



2019+ Ram 3500 Goliath Train Horn Mount

877-209-8179

Sales@hornblasters.com

ATTENTION

:::::BEFORE POWDER-COATING YOUR MOUNT:::::

*****BEFORE INSTALLING HORNS ON YOUR MOUNT*****

TEST FIT THE MOUNT TO THE TRUCK

THERE ARE VARIATIONS THAT ARE NOT COMMON, BUT ARE A POSSIBILITY WITH TRUCK MANUFACTURING.

THESE VARIATIONS MAY EFFECT HOW THE MOUNT FITS ON THE TRUCK.

HORNBLASTERS DOES NOT COVER POWDER-COATING FEES ON HORN MOUNTS

READ BEFORE STARTING INSTALLATION



11/16" ROTOBROACH



FRAME INSERTS

Included in this system are frame inserts. These inserts work well only if the pre-drilling is done correctly. You need an 11/16" drill bit, or an 11/16" roto broach.

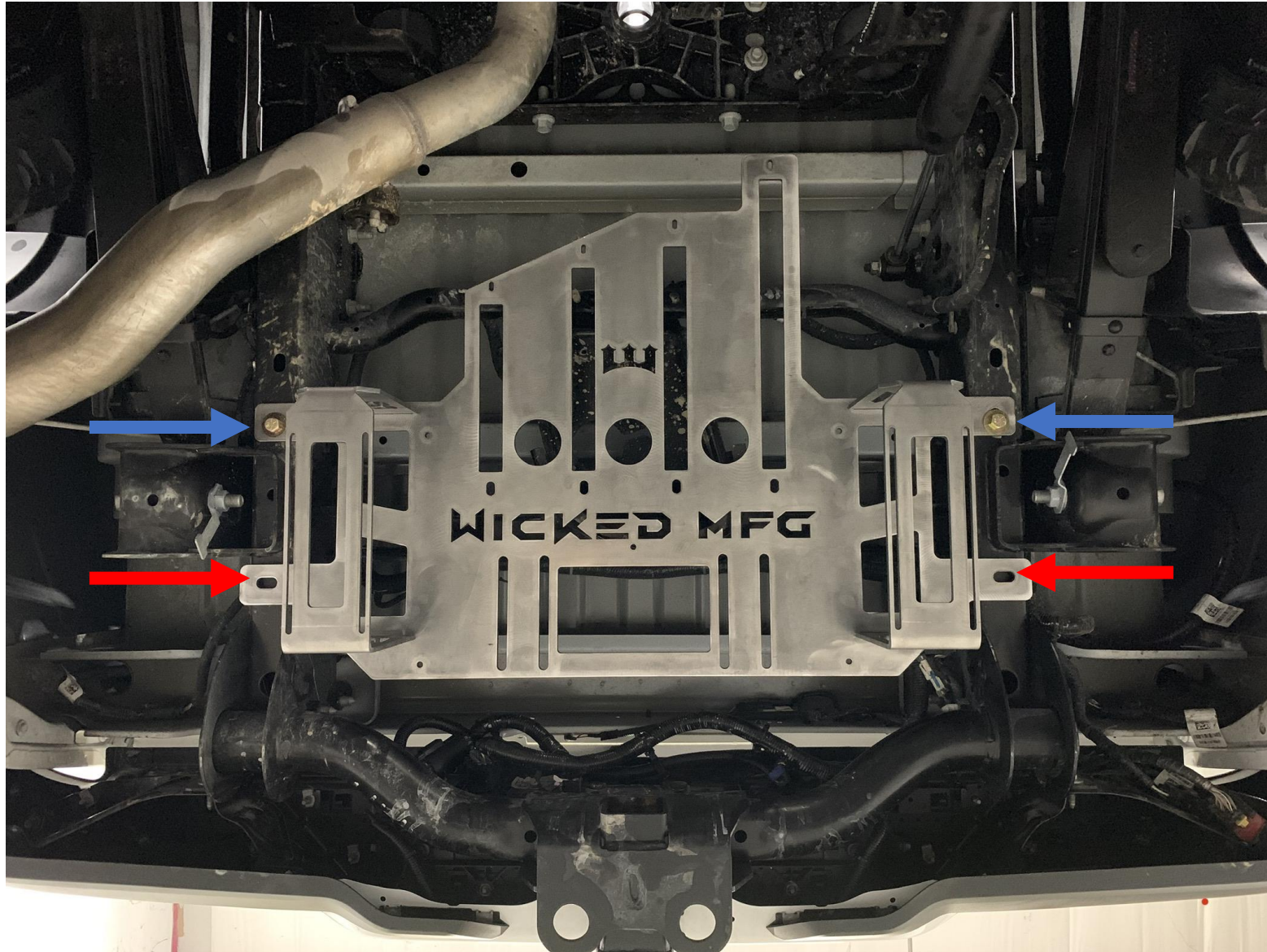
!(Do not use "something close" because it will not work correctly)!

Using the supplied tool (1/2" bolt, washers and 5/8" nut) and an impact gun, hold the 5/8" bolt and tighten the tool until your bolt is tight, you will hear the impact gun change tone when you have reached maximum tightness. Tighten supplied bolts using 19mm socket wrench.

ORDER OF INSTALL (IN OUR PROFESSIONAL OPINION)

1. First, check that the mount is the correct one for the horns you have.
2. Remove your truck's spare tire.
3. Remove the factory bracket and any parts that held the spare tire in place.
4. Place the mount on your truck without attaching anything to it. If needed, drill holes according to the mount's instructions.
5. Attach your horns, tank, and pumps to the mount.
6. Get help from your strongest friend for the next part.
7. Securely install the horn mount under your truck.
8. You might find yourself saying, "Wow, that's heavy," during the process.
9. Next, connect the wiring for the horn.
10. Test the horn several times over 10 minutes without warning your neighbors or spouse beforehand.
11. Drive to the closest Chick-fil-A or Sonic and give the order taker a little scare with your horn.
12. Finally, share your experience and tag @HornBlasters on Instagram.

2019+ Ram 3500 Train Horn Mount



→ Install retainers in factory hole with ½" bolts.

→ Mark Holes and drill 11/16" holes, insert frame zerts with ½" bolts.

See previous page for installing frame zerts.

