



PLASTISOL ADDITIVE

BEAD ADHESIVE 86 MESH OR LOWER RECOMEND NEED TO PUT DOWN HEAVY

DEPOSIT AND SPRINGLE VINYL BEADS ON TOP THEN GO TO

DRYER.

CLEAR BASE RECOMEND FOR MIXING GLITTER ,FINE METAL FLAKE SUCH

AS SILVER, GOLD, COPPER, BRONZE AND ECT. FOR PRINTING GLITTER MAX SIZE .008X.008 SCREEN MESH 25 RECOMEND.

EXTENDER BASE PRINTERS USE FOR MANY APPICATIONS SUCH AS EXT INKS

TO LOW THE COST OF COLORS INKS ON LT.GARMENT, UNDER BASE FOR SMOOT FINISHING PRINT, ADD PIGMENT SMALL %

FOR LT.GARMENT PRINTS.

FOAM BASE FINISH PRINT LOOK LIKE FOAM 10-20%OF REGULAR COLORS

CAN BE ADD COLOR WILL STAY THE SAME REQUIRED HIGHER TEMPARATURES TO CURE AND FOAM UP APROXIMATE 400F

GARMENT TEMP. APROX 1-1.5 MINUTES.

GLITTER BASE USE FOR SPRINGLE GLITTER ON TOP 86 MESH HEAVY

DEPOSIT RECOMEND FOR MAX ADHESION

GG BASE SAME APPICATION AS GLITTER BASE BUT GIVE SOFTER

HAND WORK WELL WITH LARGER SIZE GLITTER.

HD CLEAR HIGH DENSITY CLEAR USE FOR PRINT ON TOP OF COLORS TO

GET GLOSS LOOK OR TO GET RAISE EFFECT BY USING CAP FILM OR COAT SCREEN SEVERAL TIME PIGMENT& REG INKS

CAN BE ADD TO BECOME REGULAR PRINTING INKS

HD MIX BASE WORK THE SAME WAY AS HD CLEAR EXCEPT NOT CLEAR

FOR PRINTING COLORS RAISE EFFECT IT CLEAR SCREEN

VERY WELL 70-80 MESH RECOMEND.

MS BASE STICKLY FOR PIGMENTS SYSTEM 10-20%CANBE ADD

MSF BASE SAME AS MS BASE EXCEPT IT YIELD FLAT LOOK INSTEAD

GROSSLY LOOK.

PUFF BASE MOST PRINTER USE FOR EXTEND PUFF OR ADDITIVE BY

PUTING 10-20% IN REGULAR INKS THEN PRINT ON DARK GARMENTS INPROVE OPACITY ECONOMY WAY WITH OUT

UNDER BASE WITH WHITE.

REDUCER IS OILY LIQUID USE FOR MAKING INKS THINER MORE

WATERLY FOR FAST PRINTING .WARNING DO NOT USE TOO MUCH OTHERWISE INKS WILL NOT CURE AND STAY TACKY

AND WASH OFF. 1-7% RECOMEND.

SOFTHAND CLEAR ADDTIVE CAN BE ADD TO ANY INKS TO GET SOFT FEEL

HELP PENETRATE IN TO FABRIC. SOFTHAND CLEAR CAN USE BY ITSELF BUY ADD 5% PIGMENT OR INKS PRINT WITH

280-300 MESH YOU GET SUPERSOFT LIKE WATERBASE.

TOP COAT DESIGN FOR HEAT TRANFER BY PRINT TOPCOAT ON

REGULAR PAPER AS A MASK 200-280 MESH RECOMEND THEN PRINT COLOR ONE COLOR AT A TIME GEL EACH COLOR THEN

HEAT TRANFER FOR BETTER ADHESION PRINT FOIL ADHESIVE LAST OR PUT WHITE INKS 20-30%INTO FOIL

ADHESIVE FOR DARK GARMENT.

ATTENTION ALL PLASTISOL INKS SHOULD BE CURE AT 325 F GARMENT

TEMPARATURE FOR AT LEAST 1 MINUTE OR MORE

DEPEND ON TYPE OF GARMENT AND HOW MANY YOU PUT

IN DRYER AT ONE TIME.