1. Gather your charged battery, and pre-filled (that you already left standing for 10 minutes) cartomizer.

2. Join your cartomizer to the battery (1) and twist (2) in a clockwise direction, just like you would with a refillable ink pen or flashlight cap. Don’t force it or you may strip the threads. Undo it and try again if it starts going on crooked or if you have to force them to tighten together securely. Do not overtighten any 510 threaded unit as it may push the battery pin in or block airholes from letting air in, burning out your coils.

3. Now that your battery is attached to the cartomizer you can turn it on. Simply press the ON button a total of 3 (three) to 5 (five) times quickly in a row to turn your device on. The light will flash. Repeat process to turn off. Voltage can be adjusted (Twist model only) by turning the end of the battery compartment.