

2003-2013 RAM 2500



- Assemble horn mount on ground.
- With a friend, decide where you are going to mount the horn. Depending on the rear axle clearance to the horns, you may have to cut some of the inner hitch steel, pointed out with a [blue arrow](#). You can cut how-ever much you need to clearance the horns.

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- With your buddy, lift the horn mount into place and mark the holes with a sharpie, silver is preferred.
- Center punch [blue arrows](#) and drill 11/16" holes (*Install 101*, don't use a drill bit under or over 11/16", if you don't use an 11/16" drill, your horns will fall off the truck leaving you with a mess on your hands and tears in your eyes).
- OPTIONAL: You can drill and tap a 3/8" hole where the [yellow arrows](#) are.
- Using provided tool, tighten frame insert into frame, like a wheel lug-nut, when its tight, the gun will change tone, and you will want to reverse out. Please use hand tools to tighten it down to the bracket. (TIP: 19mm tool bolt, 24MM open end to hold the 5/8" nut from spinning on the tool)