

ASSEMBLY INSTRUCTIONS

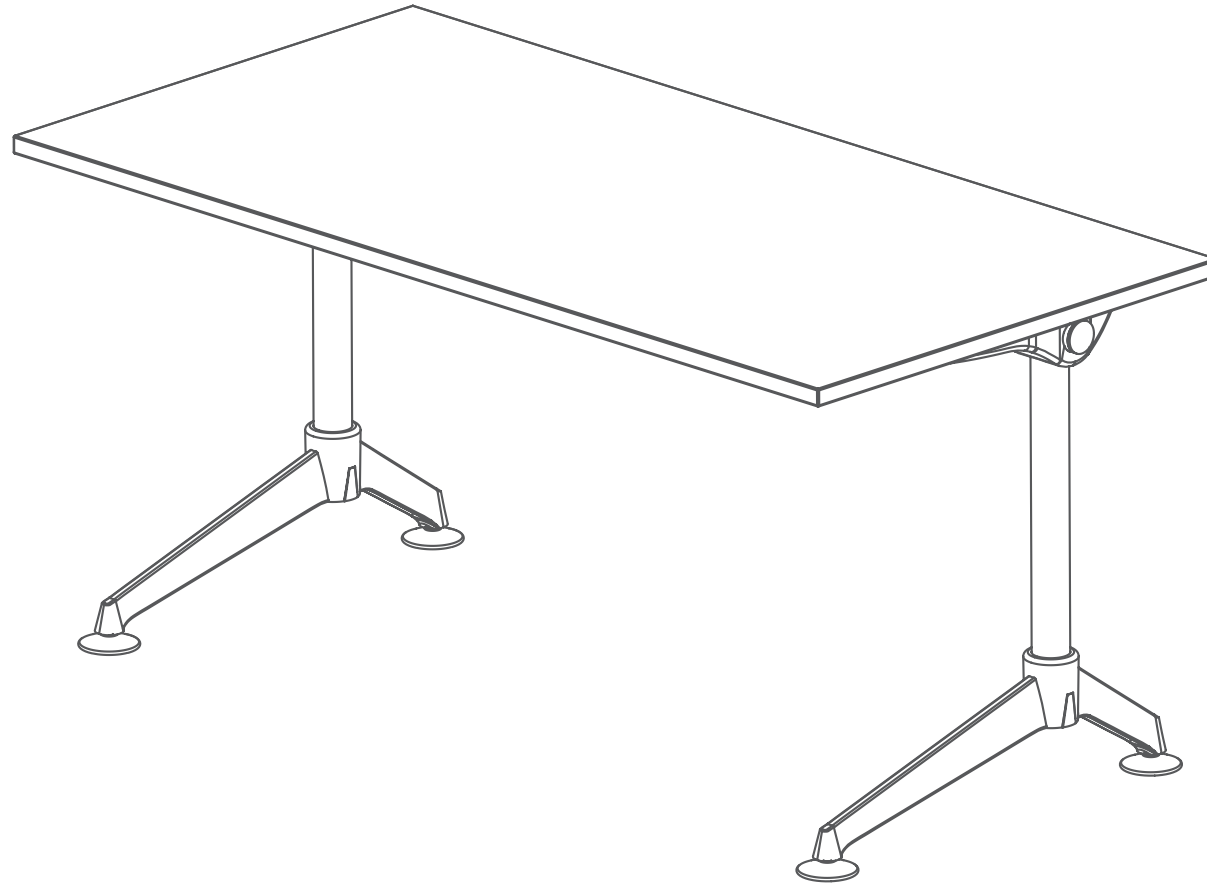
Blackjack Executive Office Desk

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Special Note: No pre-drilled holes or nut inserts are provided.
Wood screws will be required to be drilled directly into underside of desk top.

 2 persons required for installation **Tools Required:** Power screwdriver.

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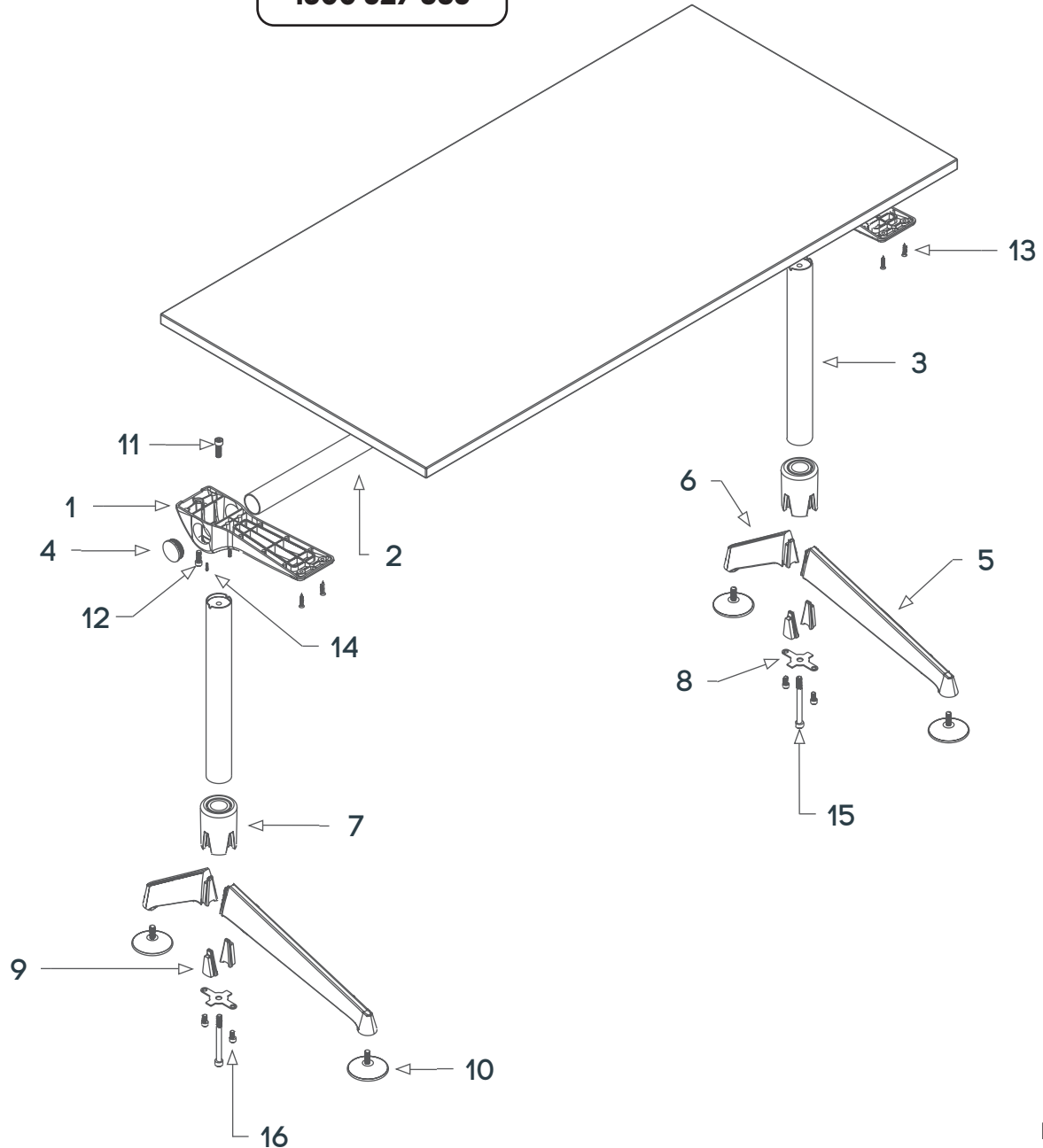
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Components		QTY
1	Die Cast Upper Wrist	x2
2	Top Rail	x1
3	Leg-pole Tube Ø51	x2
4	Top Rail Cap	x2
5	Large Foot	x2
6	Small Foot	x2
7	Cross Connector	x2
8	Gasket	x2
9	Collar Plug	x4
10	Foot Glide	x4

Screws		QTY
11	M10 x 30mm	x2
12	M8 x 25mm	x4
13	M5 x 30mm Self Tapping	x4
14	M8 x 16mm Grub Screw	x4
15	M10 x 110mm	x2
16	M8 x 16mm	x4



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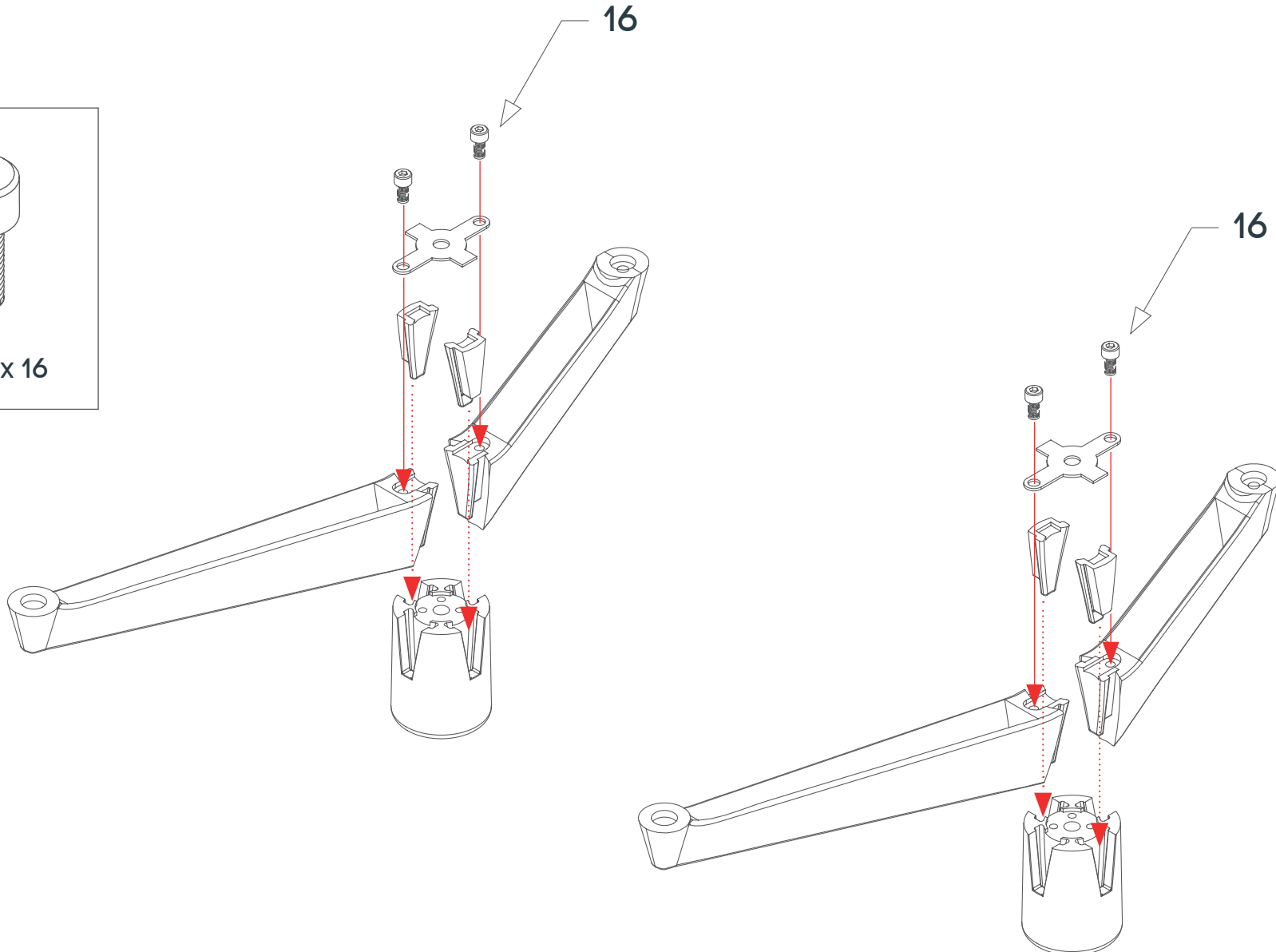
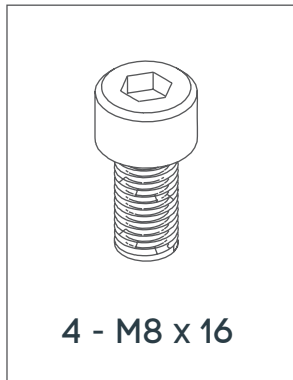
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Step 1



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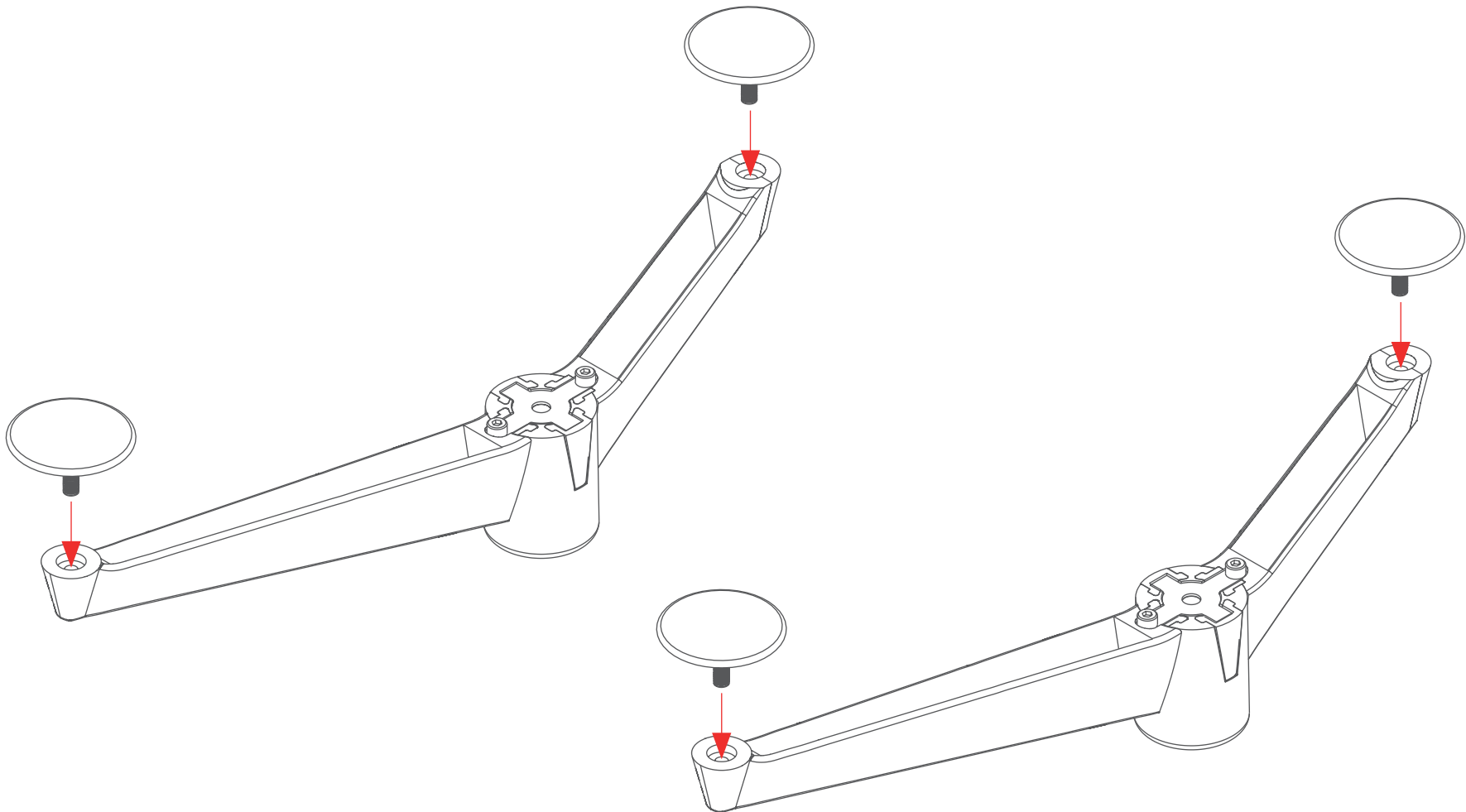
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Step 2

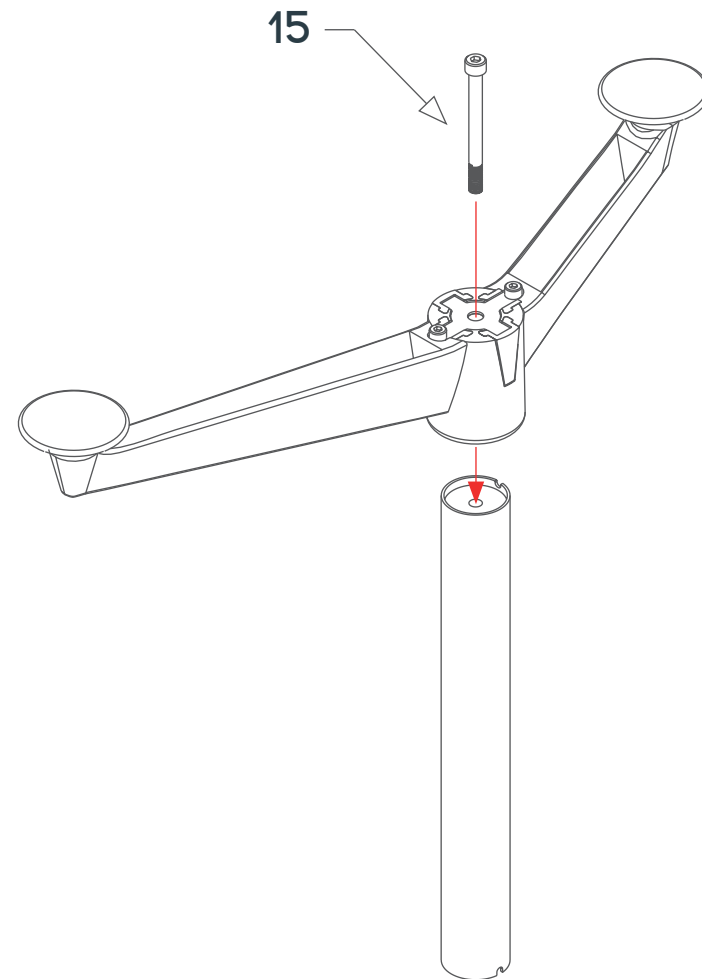
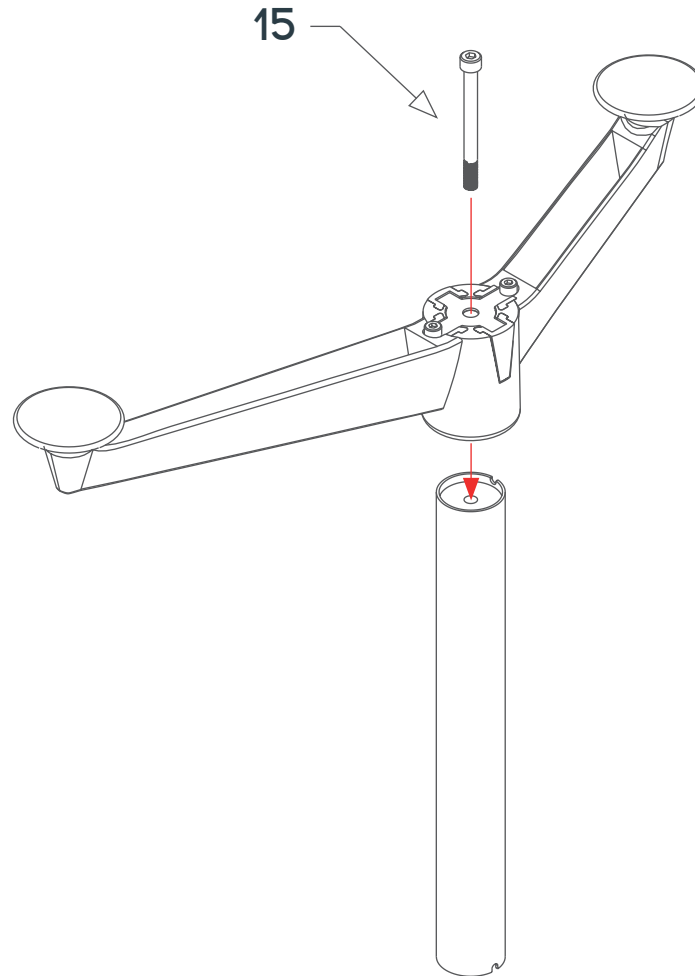
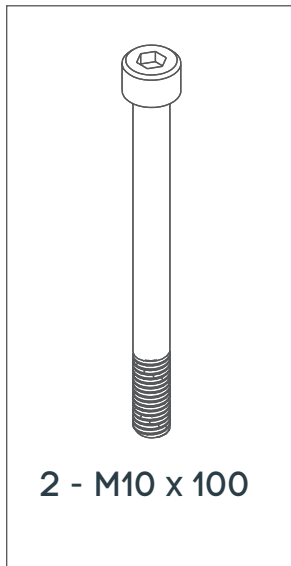


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Step 3

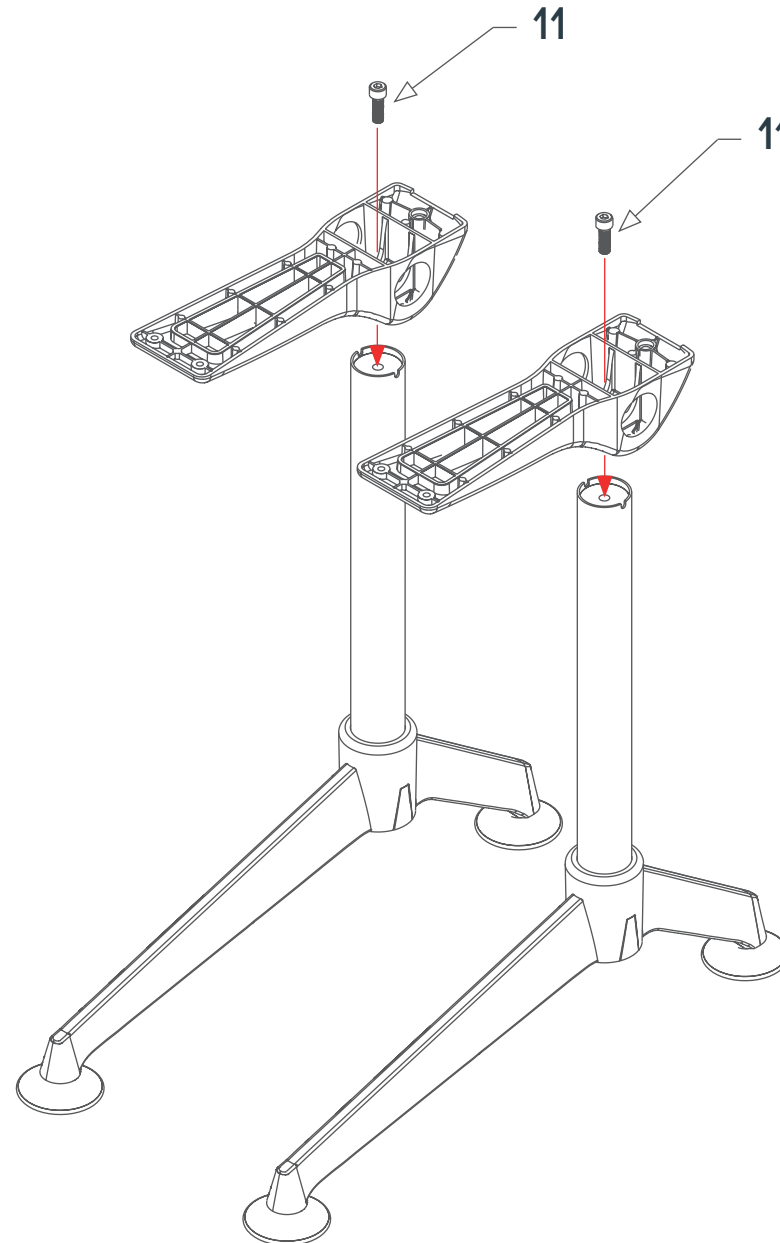
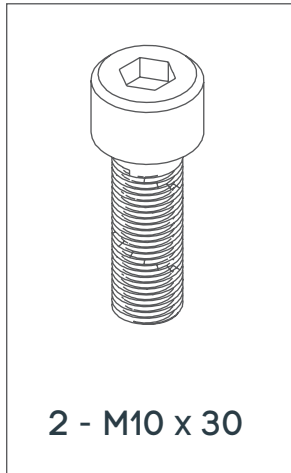


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Step 4



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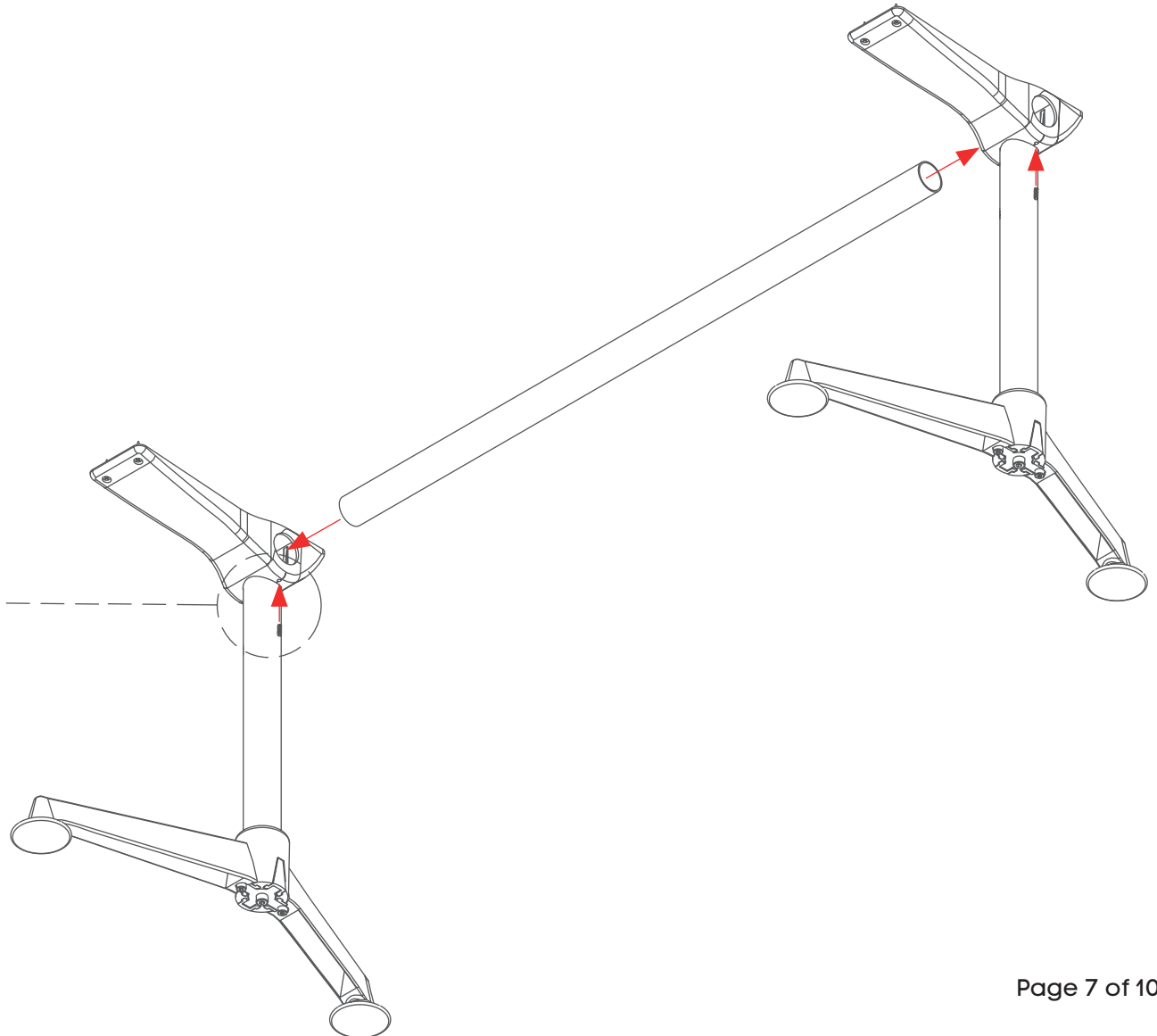
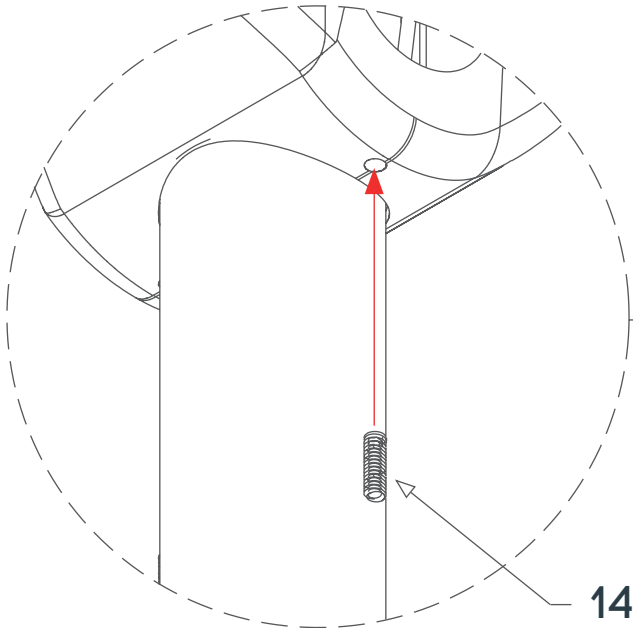
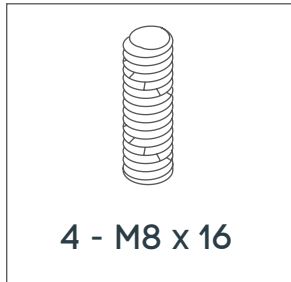
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Step 5



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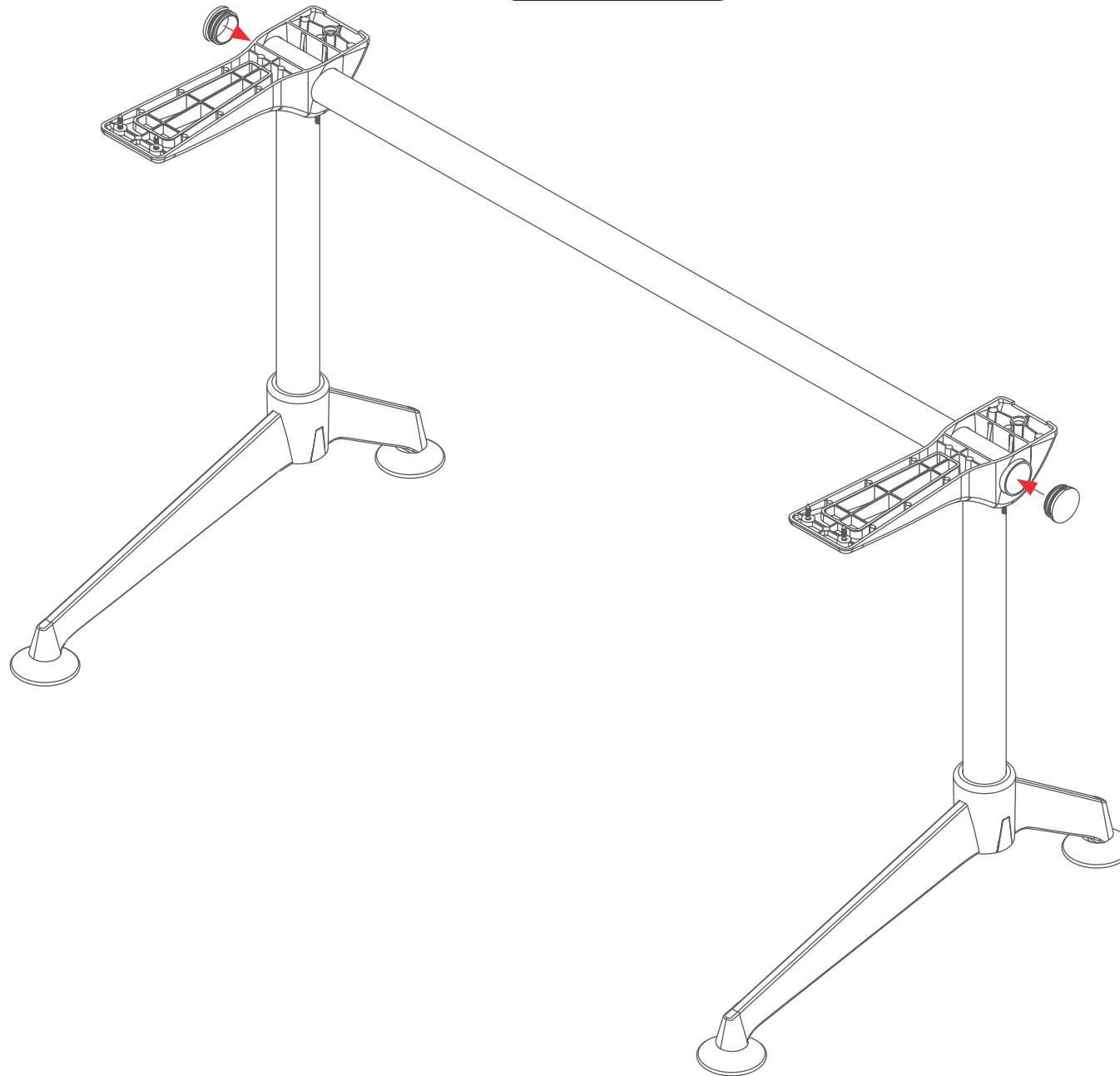
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Step 6

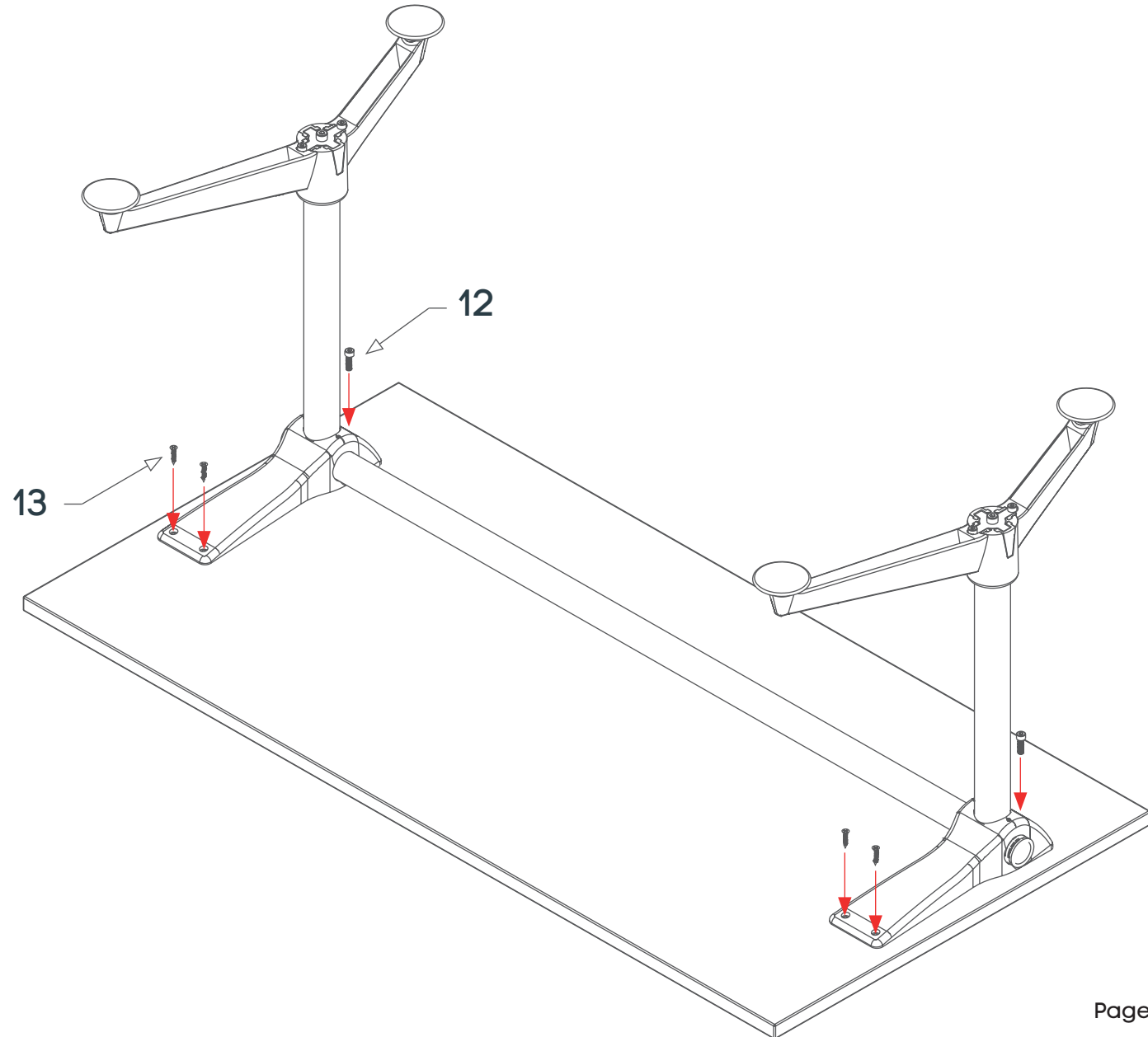
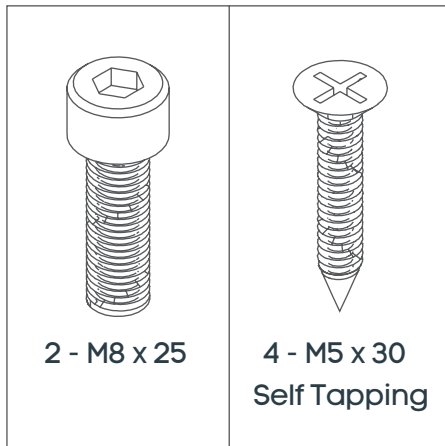


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Step 7



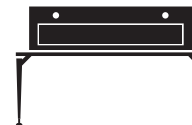
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**Assembly
completed**

