



TESTS REPORT SUMMARY

Issued by CTC Lyon

CTC, Notified Body N° 0075, based in Lyon, France.

CTC Lyon (accreditation N°1-0130) is fully ISO/EC 17025 accredited by COFRAC the national accreditation organization of FRANCE, a member of ILAC-MRI.

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08th of June, 2022

We, CTC Lyon, confirm that the information given below comes from testing performed in our laboratory.

Applicant: MILLE SAS – 69 rue Marcel Valérien – FR 84350 Courthézon

Style #: MTAA3

Buyer and Style #: MASTER NOIR – MTAA3

Standard and Product category: EN ISO 20345:2011, S3 HI CI SRC

Testing	Requirement	Result	Conformity
5.2.2 Height of upper (Design C)			
Height of upper-size 39	≥172mm	190 mm	Pass
Height of upper-size 43	≥185mm	205 mm	Pass
Height of upper-size 48	≥192mm	228 mm	Pass
5.2.3 Seat region			
Size 37/43/48	Conformity	Conform	Pass
5.3.1.1 Sole performance-Construction			
Size 39	Conformity	Conform	Pass
Size 43	Conformity	Conform	Pass
Size 48	Conformity	Conform	Pass
5.3.1.2 Upper/outsole bond strength			
Size 39-Bond strength (average)	≥3,0N/mm	8.2 N/mm	Pass
Size 43-Bond strength (average)	≥3,0N/mm	4.1 N/mm	Pass
Size 48-Bond strength (average)	≥3,0N/mm	4.9 N/mm	Pass
5.3.2.1 Toe protection-General			
Size 39	Conformity	Conform	Pass
Size 43	Conformity	Conform	Pass
Size 48	Conformity	Conform	Pass
5.3.2.2 Determination of internal toecap length			
Size 39- left foot	≥38mm	39.0 mm	Pass
Size 39- right foot	≥38mm	39.0 mm	
Size 43- left foot	≥40mm	42.0 mm	Pass
Size 43- right foot	≥40mm	42.0 mm	
Size 48- left foot	≥42mm	46.0 mm	Pass
Size 48- right foot	≥42mm	46.0 mm	
5.3.2.3 Impact resistance:			
Size 39-clearance-left foot	≥13.5mm	13.5 mm	Pass
Size 39-clearance-right foot	≥13.5mm	14.5 mm	

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Development of cracks	Conformity	Conform	
Size 43-clearance-left foot	≥14.5mm	15.5 mm	Pass
Size 43-clearance-right foot	≥14.5mm	14.5 mm	
Development of cracks	Conformity	Conform	
Size 48-clearance-left foot	≥15.0mm	15.0 mm	Pass
Size 48-clearance-right foot	≥15.0mm	15.0 mm	
Development of cracks	Conformity	Conform	
5.3.2.4 Compression resistance:			
Size 39-clearance-left foot	≥13.5mm	15.0 mm	Pass
Size 39-clearance-right foot	≥13.5mm	14.0 mm	
Development of cracks	Conformity	Conform	
Size 43-clearance-left foot	≥14.5mm	14.5 mm	Pass
Size 43-clearance-right foot	≥14.5mm	14.5 mm	
Development of cracks	Conformity	Conform	
Size 48-clearance-left foot	≥15.0mm	15.5 mm	Pass
Size 48-clearance-right foot	≥15.0mm	15.5 mm	
Development of cracks	Conformity	Conform	
5.3.2.5.2 Behavior of non-metallic toe cap (EN 12568)			
Size 39	Conformity	Conform	Pass
Size 48	Conformity	Conform	Pass
5.3.4 Specific ergonomic features			
Size 39/43/48	Is the inside surface of the footwear free from rough, sharp or hard areas that caused you irritation or injury?	Yes	Pass
	Is the footwear free of features that you consider to make wearing the shoes hazardous?	Yes	
	Can the fastening be adequately adjusted? (if necessary)	NA	
	Can we walk without problems?	Yes	
	Can we climb stairs without problems?	Yes	
	Can we kneel or crouch down without problems ?	Yes	
5.3.5 Slip resistance - SRC (SRA+SRB)			
Size 39-SRA			
Coefficient- Flat position	≥0.32	0.40	Pass

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Coefficient- Heel position	≥0.28	0.40	
Size 39-SRB			
Coefficient- Flat position	≥0.18	0.21	Pass
Coefficient- Heel position	≥0.13	0.20	
Size 43-SRA			
Coefficient- Flat position	≥0.32	0.38	Pass
Coefficient- Heel position	≥0.28	0.36	
Size 43-SRB			
Coefficient- Flat position	≥0.18	0.22	Pass
Coefficient- Heel position	≥0.13	0.21	
Size 48-SRA			
Coefficient- Flat position	≥0.32	0.36	Pass
Coefficient- Heel position	≥0.28	0.33	
Size 48-SRB			
Coefficient- Flat position	≥0.18	0.19	Pass
Coefficient- Heel position	≥0.13	0.15	
5.4.3 Upper: Tear strength (VALNOI – YOUNG COW FULL GRAIN LEATHER 20-22)			
Strength (leather)	≥120N	219 N	Pass
5.4.3 Upper: Tear strength (DMIPN2 – MICROFIBER GRAIN PAMPA)			
Strength (textiles and coated fabrics)	≥60N	126 N	Pass
5.4.3 Upper: Tear strength (CBONOI – BOVINE FULL GRAIN LEATHER 8-11)			
Strength (leather)	≥120N	139 N	Pass
5.4.6 Upper: Water vapour permeability and coefficient (VALNOI – YOUNG COW FULL GRAIN LEATHER 20-22)			
Water vapour permeability	≥0.8mg/(cm ² .h)	0.9 mg/(cm ² .h)	Pass
Water vapour coefficient	≥15.0mg/cm ²	23.4 mg/cm ²	
5.4.6 Upper: Water vapour permeability and coefficient (DMIPN2 – MICROFIBER GRAIN PAMPA)			
Water vapour permeability	≥0.8mg/(cm ² .h)	1.6 mg/(cm ² .h)	Pass
Water vapour coefficient	≥15.0mg/cm ²	15 mg/cm ²	
5.4.6 Upper: Water vapour permeability and coefficient (CBONOI – BOVINE FULL GRAIN LEATHER 8-11)			
Water vapour permeability	≥0.8mg/(cm ² .h)	1.0 mg/(cm ² .h)	Pass
Water vapour coefficient	≥15.0mg/cm ²	18.6 mg/cm ²	
5.4.7 Upper: pH value (NUGNOI - GREASED NUBUCK 20-22)			
pH value	>3.2	3.80	Pass
Difference figure	<0.7	0.45	
5.4.9 Upper: Hexavalent Chromium (CrVI) (NUGNOI - GREASED NUBUCK 20-22)			
Hexavalent Chromium (CrVI)	<3 mg/kg	<0.5 mg/kg	Pass
5.4.7 Upper: pH value (CBONOI – BOVINE FULL GRAIN LEATHER 8-11)			
pH value	>3.2	4.20	Pass

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Difference figure	<0.7	0.45	
5.4.9 Upper: Hexavalent Chromium (CrVI) (CBONOI – BOVINE FULL GRAIN LEATHER 8-11)			
Hexavalent Chromium (CrVI)	<3 mg/kg	<0.5 mg/kg	Pass
5.5.1 Collar: Tear strength (TOIENO – COATED CANVAS)			
Strength (textile)	≥15N	63N	Pass
5.5.2 Collar: Abrasion resistance (TOIENO – COATED CANVAS)			
No. of cycles to obtain hole in dry	>25600 cycles	No hole	Pass
No. of cycles to obtain hole in wet	>12800 cycles	>25600 cycles >12800 cycles	
5.6.1 Tongue: Tear strength (CBONOI – BOVINE FULL GRAIN LEATHER 8-11)			
Stenght (Textile)	≥18N	139N	Pass
5.5.2 Tongue: Abrasion resistance (CBONOI – BOVINE FULL GRAIN LEATHER 8-11)			
No. of cycles to obtain hole in dry	>25600 cycles	No hole	Pass
No. of cycles to obtain hole in wet	>12800 cycles	>25600 cycles >12800 cycles	
5.5.1 Seat region & quarter lining & Vamp lining: Tear strength			
Seat region: AGLIGF - Textile	≥15N	18N	Pass
Quarter lining : TCONO3 – Textile Coolmax	≥15N	30N	Pass
Vamp lining: IBITHE – Non woven	≥15N	109N	Pass
Vamp lining: FUNNOR – Textile	≥15N	25N	Pass
5.5.2 Seat region & quarter lining & Vamp lining: Abrasion resistance			
Seat region: AGLIGF – Heel grip Textile		No hole	Pass
No. of cycles to obtain hole in dry	>51200 cycles	>51200 cycles	
No. of cycles to obtain hole in wet	>25600 cycles	>25600 cycles	
Quarter lining : TCONO3 – Textile Coolmax		No hole	Pass
No. of cycles to obtain hole in dry	>25600 cycles	>25600 cycles	
No. of cycles to obtain hole in wet	>12800 cycles	>12800 cycles	
Vamp lining: IBITHE – Non woven		No hole	Pass
No. of cycles to obtain hole in dry	>25600 cycles	>25600 cycles	
No. of cycles to obtain hole in wet	>12800 cycles	>12800 cycles	
Vamp lining: FUNNOR – Textile		No hole	Pass
No. of cycles to obtain hole in dry	>25600 cycles	>25600 cycles	
No. of cycles to obtain hole in wet	>12800 cycles	>12800 cycles	
5.5.3 Seat region & quarter lining & Vamp lining : Water vapour permeability and coefficient			
AGLIGF-Water vapour permeability	≥2.0mg/(cm ² .h)	8.1 mg/(cm ² .h)	Pass
AGLIGF-Water vapour coefficient	≥20.0mg/cm ²	65.5 mg/cm ²	

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TCONO3-Water vapour permeability	≥2.0mg/(cm ² .h)	76.1 mg/(cm ² .h)	Pass
TCONO3-Water vapour coefficient	≥20.0mg/cm ²	608.8 mg/cm ²	
IBITHE-Water vapour permeability	≥2.0mg/(cm ² .h)	47.7 mg/(cm ² .h)	Pass
IBITHE-Water vapour coefficient	≥20.0mg/cm ²	382.0 mg/cm ²	
FUNNOR-Water vapour permeability	≥2.0mg/(cm ² .h)	14.2 mg/(cm ² .h)	Pass
FUNNOR-Water vapour coefficient	≥20.0mg/cm ²	114.7 mg/cm ²	
5.7.1 Insole: Thickness (PRMAPF6 – Textile)			
Thickness	>2mm	4 mm	Pass
5.7.3 Insole: Water absorption& desorption (PRMAPF6 – Textile)			
Water absorption	≥70mg/cm ²	97 mg/cm ²	Pass
Water desorption	≥80%	103%	
5.7.4.1 Insole: Abrasion resistance (PRMAPF6 – Textile)			
Abrasion	Conformity of the surface degradation after 400 cycles	>400	Pass
5.7.3 Insock: Water absorption& desorption (PRREGM – Textile Air Soft GM)			
PRREGM-Textile men-Water absorption	≥70mg/cm ²	292mg/cm ²	Pass
PRREGM-Textile men-Water desorption	≥80%	100%	
5.7.4.2 Insock: Abrasion resistance (PRREGM – Air Soft GM)			
PRREGM-Textile men		No hole	Pass
No. of cycles to obtain hole in dry	>25600 cycles	>25600 cycles	
No. of cycles to obtain hole in wet	>12800 cycles	>12800 cycles	
5.8 Outsole			
5.8.1.1 Thickness			
Size 39 – d1	≥4mm	8.5mm	Pass
Size 43 – d1	≥4mm	5.0mm	
Size 48 – d1	≥4mm	10.1mm	
Size 39 – d2	≥2.5mm	5.4mm	Pass
Size 43 – d2	≥2.5mm	5.4mm	
Size 48 – d2	≥2.5mm	5.2mm	
5.8.1.2 Cleated area			
Size 39	Conformity	Conform	Pass
Size 43	Conformity	Conform	
Size 48	Conformity	Conform	
5.8.1.3 Cleat height			
Size 39 – d2	≥2.5mm	5.4mm	Pass
Size 43 – d2	≥2.5mm	5.4mm	
Size 48 – d2	≥2.5mm	5.2mm	
5.8.2 Determination of tear strength of outsole			

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Size: 39/43/48	≥8.0 kN/m	15.5/12.1/14.4	Pass
5.8.3 Determination of abrasion resistance of outsole			
Density (Size: 39/43/48)	g/cm ³	1.18/1.12/1.20	Pass
Relative volume loss (Size: 39/43/48)	≤150 mm ³	18/17/12	
5.8.4 Outsole: Flex resistance			
Size 39- angle under force 30N, >45°	Cut growth after 30000 flex cycles ≤4.0mm No crack	0.0 mm / No crack	Pass
Size 43 - angle under force 30N, >45°		0.0 mm / No crack	Pass
Size 48 - angle under force 30N, >45°		0.0 mm / No crack	Pass
5.8.5 Hydrolisis			
Cut growth after 150000 flex cycles (Size: 39 / 43 /48)	≤6 mm	0.0 / 0.0 / 0.0	Pass
5.8.6 Determination of interlayer/outsole bond strength			
Delamination appearance (39/43/48)		S1-Surface breakdown of the interlayer	Pass
Bond strength – average (39/43/48)	≥3.0 N/mm	6.0/4.3/7.0	
Outsole/Midsole: other analysis			
Organo tin Outsole	<100 mg/kg	<100 mg/kg	Pass
Organo tin Midsole	<100 mg/kg	<100 mg/kg	Pass
Total Heavy Metals Content (OSn) Outsole	<1000 mg/kg	<1000 mg/kg	Pass
Total Heavy Metals Content (OSn) Midsole	<1000 mg/kg	<1000 mg/kg	Pass
6.2.1 Penetration resistance			
Size 39-Penetration force	≥1100N	>1100 N	Pass
Size 43-Penetration force	≥1100N	>1100 N	
Size 48-Penetration force	≥1100N	>1100 N	
	No penetration	No penetration	
6.2.1.2 Construction of penetration-resistant insert			
Size 39	Construction conformity	Conform	Pass
Size 43	Construction conformity	Conform	Pass
Size 48	Construction conformity	Conform	Pass
6.2.1.3 Insert dimension			
Size 39	Dimension conformity (X and Y)	Conform	Pass
Size 43	No holes in the shadow area	Conform	Pass

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Size 48	No more than 3 holes of maximum diameter 3 mm	Conform	Pass
6.2.1.4 Determination of the flex resistance of penetration-resistant inserts			
Size 39	Cycles to obtain a visible sign of crack ≥ 1000000 flexes Observed damage- Conformity	>1000000 flexes Conform	Pass
Size 43	Cycles to obtain a visible sign of crack ≥ 1000000 flexes Observed damage- Conformity	>1000000 flexes Conform	Pass
Size 48	Cycles to obtain a visible sign of crack ≥ 1000000 flexes Observed damage- Conformity	>1000000 flexes Conform	Pass
6.2.1.5.2 Behavior of non-metallic penetration insert (EN 12568)			
Size 39	Conformity	Conform	Pass
Size 48	Conformity	Conform	Pass
6.2.2.2 Antistatic footwear			
Size 39	0.1 \leq - $\leq 1000 M\Omega$	72.300 M Ω	Pass
Electrical resistance (dry)-right		71.400 M Ω	
Electrical resistance (dry)-left		17.500 M Ω	
Electrical resistance (wet)-right		30.500 M Ω	
Electrical resistance (wet)-left			
Size 43	0.1 \leq - $\leq 1000 M\Omega$	61.700 M Ω	Pass
Electrical resistance (dry)-right		68.500 M Ω	
Electrical resistance (dry)-left		34.400 M Ω	
Electrical resistance (wet)-right		17.700 M Ω	
Electrical resistance (wet)-left			
Size 48	0.1 \leq - $\leq 1000 M\Omega$	75.700 M Ω	Pass
Electrical resistance (dry)-right		79.700 M Ω	
Electrical resistance (dry)-left		15.600 M Ω	
Electrical resistance (wet)-right		15.100 M Ω	
Electrical resistance (wet)-left			
6.2.3.1 Heat insulation of sole complex			
Conformity to annex B	Conformity	Conform	Pass
Temperature increase (Size 39/48)	$\leq 22^{\circ}C$	12.9/8.0 $^{\circ}C$	
6.2.3.2 Cold insulation of sole complex			
Temperature decrease (Size 39/48)	$\leq 10^{\circ}C$	6.1/4.2 $^{\circ}C$	Pass
6.2.4 Energy absorption of seat region			
Size 39			

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Energy absorbed-right foot	≥20J	44 J	Pass
Energy absorbed-left foot		42 J	
Size 43			
Energy absorbed-right foot	≥20J	40 J	Pass
Energy absorbed-left foot		41 J	
Size 48			
Energy absorbed-right foot	≥20J	46 J	Pass
Energy absorbed-left foot		48 J	
6.3 Upper: Water penetration and absorption (VALNOI – YOUNG COW FULL GRAIN LEATHER 20-22)			
Water penetration	≤0.2g	0.009 g	Pass
Water absorption	≤30%	3%	
6.3 Upper: Water penetration and absorption (DMIPN2 – MICROFIBER GRAIN PAMPA)			
Water penetration	≤0.2g	0.0 g	Pass
Water absorption	≤30%	13%	
6.3 Upper: Water penetration and absorption (CBONOI – BOVINE FULL GRAIN LEATHER 8-11)			
Water penetration	≤0.2g	0.022 g	Pass
Water absorption	≤30%	3%	
6.3 Upper: WRU construction			
Size 39	Construction conformity	Conform	Pass
Size 43	Construction conformity	Conform	Pass
Size 48	Construction conformity	Conform	Pass
6.4.2 Determination of resistance to fuel oil			
Increase in volume – Size 39	≤12%	1.4%	Pass
Increase in hardness shore A – Size 39	Shore A	0	
Increase in volume – Size 43	≤12%	1.2%	
Increase in hardness shore A – Size 43	Shore A	1	
Increase in volume – Size 48	≤12%	1.1%	
Increase in hardness shore A – Size 48	Shore A	1	
OTHERS:			
Azo dyes- seat region & quarter & vamp lining materials (AGLIGF – TCONO3 – IBITHE - FUNNOR)			
Azo dyes - Textiles	<30mg/kg	<5mg/kg	Pass
Azo dyes- insock lining (PRREGM)			
Azo dyes - Textile	<30mg/kg	<5mg/kg	Pass
DMFu- Upper microfiber			
Dimethylfumarate	<0,1 mg/kg	<0,1 mg/kg	Pass
Organotin compound: XRF screening Method – Midsole & Outsole			
Sn detected	<350ppm	<350ppm	Pass
Cadmium - XRF screening Method – Midsole & Outsole			

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Cd detected	<100ppm	<100ppm	Pass
Phthalates (4P)			
BBP/DBP/DEHP/DIBP	<0.1 %	<0.0020	Pass
Nickel release (FEPOIR – Zipper)			
Nickel (Ni)	<0.88 µg/cm²/sem	<0.280	Pass
Polycyclic Aromatic Hydrocarbons – Plastic hooks/rivets/eyelets black (RIPLNO) & Zipper FEPOIR)			
Benzo(a)anthracene Chrysene Benzo(b)fluoranthene/ Benz[e]acephenanthrylene Benzo(k)fluoranthene Benzo(a)pyrene/Benzo[def]chrysene Dibenzo(a,h)anthracene Benzo(e)pyrene Benzo(j)fluoranthene	<1mg/kg	<0.1	Pass

This document brings together all the test results obtained in the following test reports

L220304133_1	L210712568_1
L220304132_1	L190305775_2
L190101929_2	L190202323_2
INESCOP C-20029073	INESCOP C-20100659
L220305068_1	L200812859_2
L220305067_1	L181225203
L190101916_3	INESCOP C-20029094
L190713273_1	L190101863
L200711660_2	L190101865
L190202266_2	L190918965
L190202316_2	L190918801_3
L220304972_1	INTERTEK GZHT90870181
	L200304663_2

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➤ Component list of the footwear

1 Upper	VALNOI	YOUNG COW FULL GRAIN LEATHER 20/22
	DMIPN2	COATED FABRIC
	CBONOI	BOVINE FULL GRAIN LEATHER 8-11
	FEPOIR	METALLIC ZIPPER
	RIPLNO	PLASTIC RIVETS BACK PLATE
2 Collar	TOIENO	COATED CANVAS
3 Tongue	CBONOI	BOVINE FULL GRAIN LEATHER 8-11
4 Vamp lining	IBITHE	NON WOVEN CANVAS
	FUNNOR	TEXTILE COAG FUN STRONG
5 Quarter lining	TCONO3	TEXTILE COOLMAX
	AGLIGF	HEEL GRIP TEXTILE
6 Insole	PRMAPF6	TEXTILE
7 Insock	PRREGM	AIR SOFT GM
8 Outsole	TRCCNO	PU TRAIL CONFORT LAYER
	TRCUGF	PU TRAIL WEAR LAYER
9 Toe Cap	BCOXXL	FIBERGLASS
10 Insert	PRMAPF6	TEXTILE

➤ The view of whole footwear and outsole





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This document contains all the test results obtained on the "MASTER NOIR – MTAA3" model produced by GASTON MILLE. For more details, please refer to the test reports mentioned on page 9.

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