



2009-2020 Ford F150 Train Horn Mount

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# ATTENTION

:::::BEFORE POWDER-COATING YOUR MOUNT:::::

\*\*\*\*\*BEFORE INSTALLING HORNS ON YOUR MOUNT\*\*\*\*\*

**TEST FIT THE MOUNT TO THE TRUCK**

**THERE ARE VARIATIONS THAT ARE NOT COMMON, BUT ARE A POSSIBILITY WITH TRUCK MANUFACTURING.**

**THESE VARIATIONS MAY EFFECT HOW THE MOUNT FITS ON THE TRUCK.**

**HORNBLASTERS DOES NOT COVER POWDER-COATING FEES ON HORN MOUNTS**

# Frame insert instructions

## READ BEFORE YOU START INSTALL



11/16" ROTOBROACH  
(Can be found on amazon)



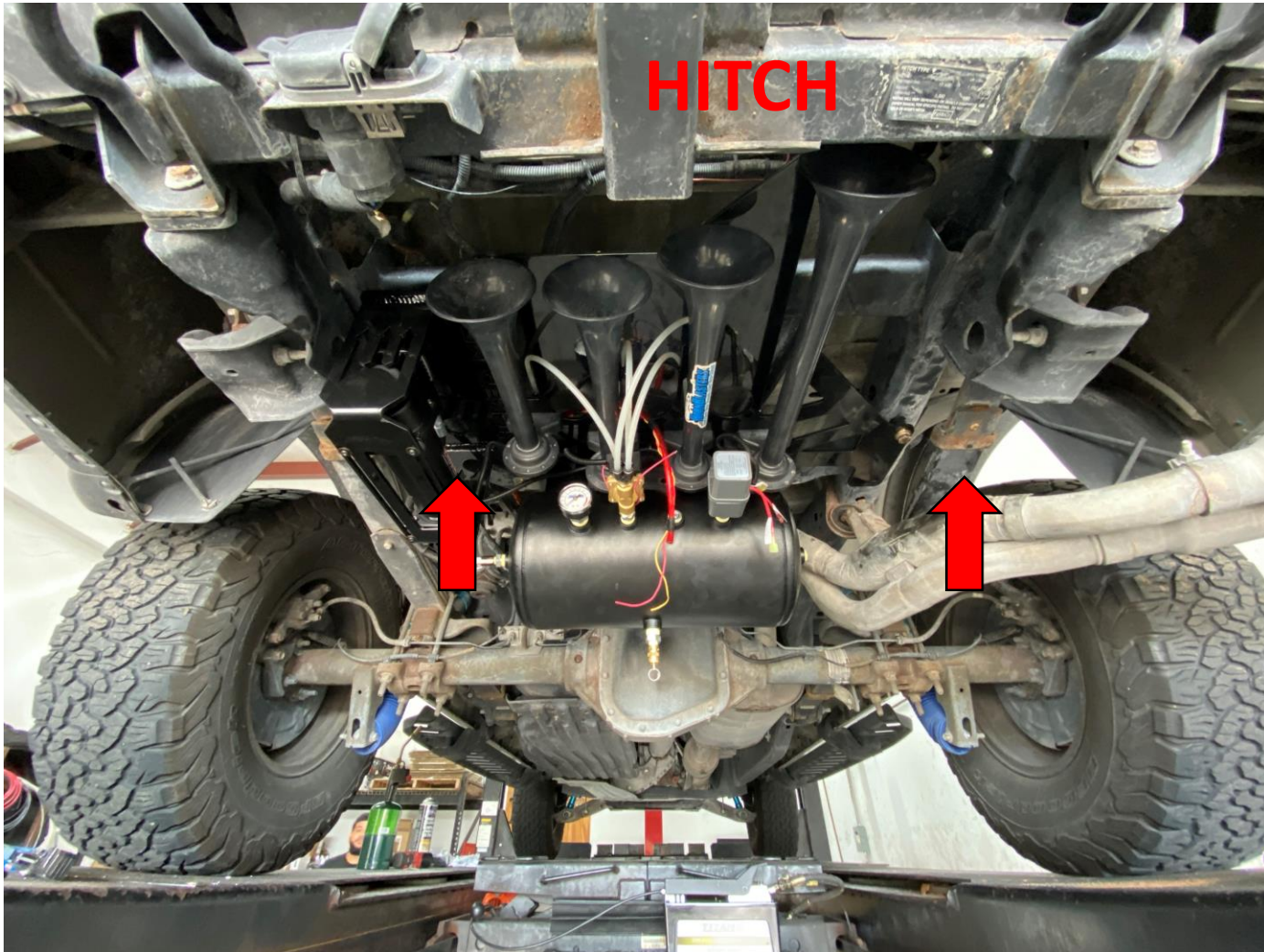
FRAME INSERTS



Frame insert tool

**Included in this system are frame inserts. These inserts work well only if the pre-drilling is done correctly. Using an 11/16" drill or roto broach, drill existing hole that is lined up with the mount in the center of the bracket, then drill new hole in the other oval in the center of the bracket, remove bracket, **(do not use "something close" because it will not work correctly)!****

**Using the supplied tool (1/2" bolt, washers and 5/8" nut) and an impact gun, hold the 5/8" bolt and tighten the tool until your bolt is tight, you will hear the impact gun change tone when you have reached maximum tightness. Tighten supplied bolts using 19mm socket wrench.**



1. With an unassembled mount, test fit and mark (2) holes on each side. Do this with accuracy as it is important during installation. Red arrows show where the holes are located, and the orientation of the mount, with the horns facing the hitch.
2. With mount un-installed, drill holes to 11/16”.
3. Install frame inserts using provided tool.
4. Follow “Frame insert” instruction page.
5. Load mount with horns/tank/pump before installing mount
6. Find friend, preferably a larger individual
7. Install mount using ½” hardware
8. If the holes don’t line up well, take the mount down and clearance the holes using a rotary grinder or a die grinder.
9. Aware wife/partner/neighbor/dog/local senior citizen & city hall that your going to do a test beep, then listen to the “holy craps” commence post honk.

