

2014-2018 Ram 3500 Train Horn Mount

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ATTENTION

:::::BEFORE POWDER-COATING YOUR MOUNT:::::

*******BEFORE INSTALLING HORNS ON YOUR MOUNT******

TEST FIT THE MOUNT TO THE TRUCK

THERE ARE VARIATIONS THAT ARE NOT COMMEN, BUT ARE A POSSIBILITY WITH TRUCK MANUFACTURING.

THESE VARIATIONS MAY EFFECT HOW THE MOUNT FITS ON THE TRUCK.

HORNBLASTERS DOES NOT COVER POWDER-COATING FEES ON HORN MOUNTS

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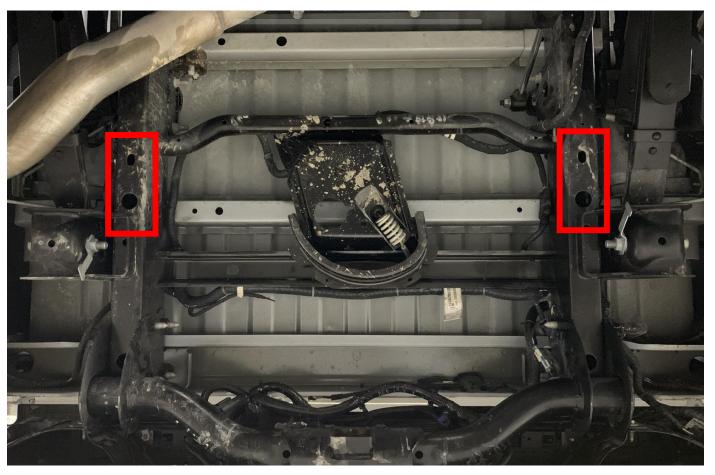


Remove spare tire Remove heatshield Remove spare tire crank assembly



Cut down half circle as far as you can Using a sawzall or cutoff wheel.

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-REMOVE SPARE TIRE & CRANKING MECHANISM if you haven't yet.

-Insert retainers (Plate with nuts welded to it) inside the frame in the holes that are outlined in the picture to the left.

-Line up the horn mount to match the factory holes.

-Install ½" bolts, washers and lock washers, tighten well.

HITCH

