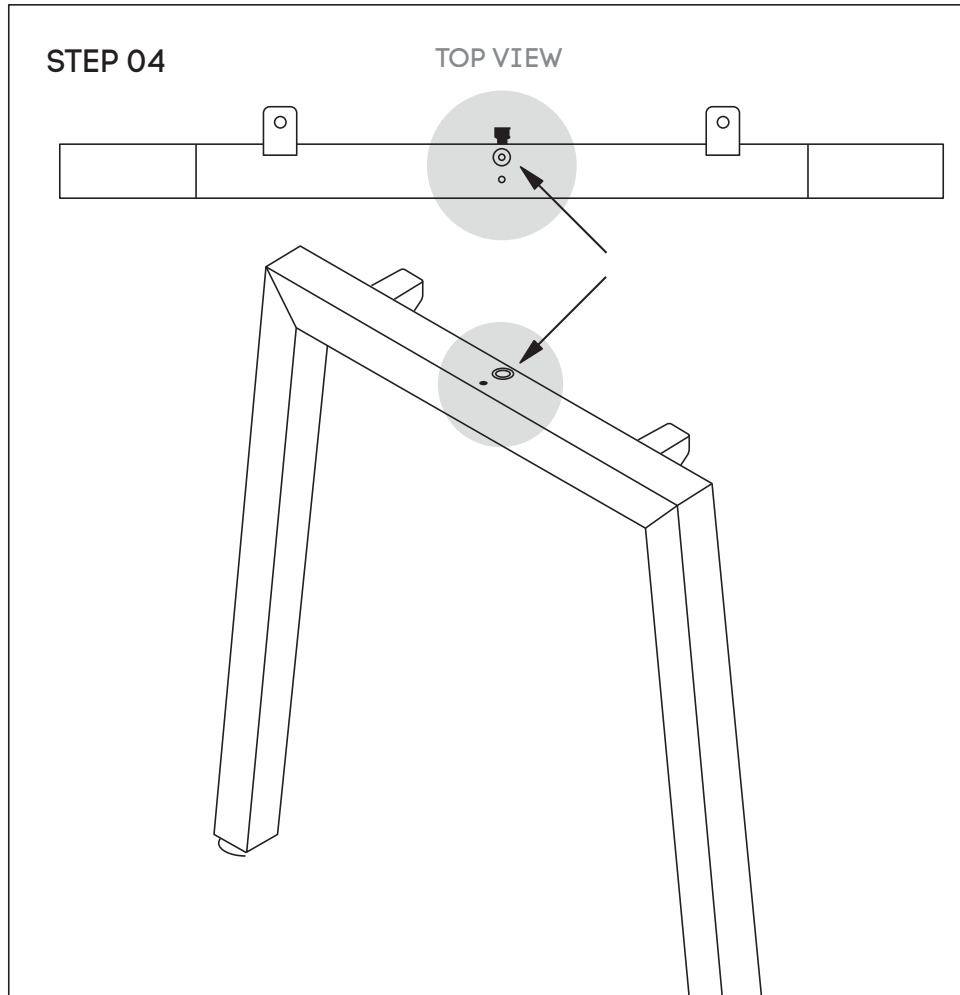
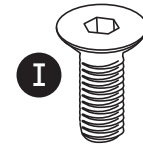
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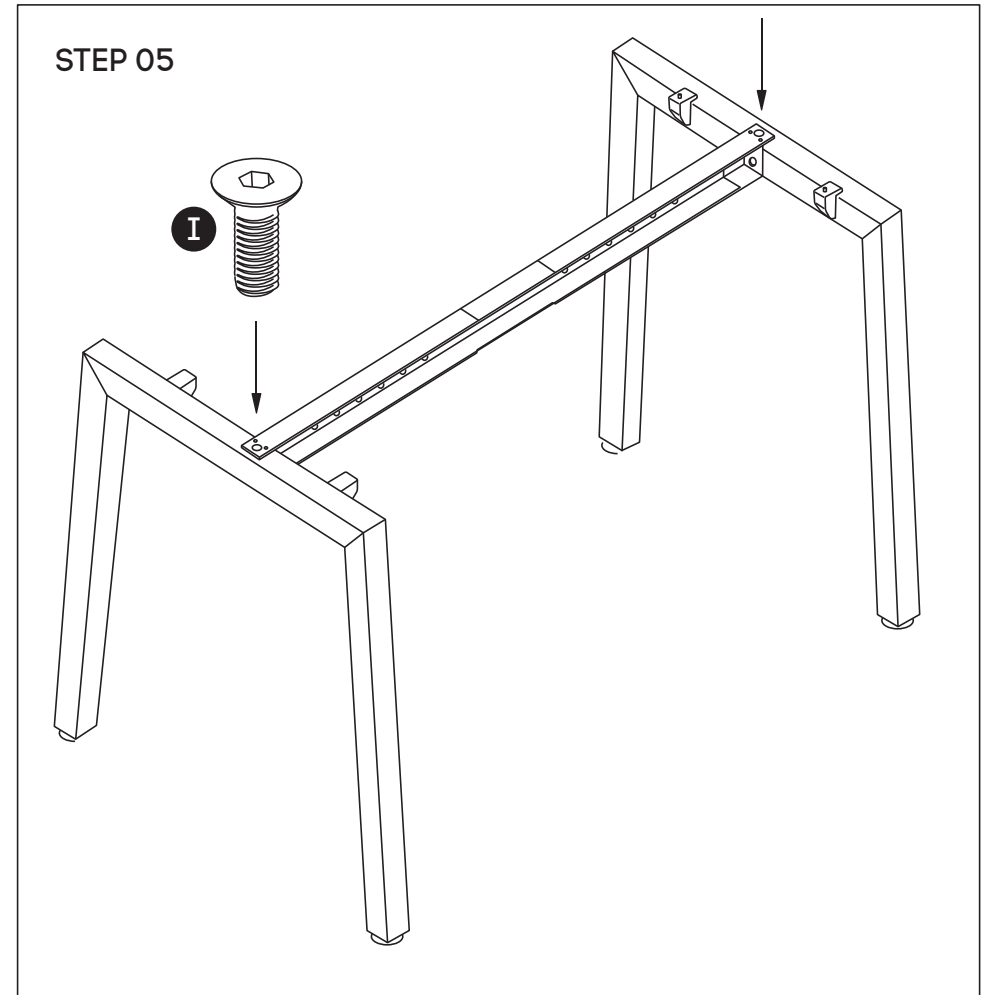
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Attach beam **(E)** to legs **(C)** using nut insert in legs.
See point attached



Frame looks like this. Using Allen Key, attach beam **(E)** with Socket **(I)**

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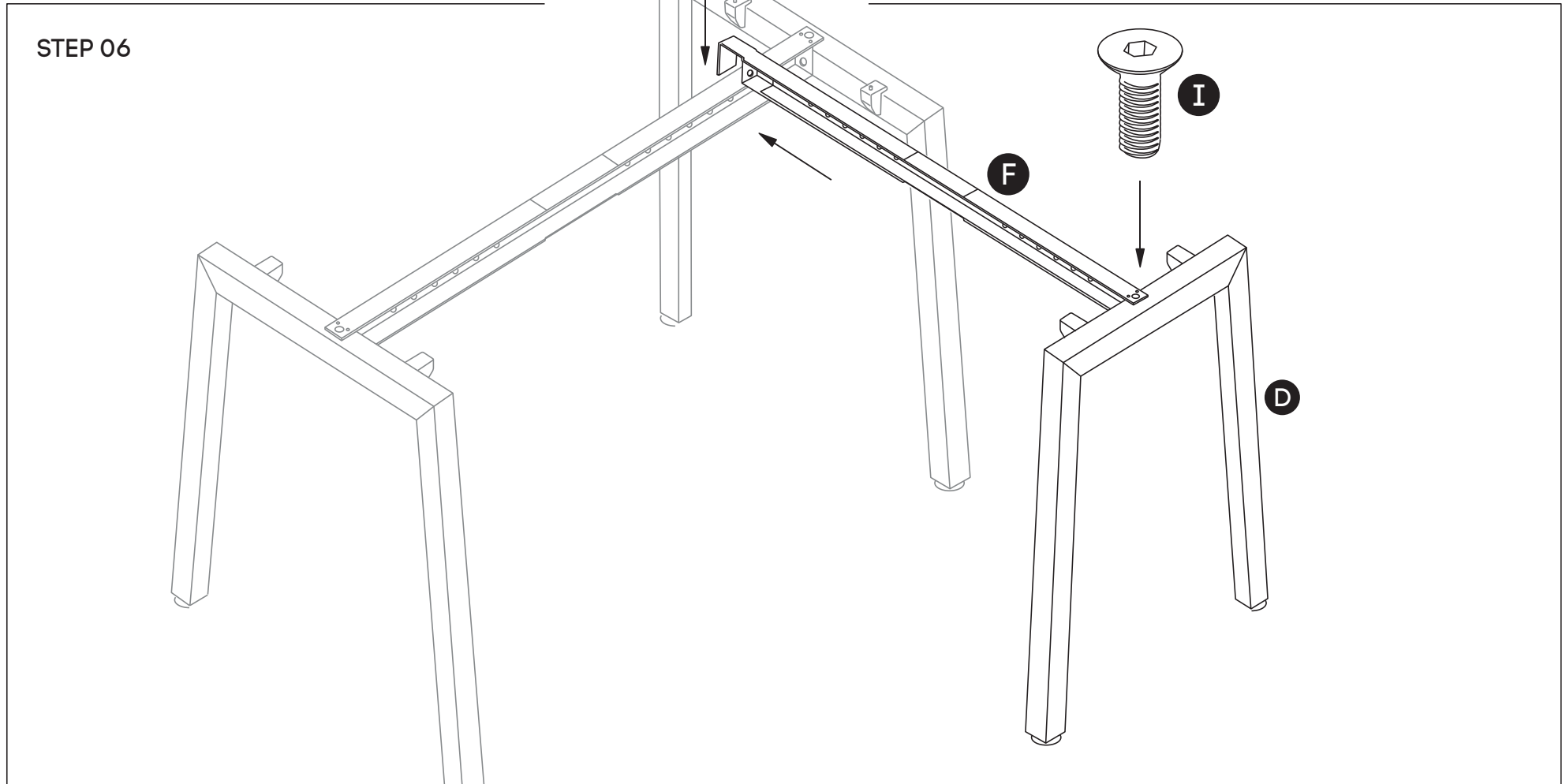
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Now attach the return beam **(F)** to return leg **(D)** using nut insert in legs. See point attached.
Then, connect the hook of the return beam to the beam of the main structure.

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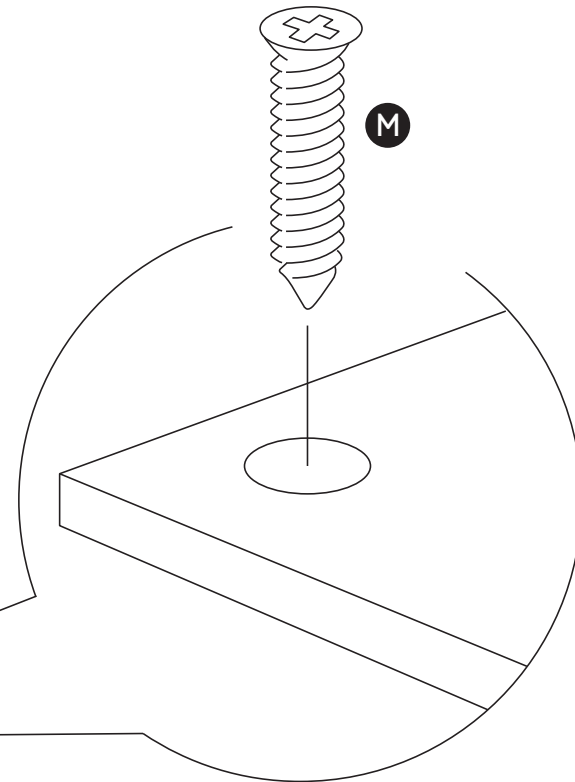
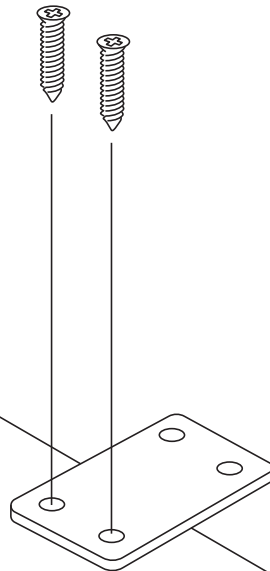
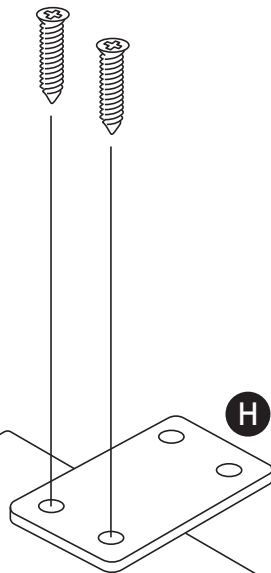
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STEP 07



Attach Connector Plates **(H)** to Return Top **(B)** by tightening Screws **(M)**

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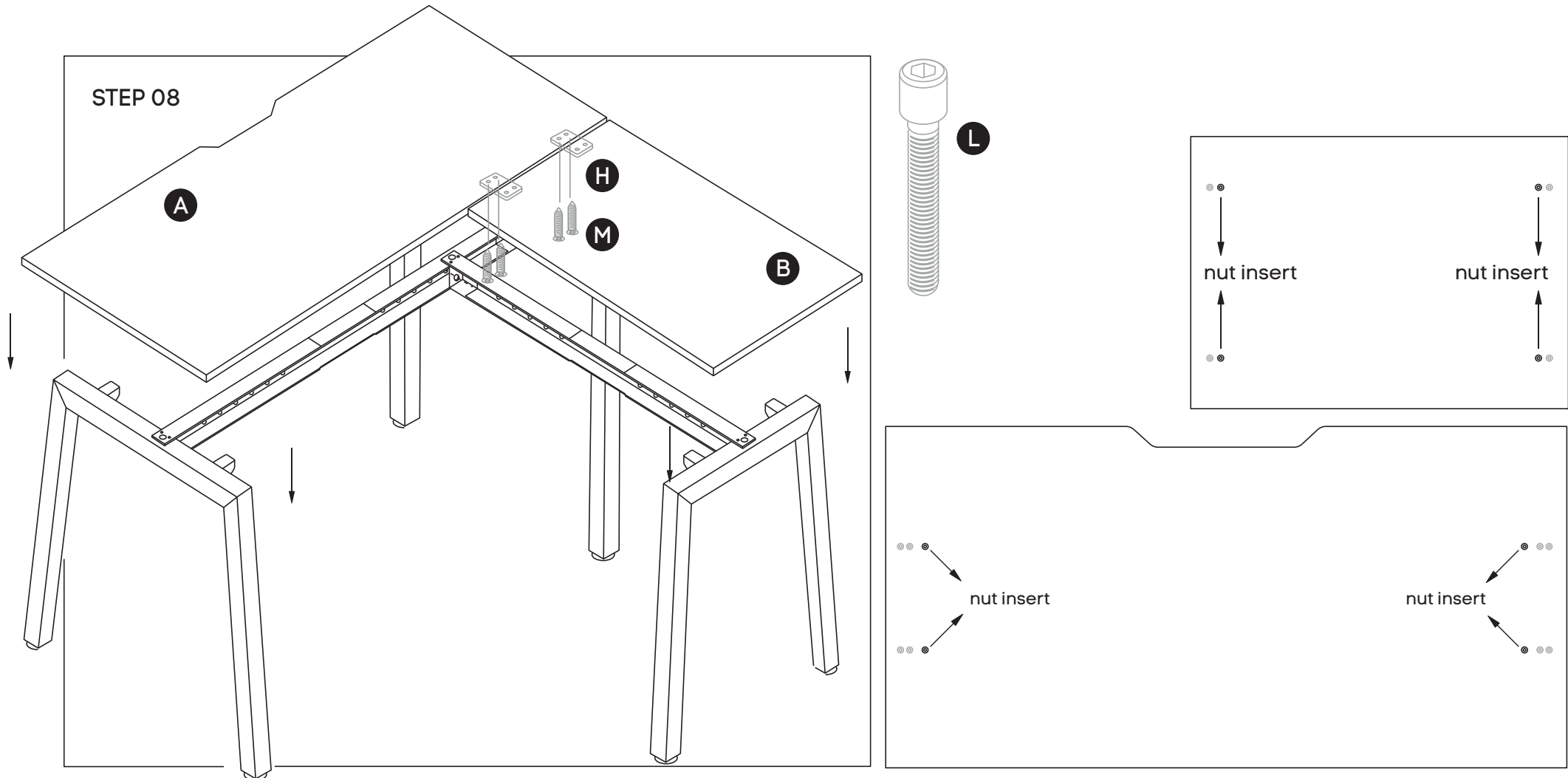
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Place table top **(A)** ontop of frame - with cutout at the back of the desk. Using nut inserts in the desk, use M6x30mm socket **(L)** and attach desktop to the frame.

Using nut inserts in the desktop, use M6x30mm socket **(L)** and attach desktop **(B)** to the frame. Once desktop are attached and secure to the frame, use woods screws and secure joiner plates to the underside of desktop A.

TABLE TOP
BOTTOM VIEW

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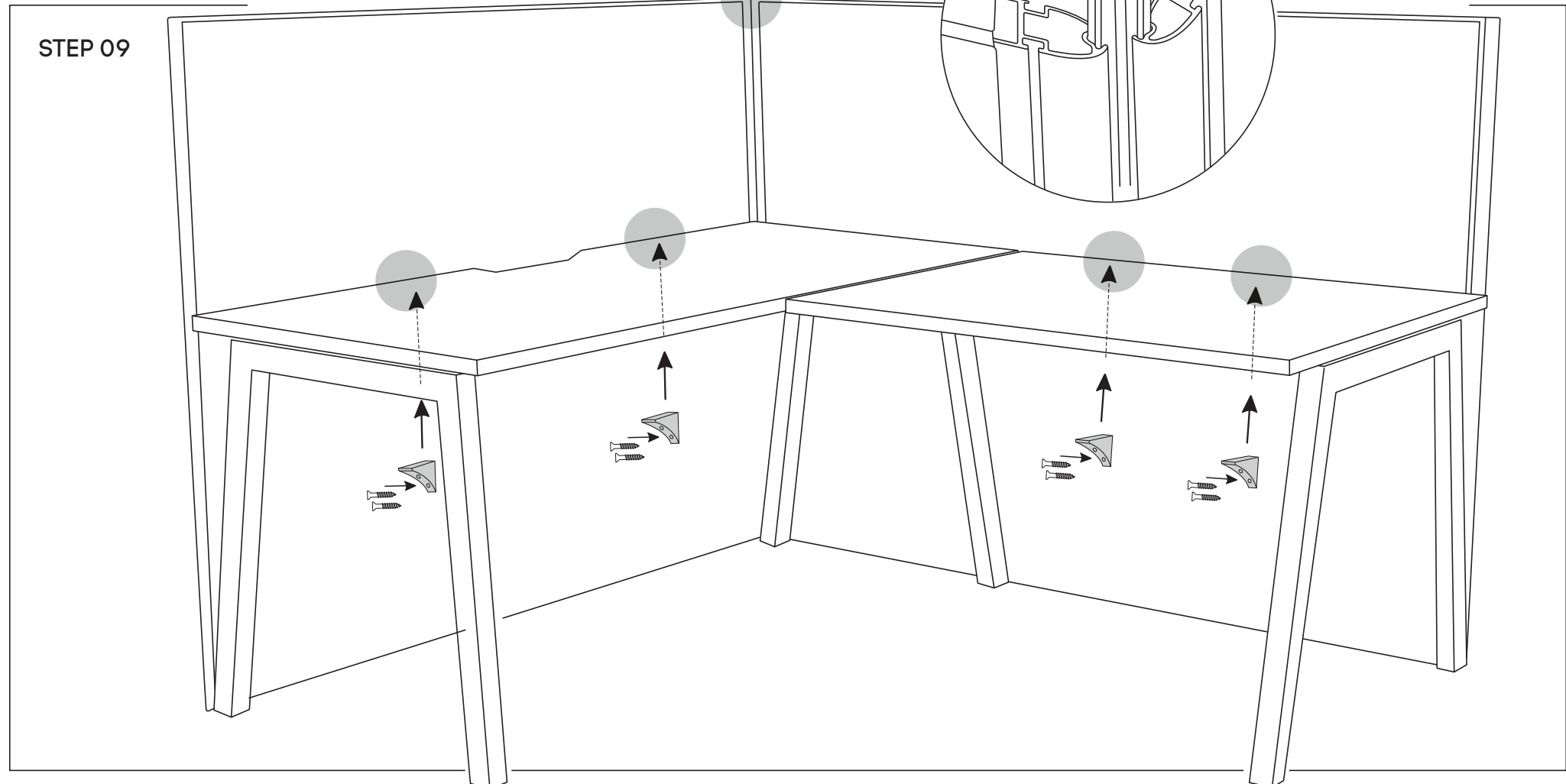
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Using an Allen Key remove the top 2 caps from screens uprights. Bring two partition towards one another and slide the 90 degree connector rod - down between the two screen uprights. Under the desktop, use 4 I-shaped panel brackets to secure the screens to the desktops.