

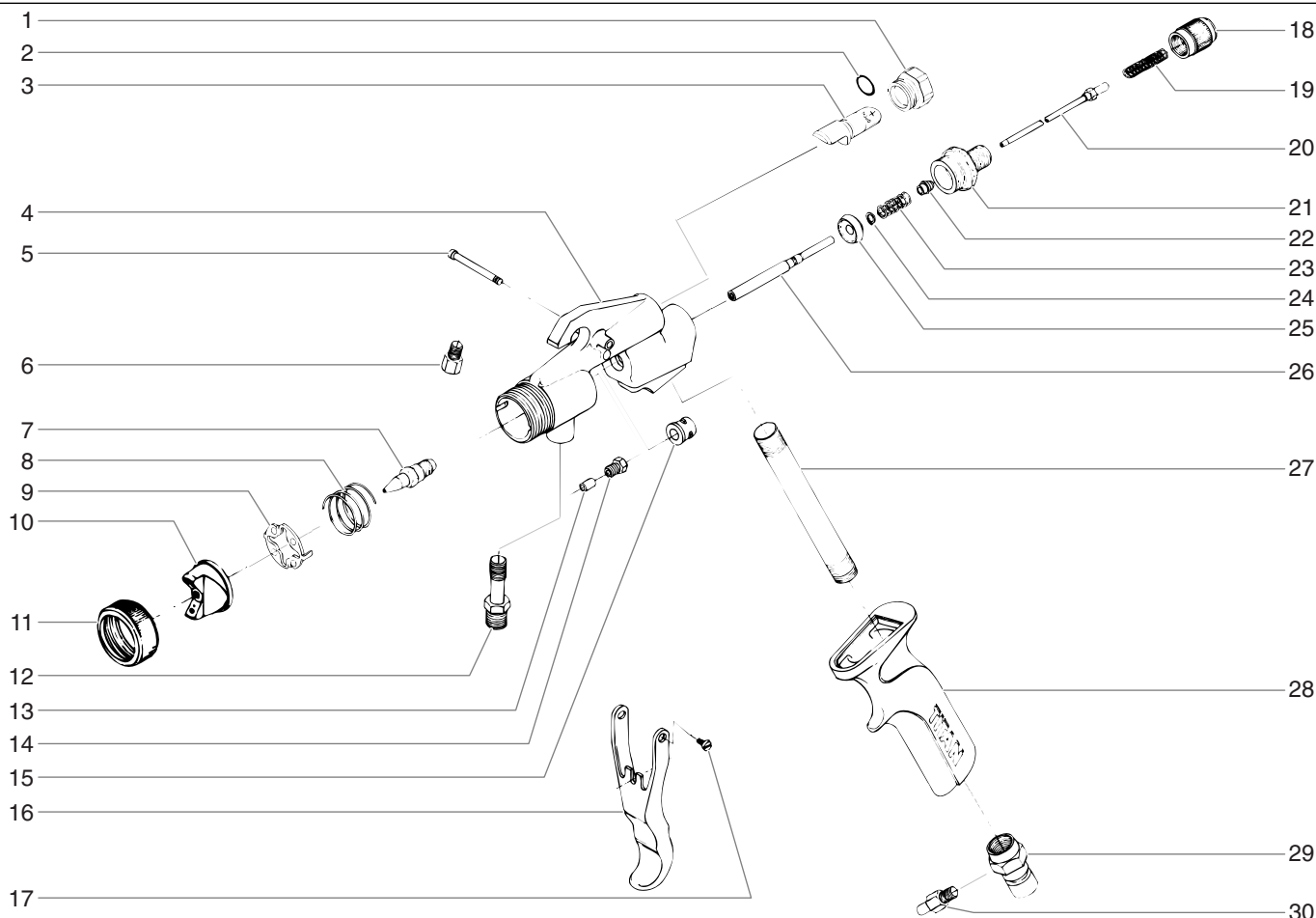


Technology At Work

Owner's Manual
For professional use only

ProFinish Gun

Model Number 773-300



Parts List

Item	Part #	Description	Quantity
1	773-068	Air valve housing	1
2	761-722	O-ring	1
3	773-067	Air valve	1
4	773-170	Head	1
5	580-018	Pivot pin	1
6	770-179	Plug	1
7	773-128	Fluid nozzle ".051"	1
8	773-168	Air cup spring	1
9	773-132	Spring plate	1
10	773-156	Air cap "O"	1
11	773-003	Retaining ring	1
12	490-112	Fluid fitting	1
13	773-005	Packing	1
14	773-095	Retainer	1
15	773-031	Stem gland	1
16	773-033	Trigger	1
17	580-019	Pivot screw	1
18	773-017	Adjustment knob	1
19	773-019	Needle spring	1
20	773-148	Needle assembly	1
21	773-016	Fluid housing	1
22	773-020	Spring bushing	1
23	773-021	Trigger spring	1
24	773-028	Retaining clip	1
25	773-029	Trigger valve	1
26	773-027	Trigger stem	1
27	773-023	Air supply tube	1
28	773-167	Handle	1
29	773-026	Pipe adapter	1
30	770-178	Fitting	1
31	773-153	Needle/nozzle set (includes items 7 and 20)	1
32	773-134	HVLP tool (not shown)	1
33	773-135	Brush (not shown)	1
34	313-1078	Label, fan adjustment (not shown)	1

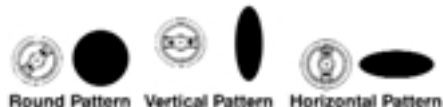
- Always follow the coating or solvent manufacturer's safety precautions and warnings.
- Never spray flammable materials near open flames, pilot lights or any other source of ignition.
- Always wear spray masks and protective eye wear while spraying.
- Never alter or modify any part of this equipment; doing so could cause it to malfunction.
- Never attempt to service or disassemble the turbine while it is plugged in.
- Never attempt to clean the exterior of the turbine while plugged in. **CAUTION: TO REDUCE THE RISK OF ELECTRIC SHOCK, DO NOT EXPOSE TO RAIN – STORE INDOORS**
- Never point the spray gun at anyone or any part of the body.
- Never leave equipment unattended. Keep away from children or anyone not familiar with the operation of spray equipment.
- Never remove lid of pressure pot without relieving pressure first.
- Never exceed 50 psi in pressure pot.
- Do not use halogenated hydrocarbons in Titan equipment.

- Attach the quart cup to the gun and attach the tube from the gun to the cup. Attach the air hose to the bottom of the gun. Make sure that everything is secure before spraying.

Spray Gun Adjustments

The "ProFinish" gun comes equipped with a .051 fluid nozzle and needle and our "#0" medium air cap. Always test your spray pattern on a test surface before you begin to work.

- Fan size adjustment is controlled by turning the air cap retainer ring. Clockwise will increase fan width, counterclockwise will decrease fan width.
- The top knob controls the air volume. Clockwise will decrease air flow.
- A round, horizontal or vertical fan pattern can be achieved by rotating the air cap as shown by the diagrams below.



- A round pattern will require less material flow than a wide pattern. Turning the lower knob clockwise will decrease fluid flow; counter-clockwise will increase fluid flow.

Startup Procedures

Prepare the Paint

- Prepare the material to be sprayed according to paint manufacturers recommendations.
- Strain the paint before each use (cone strainer P/N 770-119 provided).
- Thin the material to be sprayed with the recommended solvent. Most materials need to be thinned to obtain spraying consistency. To achieve the proper viscosity for spraying, either a viscosity cup can be used or trial and error.
- If a viscosity cup is not available, thin the materials to a point where you will achieve a one second interval between drops after a paint stick has been inserted and removed from paint.

Gun and Turbine Set-Up

- With the turbine switch in the off position, plug into a grounded outlet at least 20 feet from spray activity.
- Attach air atomizing hose to turbine.

Fluid Nozzle / Needle / Air Cap Selection

If after all of the appropriate adjustments are made poor results are obtained, it may be necessary to change to a different fluid nozzle / needle or air cap. Refer to our selection chart to match the appropriate components to the material being sprayed.

NOTE: The smaller the nozzle size the greater atomization.

- To change fluid nozzle and tip remove air cap (10) and retaining ring (11).
- Squeeze trigger and with a wrench remove fluid nozzle (7, use HVLP tool P/N 773-134, supplied).
- Remove adjustment knob (18). Remove needle spring (19) and needle (20). Reassemble in reverse order 1 – 3.

NOTE: Never use lubricants containing silicones. Silicones will adversely affect spray finishes and is difficult to remove once on equipment.

Safety Precautions



Do not use equipment before reading this section

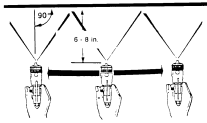
Never operate this unit unless it is properly grounded. A fire or explosion hazard is present when spraying flammable materials. Please read and understand the following steps to assure safe operation of your sprayer.

- Always keep spray area well ventilated. Always keep the turbine a minimum of 20 feet from spray activity.

Application Techniques

The following techniques are recommended to assure professional painting results. Hold the gun perpendicular to the surface and always at an equal distance of approximately 6"-8".

Move the gun either across or up and down the surface at a steady rate. Moving the gun at a consistent speed provides even coverage. The correct spraying speed allows for a full wet coat of material without runs or sags. Do not angle the gun as this will cause uneven paint build-up, runs or sags. Begin movement of the gun before the trigger is pulled.



RIGHT

Proper lapping (overlap of spray pattern) is essential to an even finish. Overlap your strokes about 50%.



WRONG

Cleaning Procedures

The Titan ProFinish system has been constructed with the finest materials to assure trouble free operation and durability. However, like any paint tool, proper cleaning is essential for optimum performance to be maintained. Always clean thoroughly after each use.

1. Pour remaining material in the quart cup back into the original container. For single component materials ONLY. For catalyzed material, consult coating manufacturer's recommendation.
2. Pour a small amount of the appropriate solvent for the type of material you are spraying into the cup. Swirl the solvent around in the cup and empty.
3. Thoroughly clean the interior of the cup and wipe dry.
4. Pour a small amount of solvent into the cup and spray through the gun to clean fluid nozzle and needle.
5. After extended use, it might be necessary to remove the fluid nozzle, needle, and air cap to clean by hand, with a soft brush. (P/N 770-118, provided). Do not use a wire brush or hard tools that could damage the components. Also clean the inside of the gun with solvent and a soft brush. Reassemble gun and test with mineral spirits.
6. Clean the exterior of the gun using solvent. NEVER soak the gun in solvent. Some solvents can damage the internal seals.
7. Check filter on turbine, clean or replace. (Never use solvent to clean turbine filter, blow clean with compressed air or replace.)

NOTE: If service is required on the turbine, refer to the service center listing enclosed or call 1-800-526-5362 for assistance.

Please dispose of cleaning solvent and unused coatings in an environmentally safe fashion. Consult with material manufacturer on proper procedure.

Troubleshooting — Finish Problems

Problem	Probable Cause	Solution
Orange Peel	Material is too viscous	Thin Material Consult coating manufacturer recommendations
	Improper solvent	Use recommended solvent Consult coating manufacturer recommendations
	Insufficient atomizing air	Change to a smaller air cap See chart below
Runs and Sags	Too much solvent Gun too close to surface	Add material Reduce flow by turning yellow regulator knob counterclockwise. Move further from the surface.
	Wrong fluid nozzle & needle	Replace. See chart below
Blushing Pin Holing and Solvent Pops	Fast drying thinner	Add retarder
	Trapped solvents	Reduce fluid flow and apply lighter coats. Use faster solvent
	Insufficient atomization	Thin material or use a smaller air cap See chart below
Blistering	Surface not primed properly Surface moisture	Use appropriate primer Dry
Coarse Finish	Improper cleaning of surface	Clean immediately before spraying

Troubleshooting — Gun

Problem	Probable Cause	Solution
Paint will not Flow	1) Blockage in fluid nozzle	1) Clean or replace
	2) Loss of air pressure in cup	2) Search for air leaks in air hose and sealing gasket
	3) Dirty or stuck one way valve	3) Clean or replace
	4) Loose fluid nozzle	4) Tighten
	5) Paint tubes loose or damaged	5) Tighten or replace
	6) Coating is too thick	6) Thin the coating
Inconsistent Spray Pattern (Spits and Sputters)	1) Running out of paint	1) Fill cup or pot
	2) Loose fluid tube	2) Tighten
	3) Loss of fluid pressure	3) Search for air leaks or blockages
Leakage at Front of Gun	1) Damaged fluid needle	1) Replace
	2) Wrong size fluid needle	2) Replace
	3) Dirty fluid nozzle	3) Clean
	4) Loose fluid nozzle	4) Tighten
Distorted Spray Pattern	1) Dirty air cap	1) Clean or replace
	2) Damaged fluid nozzle or needle	2) Replace
	3) Fluid nozzle partially clogged	3) Clean

Selection Chart

Fluid Needle/Nozzle		Air Cap		Material
Size	Part No.	Size	Part No.	Consult paint manufacturers for proper thinning recommendations.
.029	773-151	#3	773-159	Acrylic lacquers, stains, dyes
.043	773-152	#2	773-158	Waterborn clears, epoxy, polyurethanes, automotive, base coat, acrylic urethanes and enamels
.051	773-153	#0	773-156	Full bodied stains, alkyd enamels, water born enamels
.073	773-154	#1	773-157	Finish grade latexes, alkyd wall paints
.118	773-155	#4	773-160	Heavy-bodied multi-color or textured coatings

Warranty

Titan Tool, Inc., ("Titan") warrants that at the time of delivery to the original purchaser for use ("End User"), the equipment covered by this warranty is free from defects in material and workmanship. Titan's obligation under this warranty is limited to replacing or repairing without charge those parts which, to Titan's reasonable satisfaction, are shown to be defective within twelve (12) months after sale to the End User. This warranty applies only when the unit is installed and operated in accordance with the recommendations and instructions of Titan.

This warranty does not apply in the case of damage or wear caused by abrasion, corrosion or misuse, negligence, accident, faulty installation, substitution of non-Titan component parts, or tampering with the unit in a manner to impair normal operation.

Defective parts are to be returned to an authorized Titan sales/service outlet. All transportation charges, including return to the factory, if necessary, are to be borne and prepaid by the End User. Repaired or replaced equipment will be returned to the End User transportation prepaid.

THERE IS NO OTHER EXPRESS WARRANTY. TITAN HEREBY DISCLAIMS ANY AND ALL IMPLIED WARRANTIES INCLUDING, BUT NOT LIMITED TO, THOSE OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE, TO THE EXTENT PERMITTED BY LAW. THE DURATION OF ANY IMPLIED WARRANTIES WHICH CANNOT BE DISCLAIMED IS LIMITED TO THE TIME PERIOD SPECIFIED IN THE EXPRESS WARRANTY. IN NO CASE SHALL TITAN LIABILITY EXCEED THE AMOUNT OF THE PURCHASE PRICE. LIABILITY FOR CONSEQUENTIAL, INCIDENTAL OR SPECIAL DAMAGES UNDER ANY AND ALL WARRANTIES IS EXCLUDED TO THE EXTENT PERMITTED BY LAW.

TITAN MAKES NO WARRANTY AND DISCLAIMS ALL IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE WITH RESPECT TO ACCESSORIES, EQUIPMENT, MATERIALS OR COMPONENTS SOLD BUT NOT MANUFACTURED BY TITAN. THOSE ITEMS SOLD, BUT NOT MANUFACTURED BY TITAN (SUCH AS GAS ENGINES, SWITCHES, HOSES, ETC.) ARE SUBJECT TO THE WARRANTY, IF ANY, OF THEIR MANUFACTURER. TITAN WILL PROVIDE THE PURCHASER WITH REASONABLE ASSISTANCE IN MAKING ANY CLAIM FOR BREACH OF THESE WARRANTIES.



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