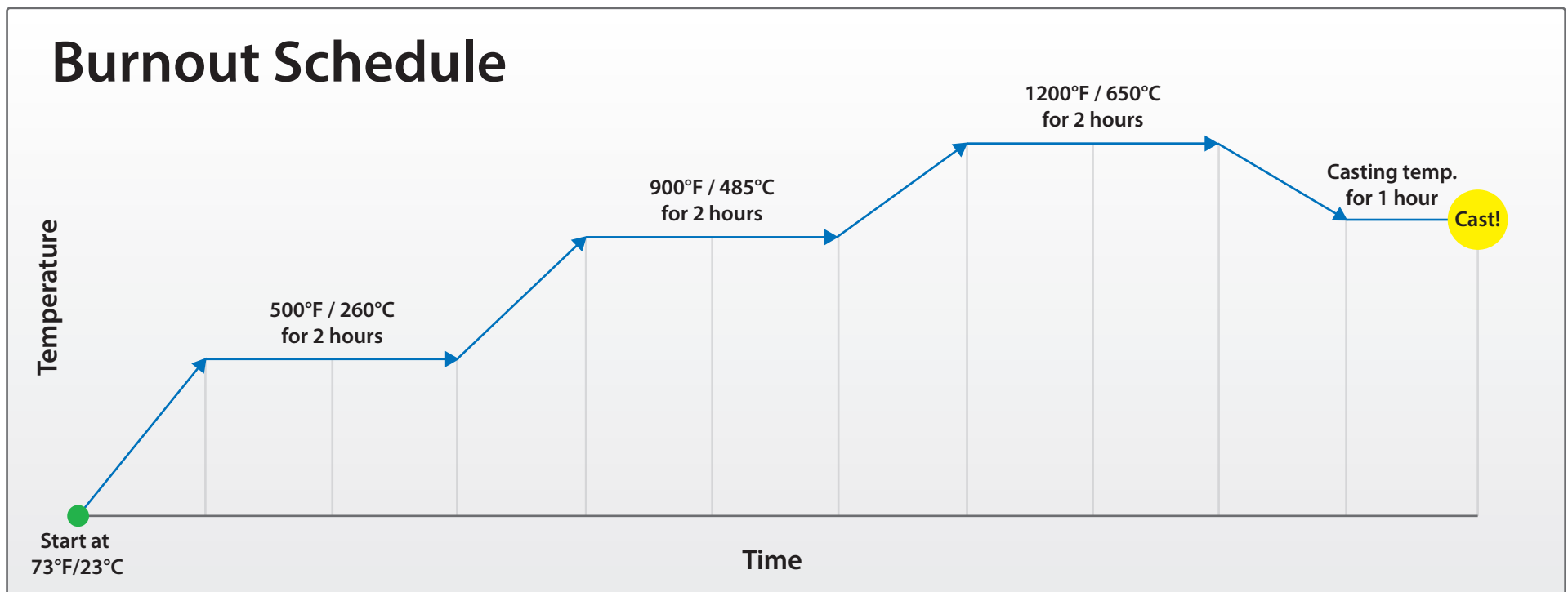


MakerJuice WaxCast is a premium, direct investment casting resin designed for high resolution, high quality casting applications such as jewelry, dental and engineering.

Usage Tips:

- Wash off uncured resin with 91% isopropyl alcohol.
- Completely post-cure part in UV light before casting. Time is dependent on item size.
- Flask orientation should be button up.
- We recommend Plasticast® Investment for best results, with a water to powder ratio of 36:100.
- Ramp at 9°F / 5°C per minute.
- Oven must have forced ventilation.
- Larger sprues are better, and are required for proper ventilation during burnout.



NOTE: This schedule is for a 1.75" x 2.33" flask, and should be adjusted based on individual equipment and conditions.