

CONDUCTOR'S SPECIAL INSTALLATION MANUAL

844K



WARNING: To ensure the longevity of your system, reading and following these instructions are recommended. Make sure to change filters and to drain the moisture from your tank on a regular basis.

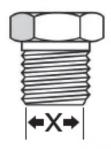


HORNBLASTERS SHOCKER 2-GALLON KIT CONTENTS

- Dual Air Compressors (DC-1NM)
- HornBlasters 8-Gallon Air Tank
- HornBlasters Shocker XL Horns
- 17' 1/2" Airline
- 10' 5/16" Airline
- Tank Fitting Kit

- Air Filter Relocation Kit (in compressor box)
- 1/2" Electric Solenoid Valve
- Ear Plugs
- Air line Cutter
- HornBlasters Universal Wiring Kit
- PS-150H Pressure Switch

Identifying Fittings



The diameter of the thread (\mathbf{X}) will indicate what size thread a fitting has. If you're not sure which fittings are 1/2", 3/8", or 1/4", measure the thread on each fitting and match it up with the values below.

1/2" NPT

0.84"

3/8" NPT

0.675"

1/4" NPT

0.54"

1/8" NPT

0.405"



1x Safety Blowoff Valve



2x 1/2" PTC Fitting



4x Shocker Horn Elbow



1x 1/2" NPT Drain Cock Fitting



5x Reducer Bushing



1x Banjo / 4-Way Splitter



1x Air Gauge



1x Pressure Switch



1x 3/4" Plug



1x 1/2" Solenoid Valve



Safety Tips and Important Information IMPORTANT SAFETY INSTRUCTIONS

Caution: To prevent the risk of electric shock or electrocution:

- Do not disassemble any electrical components of this horn kit (air compressor, air valve, pressure switch).
- Do not attempt repairs or modifications of any component. Please refer to qualified service agencies for all service and repairs.
- Do not operate any component where it can fall or be submerged into water or any kind of liquid.
- Do not reach for any component that has fallen or been submerged into water or any kind of liquid.
- Use the included components with 12 volt DC systems only.
- Do not leave the air system unattended during use.

WARNING: To prevent injury:

- Never allow children to operate the compressor or air horn. Use close supervision when operating this
 equipment near children or animals.
- The air compressor will become very HOT during and immediately after operation. Do not touch any part of the compressor with your bare hands during or immediately after use.
- Do not use this product near open flames or explosive materials or where aerosol products are being used.
- Do not operate this product where oxygen is being administered.
- Do not pump anything other than atmospheric air.
- Never use this product while sleepy or drowsy.
- Do not use any tools or attachments with the supplied air source unit without first determining maximum air pressure for that tool or attachment.
- Never point any air nozzle or air sprayer toward another person or any part of your body.
- The included compressor is equipped with an automatic reset thermal protector and can automatically restart after the thermal protector resets. Always cut off power source when thermal protector becomes activated.
- Use only in well ventilated areas.
- Do not sound the air horn(s) in close proximity to another person's or your own ear(s).
- Do not fill the included air tank above 150 PSI. Doing so may result in death or serious injury.
- Disconnect the battery negative cable before doing anything. Failure to disconnect this terminal can lead to damaged electrical components.
- Use eye protection when operating drills or other power tools during the install.
- Ensure the parking brake is engaged before you get underneath the vehicle.
- Do not wire the system without the fuse holder.
- Do not allow the compressor to run when the vehicle is off.



Recommended Tools + Addons

Recommended Tools



- 3/8" Long Socket (Horn Front Mount)
- 1/2" Long Socket (Horn Rear Mount)
- 1/2" Wrench
- 9/16" Wrench (1/4" NPT Fittings)
- 7/8" Wrench (4-Way Splitter on Valve)

- 10mm Wrench or Socket (Air Source Mounting)
- 12mm Wrench
- Drill (3/16" & 7/16" bits)
- Wire Cutter / Stripper / Crimper
- Adjustable Wrench (1" 2")

Compatible Add-on Kits (available @ www.HornBlasters.com)

Name		Description	Part #
Tire Inflati	ion Kit	Adds a quick disconnect to your system which allows you to use air tools with our kit.	AA-TIK-H
Electric D	rain Valve Kit	Replaces the drain cock with a solenoid valve; allows for remote draining of the system	AM-D04K
Digital Air	Gauge	2' Digital Air Pressure Gauge allows you to monitor the tank pressure in the cab	GA-220H
Six Horn l	Jpgrade	Adds two more bells to the system for more volume!	HU-S6-1
Shocker H	Horn Bracket	Mounting plate for the set of four horns only	HB-SB-1

Optional Install Items (Not required but will make your install easier)

- **Fuse Tap** Great for tapping into a key-power source from your fuse-box.
- Self-Tapping Screw These can be used for ground points on the pressure switch, compressor, and valve.
- Slotted Angle Iron Can be used to mount the horns without making a plate.
- Cable Ties Used to keep your air line looking clean and organized.
- Heat Shrink Tubing Can be used over the terminal connectors to better seal them up against the elements.
- 1" Adjustable Wrench Makes it easier to get the brass fittings into the tank. You can use one wrench for all the fittings on the system.
- Loctite 545 Thread Sealant Can be used instead of Teflon to seal fittings.



Preparing For the Install



Recommended Install Locations for Your Car (Compressor)

- **The trunk** of your car/sedan/suv is a great spot for this air source kit. The trunk keeps the compressor out of the weather and is one of the best install locations for the compressor/tank.
- The engine bay can also be used as an install location for the air source. If you have enough room to mount the air source without getting too close to the engine, this will work just fine. Do not mount the compressor to close to engine. If the compressor gets too hot, it will not run.
- If you decide to mount the compressor outside the car make sure it won't get submerged if you go through a large puddle! It can get wet but you cannot submerge the system.

Check out the install photo below. This is a great example of an install in the storage area of a small car.



- The compressors can be plumbed into any port on the tank. They don't have to be setup as shown to the left.
- The 8-gallon tank can be mounted on it's side with the four ports on the front face pointing down to the ground.
- The compressors can be mounted upright or on their side.

Recommended Install Locations for the Horns

- These horns will sound their best when facing down towards the ground, or towards the front of the vehicle (these can face forward!) We typically see these mounted behind the front bumper, ahead of the radiator on most vehicles. (see picture below, to the right)
 - o If you opt to install the horns in the front grille, make sure that the opening at the end of each bell is not blocked or covered. **Make sure to leave some room for airflow to your radiator!**



Shocker horns installed underneath a small hatchback.



Shocker horns installed in the front grille of a coupe







Preparing For the Install (continued) Recommended Install Locations for Trucks (Compressor)

- The toolbox is a great location for the compressor. Do not use the toolbox as a ground point as it will not be directly connected to the frame of the vehicle.
- Mounting the compressor/tank underneath the bed is a great option. There's plenty of room available and mounting the compressor outside will help it run cooler and save space in your bed / toolbox.
- The engine bay is a good spot for the compressor as long as you keep it away from the exhaust manifold and
 engine block. The engine generates a lot of heat and will keep the compressor from running cool. If the
 compressor overheats, it will not run until it has cooled off.

*Keep in mind that the air tank has to be close to the compressor. The leader hose on the compressor is 18" long





Recommended Install Locations (Horns)

- You can mount these horns in the front bumper similar to a car or underneath the bed as shown above.
- If you face the horns forward when mounted underneath they may pickup some dirt/dust from the road. This is normal and will not damage the horn. We suggest using a blowgun to remove excess dirt/dust from each bell semi-annually.







Preparing the Air Compressor

Start by locating the hardware that was packaged with your air compressor. You should have a set of mounting bolts, two barb fittings, and an air filter housing. A picture of each is shown to the left for reference.



Barb Fittings (Male & Female)

Let's start by taking the fitting on the left with the male thread and inserting it into the compressor inlet. The other fitting (female end) can be threaded onto the filter housing directly. Your compressor/filter should look like the image below. At this point, you can use the supplied air line that was packaged with the compressor to connect the compressor and filter together.

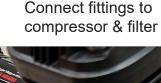
*This line is not meant to hold pressure. Do not use this for anything other than the filter.

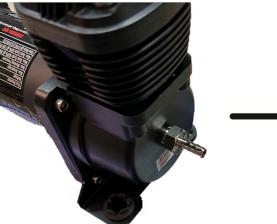


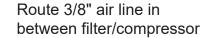
Filter Housing



Relocation Air Line









Filter Placement

Your compressor is fully sealed against the elements. If the compressor is mounted outside with the air filter on the end of the compressor, the filter will get wet and water will get pulled into the compressor. To prevent this, the filter must be relocated to an **ENCLOSED AND DRY** location. If your compressor is mounted in the bed of your truck or underneath the bed, the filter could be relocated into the cab of the vehicle. The filter must be relocated to an area where it will not be exposed to debris or moisture.

If the air filter is not relocated, the compressor will pull in water/dirt and will stop working properly. 9 out of 10 compressors that fail within the first year have pulled in water/debris from the intake.

WE DO NOT WARRANTY COMPRESSORS THAT HAVE FAILED DUE TO WATER/DEBRIS

BEING PULLED INTO THE INTAKE/FILTER

Route the air filter up into the bed as shown to the right. This will ensure the compressor ALWAYS pulls dry clean air.

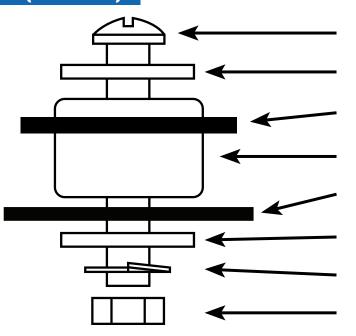


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Preparing the Air Compressor (continued)

COMPRESSOR MOUNTING HARDWARE



Mounting bolt
Flat washer
Compressor foot
Rubber bushing
Mounting surface
Flat washer
Lock washer
Nut

The HornBlasters 1NM compressor features four mounting feet with rubber bushings to isolate the compressor vibration from your vehicle. A set of four bolts, nuts, and washers was included with the compressor. You can assemble each foot with the hardware as shown above.

Hardware Specifications:

- 1" Long Bolt (can be longer if needed)
- #10-32 Bolt Size (Any 10mm machine screw will work)
- Stainless Steel



Pressure Switch

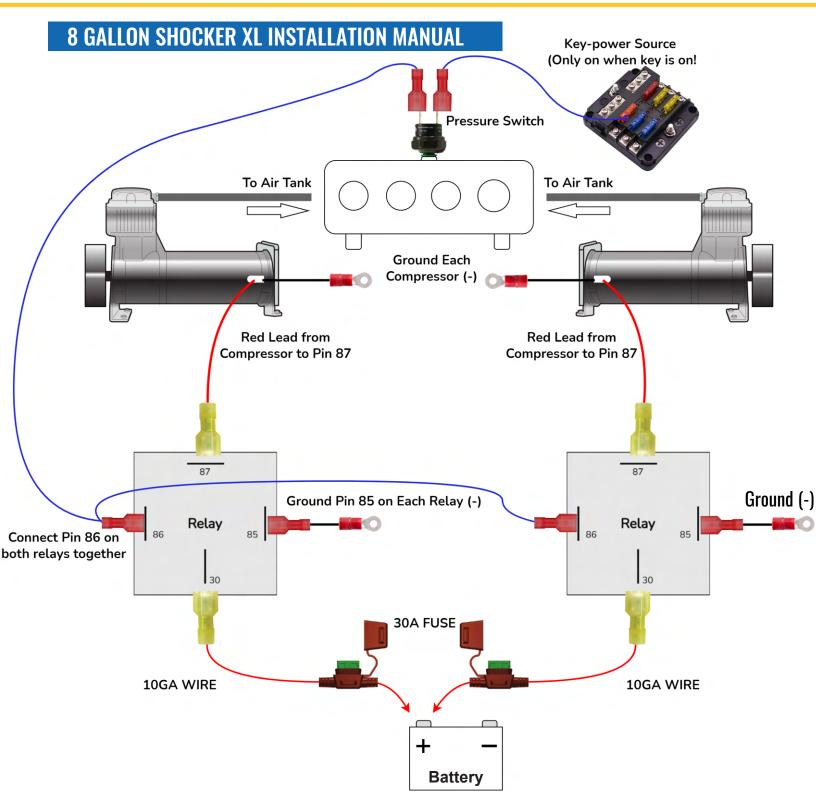


Any of the fittings labeled in white text can be swapped around for one another. The placement won't make a difference in functionality.

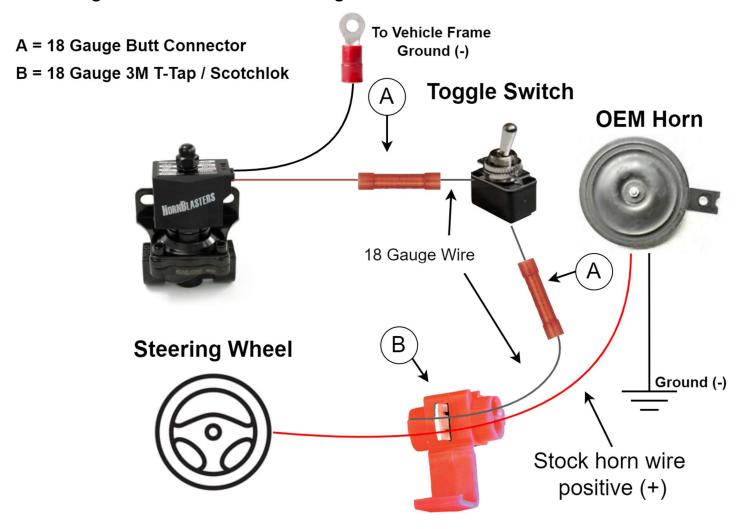
Make sure to apply Teflon tape to all fittings to ensure a leak-free system. 6511 54th St Tampa, FL 33610



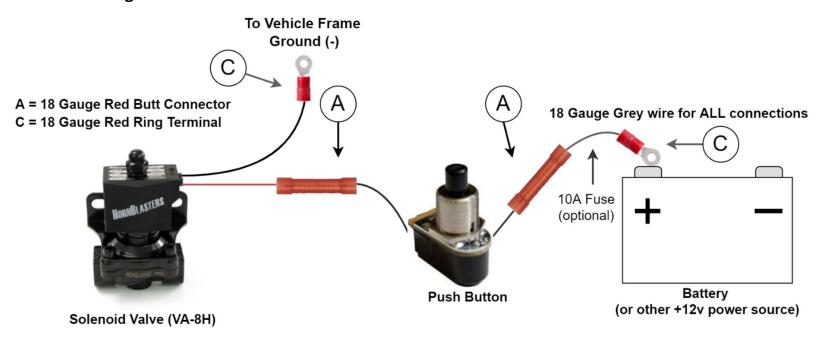
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Connecting the Train Horns to the Steering Wheel



Connecting the Train Horns to a Push Button



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Maintenance / Tips (Do not throw this away!) Once every...

2 Weeks

o Drain the air tank of moisture! Do not let the water build-up in the tank longer than 2 weeks. The water can find it's way into your horns and cause them to sound squeaky or not at all. The water can also find it's way into your pressure switch and cause it to fail.

Month

o Check the air filter element for the compressor. If the element is showing signs of dust/dirt build-up, replace it with a new one.

• 2 Months

- o Check your air lines and make sure they're not rubbing against anything. Inspect the horns for damage.
- o Check your wiring for corrosion (**especially in the winter time**) If the terminal connectors become oxidized or corroded, the kit could stop working at random in the future.

3 Months

- o Replace the filter if you haven't already. Inspect the filter if it was recently replaced.
- O Check the tank for leaks. After being installed on your vehicle for some time, the vibration from daily use can cause a small leak to occur at the fittings or air line connections. Spray down with Windex or soapy water to find the leak point.

Year

- o Check your ground connections. If the connection to the frame isn't that good or comes loose, the compressor or solenoid valve will stop working properly.
 - > Use a wire brush to clean these up if needed.

o Inspect your mounting hardware for the compressor/tank/horns. Ensure all components are still





Drain Cock
Closed Position



Drain Cock
Open Position



Use a flathead screwdriver to pry the filter housing apart.

You can insert the flat end of the screwdriver into seam, where the arrow is.





Remove the old filter element from the housing. Insert the new element into the center so that the white portion of the filter lines up with the plastic tabs. Replace the cover back over the housing, lining the tabs up on the sides of the cover.

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Troubleshooting

Compressor

- The compressor doesn't turn on.
 - Try connecting the compressor to a 12v battery directly.
 - > Take the red wire to the positive terminal and the black wire to the negative terminal.
 - > Give us a call if the compressor doesn't run. If it does, go to the next step.
 - Double check the blue wire on the pressure switch.
 - If this blue wire is not hooked up or doesn't have +12v power, the compressor will never run.! This blue wire receives a signal from the car to let the system know the car is on. This is to! prevent the system from running when the car is off.
 - Make sure the fuse isn't blown
 - ➢ If the fuse is blown, this could be due to a short in your wiring. Before you put a new one in,! check and ensure your wire is not frayed or exposed anywhere.

The compressor doesn't fill the tank

- o Make sure the drain cock isn't open
 - Refer to page 14. If the drain is open, the tank is not sealed and cannot pressurize.
- Make sure the valve isn't open or backward
 - ➤ If the valve is open, the air from the compressor is escaping through it constantly. If the valve! is backward, air will escape through it constantly.
- Check the compressor's air inlet
 - If the plug from the inlet was not removed, the compressor cannot suck in air. Remove the! filter and remove the plug.
 - Make sure to check that you removed the plug from the end of the compressor's leader hose.! If the plug is still present, the compressor will not be able to push air out of the hose.

The tank loses pressure after a few hours

- Spray each fitting and air line with soapy water or Windex[®].
 - The liquid will bubble up anywhere a leak is present. Typically, fittings need to be tightened! further or more Teflon tape needs to be applied to the thread. If you have a leak from the air! line connections, re-cut the lines flush and re-seat them into the PTC fittings.
- o Make sure the compressor's check valve wasn't overtightened
 - ➤ If the check valve is overtightened, it will leak back to the compressor and the air will escape! from the filter. This may also lead to a blown fuse.



Troubleshooting

Horns

The horns won't honk

- Check the air tank for air pressure. If your air gauge reads 0 PSI, refer to the steps on page 15 to remedy the lack of air in the tank.
- o Check the wiring for the horn solenoid valve. If the valve has a loose ground connection, it will not work properly. Make sure the valve is connected to your activation switch.
- Check the power source for the horn activation. Use a test light or voltmeter to check for +12v on the lead coming from your stock horn wire or power source. Make sure power is coming into and out of the activation switch/button.

The horns don't sound right

- o If your horns start to squeak or sound high-pitched, drain the tank. Moisture buildup in the tank is finding it's way from the tank into your horns. This causes them to squeak.
 - Drain the tank of moisture. Disconnect the lines from each horn bell but leave them connected to the 4-way. Let the tank build pressure and then press the horn button. The rush of air through the lines will remove excess moisture.
- Check and ensure the end of each bell isn't obstructed or blocked. The horns will sound off at a different pitch when the opening of the bell is blocked.

The horn honks on it's own as soon as it is wired up

- This is a tricky problem to fix and can be confusing to most. On some vehicles, the stock horn receives a constant feed of power from the battery. When the wheel is pressed, a switch inside the steering wheel creates the ground for the horn circuit and the horn honks. When you wire your OEM horn wire to our valve, the valve ground completes the circuit and causes the constant honk.
 - We can fix this problem by following these steps:
 - Disconnect the valve ground from the frame.
 - Splice from the OEM horn NEGATIVE lead and route this to the toggle switch.
 - Connect the opposite lead of the toggle to the black wire on the valve.
 - ➤ This makes it so that the valve is actuated from the negative side of the OEM wiring. If you have trouble with this, give our team a call @ (877)-209-8179.
- Make sure the valve isn't connected to a constant power source. If the valve is receiving power constantly, it will stay open.

It sounds like the horns are going off at different times

- Check the length's of each air line from the 4-way splitter to each bell. If these lines are not equal length,
 the horns will sound off at different times. This is not ideal.
 - Check and ensure each air line is secure in the elbow fittings. If one line is loose or disconnected, the other horns will sound muffled due to the loss of air pressure.
 Can't find your issue listed above? Give our team a call @

(877)-209-8179 or shoot us an email to sales@hornblasters.com

