

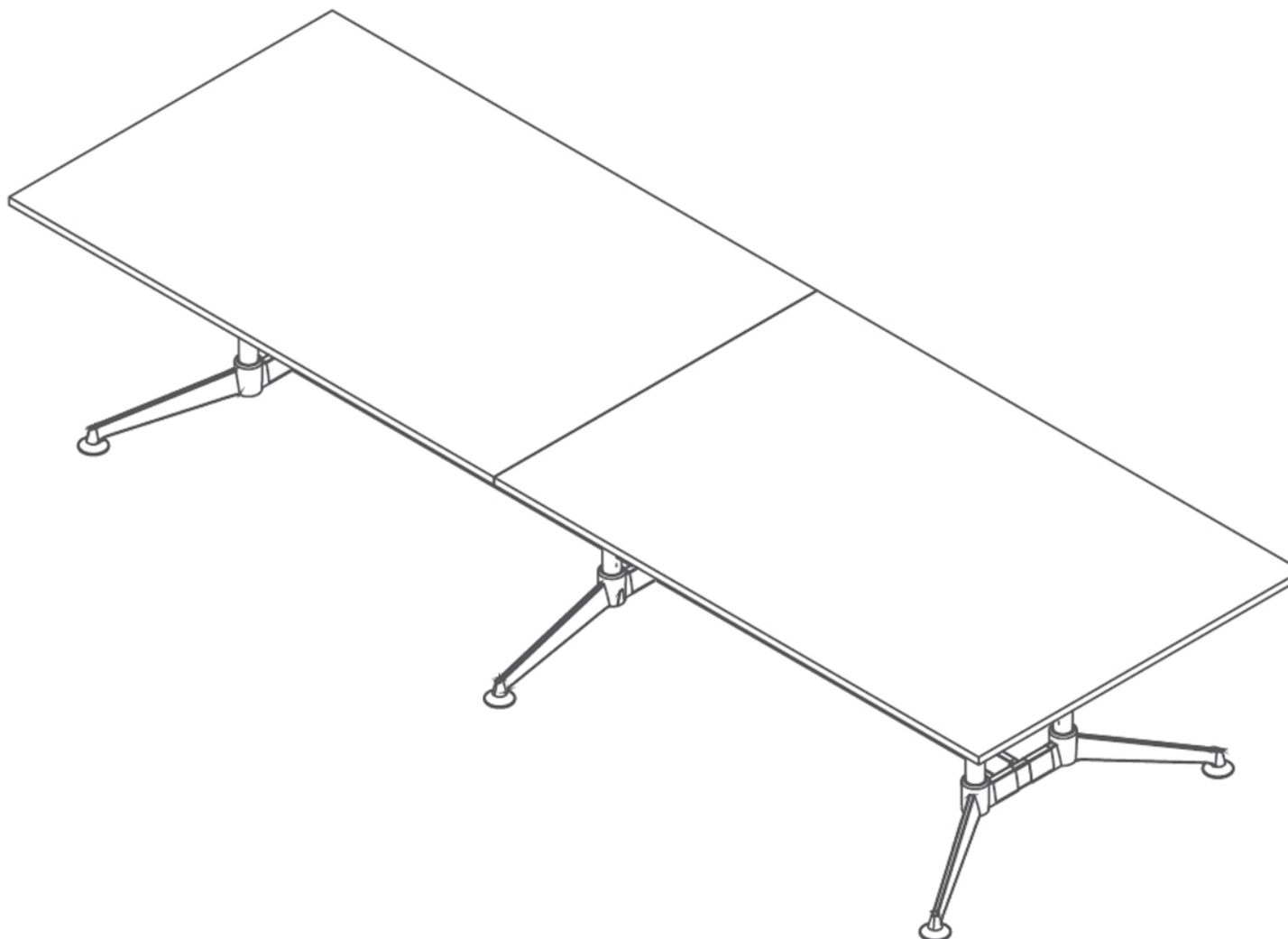
**ASSEMBLY INSTRUCTIONS**

**Black Jack Premium  
Boardroom Table  
3600x1500**

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# ASSEMBLY INSTRUCTIONS

# Black Jack Premium Boardroom Table 3600x1500

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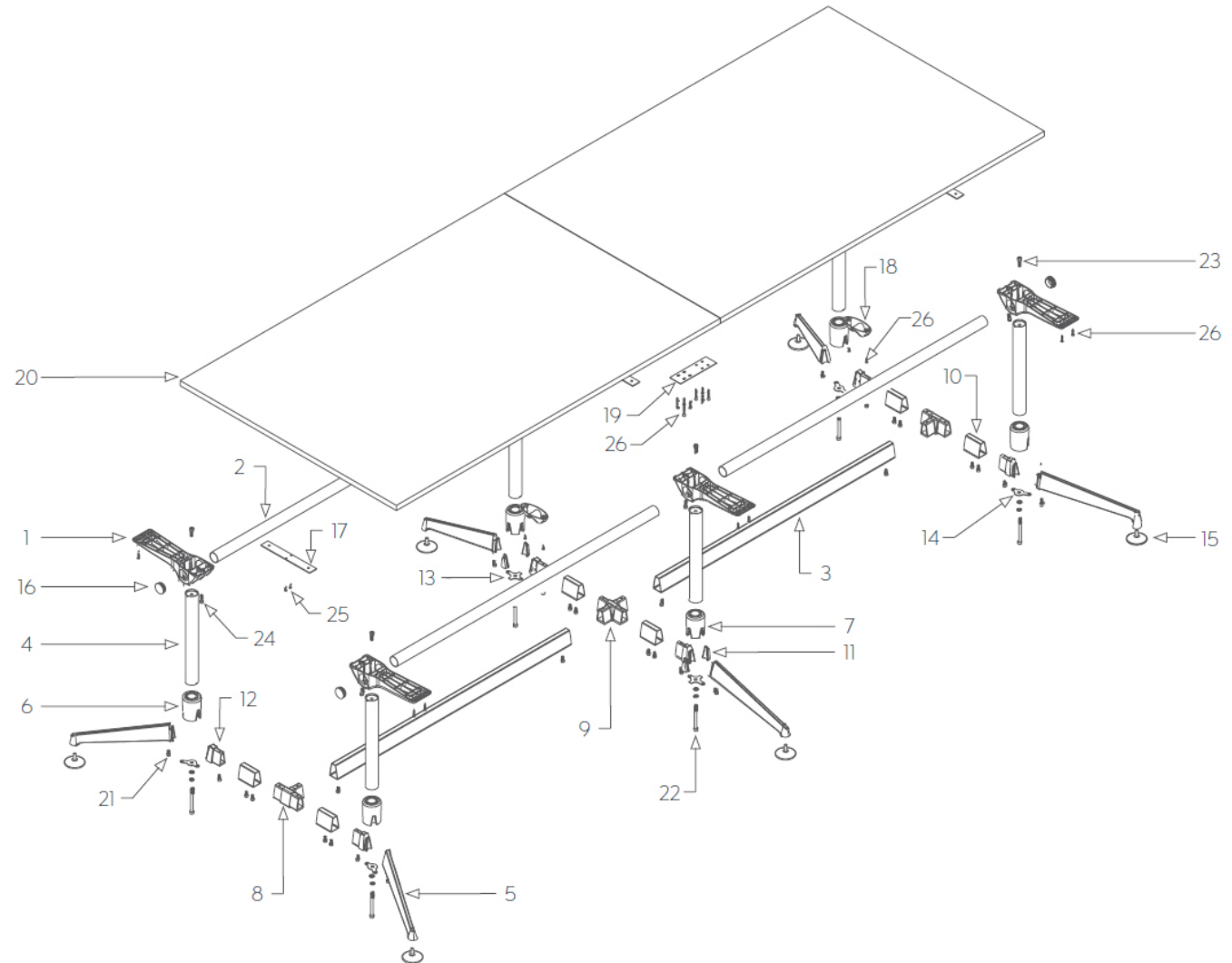


Components	QTY	Part No.
1 Die Cast Upper Wrist	x6	MODZA06
2 Top Rail	x4	FWTOPRAIL
3 Bottom Rail	x2	FWBOTRAIL
4 Leg-Pole Tube Ø51	x6	MODZA22-695
5 Large Foot	x6	MODZA12
6 150° Collar	x4	MODZA02
7 Cross Collar	x2	MODZA01
8 Bottom T-Connector	x2	MODZA07
9 Bottom Cross Connector	x1	MODZA08
10 T-Tube	x6	FW...SET
11 Collar Plug	x4	MODZA15
12 Collar Connector	x6	MODZA09
13 Minus Gasket	x2	MODZA27
14 150° Gasket	x4	MODZA28
15 Foot Glide	x6	MODZA25
16 Top Rail Cap	x4	MODZA18
17 Steel Wrist Wrap	x3	FW...SET
18 Plastic Support	x4	MODZA16
19 Table Top Bracket Plate	x2	(Not supplied if frame only)
20 Worktop	x2	

Screws	QTY
21 M8 x 16mm	x28
22 M10 x 110mm	x6
23 M8 x 30mm	x6
24 M8 x 25mm	x6
25 M5 x 30mm Self Tapping	x12
26 M5 x 20mm Self Tapping ( For Bracket Plate)	x20

Tools Required: Powered Screwdriver



# ASSEMBLY INSTRUCTIONS

# Black Jack Premium Boardroom Table 3600x1500

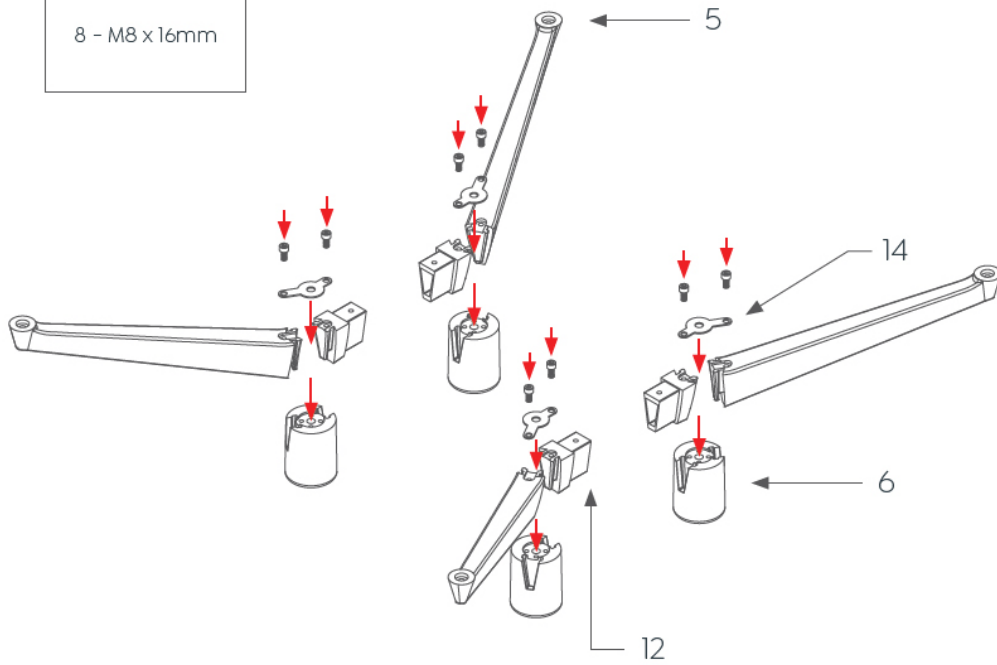
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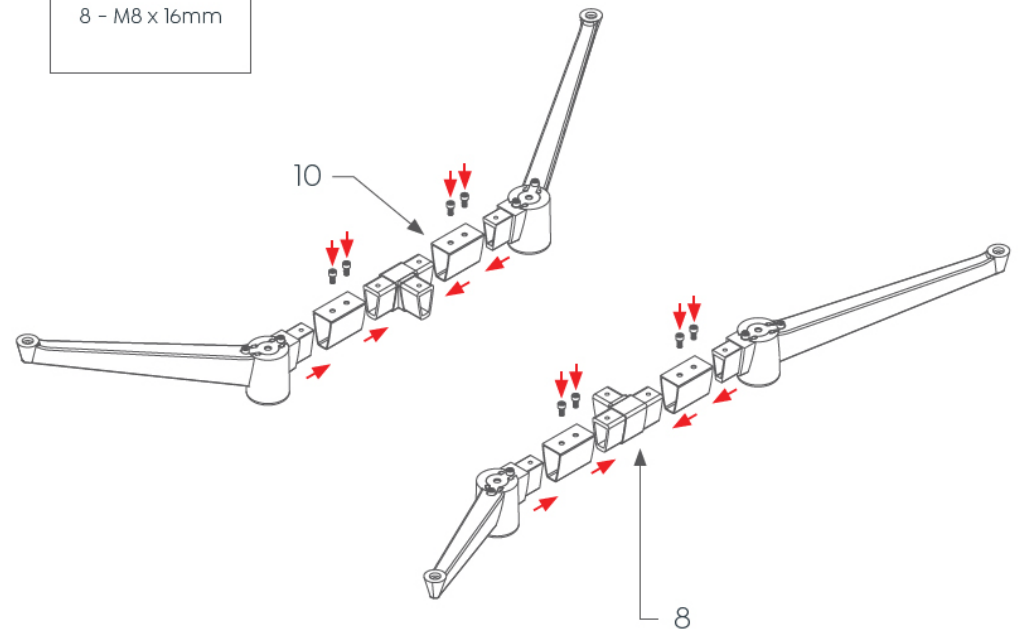
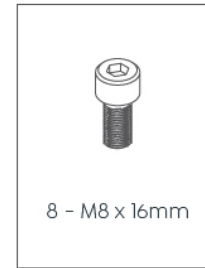


## Step 01



End Leg Assembly

## Step 02



End Leg Assembly

ASSEMBLY INSTRUCTIONS

# Black Jack Premium Boardroom Table 3600x1500

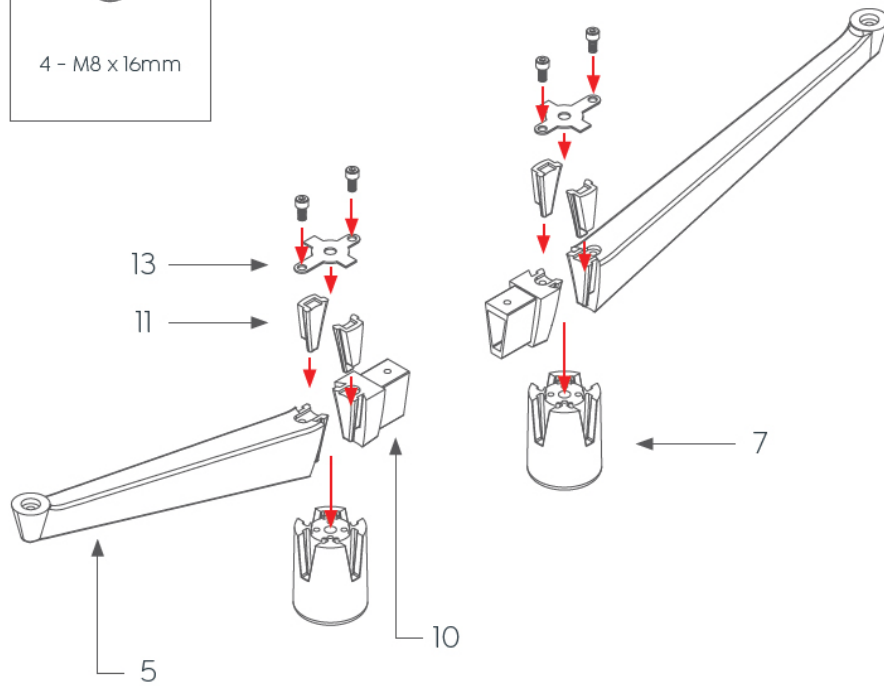
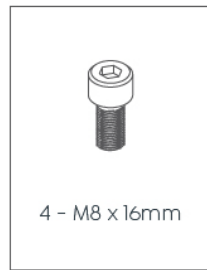
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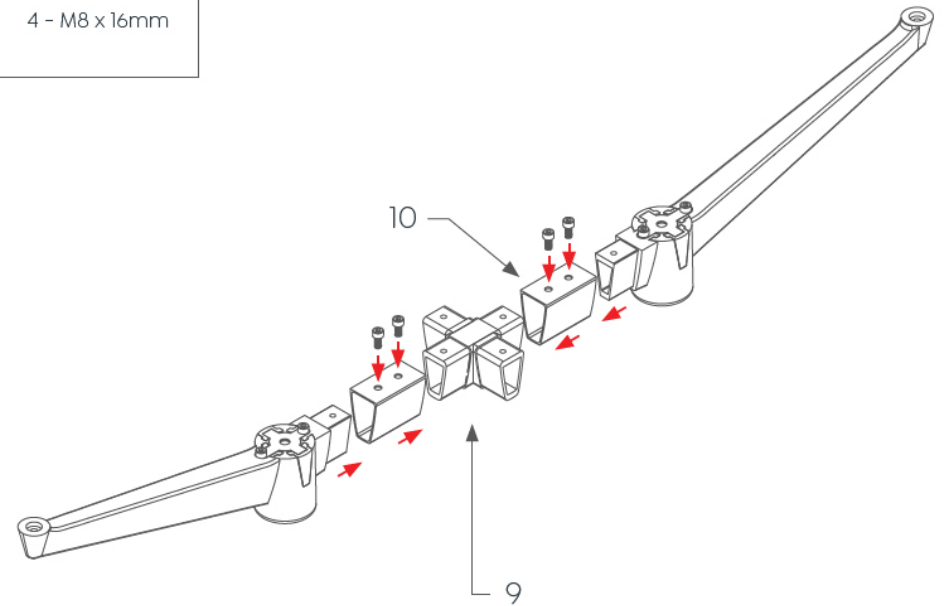
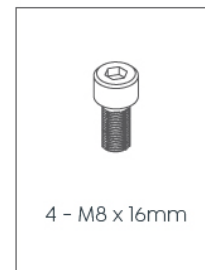


### Step 03



Mid Leg Assembly

### Step 04



Mid Leg Assembly

ASSEMBLY INSTRUCTIONS

# Black Jack Premium Boardroom Table 3600x1500

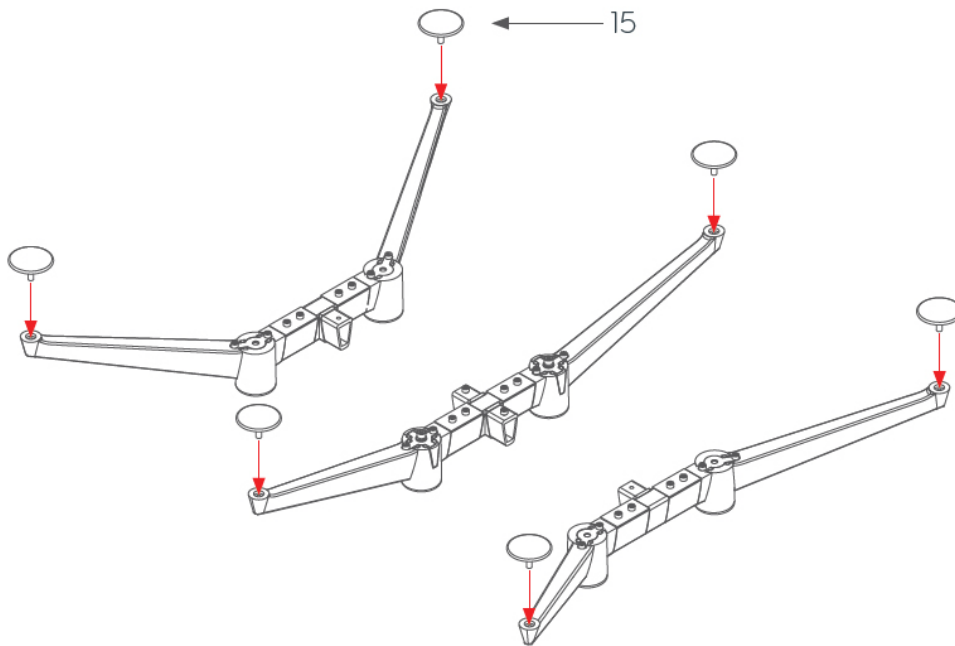
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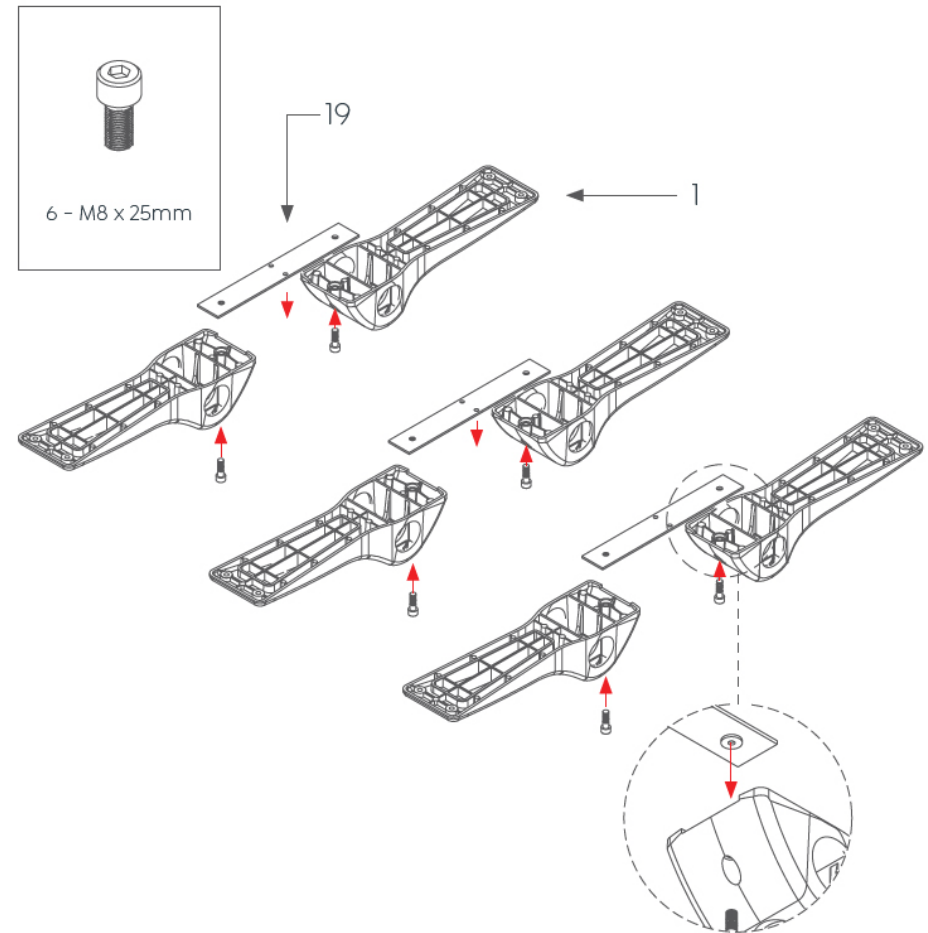
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## Step 05



## Step 06



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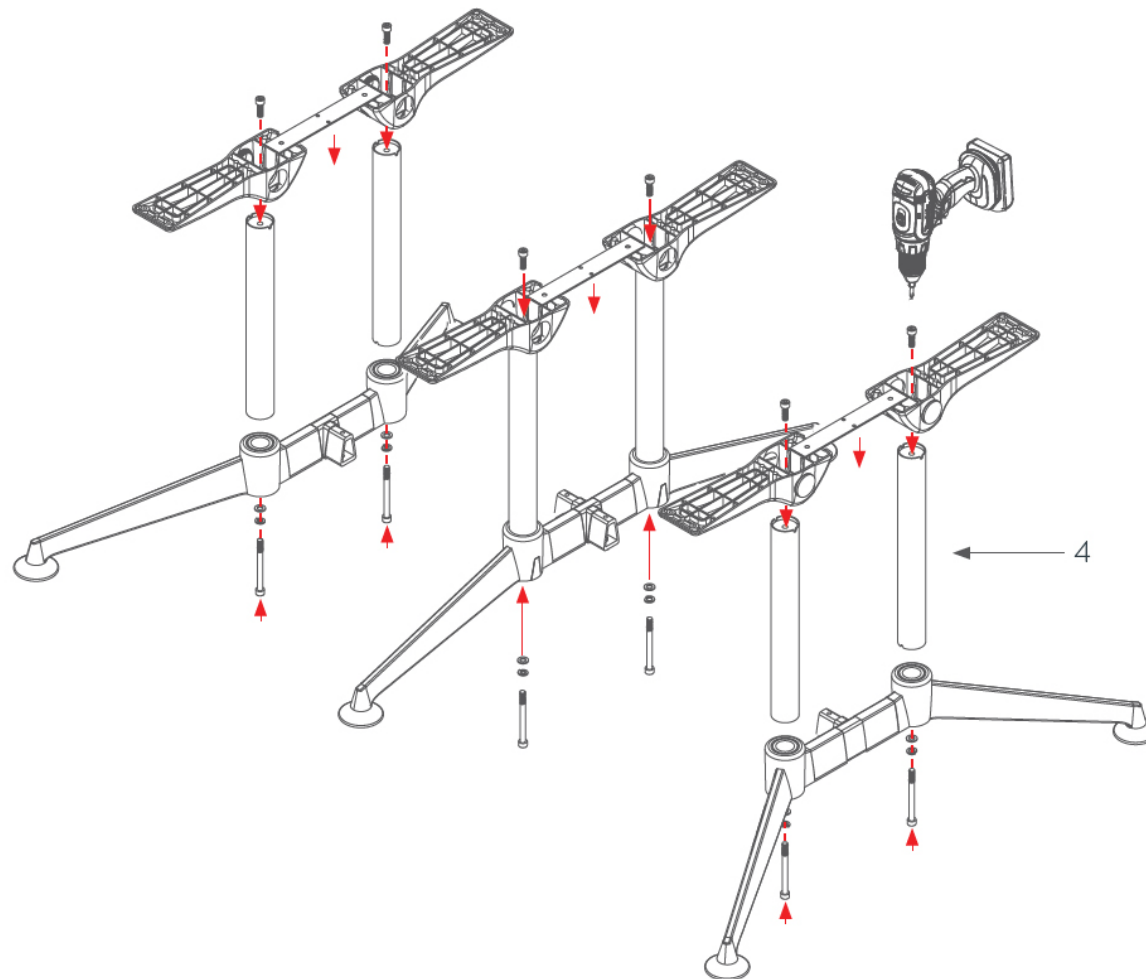
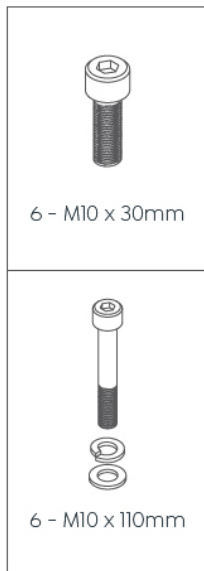
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**Step 07**



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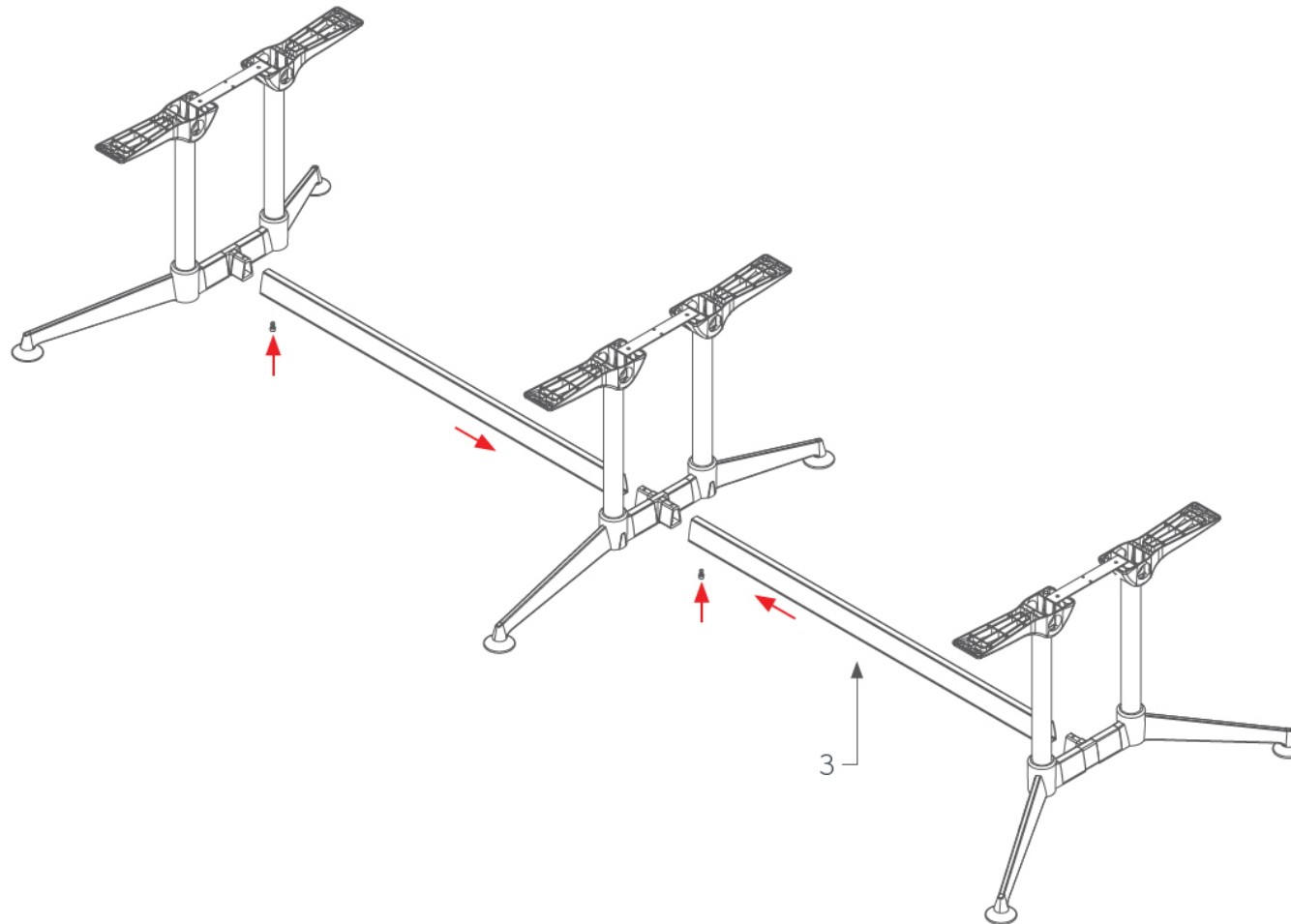
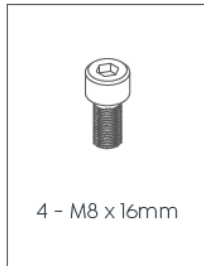
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**Step 08**



ASSEMBLY INSTRUCTIONS

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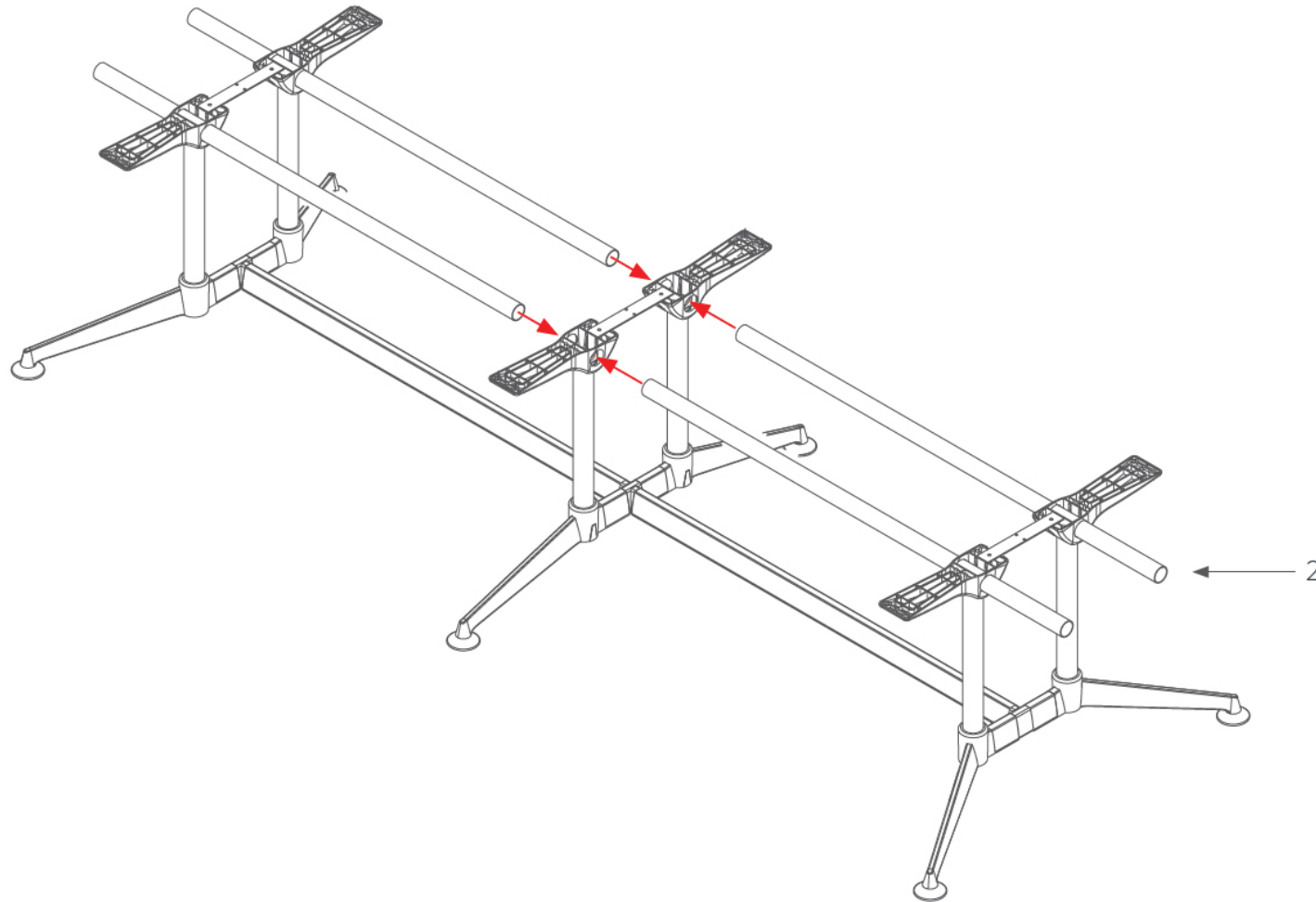
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**Step 09**





ASSEMBLY INSTRUCTIONS

# Black Jack Premium Boardroom Table 3600x1500

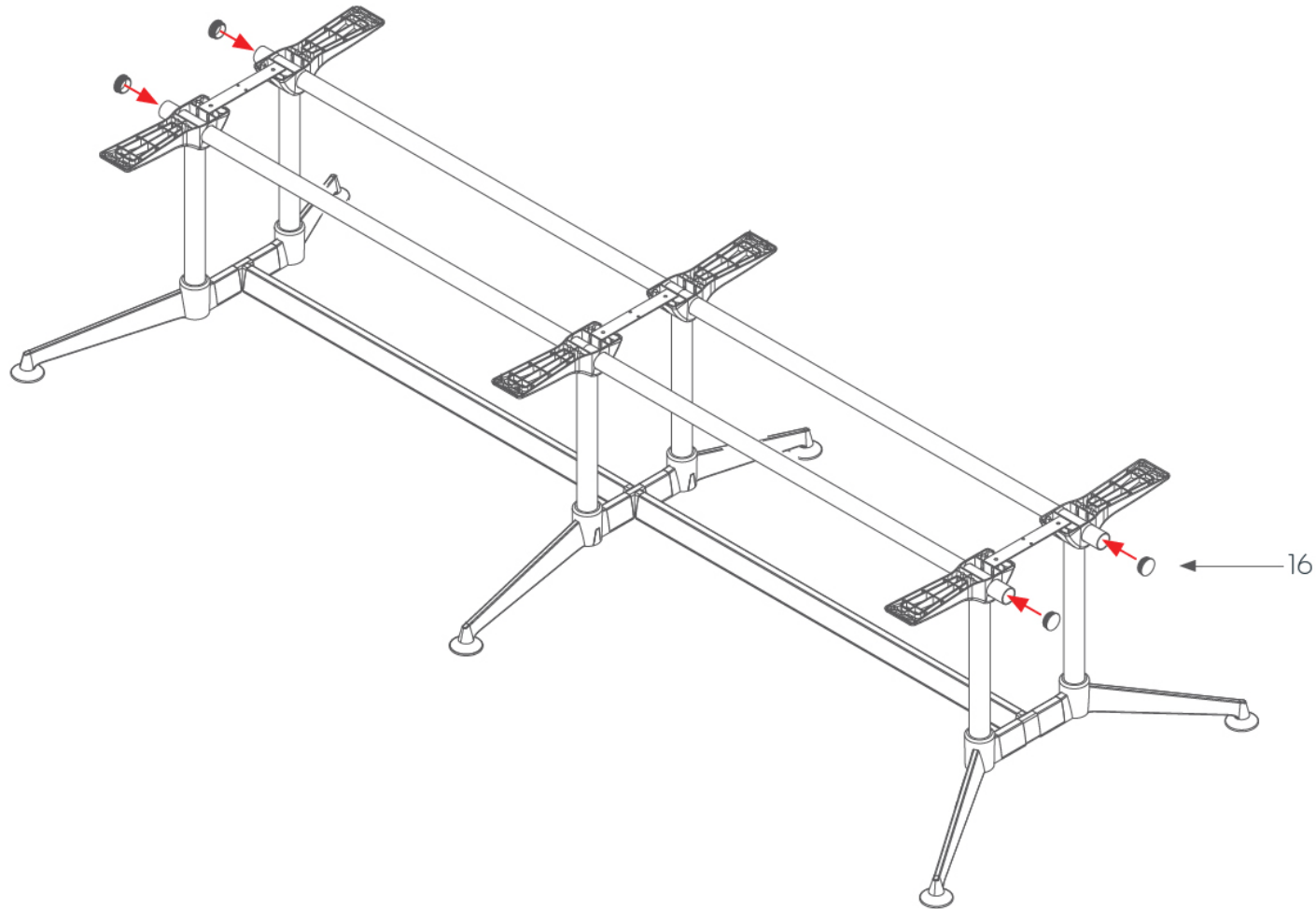
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**Step 10**



ASSEMBLY INSTRUCTIONS

# Black Jack Premium Boardroom Table 3600x1500

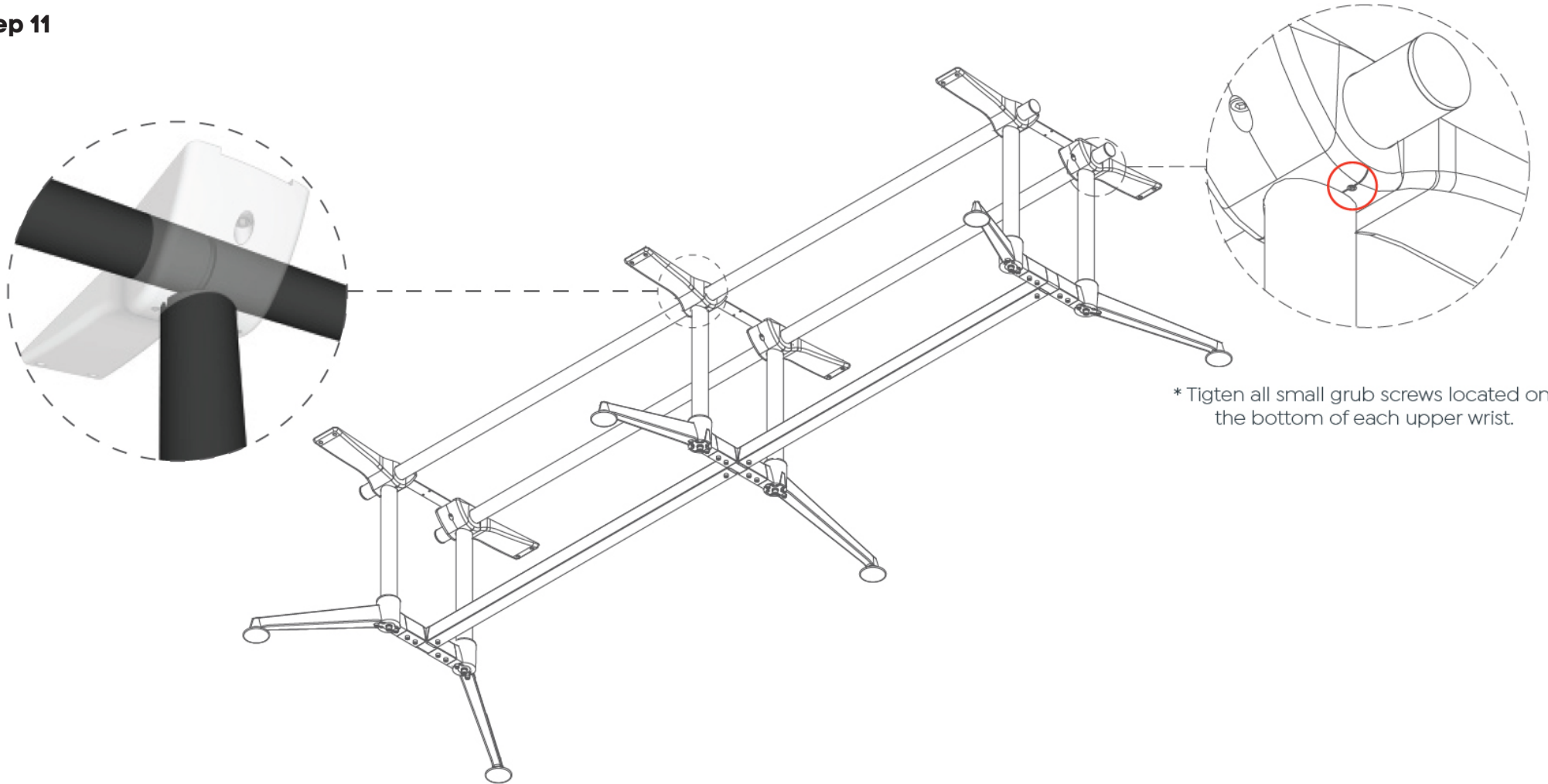
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**Step 11**



\* Tighten all small grub screws located on the bottom of each upper wrist.

ASSEMBLY INSTRUCTIONS

# Black Jack Premium Boardroom Table 3600x1500

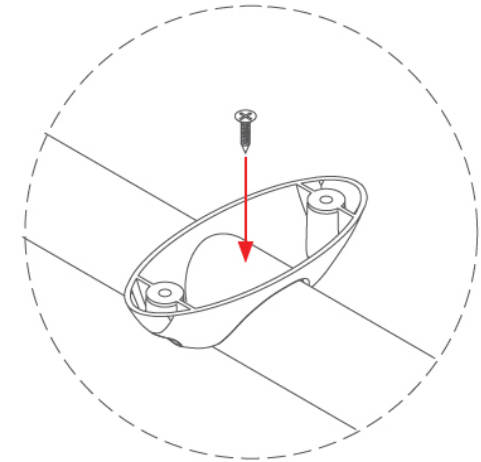
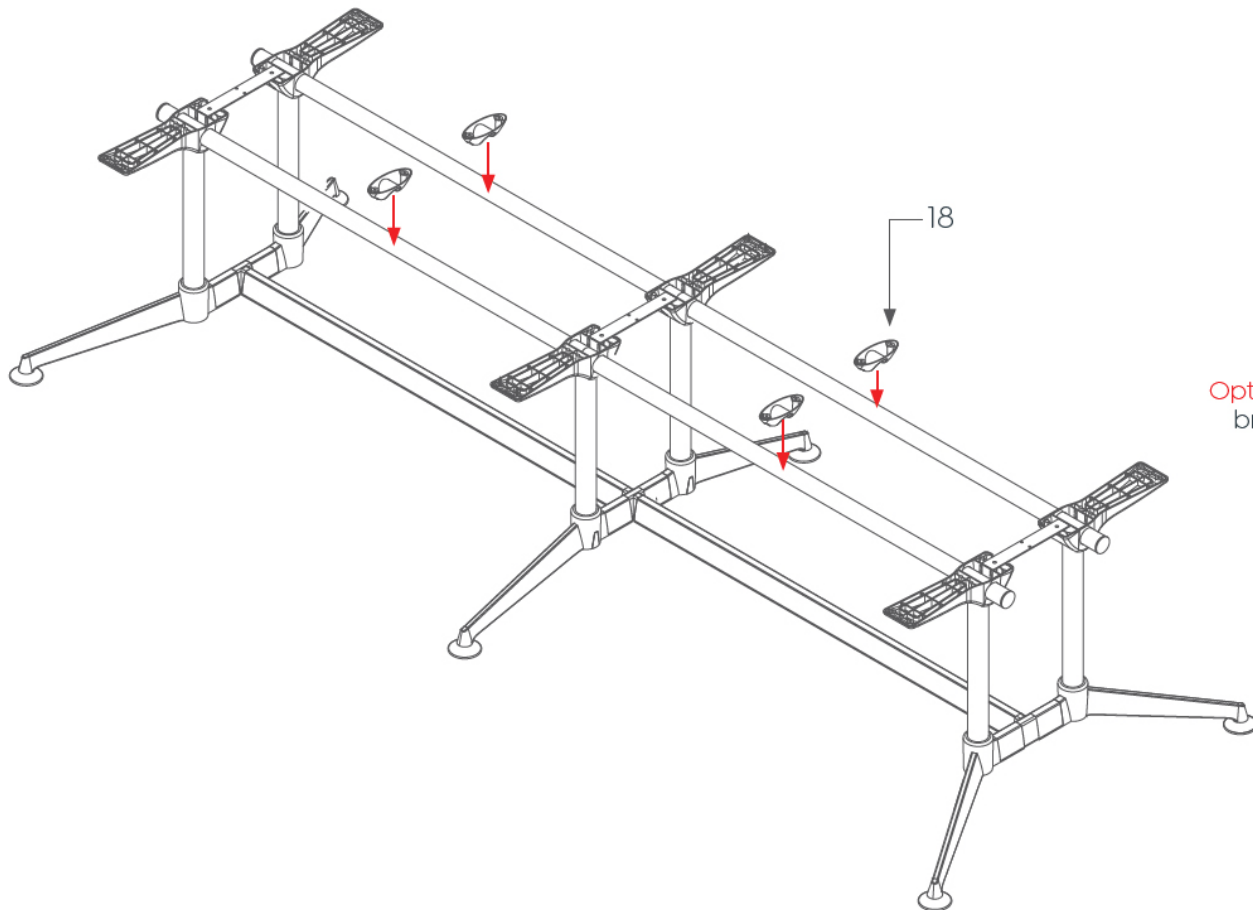
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**Step 12**



**Optional:** For extra strength, the plastic support brackets can be screwed onto the top rails.

## ASSEMBLY INSTRUCTIONS

# Black Jack Premium Boardroom Table 3600x1500

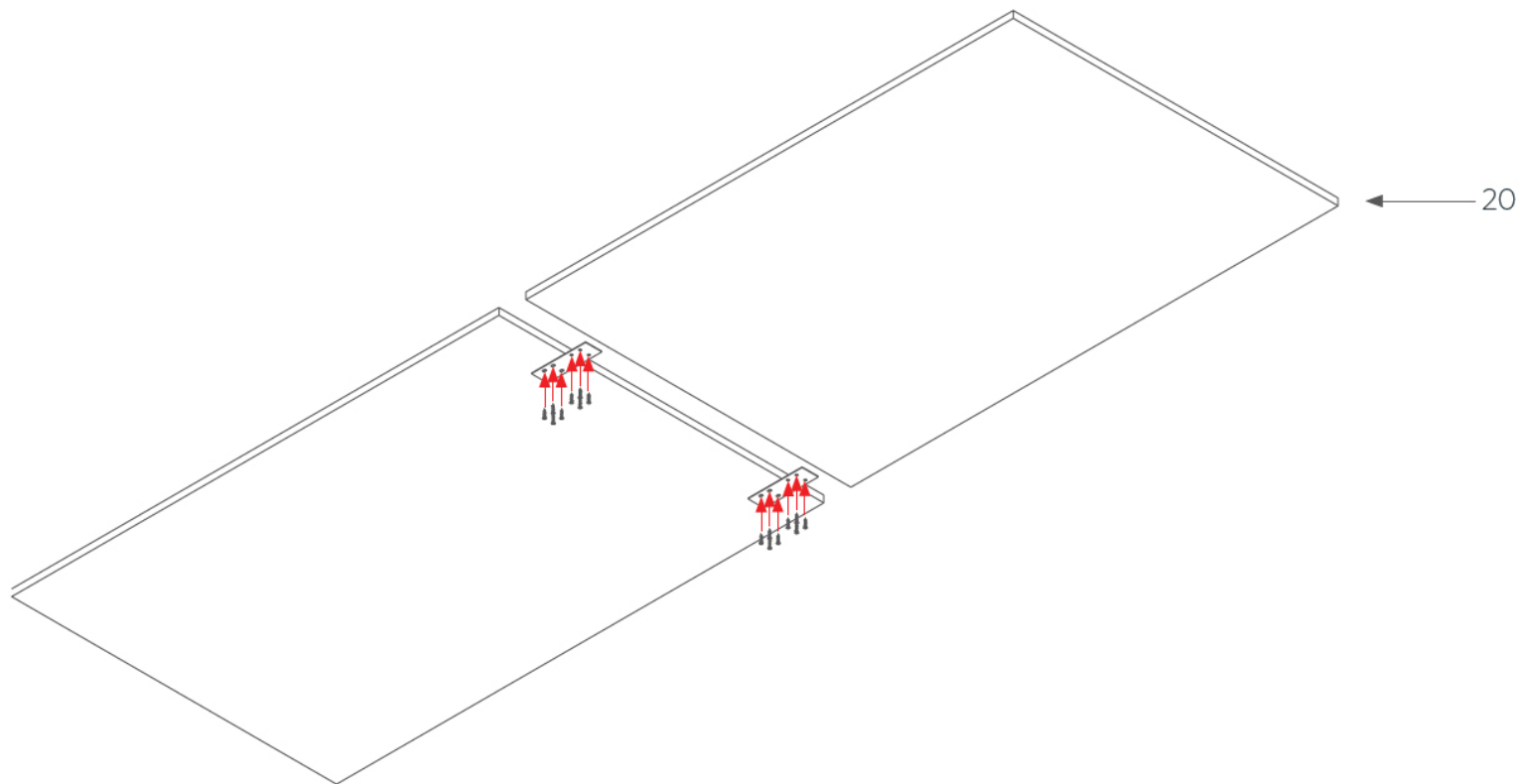
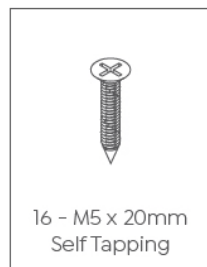
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### Step 13



For multi piece worksurfaces.  
This should be done with the worksurface sitting on the frame in its final position.

ASSEMBLY INSTRUCTIONS

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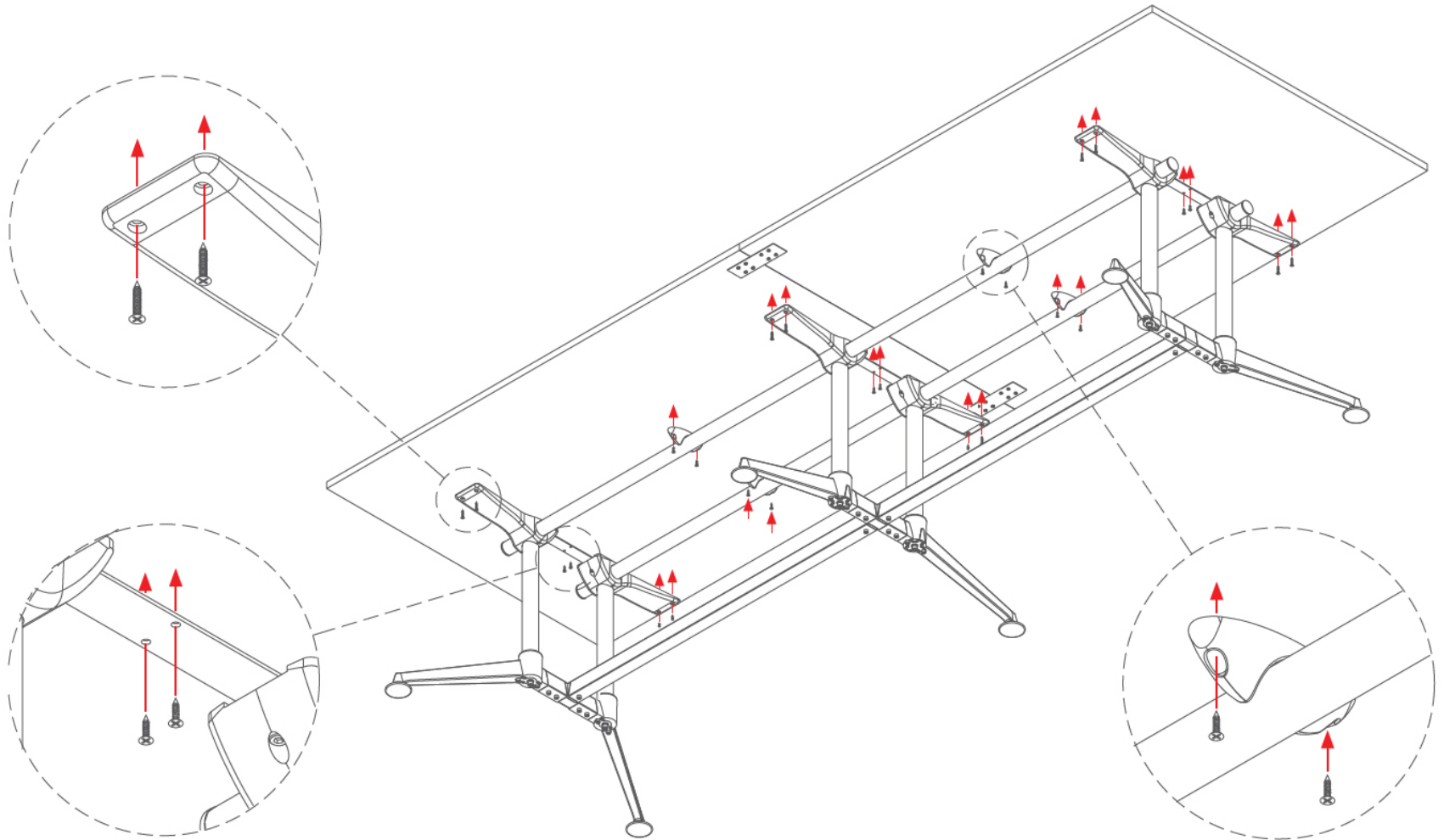
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## Step 14


12 - M5 x 25mm Self Tapping

14 - M4 x 20mm Self Tapping



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