

COMPETENT GUNSMITH INSTALLATION REQUIRED WITH KNOWLEDGE OF MODEL-70 TRIGGER FUNCTION

NUMBER ONE RULE – SAFETY SAFETY SAFETY

Observe safe firearm handling practices at all times. Failure to do so may result in grievous bodily injury or death. Alaska Arms, LLC shall not be responsible for injury, death or damage to property from misuse, improper installation or modification of this product.

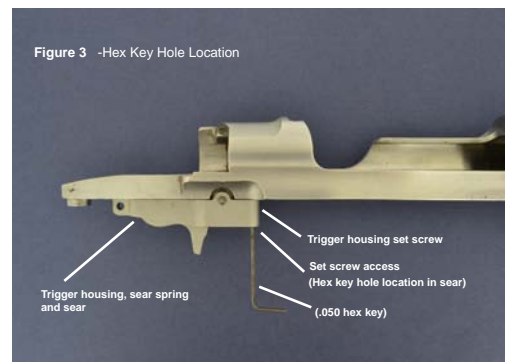
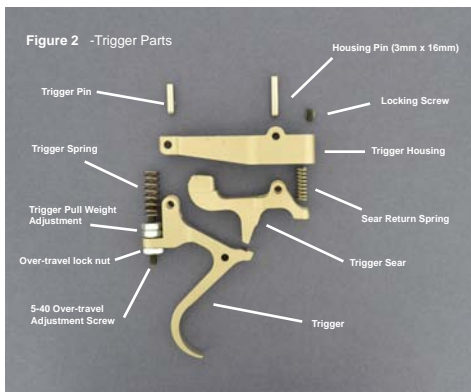
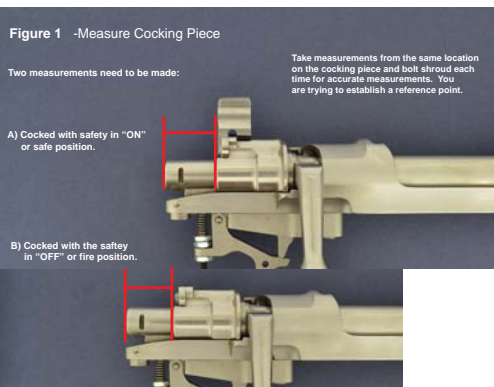
Install

1. Tools Required: .050 Hex Key
Punch – 3mm punch
Hammer, dial caliper or depth micrometer
Pins, provided with trigger package – 3mm diameter (.118”) x 12mm long and 3mm (.118”) diameter x 16mm long
2. **UNLOAD FIREARM AND REMOVE AMMUNITION FROM THE AREA**
3. Remove action from stock, exposing trigger.
4. With original trigger and safety, measure cocking piece in both the safe and fire position. Record these dimensions fig.1
5. Remove bolt from action.
6. Remove original trigger from receiver by removing trigger cross pin.

7. Install trigger sear, housing and sear return spring using supplied pin, see figure 2. This is the trigger sear, trigger housing and sear return spring. The 3mm, (.118”) diameter x 16mm long pin. Grinding the ends of the pin as it is about .040 longer than the trigger housing on both sides is not necessary. Check for contact in the stock before grinding this pin. If left long it will not affect the accuracy or function of the firearm.

8. Tighten locking screw using .050 Allen wrench via hole in bolt sear, see figure 3. Insert the .050 hex key through the hole in the trigger sear and tighten the set screw in the trigger housing. This will lock the trigger housing in place to insure proper and safe functioning of the trigger and a consistent trigger pull.

9. Install trigger and trigger return spring using short pin supplied (3mm diameter x 12mm long pin). After trigger is installed make sure NO part of the trigger is contacting the stock.



10. On the cocking piece (striker nut) you will need to stone a bevel for full contact on the trigger sear. Just stone a clean break on the edge. You will also need to stone and polish this contact surface until it's as smooth as possible. Fig 4.

Alaska Arms LLC can install this trigger. Complete installation and verify that trigger and safety are functioning properly. Charge - \$95.00 Plus shipping and handling
Send Email Questions to morris@alaskaarmsllc.com
Turn around time approximate 1 to 2 weeks.
To ensure proper installation action and stock need to be shipped to Alaska Arms LLC.

Any modification to any part of this trigger unit renders it unsafe and voids all warranties.

If you have any questions, please call for technical assistance at (907) 841-8924. Business hours are from 8:30 am to 5:00 pm Alaska Standard Time, Monday through Friday.