



2003-2013 Ram 2500 Goliath Train Horn Mount

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ATTENTION

::::::BEFORE POWDER-COATING YOUR MOUNT::::::

*******BEFORE INSTALLING HORNS ON YOUR MOUNT*******

TEST FIT THE MOUNT TO THE TRUCK

**THERE ARE VARIATIONS THAT ARE NOT COMMON, BUT ARE A
POSSIBILITY WITH TRUCK MANUFACTURING.**

**THESE VARIATIONS MAY EFFECT HOW THE MOUNT FITS ON THE
TRUCK.**

**HORNBLASTERS DOES NOT COVER POWDER-COATING FEES ON
HORN MOUNTS**

Frame insert instructions

READ BEFORE YOU START INSTALL



11/16" ROTOBROACH
(Can be found on amazon)



FRAME INSERTS



Frame insert tool

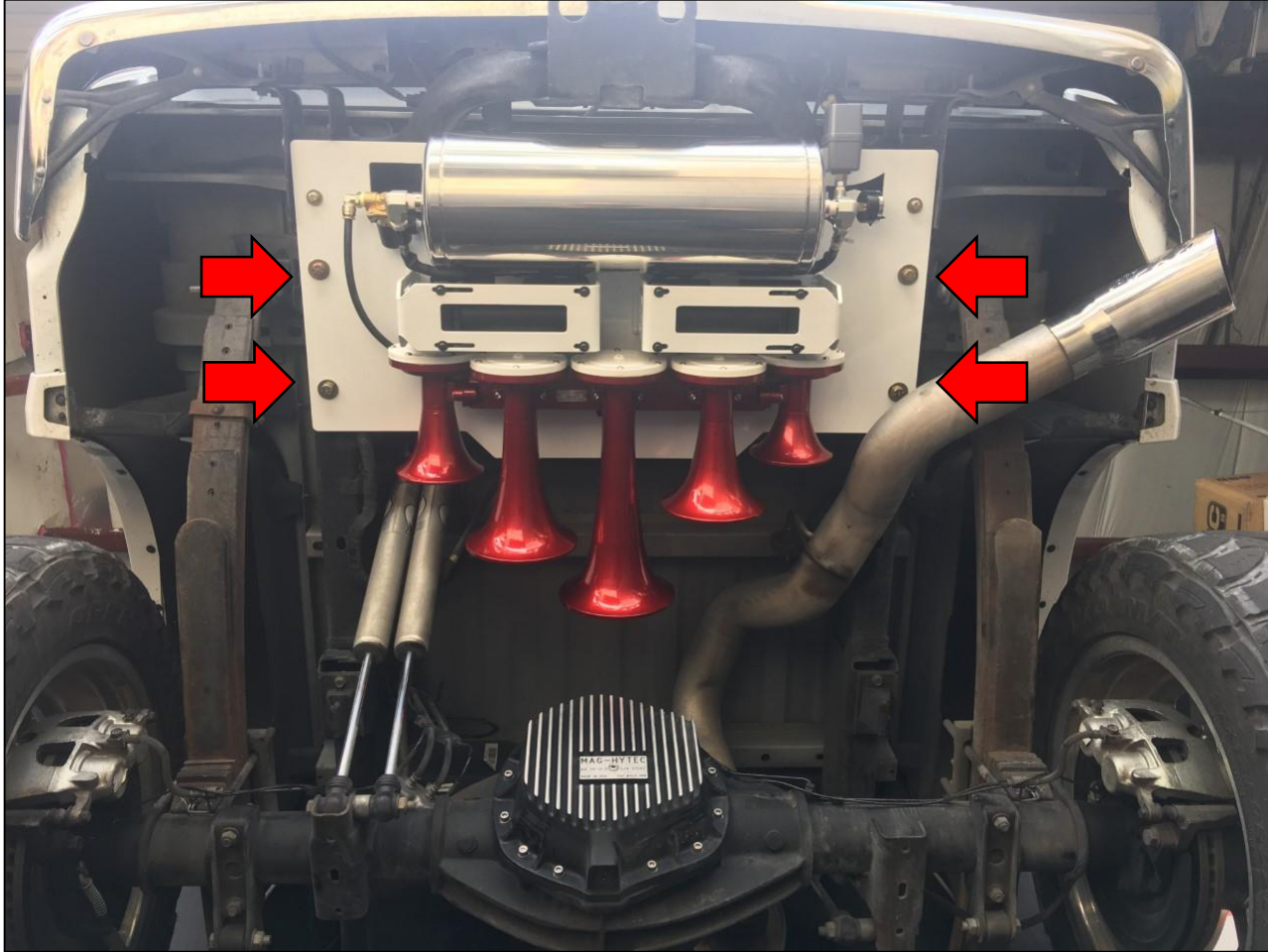
Included in this system are frame inserts. These inserts work well only if the pre-drilling is done correctly. Using an 11/16" drill or roto broach, drill existing hole that is lined up with the mount in the center of the bracket, then drill new hole in the other oval in the center of the bracket, remove bracket, **(do not use "something close" because it will not work correctly)!**

Using the supplied tool (1/2" bolt, washers and 5/8" nut) and an impact gun, hold the 5/8" bolt and tighten the tool until your bolt is tight, you will hear the impact gun change tone when you have reached maximum tightness. Tighten supplied bolts using 19mm socket wrench.

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- CUT INNER HITCH WINGS (blue arrow). You can cut how-ever much you need to clearance the horns back, you want the tank to be as close to the receiver mount as possible, but not touching.
- You must remove the spare tire mechanism and cut the horseshoe spare mount off the frame, cut as much as you can for clearance, does not need to be smooth, just lower profile.



1. Before assembling the mount, place it where you plan to install it and carefully mark where the two holes on each side should go. Make sure you do this accurately, as it's important for the installation. Look for the red arrows in the instructions for hole locations and how to orient the mount.
2. Without the mount attached, drill the marked holes to a size of $11/16$ inches.
3. Use the included tool to insert the frame anchors into the drilled holes.
4. Refer to the separate "Frame Insert" instructions for detailed steps on this part of the process.
5. Put the mount together with the horns, tank, and pump before you attach the mount to its final position.
6. Get help from a friend, ideally someone strong, to assist with the installation.
7. Secure the mount in place using $1/2$ inch bolts and nuts.
8. If the holes don't align properly, remove the mount and enlarge the holes slightly with a rotary or die grinder for a better fit.
9. Before testing the horn, inform your spouse, partner, neighbor, dog, local senior citizens, and even city hall to expect a loud test sound. Then, enjoy their surprised reactions after you sound the horn.

