



2017+ Ford F-250/350/450 Goliath Train Horn Mount

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# **ATTENTION**

**::::::BEFORE POWDER-COATING YOUR MOUNT::::::**

**\*\*\*\*\*BEFORE INSTALLING HORNS ON YOUR MOUNT\*\*\*\*\***

**TEST FIT THE MOUNT TO THE TRUCK**

**THERE ARE VARIATIONS THAT ARE NOT COMMON, BUT ARE A  
POSSIBILITY WITH TRUCK MANUFACTURING.**

**THESE VARIATIONS MAY EFFECT HOW THE MOUNT FITS ON THE  
TRUCK.**

**HORNBLASTERS DOES NOT COVER POWDER-COATING FEES ON  
HORN MOUNTS**

# 2017+ FORD F-250/350 TRAIN HORN MOUNT



11/16" ROTOBROACH



FRAME INSERTS

Included in this system are frame inserts. These inserts work well only if the pre-drilling is done correctly. Using an 11/16" drill or roto broach, drill existing hole that is lined up with the mount in the center of the bracket, then drill new hole in the other oval in the center of the bracket, remove bracket, **(do not use "something close" because it will not work correctly)!**

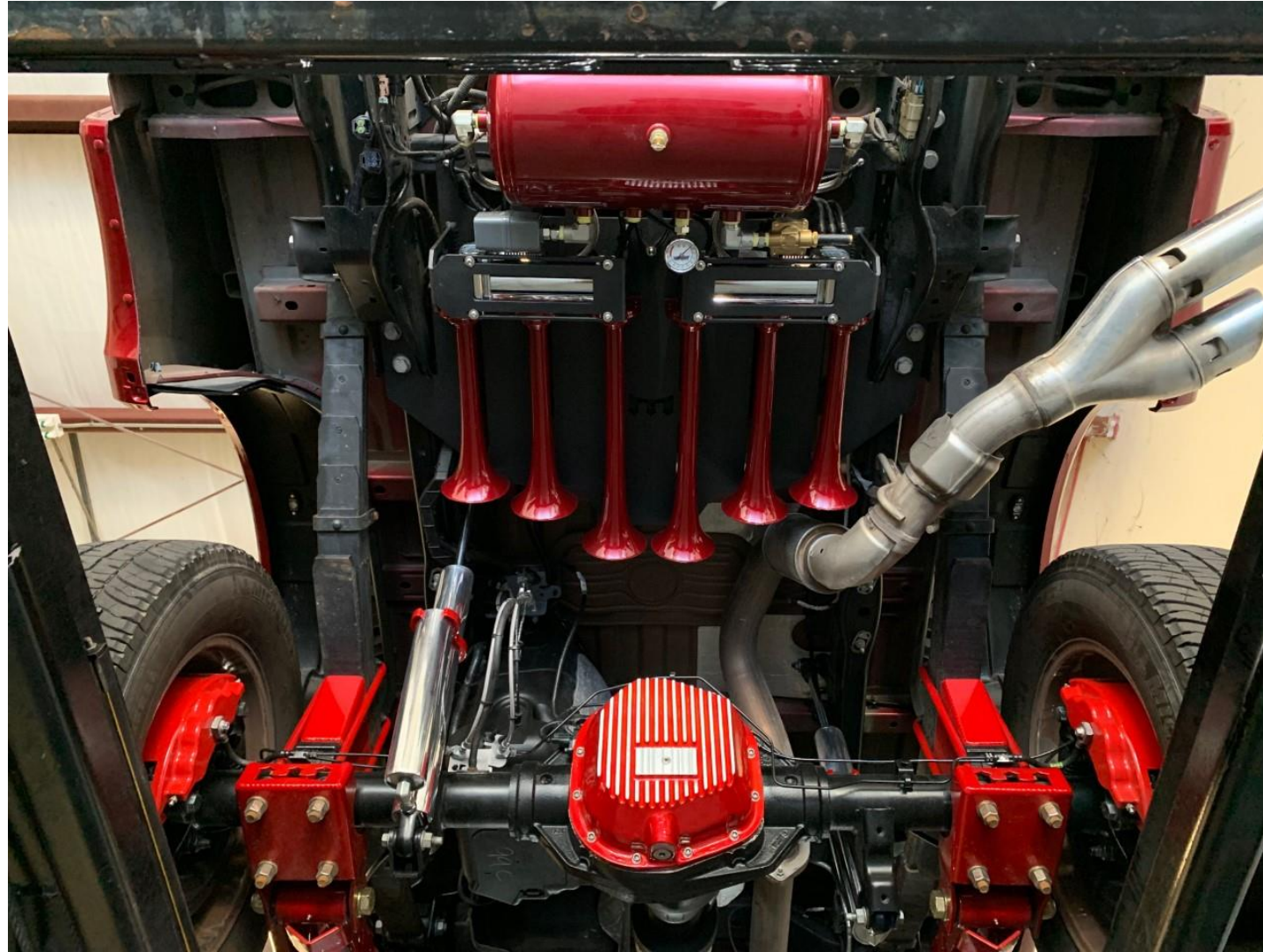
Using the supplied tool (1/2" bolt, washers and 5/8" nut) and an impact gun, hold the 5/8" bolt and tighten the tool until your bolt is tight, you will hear the impact gun change tone when you have reached maximum tightness. Tighten supplied bolts using 19mm socket wrench.

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- Remove spare tire and spare tire crank, including plastic tube
- Remove two bolts that are labeled with blue arrows in picture.
- **Mock unloaded bracket onto truck, snug two hitch bolts for optimum fitment.**
- Mark hole where yellow square is to the right, do not use the factory hole, use the bracket as a guideline.
- Drill hole into the crossmember using only an 11/16" bit or roto broach, **DO NOT** use anything "close" or a step bit.
- Locate long 1/2" bolt with frame zert attached, insert bolt and zert into the 11/16" hole, hold oversized nut in between two washers with wrench, tighten with impact gun until tight, do not overtighten or you will spin the zert. If you spin the zert, call us and we will guide you through fixing this.
- Remove (2) forward located hitch bolts, see picture, blue arrows. (keep for re-use) 1 on each side.
- Using a buddy or a jack, Re-Install loaded bracket loosely with factory hitch bolts removed in previous step
- Thread by hand the supplied 1/2" bolt into zert through our bracket loosely.
- Tighten hitch bolts, then tighten 1/2" supplied bolts, we recommend using a hand tool (19mm) to tighten the 1/2" supplied bolt.
- Go wake the dead, piss off the locals, or scare people while watching your truck from inside a restaurant, like a Wendy's, they have sweet windows. You have 10-20 seconds of boom boom, remember, quality over quantity.



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**This is what your horn mount should look like installed!!!**

(S6/signature 666 shown)

