



2009-2019 Ram 1500 Goliath Train Horn Mount

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ATTENTION

::::::BEFORE POWDER-COATING YOUR MOUNT::::::

*******BEFORE INSTALLING HORNS ON YOUR MOUNT*******

TEST FIT THE MOUNT TO THE TRUCK

**THERE ARE VARIATIONS THAT ARE NOT COMMON, BUT ARE A
POSSIBILITY WITH TRUCK MANUFACTURING.**

**THESE VARIATIONS MAY EFFECT HOW THE MOUNT FITS ON THE
TRUCK.**

**HORNBLASTERS DOES NOT COVER POWDER-COATING FEES ON
HORN MOUNTS**

- 1.) First, assemble all the pieces on the Goliath Mount as shown in the examples below. (Your horn kit might look different, but the way you attach the parts is similar.)
- 2.) Take off the spare tire and the cranking mechanism used to lower it from your truck.
- 3.) Before you attach the bracket to the hitch bolts on your truck, put the Welded Retainer into the larger hole at the front.
- 4.) Position the horn mount so it lines up with the truck's original hitch bolts but don't fully tighten them. Start by installing the new bolts in the front holes but leave them loose for now.
- 5.) Finally, tighten all the bolts, starting with the hitch bolts, followed by the 1/2" bolts at the front.



