



ASSEMBLY INSTRUCTIONS

1. Mount fuel pump to bracket using 6-32 X 1/2" socket head cap screws and lock nuts.
2. Remove cap from fuel can, drill or cut 1/2" hole through center of cap.
3. Install Kwik-Fill Fuel Cap Fitting to fuel can cap. Be sure o-ring is in place. Tighten (snug) nylon nut.
4. Cut a 9" piece of tubing and connect to pick-up filter and bottom fitting of Kwik-Fill Fuel Cap Fitting. Screw assembly to fuel can.
5. Mount handle to bracket using 10-32 X 1 1/4" socket head cap screws and lock nuts.
6. Press 6-32 lock nuts into bottom of support plate.
7. Place support plate under fuel can handle and mount bracket to support plate using 6-32 X 3/4" socket head cap screws.
8. Cut a 9" piece of tubing and connect to pump and side fitting of Kwik Fill Fuel Cap Fitting as shown.
9. Connect remaining tubing (approx. 30") to pump and filling probe. You are now ready to go.

NOTE: There are (2) storage mounts for spare glo-plugs. Place 4-way wrench into large hole on bracket. Other holes are for screwdrivers, ball drivers, etc.

IMPORTANT: If you are using gasoline, oil, or diesel fuel, you must use tygon fuel tubing. (Use 4ft. of DU-BRO #506)

1. 4-Way Wrench*
2. 6-32 X 1/2" Socket Head Cap Screw (Qty. 2)
3. 6-32 X 3/4" Socket Head Cap Screw (Qty. 4)
4. Pump
5. Pick-Up Filter
6. O-Ring
7. Nylon Nut
8. Bracket
9. Glo-Plug Holders (Qty. 2)
10. 6-32 Lock Nut (Qty. 6)
11. Glo-Caddy
12. Kwik-Fill Fuel Cap Fitting
13. Kwik Start Glo-Plug Ignitor*
14. Ignitor Cap*
15. Filling Probe
16. Support Plate
17. Handle
18. 10-32 Lock Nut (Qty. 2)
19. 10-32 X 1 1/4" Socket Head Cap Screw (Qty. 2)

* Only included on complete version #909.

**Be sure to occasionally check that all screws remain tight.