

LineLazer[™] III 3900 and 5900 Airless Paint Stripers

309414K

For water-based materials only. For professional use only. Not approved for use in European explosive atmosphere locations.

LineLazer III 3900

Model	Series	Description	
233688	A	Striper with one Gun	
233689	A	Striper with Second Gun Kit	
233664	A	International Striper with on Gun	
233694	A	International Striper with 2nd Gun Kit	

LineLazer III 5900

Model	Series	Description	
233690	A	Striper with one Gun	
233691	A	Striper with Second Gun Kit	
233627	A	International Striper with on Gun	
233695	A	International Striper with 2nd Gun Kit	

3300 psi (228 MPa, 22.8 bar) Maximum Working Pressure

IMPORTANT SAFETY INSTRUCTIONS Read all warnings and instructions in this manual. Save these instructions.

Related Manuals

Operator	309413
Displacement Pump	309277
Spray Gun	309093
Spray Tip	*
PC Board	309459
Drain Valve Kit	308961
Clutch Replacement Kit	309890
* for spray tip selection, see page 6	

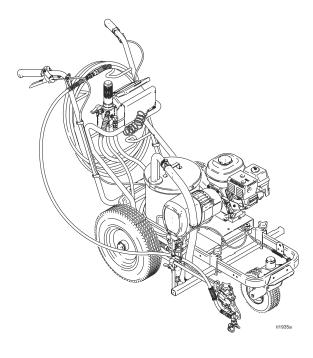


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AWARNING



FIRE AND EXPLOSION HAZARD

Flammable fumes, such as solvent and paint fumes, in **work area** can ignite or explode. To help prevent fire and explosion:

- Use equipment only in well ventilated area.
- Do not fill fuel tank while engine is running or hot; shut off engine and let it cool. Fuel is flammable and can ignite or explode if spilled on hot surface.
- Eliminate all ignition sources; such as pilot lights, cigarettes, portable electric lamps, and plastic drop cloths (potential static arc).
- Keep work area free of debris, including solvent, rags and gasoline.
- Do not plug or unplug power cords, or turn power or light switches on or off when flammable fumes are present.
- Ground all equipment in the work area. See Grounding instructions.
- Use only grounded hoses.
- Hold gun firmly to side of grounded pail when triggering into pail.
- If there is static sparking or you feel a shock, **stop operation immediately.** Do not use equipment until you identify and correct the problem.
- Keep a working fire extinguisher in the work area.



SKIN INJECTION HAZARD

High-pressure fluid from gun, hose leaks, or ruptured components will pierce skin. This may look like just a cut, but it is a serious injury that can result in amputation. **Get immediate surgical treatment.**

- Do not spray without tip guard and trigger guard installed.
- Engage trigger lock when not spraying.
- Do not point gun at anyone or at any part of the body.
- Do not put your hand over the spray tip.
- Do not stop or deflect leaks with your hand, body, glove, or rag.
- Follow the **Pressure Relief Procedure** when you stop spraying and before cleaning, checking, or servicing equipment.
- Tighten all fluid connections before operating the equipment.
- Check hoses and couplings daily. Replace worn or damaged parts immediately.



PRESSURIZED EQUIPMENT HAZARD

Fluid from the gun/dispense valve, leaks, or ruptured components can splash in the eyes or on skin and cause serious injury.

- Follow the **Pressure Relief Procedure** when you stop spraying and before cleaning, checking, or servicing equipment.
- Tighten all fluid connections before operating the equipment.
- Check hoses, tubes, and couplings daily. Replace worn or damaged parts immediately.

	AWARNING
	EQUIPMENT MISUSE HAZARD
	Misuse can cause death or serious injury.
	 Do not operate the unit when fatigued or under the influence of drugs or alcohol.
MPaibar/PSI	 Do not exceed the maximum working pressure or temperature rating of the lowest rated system component. See Technical Data in all equipment manuals.
	 Use fluids and solvents that are compatible with equipment wetted parts. See Technical Data in all equipment manuals. Read fluid and solvent manufacturer's warnings. For complete information about your material, request MSDS from distributor or retailer.
	 Do not leave the work area while equipment is energized or under pressure. Turn off all equipment and follow the Pressure Relief Procedure when equipment is not in use.
	 Check equipment daily. Repair or replace worn or damaged parts immediately with genuine manufacturer's replacement parts only.
	Do not alter or modify equipment.
	 Use equipment only for its intended purpose. Call your distributor for information.
	Route hoses and cables away from traffic areas, sharp edges, moving parts, and hot surfaces.
	 Do not kink or over bend hoses or use hoses to pull equipment.
	Keep children and animals away from work area.
	Comply with all applicable safety regulations.
	PRESSURIZED ALUMINUM PARTS HAZARD Use of fluids that are incompatible with aluminum in pressurized equipment can cause serious chemical reaction and equipment rupture. Failure to follow this warning can result in death, serious injury, or property damage.
	 Do not use 1,1,1-trichloroethane, methylene chloride, other halogenated hydrocarbon solvents or fluids containing such solvents.
	 Many other fluids may contain chemicals that can react with aluminum. Contact your material supplier for compatibility.
	MOVING PARTS HAZARD
	Moving parts can pinch, cut or amputate fingers and other body parts.
	Keep clear of moving parts.
MPa/bar/PSI	 Do not operate equipment with protective guards or covers removed.
	 Pressurized equipment can start without warning. Before checking, moving, or servicing equipment, follow the Pressure Relief Procedure, page 7 and disconnect all power sources.
	CARBON MONOXIDE HAZARD
	Exhaust contains poisonous carbon monoxide, which is colorless and odorless. Breathing carbon monoxide can cause death.
	Do not operate in an enclosed area.
*	TOXIC FLUID OR FUMES HAZARD Toxic fluids or fumes can cause serious injury or death if splashed in the eyes or on skin, inhaled, or swallowed.
	 Read MSDSs to know the specific hazards of the fluids you are using. Store hazardous fluid in approved containers, and dispose of it according to applicable guidelines.

	A WARNING
	 PERSONAL PROTECTIVE EQUIPMENT You must wear appropriate protective equipment when operating, servicing, or when in the operating area of the equipment to help protect you from serious injury, including eye injury, hearing loss, inhalation of toxic fumes, and burns. This equipment includes but is not limited to: Protective eyewear, and hearing protection. Respirators, protective clothing, and gloves as recommended by the fluid and solvent manufacturer.
<u>na</u>	 BURN HAZARD Equipment surfaces and fluid that's heated can become very hot during operation. To avoid severe burns: Do not touch hot fluid or equipment.
المراجع	RECOIL HAZARD Gun may recoil when triggered. If you are not standing securely, you could fall and be seriously injured.

Spray Tip Selection Table

LineLazer Tip Selection Guide. Sprayer is supplied with tip LL5319. For additional applications, use the tip selection table as follows:

Note: the last three digits (LL5319) of the tip part number identifies the line width and tip orifice (opening). For example: the line width for tip LL5319 is 4 in. as shown in the table below. The tip orifice for tip LL5319 is .019 in.

LineLazer Tip Selection Table

Tip Size	Line Width	Used For
221203*	2 inches	Sport court light film build
LL5213*	2 inches	Sport court heavy film build
LL5215*	4 inches	Alkyd paints only light film build
LL5217	4 inches	Alkyd paints only medium film build
LL5219	4 inches	Alkyd paints only heavy film build
LL5315	4 inches	Most traffic paints light film build
LL5317	4 inches	Most traffic paints medium film build
LL5319	4 inches	Most traffic paints medium film build
LL5321	4 inches	Most traffic paints heavy film build
LL5323	4 inches	Most traffic paints heavy film build
LL5327	4 inches	Most traffic paints heavy film build
LL5417#	4 - 8 inches	All paints and high solids traffic paints light film build
LL5419#	4 - 8 inches	All paints and high solids traffic paints medium film build
LL5421#	4 - 8 inches	All paints and high solids traffic paints heavy film build
LL5621	8 - 12 inches	All traffic paints light film build
LL5623	8 - 12 inches	All traffic paints medium film build
LL5625	8 - 12 inches	All traffic paints medium film build
LL5627	8 - 12 inches	All traffic paints heavy film build

* May require 100 mesh filter to minimize tip plugging.

Best for use with LineDriver.

Best for cold weather applications.

How to Maximize Line Quality and Reduce Tip Wear. Observe the following suggestions to increase line quality and minimize sprayer tip wear.

- 1. Select a larger tip orifice and run the sprayer at a reduced operating pressure.
- 2. Running larger tip sizes (example: use tip LL5321 @ 2000 psi instead of LL5317 @ 3300 psi) will significantly increase tip life and reduce tip plugging. It will also produce a more uniform film build across the line.

Maintenance

Y			

INJECTION HAZARD

The system pressure must be manually relieved to prevent the system from starting or spraying accidentally. Fluid under high pressure can be injected through the skin and cause serious injury. To reduce the risk of an injury from injection, splashing fluid, or moving parts, follow the **Pressure Relief Procedure** whenever you:

- are instructedtorelieve thepressure,
- stop spraying,
- check or service any of the system equipment,
- or install or clean the spray tip.

Grounding

The sprayer must be grounded. Grounding reduces the risk of static and electric shock by providing an escape wire for the electrical current due to static build up or in the event of a short circuit.

Grounding a metail pail: Connect a ground wire to the pail by clamping one end to pail and other end to a true earth ground such as water pipe.

To maintain grounding continuity when flushing or relieving pressure: hold metal part of spray gun firmly to side of a grounded metal pail. Then trigger gun.

Pressure Relief Procedure

- 1. Lock gun trigger safety.
- 2. Turn engine ON/OFF switch to OFF.
- 3. Move pump switch to OFF and turn pressure control knob fully counterclockwise.
- 4. Unlock trigger safety. Hold metal part of gun firmly to side of grounded metal pail, and trigger gun to relieve pressure.
- 5. Lock gun trigger safety.
- 6. Open pressure drain valve. Leave valve open until ready to spray again.

If you suspect that the spray tip or hose is completely clogged, or that pressure has not been fully relieved after following the steps above, VERY SLOWLY loosen tip guard retaining nut or hose end coupling to relieve pressure gradually, then loosen completely. Now clear tip or hose.

NOTICE

For detailed engine maintenance and specifications, refer to separate Honda Engines Owner Manual, supplied.

DAILY: Check engine oil level and fill as necessary.

DAILY: Check hose for wear and damage.

DAILY: Check gun safety for proper operation.

DAILY: Check pressure drain valve for proper operation.

DAILY: Check and fill the gas tank.

AFTER THE FIRST 20 HOURS OF OPERATION: Drain engine oil and refill with clean oil. Reference Honda Engines Owner's Manual for correct oil viscosity.

WEEKLY: Remove air filter cover and clean element. Replace element, if necessary. If operating in an unusually dusty environment: check filter daily and replace, if necessary.

Repack connecting rod (22) top needle bearing after every pump change.

Replacement elements can be purchased from your local HONDA dealer.

WEEKLY: Check level of TSL in displacement pump packing nut. Fill nut, if necessary. Keep TSL in nut to help prevent fluid buildup on piston rod and premature wear of packings.

AFTER EACH 100 HOURS OF OPERATION: Change engine oil. Reference Honda Engines Owner's Manual for correct oil viscosity.

SPARK PLUG: Use only BPR6ES (NGK) or W20EPRU (NIPPONDENSO) plug. Gap plug to 0.028 to 0.031 in. (0.7 to 0.8 mm). Use spark plug wrench when installing and removing plug.

Caster Wheel

(See letter call-outs in Parts drawing on page 27)

- 1. Once each year, tighten nut (164m) until spring washer bottoms out. Then back off the nut 1/2 to 3/4 turn.
- 2. Once each year, tighten nut (62) until it begins to compress spring washer. Then tighten the nut an additional 1/4 turn.
- 3. Once each month, grease the wheel bearing (F).
- 4. Check pin (164e) for wear. If pin is worn out, there will be play in the caster wheel. Reverse or replace the pin as needed.
- 5. Check caster wheel alignment as necessary. To align: loosen bolt (164t), align wheel and tighten bolt (164t).

Troubleshooting

Relieve Pressure, page :7.						

PROBLEM	CAUSE	SOLUTION	
E=XX is displayed	Fault condition exists	Determine fault correction from table, page 20.	
Engine won't start	Engine switch is OFF	Turn engine switch ON	
	Engine is out of gas	Refill gas tank. Honda Engines Owner's Man- ual.	
	Engine oil level is low	Try to start engine. Replenish oil, if necessary. Honda Engines Owner's Manual.	
	Spark plug cable is disconnected or damaged	Connect spark plug cable or replace spark plug	
	Cold engine	Use choke	
	Fuel shutoff lever is OFF	Move lever to ON position	
	Oil is seeping into combustion cham- ber	Remove spark plug. Pull starter 3 to 4 times. Clean or replace spark plug. Start engine. Keep sprayer upright to avoid oil seepage.	
Engine operates, but dis-	Error code displayed?	Reference pressure control repair. Page 18.	
placement pump does not operate	Pump switch is OFF	Turn pump switchON.	
operate	Pressure setting is too low	Turn pressure adjusting knob clockwise to increase pressure.	
	Fluid filter (318) is dirty	Clean filter.	
	Tip or tip filter is clogged	Clean tip or tip filter. Manual 309091.	
	Displacement pump piston rod is stuck due to dried paint	Repair pump. Manual 309277.	
	Connecting rod is worn or damaged	Replace connecting rod. Page 13.	
	Drive housing is worn or damaged	Replace drive housing. Page 14.	
	Electrical power is not energizing	Check wiring connections. Page 15.	
	clutch field	Reference pressure control repair. Page 18.	
		Reference wiring diagram. Page 37.	
		With pump switch ON and pressure turned to MAXIMUM, use a test light to check for power between clutch test points on control board.	
		Remove 7-pin connector from control board and measure resistance across clutch coil. At 70° F, the resistance must be between 1.2 $\pm 0.2\Omega$ (LineLazer III 3900); 1.7 $\pm 0.2\Omega$ (Line-Lazer III 5900); if not, replace pinion housing.	
		Have pressure control checked by authorized Graco dealer.	

PROBLEM	CAUSE	SOLUTION	
Engine operates, but dis- placement pump does not	Clutch is worn, damaged, or incor- rectly positioned	Replace clutch. Manual 309890.	
operate continued	Pinion assembly is worn or damaged	Repair or replace pinion assembly. Manual 309890.	
Pump output is low	Strainer (31) is clogged	Strainer (31) is clogged	
	Piston ball (206) is not seating	Service piston ball. Manual 309277.	
	Piston packings are worn or dam- aged	Replace packings. Manual 309277.	
	O-ring (227) in pump is worn or damaged	Replace o-ring. Manual 309277.	
	Intake valve ball is not seating prop- erly	Clean intake valve. Manual 309277.	
	Intake valve ball is packed with mate- rial	Clean intake valve. Manual 309277. Do not leave 233716 sprayer under pressure for more than 5 minutes when spraying texture and not actively spraying.	
	Engine speed is too low	Increase throttle setting. Manual 309413.	
	Clutch is worn or damaged	Replace clutch. Manual 309890.	
	Pressure setting is too low	Increase pressure. Manual 309413.	
	Fluid filter (318), tip filter or tip is clogged or dirty	Clean filter. Manual 309413 or 309093.	
	Large pressure drop in hose with heavy materials	Use larger diameter hose and/or reduce over- all length of hose. Use of more than 100 ft of 1/4 in. hose significantly reduces performance of sprayer. Use 3/8 in. hose for optimum per- formance (50 ft minimum).	
Excessive paint leakage into throat packing nut	Throat packing nut is loose	Remove throat packing nut spacer. Tighten throat packing nut just enough to stop leakage.	
	Throat packings are worn or dam- aged	Replace packings. Manual 309277.	
	Displacement rod is worn or dam- aged	Replace rod. Manual 309277.	
Fluid is spitting from gun	Air in pump or hose	Check and tighten all fluid connections. Reprime pump. Manual 309413.	
	Tip is partially clogged	Clear tip. Manual 309093.	
	Fluid supply is low or empty	Refill fluid supply. Prime pump. Manual 309413. Check fluid supply often to prevent running pump dry.	
Pump is difficult to prime	Air in pump or hose	Check and tighten all fluid connections.	
		Reduce engine speed and cycle pump as slowly as possible during priming.	
	Intake valve is leaking	Clean intake valve. Be sure ball seat is not nicked or worn and that ball seats well. Reas- semble valve.	
	Pump packings are worn	Replace pump packings. Manual 309277.	

PROBLEM	CAUSE	SOLUTION
Pump is difficult to prime continued	Paint is too thick	Thin the paint according to the supplier's rec- ommendations
	Engine speed is too high	Decrease throttle setting before priming pump. Manual 309413.
Clutch squeaks each time clutch engages	Clutch surfaces are not matched to each other when new and may cause noise	Clutch surfaces need to wear into each other. Noise will dissipate after a day of run time.
High engine speed at no	Misadjusted throttle setting	Reset throttle to 3700 engine rpm at no load
load	Worn engine governor	Replace or service engine governor
Gallon counter not working	Broken or disconnected wire	Check wires and connections. Replace broken wires.
	Bad sensor	Replace sensor
	Missing magnet	Replace magnet. Locate in correct spot.
Sprayer operates, but dis- play does not	Bad connection between control board and display	Remove display and reconnect
	Display damaged	Replace display
Distance counter not operat- ing properly	Trigger sensor not set correctly	See "Spray icon does not show on display when fluid is sprayed"
	Bad wiring connections	Check connector, and reconnect
	Distance sensor not spaced correctly from gear	Adjust space between sensor and gear to .050 /+ .020
	Distance and gear not aligned	Remove tire, and press in or pull out gear to align sensor and gear.
	Gear teeth missing or damaged.	Replace distance gear/wheel
	Wire cracked or broken	Replace sensor
Mils not calculating	Distance sensor	See "Distance counter not operating properly"
	Trigger sensor	See "Spray icon does not show on display when fluid is sprayed"
	Gallon counter	See "Gallon counter not working"
	Bad or damaged control board	Replace control board
Fluid spray starts after spray icon is shown on display	Interrupter (213) is improperly posi- tioned	Turn screw (215) counterclockwise until spray icon synchronizes with fluid spray
Fluid spray starts before spray icon is shown on dis- play	Interrupter (213) is improperly posi- tioned	Turn screw (215) clockwise until spray icon is synchronized with fluid spray
Spray icon does not show on display when fluid is sprayed	Loose connector	Check that 5-pin connector and reed switch are properly connected
	Interrupter (213) is improperly posi- tioned	Turn screw (215) counterclockwise until spray icon synchronizes with fluid spray
	Reed switch assembly (207) is dam- aged	Replace reed switch assembly (207)
	aged	

PROBLEM	CAUSE	SOLUTION
	A connector on wiring harness (58) or on reed switch (207) is damaged	Disconnect reed switch and 5-pin connector from back of control board. Check continuity between pin 1 on 2-pin connector and pin 1 on 5-pin connector. Check continuity between pin 2 on 2-pin connector and pin 4 on 5-pin con- nector. If there is no continuity in either case, replace wiring harness (58). If there is continu- ity in both cases replace reed switch assembly (207).
	Cut or sliced wire	Replace wiring harness (58)
	Control board is damaged	Replace control board
	Display is damaged	Replace display
Spray icon is always shown on display	Interrupter (213) is improperly posi- tioned	Turn screw (215) clockwise until spray icon is synchronized with fluid spray
	Reed switch assembly (207) is dam- aged	Replace reed switch assembly (207)

Bearing Housing and Connecting Rod

Removal



- 1. Relieve pressure; page 7.
- 2. Fig. 2. Remove screws (27) and front cover (92).
- Unscrew suction tube (12) from pump, hold wrench on pump intake valve (A) to keep pump from loosening.
- 4. Disconnect pump outlet hose (61) from displace¬ment pump outlet nipple (6).
- Fig. 1. Use screwdriver to push up retaining spring (95) at top of pump. Push out pin (96).

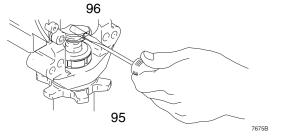


FIG. 1

- 6. Fig. 2. Loosen retaining nut (97). Unscrew and remove displacement pump (119).
- 7. Remove four screws (26) and lockwashers (25) from bearing housing (94).
- 8. Pull connecting rod (83) and lightly tap lower rear of bearing housing (94) with plastic mallet to loosen from drive housing (101). Pull bearing housing and connecting rod assembly (83) off drive housing.
- 9. Inspect crank (B) for excessive wear and replace parts as needed.

Installation

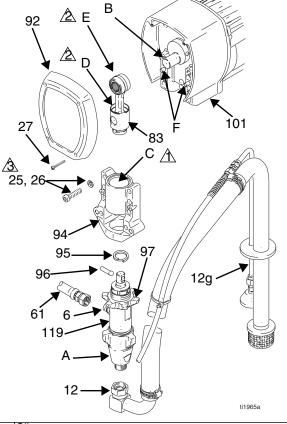
- Evenly lubricate inside of bronze bearing (C) in bearing housing (94) with high-quality motor oil. Liberally pack top roller bearing (E), lower bearing (D) inside connecting rod assembly (83) with bearing grease.
- Assemble connecting rod (83) and bearing housing (94).
- 3. Clean mating surfaces of bearing and drive housings.

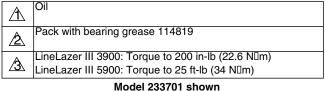
 Align connecting rod with crank (B) and carefully align locating pins (F) in drive housing (101) with holes in bearing housing (94). Push bearing hous¬ing onto drive housing or tap into place with plastic mallet.

NOTICE

DO NOT use bearing housing screws (26) to align or seat bearing housing with drive housing. Align these parts with locating pins (F), to avoid prema¬ture bearing wear.

- Install screws (26) and lockwashers (25) on bear¬ing housing. Torque evenly to note 3 value in Fig. 2.
- 6. Refer to Displacement Pump, Installation, page 21.



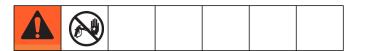






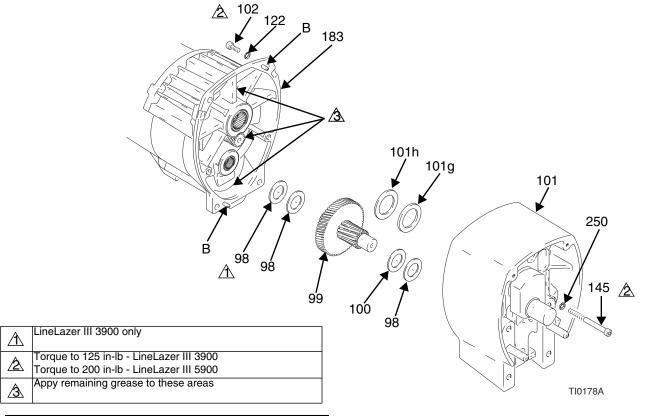
Drive Housing

Removal



- 1. Relieve pressure; page 7.
- 2. Fig. 3. Remove bearing housing. Do. 1. through 8. of Bearing Housing and Connecting Rod procedure on page 13.
- 3. Fig, 3. Disconect gallon counter sensor at (A). Cut tie wrap holding gallon counting sensor wire to clutch wire.
- 4. Fig. 3. Remove two screws (145) and lockwashers (122).
- 5. Remove four screws (102) and lockwashers (122) from pinion housing (183).
- 6. Lightly tap around drive housing (101) to loosen drive housing. Pull drive housing straight off pinion housing. Be prepared to support gear cluster (99), which may also come out.

- Liberally apply bearing grease (supplied with replacement gear cluster) to gear cluster (99) and to areas called out by note 3. Use full 0.62 pint (0.29 liter) of grease for LineLazer III 3900 and 0.68 pint (0.32 liter) of grease for LineLazer III 5900.
- Place bronze colored washer (101g) on shaft protruding from large shaft of drive housing (101).
 Place silver colored washer (101h) on pinion housing. Align gears and push new drive housing straight onto pinion housing and locating pins (B).
- 3. Install four screws (102) and lockwashers from pinion housing (183).
- 4. Install two screws (145) and lockwashers (122).
- Fig. 2. Connect gallon counter sensor at (A).
 Secure gallon counting sensor wire to clutch wire with a tie wrap.
- Fig. 3. Install bearing housing. Do 1. through 6. of Bearing Housing and Connecting Rod procedure on page 13.





Engine

Removal

- 1. Remove Pinion Assembly/Rotor/Field/Pinion/ Clutch, Clamp and Clutch Housing, as instructed in Manual 309890.
- 2. Fig. 4. Disconnect all necessary wiring.
- 3. Fig. 5. Remove two locknuts (72) and screws (131) from base of engine.
- 4. Lift engine carefully and place on work bench.

NOTE: All service to the engine must be performed by an authorized HONDA dealer.

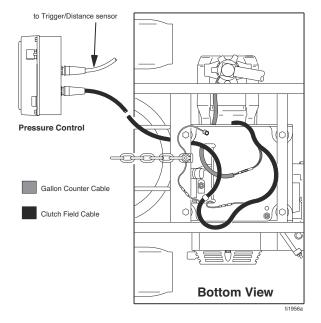


FIG. 4

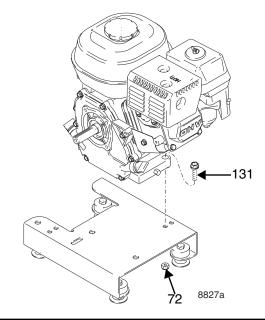
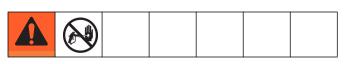


FIG. 5

- 1. Lift engine carefully and place on cart.
- Fig. 5. Install two screws (131) in base of engine and secure with locknuts (72). Torque to 200 in-lb (22.6 NSm).
- 3. Fig. 4. Connect all necessary wiring.
- 4. Install **Pinion Assembly/Rotor/Field/Pinion/ Clutch, Clamp** and **Clutch Housing**, as instructed in Manual 309890.

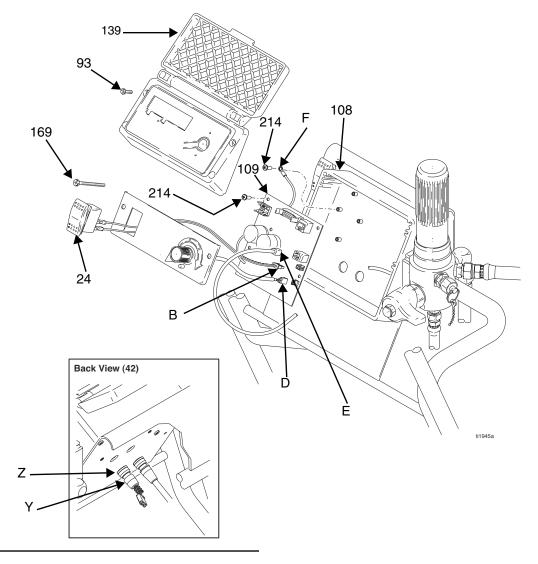
On/Off Switch



Removal

- 1. Relieve pressure; page 7.
- 2. Fig. 6. Remove four screws (93) and display/cover (139).
- 3. Pull display connector wings (A) open on PC board and pull display connector out.
- 4. Disconnect ON/OFF switch connector (B) from PC board.
- 5. Press in on two retaining tabs on each side of ON/OFF switch (24) and remove switch.

- 1. Install new ON/OFF switch (24) so tabs of switch snap into place on inside of pressure control housing.
- 2. Connect ON/OFF switch connector (B) to PC board.
- 3. Push display connector into PC board close dis¬play connector wings (A) on PC board.
- 4. Install display/cover (139) with four screws (93).

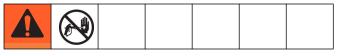




Trigger Sensor Adjustment

Refer to Troubleshooting for trigger sensor adjustment, and Manual 309413.

Distance Sensor Adjustment



Gear Alignment

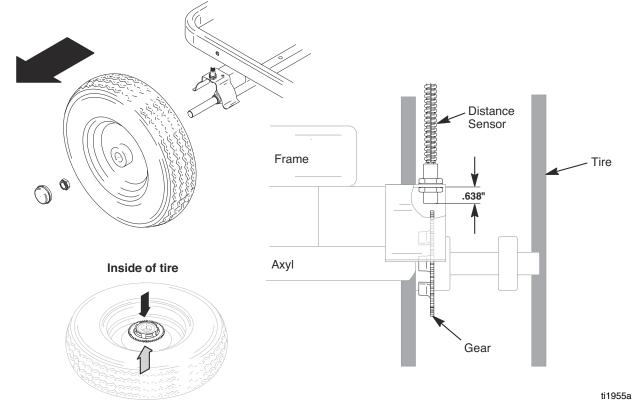
5. Install wheel (82) on LineLazer. 6.Install nut (62) until tight, then back off 1/4 turn.

- 1. Relieve pressure; page 7.
- 2. Fig. 7. Remove dust cap (74) from wheel. Remove nut (62).

- 3. Remove wheel (82) from LineLazer.
- 4. Align gear (57) with sensor.
 - a. Pull gear out from wheel with gear puller.
 - b. Push gear in toward wheel with mallet. Torque to 8 +/ 2 in-lb.
- 5. Install wheel (82) on LineLazer.
- 6. Install nut (62) until tight, then back off 1/4 turn. Install dust cap (74) on wheel.

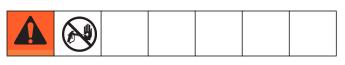
Sensor Height Adustment

- 1. Remove wheel (82) from LineLazer.
- 2. Remove sensor assembly (58).
- Adjust sensor assembly height with two 17 mm nuts of sensor so bottom surface of sensor is 0.638 +/ 0.020 from bottom surface of shield. Torque to 8+/- 2 in-lb.





Pressure Control



Control Board

Removal

- 1. Relieve pressure; page 7.
- Fig. 6. Remove four screws (93) and display/cover (139). Pull display connector wings open on PC board and pull display connector out.
- 3. Fig. 14. Disconnect at control board (109):
 - Lead (D) from potentiometer.
 - Lead (E) from transducer.
 - Remove ON/OFF switch (24) connector (A).
- 4. Fig. 6. Remove six screws (214) from control board (109) and green ground wire.
- Remove two connectors (Y) at backside of pres¬sure control. Remove jam nuts (Z) and control board (109).

Installation

When installing replacement control board, follow instructions with control board to set model type.

- 1. Fig. 6. Install control board (109) and jam nuts (Z). Install two connectors (Y) at backside of pressure control.
- 2. Install green ground wire and control board (109) with six screws (214).
- 3. Fig. 14. Connect to control board (109):
 - Connect ON/OFF switch (24) connector (A).
 - Lead (E) to transducer.
 - Lead (D) to potentiometer.
- Fig. 6. Push display connector into PC board close display connector wings on PC board. Install display/cover (139) with four screws (93).

Pressure Control Transducer

Removal

- 1. Relieve pressure; page 7.
- 2. Fig. 6. Remove four screws (93) and display/cover (139).
- 3. Disconnect lead (E) from control board (109).
- 4. Remove two screws (201) that connect control housing (108) to filter housing (200e). From inside of control box, pull transducer connector through control housing (108).
- 5. Remove pressure control transducer (200p) and o-ring (200r) from filter housing (200e).

- 1. Fig. 6. Install o-ring (200r) and pressure control transducer (200p) in filter housing (200e). Torque to 30 36 ft-lb.
- 2. Install transducer cable through control box. Install filter housing and spacer to control box with two screws (201).
- 3. Connect lead (E) to motor control board (109).
- 4. Install display/cover (139) with four screws (93).

Pressure Adjust Potentiometer



Removal

- 1. Relieve pressure; page 7.
- 2. Fig. 6. Remove four screws (93) and display/cover (139).
- 3. Disconnect lead (D) from control board (109).
- 4. Loosen set screws on potentiometer knob (19) and remove knob, shaft nut, lockwasher and pressure adjust potentiometer (81).
- 5. Remove seal (148) from potentiometer (81).

- 1. Install seal (148) on potentiometer (81).
- 2. Fig. 6. Install pressure adjust potentiometer (81), shaft nut, lockwasher and potentiometer knob (19).
 - a. Turn potentiometer shaft (81) clockwise to internal stop. Assemble potentiometer knob (19) to strike pin on plate (23).
 - b. After adjustment of step a., tighten both set screws in knob 1/4 to 3/8 turn after contact with shaft.
- 3. Connect lead (D) to control board (109).
- 4. Install display/cover (139) with four screws (93).

Control Board Diagnostics

Digital Display Messages





No display does not mean that sprayer is not pressurized. Relieve pressure before repair. See **Pressure Relief Procedure**, page 7

DISPLAY	SPRAYER OPERATION	INDICATION	ACTION
No Display	Sprayer may be pressur- ized.	Loss of power or display not con- nected	Check power source. Relieve pres- sure before repair or disassembly. Verify display is connected.
	Sprayer may be pressur- ized.	Pressure less than 200 psi *14 bar, 1.4 MPa)	Increase pressure as needed
3000 psi 210 bar 21 Mpa	Sprayer is pressurized. Power is applied. (Pressure varies with tip size and pres- sure control setting.)	Normal operation	Spray
8=02	Sprayer stops. Engine is running.	Exceeded pressure limit	Remove any filter clogs or flow obstructions. Make sure gun trigger is locked open if using AutoClean valve.
8=03	Sprayer stops. Engine is running.	Pressure transducer faulty, bad connection or broken wire.	Check transducer connections and wire. Replace transducer or control board, if necessary.
E = 05	Sprayer stops. Engine is running.	High clutch current	 Check clutch 7-pin bulk-head connector. Clean contacts. Measure 1.2±0.2Ω (LineLazer III 3900); 1.7±0.2Ω (LineLazer III 5900) across clutch field at 70°F. Replace clutch field assembly.
E=06	Sprayer stops. Engine is running. Display alternates E=06.	High clutch temperature.	 If clutch is new, let sprayer cool down and the restart. inspect clutch. Replace clutch if there is excessive wear. Remove pump pin, separate pin- ion housing from clutch housing. Rotate rotor clockwise to check for excessive drag.

After a fault, follow these steps to restart sprayer:

- 1. Correct fault condition
- 2. Turn sprayer OFF
- 3. Turn sprayer ON

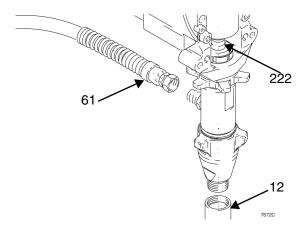
Displacement Pump

Removal

1. Flush pump.



- 2. Relieve pressure; page 7.
- 3. Fig. 8. Cycle pump with piston rod (222) in its lowest position.
- 4. Fig. 8. Remove suction tube (12) and hose (61).





5. Fig. 9. Use screwdriver: push retaining spring up and push out pin (96)

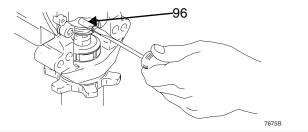


FIG. 9

6. Fig. 10. Loosen locknut by hitting firmly with a 20 oz (maximum) hammer. Unscrew pump.

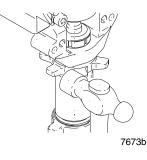
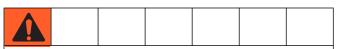


FIG. 10

Repair

See manual 309277 for pump repair instructions.

Installation

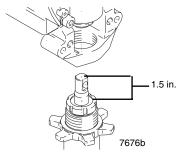


If pin works loose, parts could break off due to force of pumping action. Parts could project through the air and result in serious injury or prop¬erty damage. Make sure pin and retaining spring are properly installed.

NOTICE

If the pump locknut loosens during operation, the threads of the bearing housing will be damaged. Make sure locknut is properly tightened.

1. Fig. 11. Pull piston rod out 1.5 in. Screw in pump until holes in bearing cross link and piston rod align.





- 2. Fig. 9. Push pin (96) into hole. And push retaining spring into groove all the way around connecting rod.
- 3. Fig. 12. Screw jam nut down onto pump until nut stops. Screw pump up into bearing housing until it is stopped by jam nut. Back off pump and jam nut to align pump outlet to back. Tighten jam nut by hand, then tap1/8 to 1/4turnwitha20oz (maximum) ham-mer to approximately 75±5ft-lb(102 NIm).

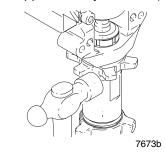


Fig. 124. Fig. 13. Fill packing nut with Graco TSL until fluid flows onto the top of seal.

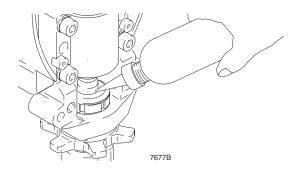


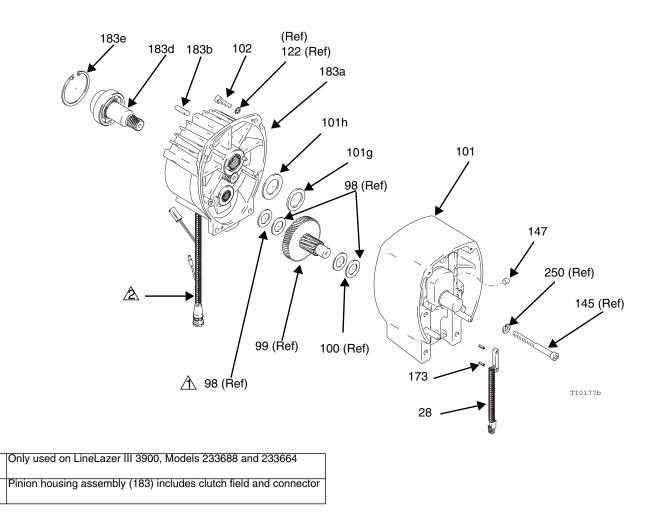
Fig. 13

Parts Pinion and Drive Housing Assemblies

Ref No. 183 and 101

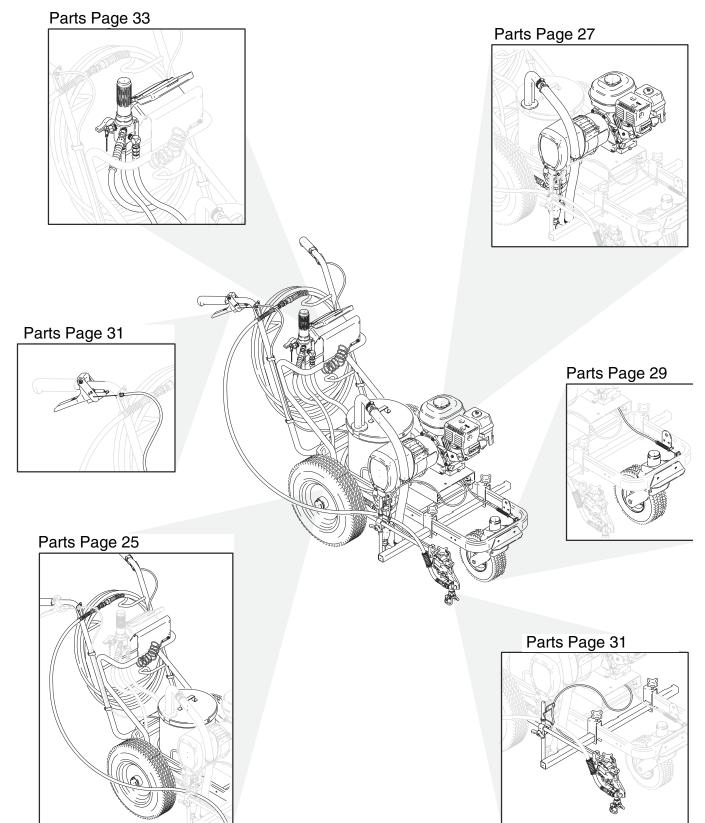
Ref No. 183: Pinion Housing Assembly 245715 for LineLazer III 3900; Pinion Housing Assembly 245834 for LineLazer 5900 Ref No. 101: Drive Housing Assembly 245442 for LineLazer III 3900; Drive Housing Assembly 245443 for LineLazer III 5900

Ref. Part	Description	Qty.	Ref.	Part	Description	Qty.
183	PINON HOUSING	1	101		DRIVE HOUSING	1
183a	KIT, repair coil		101g		WASHER	
245419	LineLazer III 3900	1		107089	LineLazer III 3900	1
245420	LineLazer III 5900	1		194173	LineLazer III 5900	1
183b 105489	PIN	2	101h		WASHER	
183d*	PINION SHAFT			116191	LineLazer III 3900	1
241110	LineLazer III 3900	1		116192	LineLazer III 5900	1
241114	LineLazer III 5900	1	28	116806	SWITCH, reed	1
183e*	RETAINING RING, large		173	116838	PIN, spring	2
113094	LineLazer III 3900	1	147	116618	MAGNET	1
112770	LineLazer III 5900	1				
*Must be order	ed separately					

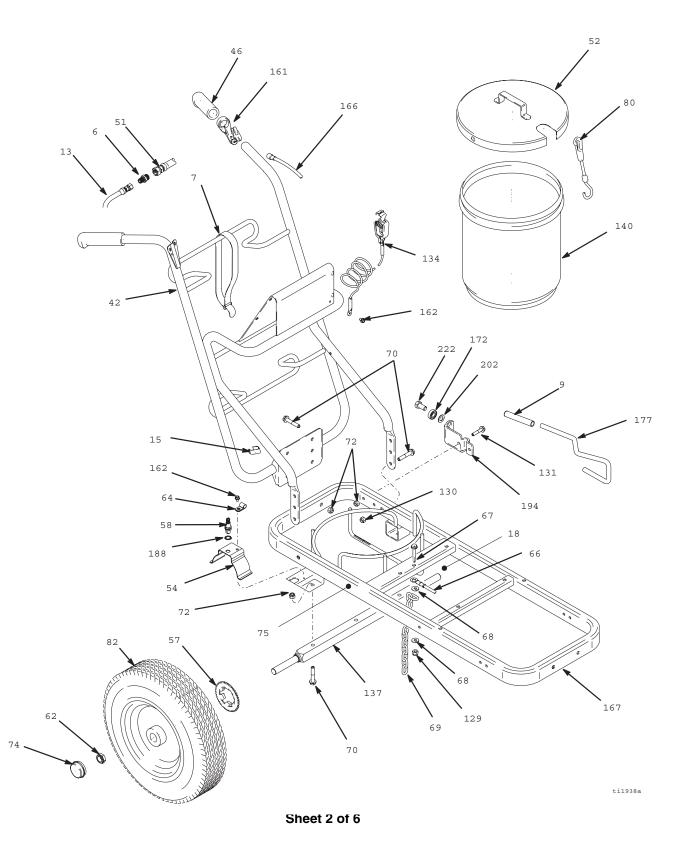


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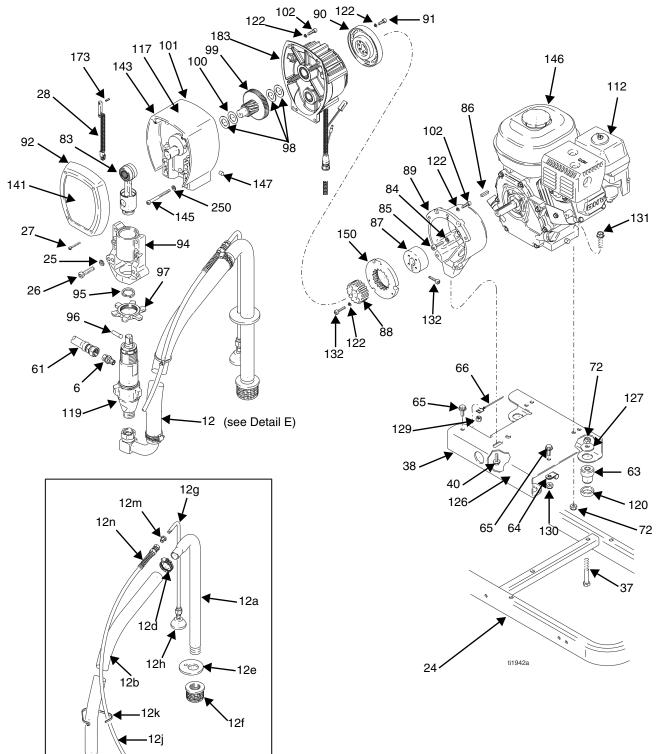


Models 233688 and 233690



Ref.	Part	Description	Qty.	Ref.	Part	Description	Qty.
6	196176	ADAPTER, nipple	2	72	101566	NUT, lock	12
7	114271	STRAP, retaining	1	74	114648	CAP, dust	2
9	114808	CAP, vinyl	1	75	186821	LABEL, warning	2
13	245798	HOSE, 1/4 in. x 7 ft	2	80	114690	STRAP	2
15	178342	CLIP, spring	6	82	111020	WHEEL, pneumatic	1
18	186620	LABEL, symbol, ground	1	129	110838	NUT, lock	5
42	245224	HANDLE, linelazer	1	130	111040	NUT, lock, insert, nylock, 5/16	5
46	114659	GRIP, handle	2	131	110837	SCREW, flange, hex	7
51	245225	HOSE, 3/8 in, x 50 ft	1	134	237686	CLAMP, grounding assy	1
52	241005	COVER, pail	1	137	193405	AXLE	1
54	198612	BRACKET, sensor, distance	1	140	115077	PAIL, plastic	1
57	245734	KIT, repair, wheel, LineLazer	1	161	194310	LEVER, actuator	1
		includes 82		162	112798	SCREW, thread forming, hex hd	2
58	245597	SENSOR, distance, includes 54,	1	166	241445	CABLE	1
		64, 162, 188		167	245246	FRAME, linestriper	1
62	112405	NUT, lock	3	172	198931	BEARING	1
64	108868	CLAMP, wire	3	177	198930	ROD, brake	1
66	240999	CONDUCTOR, ground	1	188	116287	WASHER, sst, external, starwashe	r 1
67	114653	SCREW, cap, flange hd	1	194	198891	BRACKET, mounting	1
68	100731	WASHER	4	202	195134	SPACER, ball, guide	1
69	186812	CHAIN, ground 3.5 hp	1	222	113961	SCREW, cap, hex hd	1
70	111194	SCREW, cap flang hd	6				

Models 233688 and 233690



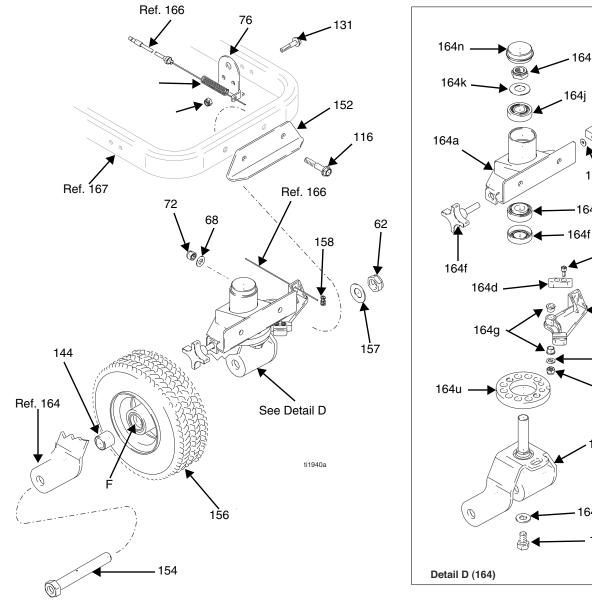
Sheet 3 of 6

Detail E (12)

12d ∽12c

Ref.	Part	Description	Qty.	Ref.	Part	Description	Qty.
6	196176	ADAPTER, nipple	2		183169	(5900)	1
12	245730	HOSE, suction and drain (includes	1	96		PIN, str, hdls	
		12a-12n)			176818	(3900)	1
12a	170957	TUBE, suction	1		183210	(5900)	1
12b	185381	HOSE	1	97	192723	NUT, retaining (3900)	1
12c	110194	SWIVEL, 180°	1		193031	NUT, retaining (5900)	1
12d	101818	CLAMP, hose	1	98		WASHER, thrust	-
12e	193711	GASKET, pail	1		114672	WASHER, thrust (3900)	3
12f	181072	STRAINER	1	00	114672	WASHER, thrust (5900)	2
12g	245731	TUBE, drain (includes diffuser)	1	99	241439	GEAR, combination (3900)	1
12h		DIFFUSER	1	100	241440	GEAR, combination (5900)	1 1
12j	245798	HOSE, coupled, 1/4 in. x 7 ft	1	100 101	114699	WASHER, thrust HOUSING, drive, includes 28, 147, 17	
12k	114958	STRAP, tie	2	101	245442	(3900)	3 1
12m	196180	BUSHING	1		245443	(5900)	1
	195119	LABEL, warning	1		240440	(includes 28, 117, 143, 147, 173)	1
25 26	106115	WASHER, lock spring (hi-collar)	4	102	100644	SCREW, cap, sch	9
20	107210	SCREW, cap, socket hd (3900)	4		194126	LABEL, warning	1
	114666	(5900)	4		290228	LABEL, caution	1
27	114000	SCREW, self tap, fil hd	4	119		PUMP, displacement	
21	114418	(3900)	4		244197	(3900)	1
	114818	(5900)	4		244224	(5900)	1
28	116806	SWITCH, reed	1			Manual 309277	
37	106212	SCREW, cap, hex hd	4	120	195516	SPACER	4
38	193677	PLATE, mounting	1	122	105510	WASHER, lock, spring (hi-collar)	19
40	113802	SCREW, hex hd, flanged	1	127	108851	WASHER, plain	4
61	245797	HOSE, 3/8 in, x 3 ft	1	129	110838	NUT, lock	5
63	195515	DAMPENER, motor mount	4	130	111040	NUT, lock, insert, nylock, 5/16	5
64	108868	CLAMP, wire	3	131	110837	SCREW, Flange, Hex	2
65	110963	SCREW, cap, flng hd	2	132	108803	SCREW, hex, socket head	6
66	240999	CONDUCTOR, ground	1	141		LABEL, front	
72	101566	NUT, lock	12		198605	(3900)	1
83		ROD, connecting			198883	(5900)	1
	241008	(3900)	1		194125	LABEL, danger, English	1
	241012	(5900)	1	145		SCREW, cap, soc. hd	-
84		WASHER, lock, spring			107218	(3900)	2
	104008	(3900)	4		114686	(5900)	2
	100214	(5900)	4	250	105510	WASHER	0
85		SCREW, cap sch			105510	(3900)	2
	109031	(3900)	4	140	104008		2
	108842	(5900)	4	146	100070	ENGINE, gasoline	4
86	183401	KEY, parallel	1		108879 114530	(3900)	1 1
87	193680	COLLAR, shaft	1	147	116618	(5900) MAGNET	1
88		HUB, armature (see 229)	1	150	110010	ARMATURE, clutch, 4 in, (see 229)	1
89	100540	HOUSING, clutch		173	116838	PIN, spring	2
	193540	(3900)	1	183	110000	HOUSING, pinon	2
00	193531	(5900) BOTOR eluteb (eee 220)	1	100	245715	(3900)	1
90 91	101600	ROTOR, clutch (see 229)	1 4		245834	(5900)	1
91 92	101682	SCREW, cap, sch COVER, housing	4	229	210001	KIT, clutch	•
32	179899	(3900)	1		241109	(3900)	1
	241308	(5900)	1		241113	(5900)	1
94	241308	HOUSING, bearing (3900)	1			includes 88, 90, 91, 122, 132, 150	•
0-1	241015	HOUSING, bearing (5900)	1	▲ Rei	olacement	Danger and Warning labels, tags, and c	ards
95	211010	SPRING, retaining			vailable at r		-
00	176817	(3900)	1				
		· - /	-				

Models 233688 and 233690



Sheet 4 of 6

164m

164x

164e

164p

164r

164b

164s

- 164t

-164c

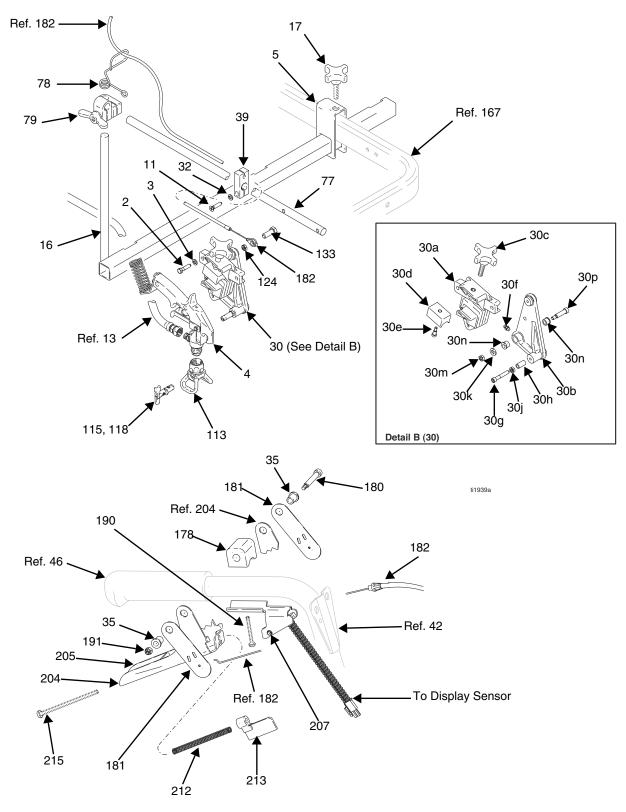
-164j

164w

164v

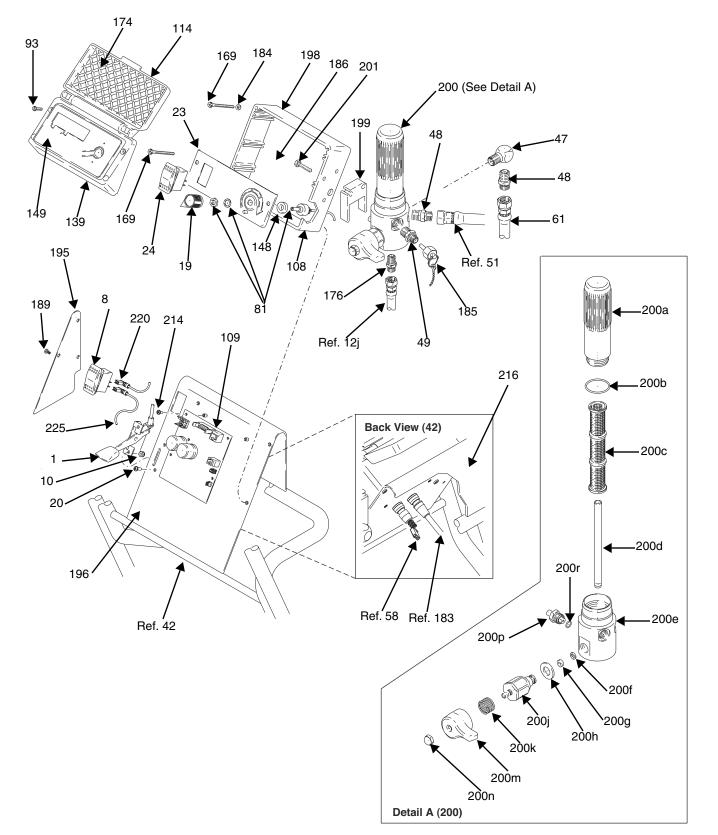
Ref.	Part	Description	Qty.	Ref.	Part	Description	Qty.
41	114682	SPRING, compression	1	164d	193662	PIN, locking, tapered	1
62	112405	NUT, lock	3	164e	110754	SCREW, cap, soc hd	1
68	100731	WASHER	4	164f	181818	KNOB, pronged	1
72	101566	NUT, lock	12	164g	114548	BEARING, bronze	1
76	193665	BRACKET, cable	1	167h	113484	SEAL, grease	1
116	114982	SCREW, cap, flng hd	2	164j	113485	BEARING, cup/cone	2
131	110837	SCREW, flange, hex	7	164k	112825	SPRING, Belleville	1
144	193658	SPACER, seal	2	164m	112405	NUT, lock	1
152	240991	BRACKET, center, front	1	164n	114648	CAP, dust	1
154	113471	SCREW, cap, hex hd	1	164p	107194	WASHER, plain	1
156	114549	WHEEL, pneumatic	1	164r	108000	NUT, lock	1
157	112825	SPRING, belleville	1	164s	113962	WASHER, hardened	1
158	114802	STOP, wire	1	164t	114681	SCREW, cap, hex hd	1
164	241105	CASTER, swivel	1	164u	198606	DISK, adjuster	1
164a	240940	KIT, repair, bracket, hub includes 164j	İ	164v	193661	JAW	1
		*2(, 164h		164w	108483	SCREW. shoulder, soc hd	1
164b	240942	SHAFT, fork	1	164x	112776	WASHER, plain	1
164c	193528	ARM, detent	1				

Parts - LineLazer III Models 233688 and 233690



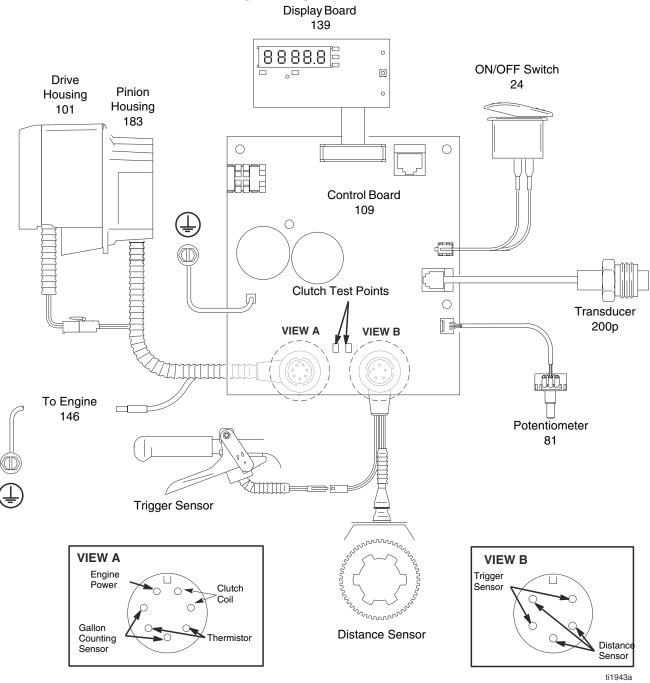
Ref.	Part	Description	Qty.	Ref.	Part	Description	Qty.
2	100021	SCREW, cap, hex hd	2	35	111017	BEARING, flange	2
3	100016	WASHER, lock	2	39	186699	BLOCK, mounting, cable	1
4	243284	GUN, flex, basic Manual 303093	4	77	181734	ARM, support	1
5	240780	BRACKET, arm, gun	2	78	114029	CLAMP, swivel, adjustable	1
11	100101	SCREW, cap, hex, hd	1	79	188135	GUIDE, cable	1
16	224052	BRACKET, support gun	1	113	243161	GUARD, RAC 5	1
17	108471	KNOB, pronged	2	115	286517	TIP, spray, RAC-5	1
30	241001	HOLDER, gun	1	118	LL5319	TIP, spray, RAC 5, striping	1
30a	188452	HOLDER, gun	1	124	101345	NUT, hex, jam	1
30b	188452	LEVER, actuator	1	133	111230	SCREW, mach, flhd	1
30c	181818	KNOB, pronged	1	178	198896	BLOCK, mounting (mach)	1
30d	181795	JAW, clamped	1	180	116941	SCREW, shoulder, socket head	1
30e	108483	SCREW, shoulder sch	1	181	198895	PLATE, lever, pivot	2
30f	100846	FITTING, lubrication	1	182	245732	KIT, cable	1
30g	107445	SCREW, cap	1	190	116973	SCREW, #10 taptite phil	1
30h	108535	BEARING, sleeve	1	191	116969	NUT, lock	1
30j	101345	NUT, hex, jam	1	204	245733	TRIGGER, includes 205, 212, 213, 215	51
30k	110755	WASHER, plain	1	205	15A644	LABEL, trigger	1
30m	100015	NUT, hex MSCR	1	207	245713	BRACKET, sensor and magnet	1
30n	111016	BEARING, flange	2	212	117269	SPRING	1
30p	111045	SCREW, shoulder	1	213	117268	BRACKET, interrupter	1
32	100133	WASHER, lock	1	215	112381	SCREW, mach, pan hd	1

Models 233688 and 233690



Ref.	Part	Description	Qty.	Ref.	Part	Description	Qty.
1	114955	CONTROL, throttle	1	196▲	15A245	LABEL, warning	1
8	114954	SWITCH, rocker	1	198▲	189246	LABEL, warning	1
10	109466	NUT, lock, hex	2	199	198684	SPACER, base	1
19	116167	KNOB, potentiometer	1	200	245515	FILTER, assembly	1
20	112380	SCREW, mach, pan hd	2	200a	196675	BOWL, filter	1
23	198553	PANEL, control	1	200b	104361	O-RING	1
24	116752	SWITCH, rocker	1	200c	244067	FILTER, fluid	1
47	196179	FITTING, elbow, street	1	200d	196786	TUBE, diffuser	1
48	196178	ADAPTER, nipple	2	200e	245796	HOUSING, filter, 3/8 npt	1
49	196177	ADAPTE, nipple	1	200f	193710	SEAL, valve	1
61	245797	HODE, 3/8 in. X 3 ft.	1	200g	193709	SEAT, valve	1
81	241443	POTENTIOMETER	1	200h	114797	GASKET	1
93	116252	SCREW, #8 taptite phil	4	200j	245103*	VALVE	1
108	198602	BOX, control	1	200k	114708	SPRING, compression	1
109	245512	BOARD, control, linelazer	1	200m	194102	HANDLE, valve	1
114	196670	LABEL, crtl box cover	1	200n	114688	NUT, cap, hex, hd	1
139	245791	KIT, display, includes 93, 114, 149, 17	4 1	200p	243222	TRANSDUCER, includes 200p	1
148	198650	SPACER, shaft	1	200r	111457	SEAL	1
149	198648	LABEL, LCD	1	201	117232	SCREW, cap, hex hd	3
169	114393	SCREW, mach, pan hd	4	214	114331	SCREW, mach, pnh, sems	6
174	198649	LABEL, LCD instructional	1	216	15A621	LABEL, identification	1
176	196181	FITTING, nipple	1	220	198975	WIRE, ground	1
184	116876	WASHER, flat	2	225	15A670	CONDUCTOR, electrical	1
185	245441	PLUG, packless	1	* Drain valve replacement kit 245103 includes 200f, g, h,			
186	198999	LABEL, instruction	1	k, m, n			
189	100035	SCREW, mach, pnh	3			Danger and Warning labels, tags, and c	ards
195	198942	PLATE, side	1	are av	vailable at r	no cost.	

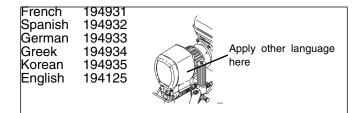
Pressure Control Wiring Diagram



Accessories

Danger Labels

An English language DANGER label is on your sprayer. If you have painters who do not read English, order one of the following labels to apply to your sprayer. The drawing shows the best placement of these labels for good visibility. Order the labels from your Graco distributor.



Dimensions

LineLazer III 3900

Model 233688, 233664 Striper

Weight (dry, without packaging	212 lb (96 kg)
Height	40 in. (101.6 cm)
Length	65 in. (165.1 cm)
Width	32 in. (81.3 cm)

LineLazer III 5900

Model 233690, 233627 Striper

Weight (dry, without packaging	232 lb (105 kg)
Height.	40 in. (101.6 cm)
Length	65 in. (165.1 cm)
Width	32 in. (81.3 cm)

Weight (dry, without packaging 222 lb (101 kg) Height 40 in. (101.6 cm)

Model 233689, 233694 Striper with 2nd Gun Kit

i loigile i i i i i	
Lenath	 65 in (165 1 cm)
Width	 22 in (91.2 om)
vviui1	 32 III. (01.3 UIII)
	,

Model 233691, 233695 Striper with 2nd Gun Kit

Weight (dry, without packaging	242 lb (101 kg)
Height	40 in. (101.6 cm)
Length	65 in. (165.1 cm)
Width	32 in. (81.3 cm)

Technical Data

Honda GX120 Engine	
Power Rating @ 3600 rpm	
ANSI	4.0 Horsepower
DIN 6270B/DIN 6271	
NA	2.1 Kw - 2.8 Ps
NB	2.6 Kw - 3.6 Ps
Honda GX160 Engine	
Power Rating @ 3600 rpm	
ANSI	5.5 Horsepower
DIN 6270B/DIN 6271	
NA	2.9 Kw - 4.0 Ps
NB	3.6 Kw - 4.9 Ps
Maximum working pressure	3300 psi (228 bar, 22.8 MPa)
Noise Level	
Sound power	105 dBa per ISO 3744
Sound pressure	96 dBa measured at 3.1 feet (1m)
Maximum delivery	
LineLazer III 3900	
LineLazer III 5900	1.5 gallons (5.7 liter/min)
Maximum tip size	
LineLazer III 3900	o
	2 guns with 0.024 in. tip
LineLazer III 5900	a
	2 guns with 0.028 in. tip
Inlet paint strainer	, ,
	stainless steel screen, reusable
Outlet paint filter	
	stainless steel screen, reusable
Pump inlet size	
Fluid outlet size	•
Wetted parts	
	urethane, UHMW polyethylene, fluoroelastomer,
	acetal, leather, tungsten carbide, stainless
	steel, chrome plating.

Graco Standard Warranty

Graco warrants all equipment referenced in this document which is manufactured by Graco and bearing its name to be free from defects in material and workmanship on the date of sale to the original purchaser for use. With the exception of any special, extended, or limited warranty published by Graco, Graco will, for a period of twelve months from the date of sale, repair or replace any part of the equipment determined by Graco to be defective. This warranty applies only when the equipment is installed, operated and maintained in accordance with Graco's written recommendations.

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For the latest information about Graco products, visit www.graco.com.

TO PLACE AN ORDER, contact your Graco distributor or call 1-800-690-2894 to identify the nearest distributor.

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Original instructions. This manual contains English. MM 309414

Graco Headquarters: Minneapolis International Offices: Belgium, China, Japan, Korea

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