MATERIAL SAFETY DATA SHEET SILVER PLA

Version Number 1.1 Revision Date 08/29/2008

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1. PRODUCT AND COMPANY IDENTIFICATION

POLYONE CORPORATION

33587 Walker Road, Avon Lake, OH 44012

Telephone

Product Stewardship (770) 271-5902

Emergency telephone

CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure

or accident).

Product name

: SILVER PLA

Product code

CC10107467WE

Chemical Name

Mixture

CAS-No.

Mixture

Product Use

: Industrial Applications

2. COMPOSITION/INFORMATION ON REGULATED INGREDIENTS

Components	CAS-No.	Weight %
Titanium dioxide	13463-67-7	1 - 5
Aiuminum	7429-90-5	5 - 10
Mica	12001-26-2	5 - 10

3. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

This mixture has not been evaluated as a whole. Information provided on the health effects of this product is based on individual components. All ingredients are bound and potential for hazardous exposure as shipped is minimal. However, some vapors may be released upon heating and the enduser (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure.

POTENTIAL HEALTH EFFECTS

Routes of Exposure:

: Inhalation, Ingestion, Skin contact

Acute exposure

Inhalation

: Resin particles, like other inert materials, can be mechanically

irritating.

Ingestion

: May be harmful if swallowed.

Eyes

: Resin particles, like other inert materials, are mechanically irritating to

Skin

: Experience shows no unusual dermatitis hazard from routine handling.

Chronic exposure

: Refer to Section 11 for Toxicological Information.

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Medical Conditions

Aggravated by Exposure:

: None known.

4. FIRST AID MEASURES

Inhalation Move to fresh air in case of accidental inhalation of fumes from

overheating or combustion. When symptoms persist or in all cases of

doubt seek medical advice.

Ingestion : Do not induce vomiting without medical advice. When symptoms

persist or in all cases of doubt seek medical advice.

Eyes Rinse immediately with plenty of water, also under the eyelids, for at

least 15 minutes. If eye irritation persists, seek medical attention.

Skin Wash off with soap and plenty of water. If skin irritation persists

seek medical attention.

5. FIRE-FIGHTING MEASURES

Flash point Not applicable

Flammable Limits

Upper explosion limit Not applicable

Lower explosion limit

Autoignition temperature

Suitable extinguishing media

Not applicable

Not applicable

Carbon dioxide blanket, Water spray, Dry powder, Foam.

Special Fire Fighting

Procedures

Fullface self-contained breathing apparatus (SCBA) used in positive pressure mode should be worn to prevent inhalation of airborne

contaminants.

Unusual Fire/Explosion

Hazards

Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen

(NOx), other hazardous materials, and smoke are all possible.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions

Wear appropriate personal protection during cleanup, such as impervious gloves, boots and coveralls.

Environmental precautions

Should not be released into the environment. The product should not

Methods for cleaning up

be allowed to enter drains, water courses or the soil. Clean up promptly by sweeping or vacuum. Package all material in

plastic, cardboard or metal containers for disposal. Refer to Section 13 of this MSDS for proper disposal methods.

7. HANDLING AND STORAGE

Handling

Take measures to prevent the build up of electrostatic charge. Heat

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only in areas with appropriate exhaust ventilation.

Storage

: Keep containers dry and tightly closed to avoid moisture absorption

and contamination. Keep in a dry, cool place.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Respiratory protection

: No personal respiratory protective equipment normally required.

Eye/Face Protection

Safety glasses with side-shields

Hand protection

: Protective gloves

Skin and body protection

: Long sleeved clothing

Additional Protective

Measures

: Safety shoes

General Hygiene Considerations

: Handle in accordance with good industrial hygiene and safety practice. Wash hands before breaks and at the end of workday.

Engineering measures

: Heat only in areas with appropriate exhaust ventilation. Provide

appropriate exhaust ventilation at machinery.

Exposure limit(s)



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Components	Value	Exposure time	Exposure type	List:
Aluminum	10 mg/m3	Time Weighted Average (TWA):	Dust.	ACGIH
	5 mg/m3	Time Weighted Average (TWA):	Pyrophoric powder, as	ACGIH
	15 mg/m3	PEL:	Total dust, as Al	OSHA Z1
	5 mg/m3	PEL:	Respirable dust, as A1	OSHA ZI
	5 mg/m3	Time Weighted Average (TWA):	Pyrophoric powder.	MX OEL
	10 mg/m3	Time Weighted Average (TWA):	Dust.	MX OEL
Mica	3 mg/m3	Time Weighted Average (TWA):	Respirable fraction.	ACGIH
	3 mg/m3	Time Weighted Average (TWA):		MX OEL
litanium dioxide	10 mg/m3	Time Weighted Average (TWA):		ACGIH
	15 mg/m3	PEL:	Total dust.	OSHA Z1
	10 mg/m3	Time Weighted Average (TWA):	as Ti	MX OEL
	20 mg/m3	Short Term Exposure Limit (STEL):	as Ti	MX OEL

9. PHYSICAL AND CHEMICAL PROPERTIES

Form : Solid Evaporation rate Not applicable Appearance : pellets Specific Gravity Not determined Color : GREY Bulk density Not established Odour : Very faint Vapour pressure Not applicable Melting point/range : Not determined Vapour density Not applicable Boiling Point: : Not applicable pH Not applicable Water solubility : Insoluble

10. STABILITY AND REACTIVITY

Stability

Stable.

Hazardous Polymerization

Will not occur.

Conditions to avoid

Keep away from oxidizing agents and open flame. To avoid thermal

decomposition, do not overheat.

Incompatible Materials

Hazardous decomposition

products

Incompatible with strong acids and oxidizing agents.

Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen (NOx), other hazardous materials, and smoke are all possible.

11. TOXICOLOGICAL INFORMATION



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This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

Toxicity Overview

This product contains the following components which in their pure form have the following characteristics:

CAS-No.	Chemical Name	Effect	Target Organ
13463-67-7	Titanium dioxide	Systemic effects	Respiratory system.
7429-90-5	Aluminum	Irritant	Skin, Respiratory system.
		Systemic effects	Eyes, Skin, Respiratory system.
12001-26-2	Mica	Systemic effects	Respiratory system.

Carcinogenicity

This product contains the following components which, in their pure form, have the following carcinogenicity

CAS-No.	71 . 121			
	Chemical Name	OSHA	IARC	NTP
13463-67-7	Titanium dioxide	no	2B	no

IARC Carcinogen Classifications:

- 1 The component is carcinogenic to humans.
- 2A The component is probably carcinogenic to humans.
- 2B The component is possibly carcinogenic to humans.

NTP Carcinogen Classifications:

- 1 The component is known to be a human carcinogen.
- 2 The component is reasonably anticipated to be a human carcinogen.

12. ECOLOGICAL INFORMATION

Persistence and degradability

Not readily biodegradable.

Environmental Toxicity

Chemicals are not readily available as they are bound within the

polymer matrix.

Bioaccumulation Potential

Chemicals are not readily available as they are bound within the polymer matrix.

Additional advice

No data available

13. DISPOSAL CONSIDERATIONS

Product

: Like most thermoplastic plastics the product can be recycled. Where possible recycling is preferred to disposal or incineration. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.

Contaminated packaging

: Recycling is preferred when possible. The generator of waste

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material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.

14. TRANSPORT INFORMATION

U.S. DOT Classification

: Not regulated for transportation.

ICAO/IATA (air)

Refer to specific regulation.

IMO / IMDG (maritime)

: Refer to specific regulation.

15. REGULATORY INFORMATION

US Regulations:

OSHA Status

: Classified as hazardous based on components.

TSCA Status

All components of this product are listed on or exempt from the

TSCA Inventory.

US. EPA CERCLA Hazardous Substances (40 CFR 302)

Not applicable

California Proposition : Not applicable

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SARA Title III Section 302 Extremely Hazardous Substance

Unless specific chemicals are identified under this section, this product is Not Applicable under this regulation

SARA Title III Section 313 Toxic Chemicals:

Unless specific chemicals are identified under this section, this product is Not Applicable under this regulation

Chemical Name	CACN	Weight %
ALUMINUM (FUME OR DUST)	7429-90-5	5.00 - 10.00

Canadian Regulations:

National Pollutant Release Inventory (NPRI)

Chemical Name Aluminum	CAS-No.	Weight %	NPRLID#
	7429-90-5	5.00 - 10.00	1X1 X1 115#

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WHMIS Classification : D2A

WHMIS Ingredient Disclosure List

CAS-No. 7429-90-5 12001-26-2

DSL

All components of this product are on the Canadian Domestic

Substances List (DSL) or are exempt.

National Inventories:

Australia AICS

Listed

China IECS

Listed

Europe EINECS

Listed

Japan ENCS

Not determined

Korea KECI

Listed

Philippines PICCS

Not determined

16. OTHER INFORMATION

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.