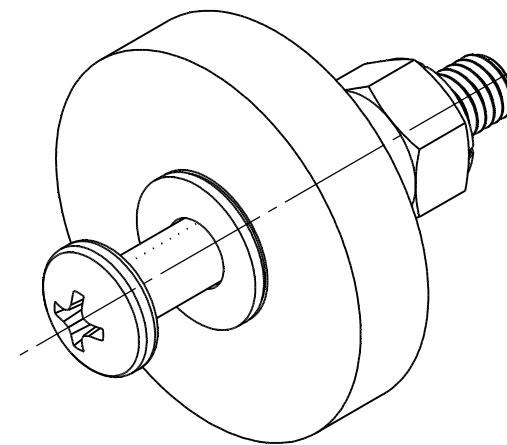
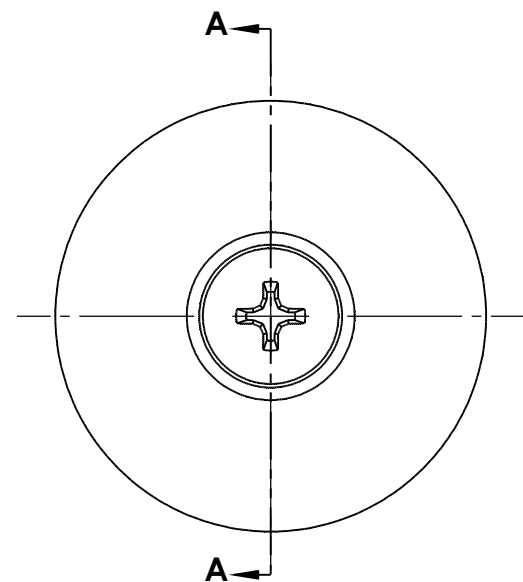
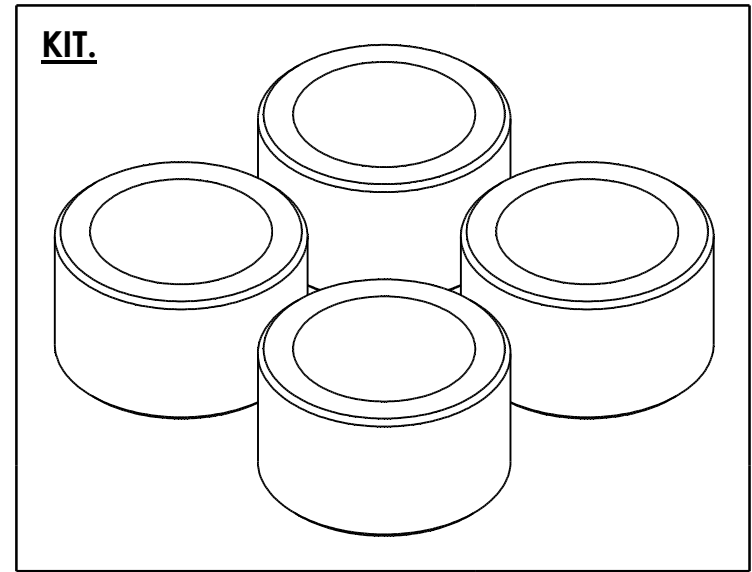


BILL OF MATERIALS				
ITEM NO.	MRP#	DRAWING NUMBER	DESCRIPTION	KIT/QTY.
1	MBA10192	MBA-10192	BUSHING	4

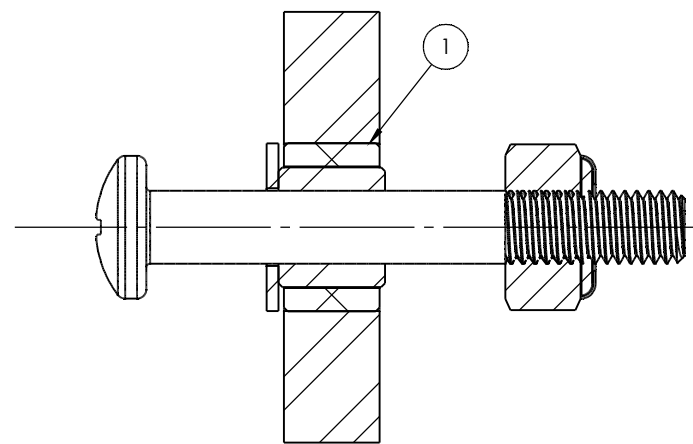
REV.	DESCRIPTION	DATE	DWN	ENG CKD	MFG CKD	QC CKD	APPV



ISOMETRIC VIEW



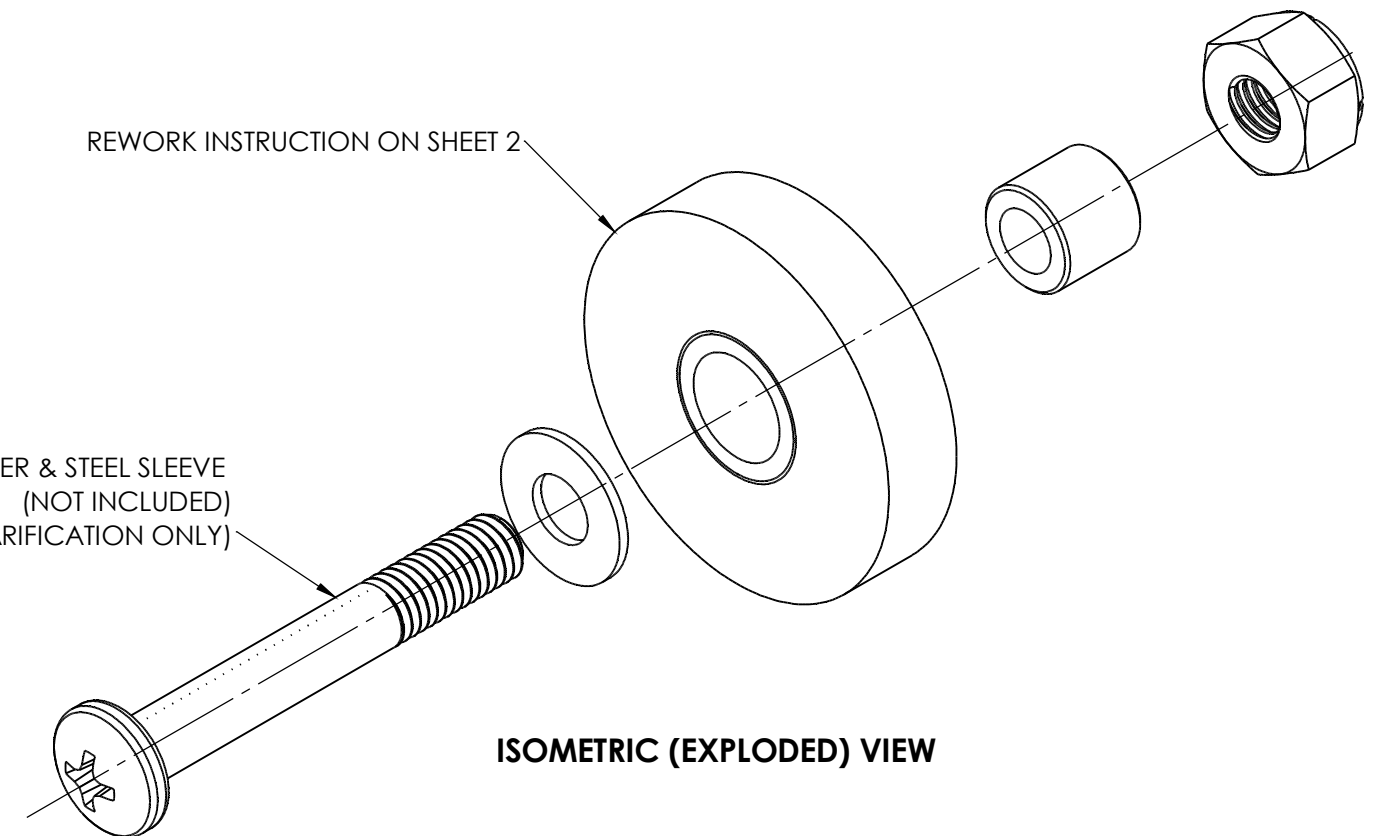
FRONT VIEW



SECTION A-A

REWORK INSTRUCTION ON SHEET 2

FASTENERS, ALUMINUM ROLLER & STEEL SLEEVE  
(NOT INCLUDED)  
(SHOWN FOR CLARIFICATION ONLY)



ISOMETRIC (EXPLODED) VIEW

- NOTES:
- PARTS ARE NOT SHIPPED ASSEMBLED.
  - ALL DIMENSIONS ARE IN INCHES.
  - DO NOT SCALE THIS DRAWING. WORK TO DIMENSIONS SPECIFIED.
  - TOLERANCES FOR ALL DIMENSIONS SHALL BE NONCUMULATIVE.
  - INTERPRET DRAWING IN ACCORDANCE WITH ASME Y14.5M.

DO NOT SCALE THIS DRAWING. WORK TO DIMENSIONS SPECIFIED  
UNLESS SHOWN OTHERWISE, MACHINE TOLERANCES ARE:  
LINEAR UP TO 20"(0.5m) ±0.020"(±0.5mm)  
OVER 20"(0.5m) ±0.040"(±1.0mm)  
ANGULAR: ±0.25°  
SURFACE FINISH: 125 minch Ra (3.2 mm)  
MATERIAL SURFACE FINISH TO BE DETERMINED ONLY BY USE OF COMPARATOR

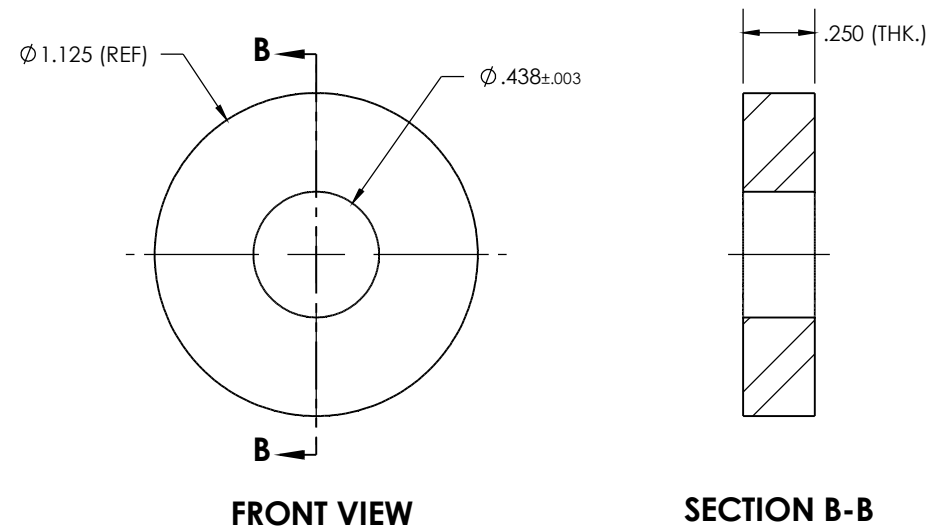
INITIAL APPROVAL & RELEASE		
NAME	SIGN	DATE
DRAWN J. PATINO	J.P.	25-JAN-2019
ENG. CHECKED A. PIRRIE	A.P.	25-Jan-2019
MFG. CHECKED -	-	-
QUALITY CHECKED -	-	-
APPROVED E. MUENZ	E.M.	25-JAN-2019

MARSH BROTHERS AVIATION				
BURLINGTON, ONTARIO, CANADA				
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PLATFORM: AEROSTAR	INITIAL RELEASE DATE: 25-JAN-2019	MRP NO.	SIZE B	REV. NC
TITLE/TITRE <b>REPAIR KIT, SEAT ROLLER ASSEMBLY</b>			DRAWING NO. DU DESSIN <b>M-01-1001</b>	REV. NC
SHEET FEUILLE			1 OF DE	2

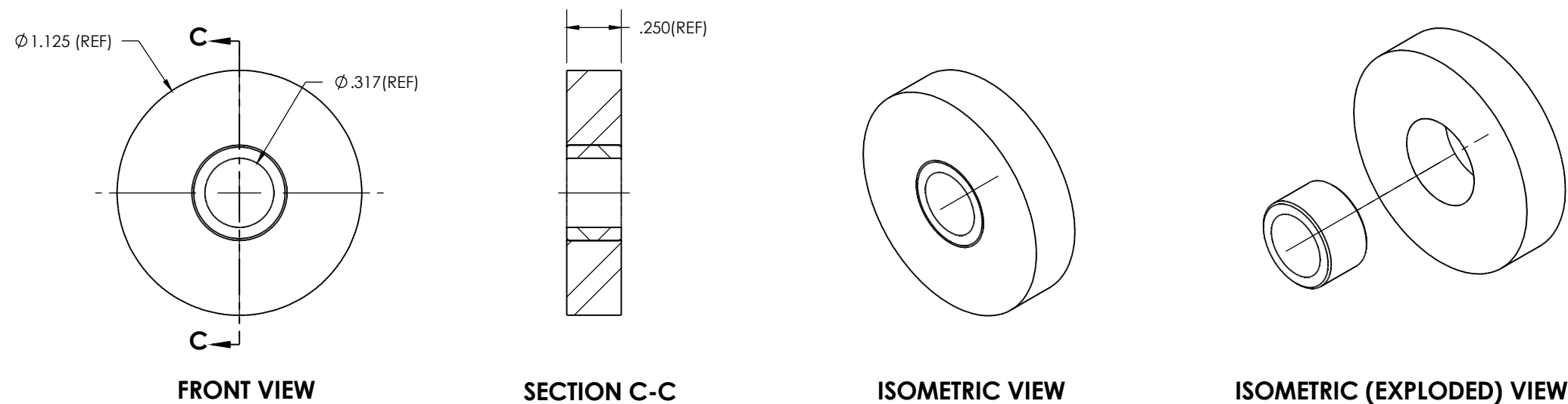
REV.	DESCRIPTION	DATE	DWN	ENG CKD	MFG CKD	QC CKD	APPV
-	See Sheet1	-	-	-	-	-	-

REWORK INSTRUCTION:

1. OPEN UP BORE ON EXISTING ALUMINIUM ROLLER TO  $\phi 0.438" \pm 0.003"$ .



2. PRESS BUSHING INTO ROLLER I.D.



NOTES:

- PARTS ARE NOT SHIPPED ASSEMBLED.
- ALL DIMENSIONS ARE IN INCHES.
- DO NOT SCALE THIS DRAWING. WORK TO DIMENSIONS SPECIFIED.
- TOLERANCES FOR ALL DIMENSIONS SHALL BE NONCUMULATIVE.
- INTERPRET DRAWING IN ACCORDANCE WITH ASME Y14.5M.

DO NOT SCALE THIS DRAWING. WORK TO DIMENSIONS SPECIFIED  
 UNLESS SHOWN OTHERWISE, MACHINE TOLERANCES ARE:  
 LINEAR UP TO 20"(0.5m)  $\pm 0.020$  ( $\pm 0.5$ mm)  
 OVER 20"(0.5m)  $\pm 0.040$  ( $\pm 1.0$ mm)  
 ANGULAR:  $\pm 0.25^\circ$   
 SURFACE FINISH: 125 *min*ch Ra (3.2 mm)  
 MATERIAL SURFACE FINISH TO BE DETERMINED ONLY BY USE OF COMPARATOR

INITIAL APPROVAL & RELEASE		
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DRAWN J. PATINO	J.P.	25-JAN-2019
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MFG. CHECKED -	-	
QUALITY CHECKED -	-	
APPROVED E. MUENZ	E.M.	25-JAN-2019

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PLATFORM: AEROSTAR	INITIAL RELEASE DATE: 25-JAN-2019	MRP NO.	SIZE B	
TITLE/TITRE <b>REPAIR KIT, SEAT ROLLER ASSEMBLY</b>			DRAWING NO. DU DESSIN <b>M-01-1001</b>	REV. NC
SHEET FEUILLE		2	OF DE	2