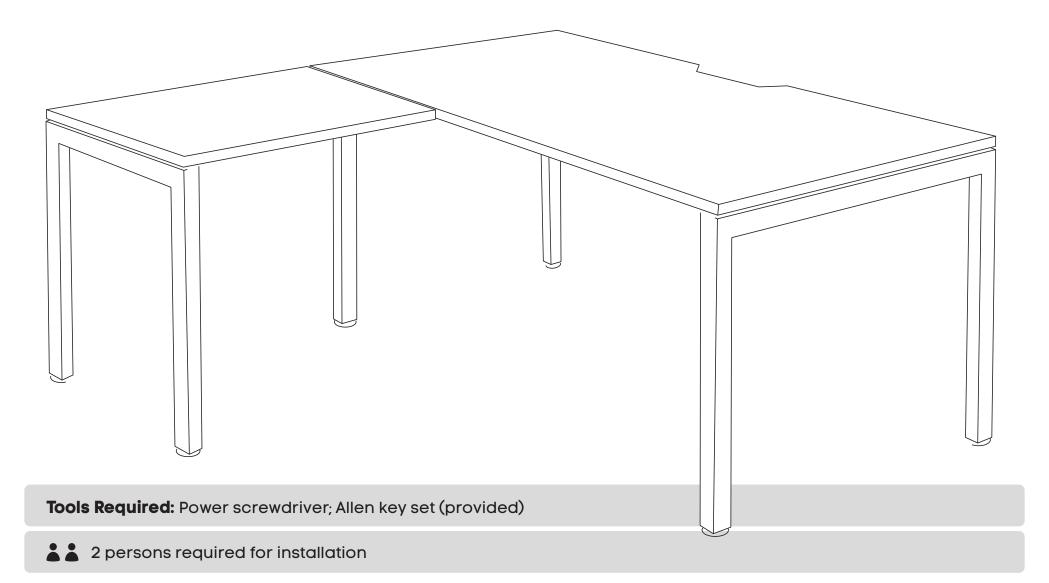
Horizon L-Shaped Quadro Square

Sizes: 1200, 1400, 1600, 1800 mm

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Horizon L-Shaped Quadro Square

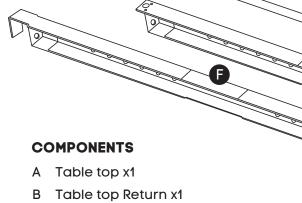
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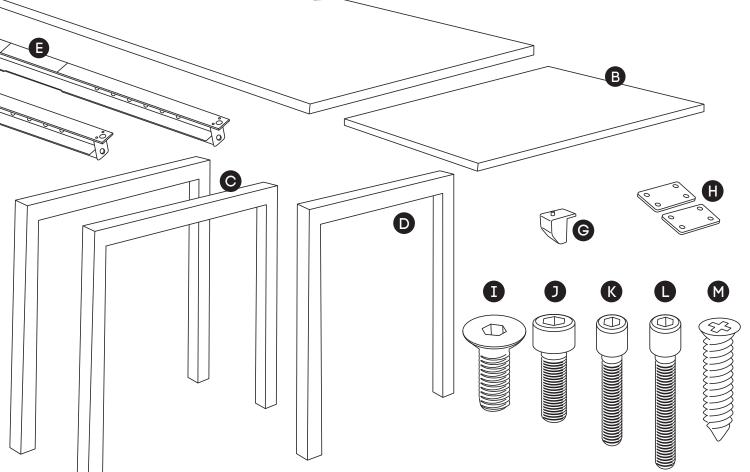




- Legs Quadro x2
- Legs Quadro Return x1
- Beam x1
- Beam Return x1
- Plastic bracket x6
- Joiner plates x2

SCREWS

- I M8x20MM CSK x3
- M8x20MM Socket head x4
- M6x20MM Socket head x6
- M6x30MM Socket head x8
- Join plates Screws



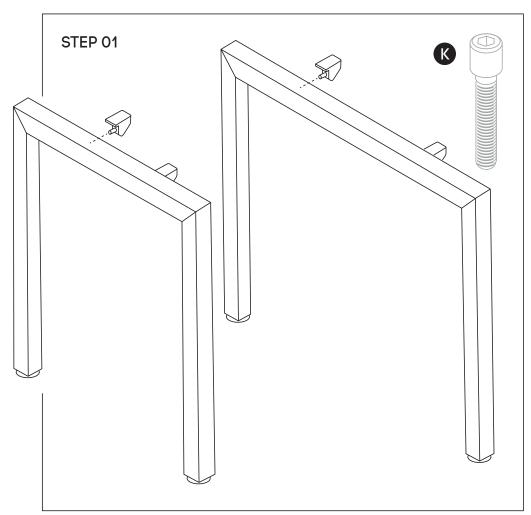
Horizon L-Shaped Quadro Square

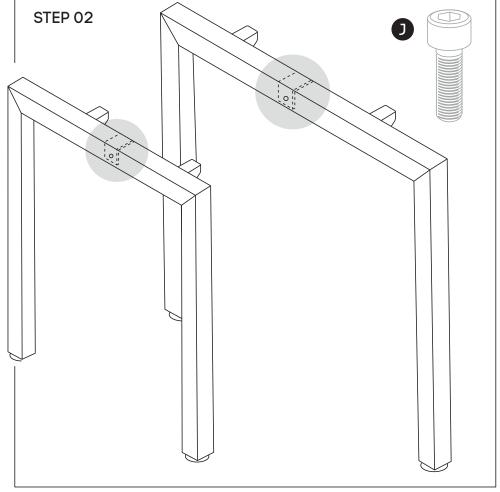
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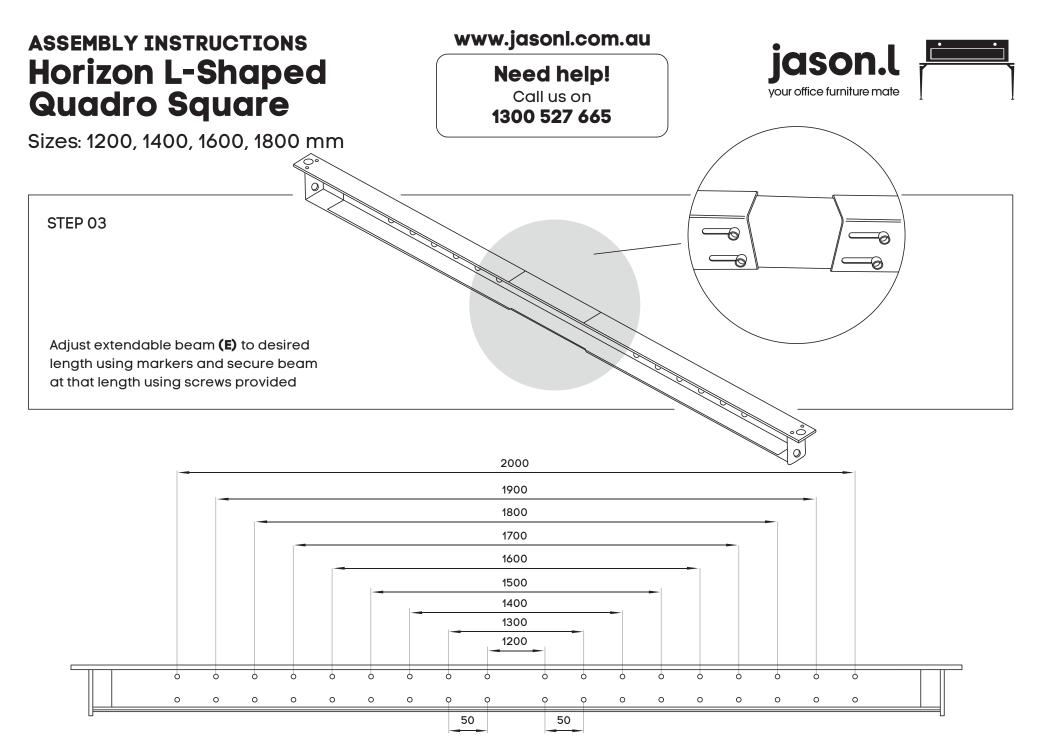






Using Allen Key provided, attach 2 plastic brackets (G) per legs (C & D) (as per picture above) using M6x20MM (K) Socket head screw.

Using Allen Key provided, attach M8x20MM Socket head (J)-screw socket half way into leg for three legs (C & D)



ASSEMBLY INSTRUCTIONS Horizon L-Shaped Quadro Square

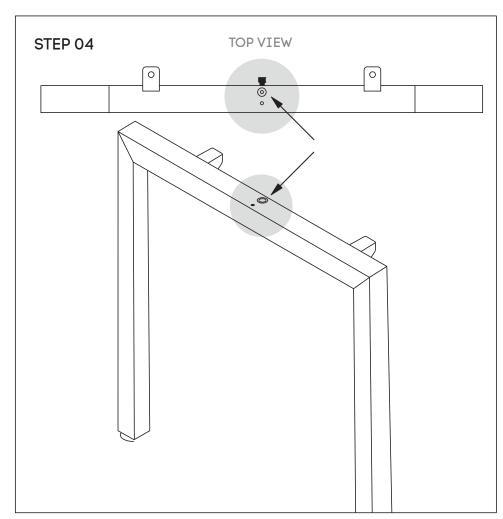
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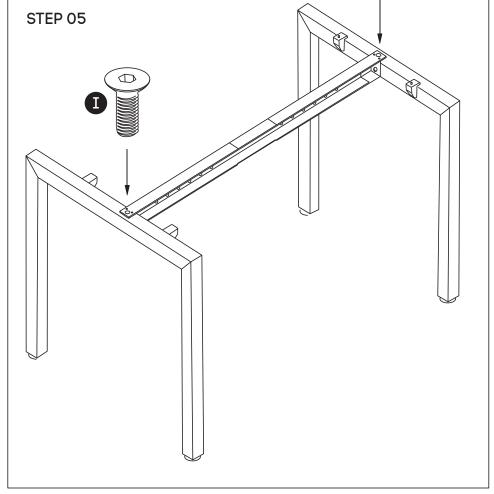
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Attach beam **(E)** to legs **(C)** using nut insert in legs. See point attached

Frame looks like this. Using Allen Key, attach beam (E) with Socket (I)

Horizon L-Shaped Quadro Square

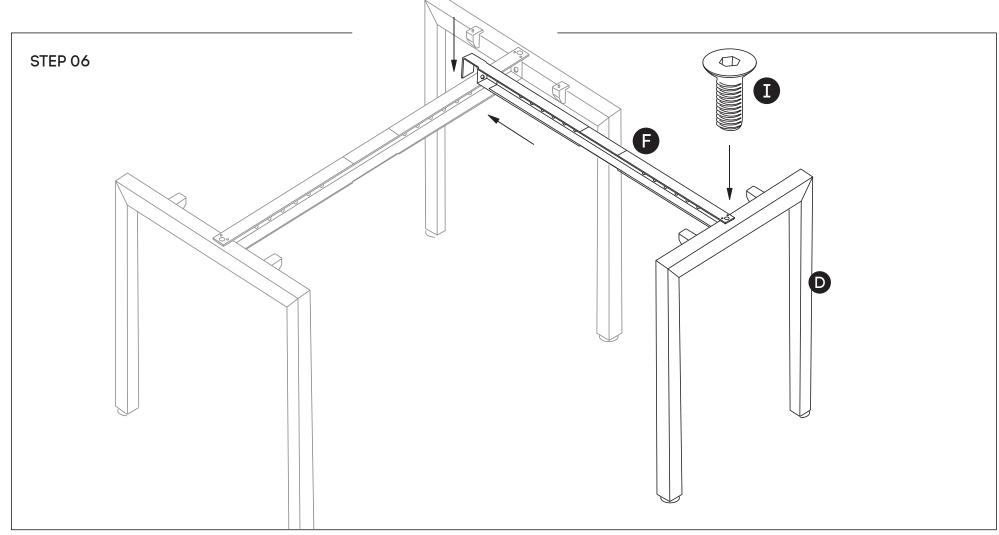
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Now attach the return beam **(F)** to return leg **(D)** using nut insert in legs. See point attached. Then, connect the hook of the return beam to the beam of the main structure.

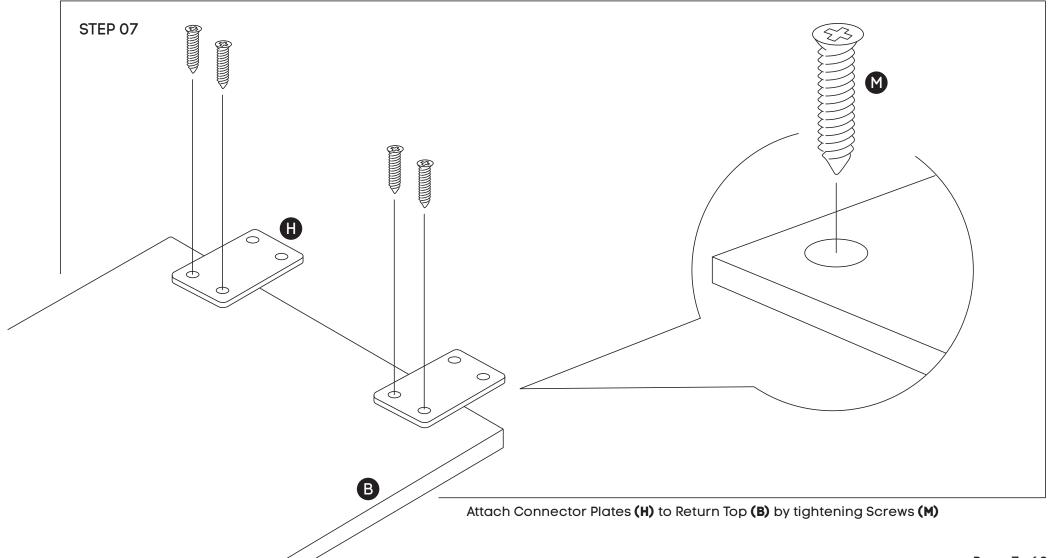
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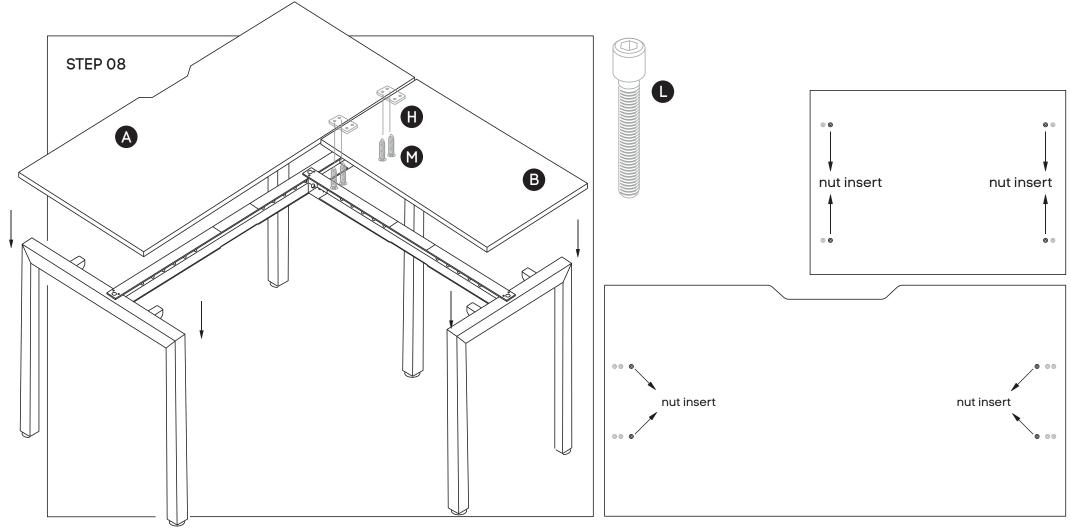
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Place table top (A) ontop of frame - with cutout at the back of the desk. Using nut inserts in the desk, use M6x30mm socket (L) and attach desktop to the frame.

Using nut inserts in the desktop, use M6x30mm socket **(L)** and attach desktop **(B)** to the frame. Once desktop are attached and secure to the frame, use woods screws and secure joiner plates to the underside of desktop A.

TABLE TOP BOTTOM VIEW

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Using an Allen Key remove the top 2 caps from screens uprights. Bring two partition towards one another and slide the 90 degree connector rod - down between the two screen uprights. Under the desktop, use 4 I-shaped panel brackets to secure the screens to the desktops.