

**TOYOTA VARIOUS MODELS 2018 -****EXTERIOR EMBLEM**

## Preparation

**Part Number:** Refer to vehicle part applicability section**Kit Contents (If Applicable)**

Item #	Quantity Req.	Description
1		(See vehicle parts applicability table)

**Hardware Bag Contents**

Item #	Quantity Req.	Description
1		

**Additional Items Required For Installation**

Item #	Quantity Req.	Description
1		

**Conflicts**

None
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**Recommended Tools**

<b>Personal &amp; Vehicle Protection</b>	<b>Notes</b>
Safety Glasses / Gloves	
<b>Special Tools</b>	<b>Notes</b>
Non-Intrusive IR Temperature Probe / Gun	
Soft Felt Block	0.5" thick with double bevel edges i.e. Sutherland Felt 32S1 or 3M 71606
<b>Installation Tools</b>	<b>Notes</b>
Heat Source	For temperatures under 70°F (21°C)
Lint-Free Scratch Resistant Cloth	
<b>Special Chemicals</b>	<b>Notes</b>
Cleaner	VDC Approved Cleaner (PPO); Approved Cleaner (DIO)
Clean Water	Bottled Distilled Water

**General Applicability**

Various MY18 and newer vehicles
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**Recommended Sequence of Application**

Item #	Accessory
1	

\*Mandatory




**Vehicle Service Parts** (may be required for reassembly)



Item #	Quantity Req.	Description
1		
2		
3		







**Legend****STOP:** Damage to the vehicle may occur. Do not proceed until process has been complied with.**OPERATOR SAFETY:** Use caution to avoid risk of injury.**CAUTION:** A process that must be carefully observed in order to reduce the risk of damage to the accessory/vehicle and to ensure a quality installation.**TOOLS & EQUIPMENT:** Used in Figures calls out the specific tools and equipment recommended for this process.**REVISION MARK:** This mark highlights a change in installation with respect to previous issue.**SAFETY TORQUE:** This mark indicates that torque is related to safety.**REGULATORY MARK:** This mark indicates the component is related to regulatory compliance

**TOYOTA VARIOUS MODELS 2018 -**  
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**EXTERIOR EMBLEM**
**Vehicle Part Applicability**





4RUNNER			
Grade	Content	Images	
SRS / SR5 Premium / Venture Package / Pro	Front Emblem(1), Rear Emblem(1), SR5(2), "4Runner" (1)		PT948-89180-02
Nightshade	Front Emblem(1), Rear Emblem(1)		PT948-89190-02
TRD Off Road	Front Emblem(1), Rear Emblem(1), "4Runner" (1), "TRD" (2), "OFF" "ROAD" (2)		PT948-89200-02

AVALON			
Grade	Content	Images	
Nightshade	Rear Emblem(1)		PT948- 07200-02
Hybrid Nightshade	Rear Emblem(1)		PT948- 07220-02








CAMRY			
Grade	Content	Images	
SE	"CAMRY"(1), Rear Emblem(1), SE(1)		PT948-03191-02
XSE	"CAMRY"(1), Rear Emblem(1), XSE(1)		PT948-03190-02
Nightshade	Rear Emblem(1)		PT948-03200-02
Hybrid Nightshade	Rear Emblem(1)		PT948-03220-02
XSE AWD	"CAMRY"(1), Rear Emblem(1), XSE(1), AWD(1)		PT948-03211-02
SE AWD	"CAMRY"(1), Rear Emblem(1), SE(1), AWD(1)		PT948-03212-02

**TOYOTA VARIOUS MODELS 2018 -**  
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**EXTERIOR EMBLEM**

<b>C-HR</b>			
<b>Grade</b>	<b>Content</b>	<b>Images</b>	
C-HR	Rear "C" Emblem (1), Rear "-H" Emblem (1), Rear "R" Emblem (1), Rear Emblem (1)	 	PT948-1C200-02
C-HR Nightshade	Rear "C" Emblem (1), Rear "-H" Emblem (1), Rear "R" Emblem (1), Rear Emblem (1)	 	PT948-1C210-02

<b>COROLLA CROSS</b>			
<b>Grade</b>	<b>Content</b>	<b>Images</b>	
-	Rear Emblem(1)		PT948-16220-02

<b>COROLLA HATCHBACK</b>			
<b>Grade</b>	<b>Content</b>	<b>Images</b>	
SE	Corolla Nameplate (1), Rear Emblem(1), SE(1)	  	PT948-12190-02
XSE	Corolla Nameplate (1), Rear Emblem(1), XSE(1)	  	PT948-12191-02
NIGHTSHADE	Rear Emblem(1)		PT948-12200-02

**TOYOTA VARIOUS MODELS 2018 -**  
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**EXTERIOR EMBLEM**
**Vehicle Part Applicability (continued)**







COROLLA SEDAN					
Grade	Content	Images			
LE	Corolla Nameplate (1), Rear Emblem (1), LE (1)				PT948-02200-02
SE	Corolla Nameplate (1), Front Emblem (1), Rear Emblem (1), SE (1)				PT948-02201-02
XSE	Corolla Nameplate (1), Front Emblem (1), Rear Emblem (1), XSE (1)				PT948-02202-02
NIGHTSHADE	Front Emblem (1), Rear Emblem (1)				PT948-02203-02


HIGHLANDER					
Grade	Content	Images			
Nightshade	Rear Emblem(1)				PT948-48190-02
XLE	Rear "HIGHLANDER" Letters, Rear Emblem (1), XLE Emblem (1)		<b>HIGHLANDER XLE</b>		PT948-48201-02
XLE AWD	Rear "HIGHLANDER" Letters, Rear Emblem (1), XLE Emblem (1), AWD Emblem (1)		<b>HIGHLANDER XLE AWD</b>		PT948-48202-02
LE	Rear "HIGHLANDER" Letters, Rear Emblem (1), LE Emblem (1)		<b>HIGHLANDER LE</b>		PT948-48203-02
LE AWD	Rear "HIGHLANDER" Letters, Rear Emblem (1), LE Emblem (1), AWD Emblem (1)		<b>HIGHLANDER LE AWD</b>		PT948-48204-02
LIMITED	Rear "HIGHLANDER" Letters, Rear Emblem (1), LIMITED Emblem (1)		<b>HIGHLANDER LIMITED</b>		PT948-48205-02
LIMITED AWD	Rear "HIGHLANDER" Letters, Rear Emblem (1), LIMITED Emblem (1), AWD Emblem (1)		<b>HIGHLANDER LIMITED AWD</b>		PT948-48206-02
XSE	Rear "HIGHLANDER" Letters, Rear Emblem (1), XSE Emblem (1)		<b>HIGHLANDER XSE</b>		PT948-4820D-02
XSE AWD	Rear "HIGHLANDER" Letters, Rear Emblem (1), XSE Emblem (1), AWD Emblem (1)		<b>HIGHLANDER XSE AWD</b>		PT948-48200-02





# TOYOTA VARIOUS MODELS 2018 - EXTERIOR EMBLEM



Procedure

## Vehicle Part Applicability (continued)

HIGHLANDER HYBRID				
Grade	Content	Images		
XLE	Rear "HIGHLANDER" Letters, Rear Emblem (1), XLE Emblem (1), Rear Hybrid Emblem (1), Left Hybrid Emblem (1), Right Hybrid Emblem (1)		<b>HIGHLANDER XLE HYBRID HYBRID HYBRID</b>	PT948-4820B-02
XLE AWD	Rear "HIGHLANDER" Letters, Rear Emblem (1), XLE Emblem (1), Side AWD Emblem (2), Rear Hybrid Emblem (1), Left Hybrid Emblem (1), Right Hybrid Emblem (1)		<b>HIGHLANDER XLE AWD AWD HYBRID HYBRID HYBRID</b>	PT948-48207-02
LE	Rear "HIGHLANDER" Letters, Rear Emblem (1), LE Emblem (1), Rear Hybrid Emblem (1), Left Hybrid Emblem (1), Right Hybrid Emblem (1)		<b>HIGHLANDER LE HYBRID HYBRID HYBRID</b>	PT948-4820C-02
LE AWD	Rear "HIGHLANDER" Letters, Rear Emblem (1), LE Emblem (1), Side AWD Emblem (2), Rear Hybrid Emblem (1), Left Hybrid Emblem (1), Right Hybrid Emblem (1)		<b>HIGHLANDER LE AWD AWD HYBRID HYBRID HYBRID</b>	PT948-48208-02
LIMITED	Rear "HIGHLANDER" Letters, Rear Emblem (1), LIMITED Emblem (1), Rear Hybrid Emblem (1), Left Hybrid Emblem (1), Right Hybrid Emblem (1)		<b>HIGHLANDER LIMITED HYBRID HYBRID HYBRID</b>	PT948-48209-02
LIMITED AWD	Rear "HIGHLANDER" Letters, Rear Emblem (1), LIMITED Emblem (1), Side AWD Emblem (2), Rear Hybrid Emblem (1), Left Hybrid Emblem (1), Right Hybrid Emblem (1)		<b>HIGHLANDER LIMITED AWD AWD HYBRID HYBRID HYBRID</b>	PT948-4820A-02

Lexus LX				
Grade	Content	Images		
LX570	Rear Lexus Emblem (1), "L" Emblem (1), "X" Emblem (1), "5" Emblem (1), "7" Emblem (1), "0" Emblem (1)		<b>LX570</b>	PT948-60210-02

Lexus RX				
Grade	Content	Images		
RX350	"R" Emblem (1), "X" Emblem (1), "3" Emblem (1), "5" Emblem (1), "0" Emblem (1)		<b>RX350</b>	PT948-48220-02
RX350L	"R" Emblem (1), "X" Emblem (1), "3" Emblem (1), "5" Emblem (1), "0" Emblem (1), "L" Emblem (1)		<b>RX350L</b>	PT948-48222-02
RX450h	"R" Emblem (1), "X" Emblem (1), "4" Emblem (1), "5" Emblem (1), "0" Emblem (1), "h" Emblem (1)		<b>RX450h</b>	PT948-48221-02
RX450hL	"R" Emblem (1), "X" Emblem (1), "4" Emblem (1), "5" Emblem (1), "0" Emblem (1), "h" Emblem (1), "L" Emblem (1)		<b>RX450hL</b>	PT948-48223-02

PRIUS 20th ANNIVERSARY				
Grade	Content	Images		
Non-AWD-e	Rear Emblem (1), Rear "HYBRID" (1), Left Side "HYBRID" (1), Right Side "HYBRID" (1)		<b>HYBRID HYBRID HYBRID</b>	PT948-47210-02
AWD-e	Rear Emblem (1), Rear "HYBRID" (1), Left Side "HYBRID" (1), Right Side "HYBRID" (1), Rear AWD-e (1)		<b>HYBRID HYBRID AWD-e</b>	PT948-47211-02

**TOYOTA VARIOUS MODELS 2018 -**  
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**EXTERIOR EMBLEM**
**Vehicle Part Applicability (continued)**

<b>RAV4</b>				
<b>Grade</b>	<b>Content</b>	<b>Images</b>		
LE	Rav4(1), LE(1), Toyota Emblem(1)			PT948-42194-02
LE AWD	Rav4(1), LE(1), AWD(1), Toyota Emblem(1)			PT948-42195-02
XLE	Rav4(1), XLE(1), Toyota Emblem(1)			PT948-42192-02
XLE AWD	Rav4(1), XLE(1), AWD(1), Toyota Emblem(1)			PT948-42193-02
LIMITED	RAV4(1), Limited(1), Toyota Emblem(1)			PT948-42190-02
LIMITED AWD	RAV4(1), Limited(1), AWD(1), Toyota Emblem(1)			PT948-42191-02
TRD / ADVENTURE	Toyota Emblem(1)			PT948-42200-02

<b>RAV4 HYBRID</b>				
<b>Grade</b>	<b>Content</b>	<b>Images</b>		
XLE	Rav4(1), Hybrid Side Emblem(2), Hybrid Rear(1), AWD Left(1), AWD Right(1) XLE(1), Toyota Emblem(1)			PT948-42197-02
LE	Rav4(1), Hybrid Side Emblem(2), Hybrid Rear(1), AWD Left(1), AWD Right(1) LE(1), Toyota Emblem(1)			PT948-42198-02
LIMITED	Rav4(1), Hybrid Side Emblem(2), Hybrid Rear(1), AWD Left(1), AWD Right(1) LIMITED(1), Toyota Emblem(1)			PT948-42199-02
XSE	Rav4(1), Hybrid Side Emblem(2), Hybrid Rear(1), AWD Left(1), AWD Right(1) XSE(1), Toyota Emblem(1)			PT948-4219B-02

<b>RAV4 PRIME</b>				
<b>Grade</b>	<b>Content</b>	<b>Images</b>		
SE	Rav4(1), PRIME(1), Toyota Emblem(1), PLUGIN HYBRID Left (1), PLUGIN HYBRID Right (1), AWD Left (1), AWD Right (1), SE (1)			PT948-42210-02
XSE	Rav4(1), PRIME(1), Toyota Emblem(1), PLUGIN HYBRID Left (1), PLUGIN HYBRID Right (1), AWD Left (1), AWD Right (1), XSE (1)			PT948-42211-02

**TOYOTA VARIOUS MODELS 2018 -**  
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**EXTERIOR EMBLEM**
**Vehicle Part Applicability (continued)**





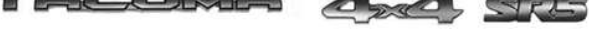







<b>SEQUOIA</b>			
<b>Grade</b>	<b>Content</b>	<b>Images</b>	
TRD Sport	Front Emblem(1), Rear Emblem(1), "SEQUOIA" Letters		 PT948-0C200-02
TRD Pro	Rear Emblem(1), "SEQUOIA" Letters		 PT948-0C201-02
SE Nightshade	Front Emblem(1), Rear Emblem(1), Limited Emblem(2)		 PT948-0C210-02

<b>SIENNA</b>			
<b>Grade</b>	<b>Content</b>	<b>Images</b>	
Nightshade	Rear Emblem(1)		PT948-08200-02
Hybrid Nightshade	Rear Emblem(1), Hybrid (1)		 PT948-08220-02

**TOYOTA VARIOUS MODELS 2018 -**  
 Procedure

**EXTERIOR EMBLEM**
**Vehicle Part Applicability (continued)**

<b>TACOMA 2018-2021</b>			
<b>Grade</b>	<b>Content</b>	<b>Images</b>	
SR	Tacoma (2)		PT948-35180-02
SR 4x4	Tacoma (2), 4x4(1)		
SR/OR/Sport 4x4	Tacoma(2), V6(1), 4x4(1)		
SR5	SR5(2), Tacoma(2)		
SR5 4x4	SR5(2), Tacoma(2), 4x4(1)		
SR5 V6	SR5(2), Tacoma(2), V6(1)		
SR5 V6 4x4	SR5(2), Tacoma(2), V6(1), 4x4(1)		
OR/Sport V6	Tacoma(2), V6(1)		
LTD V6	LTD(2), Tacoma(2), V6(1)		
LTD V6 4x4	LTD(2), Tacoma(2), V6(1), 4x4(1)		
Trail Edition	SR5(2), Tacoma(2), 4x4(1)		PT948-35211-02
TRD Pro Edition	Tacoma(2)		PT948-35210-02

<b>TACOMA 2022 -</b>			
<b>Grade</b>	<b>Content</b>	<b>Images</b>	
TRD Pro	Tacoma LH (1), Tacoma RH (1)	 	PT948-35221-02



**TOYOTA VARIOUS MODELS 2018 -**  
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**EXTERIOR EMBLEM**
**Vehicle Part Applicability (continued)**

<b>TUNDRA 2018 - 2021</b>			
<b>Grade</b>	<b>Content</b>	<b>Images</b>	
SR/Sport	Tundra(2)		
SR/Sport 4x4	Tundra(2), 4x4(1)		
SR/Sport 5.7 V8	Tundra(2), 5.7 V8(2)		
SR/Sport 5.7 V8 4x4	Tundra(2), 5.7V8(2), 4x4(1)		
SR5	SR5(2), Tundra(2)		
SR5 4x4	SR5(2), Tundra(2), 4x4(1)		
SR5 5.7 V8	SR5(2), Tundra(2), 5.7 V8(2)		
SR5 5.7 V8 4x4	SR5(2), Tundra(2), 5.7 V8(2), 4x4(1)		
Nightshade Limited	Limited (2)		
Trail Edition	SR5 (2)		
<b>TUNDRA 2022 -</b>			
<b>Grade</b>	<b>Content</b>	<b>Images</b>	
SR5	Front Logo (1), Tundra LH (1), Tundra RH (1), 4x4 (1), SR5 (2)		
LIMITED	Front Logo (1), Tundra LH (1), Tundra RH (1), 4x4 (1), Limited (2)		

# TOYOTA VARIOUS MODELS 2018 -

# EXTERIOR EMBLEM

## Procedure

Care must be taken when installing this accessory to ensure damage does not occur to the vehicle. The installation of this accessory should follow approved guidelines to ensure a quality installation.

These guidelines can be found in the "Accessory Installation Practices" document.

This document covers such items as:-

- Vehicle Protection (use of covers and blankets, cleaning chemicals, etc.).
- Safety (eye protection, rechecking torque procedure, etc.).
- Vehicle Disassembly/Reassembly (panel removal, part storage, etc.).
- Electrical Component Disassembly/Reassembly (battery disconnection, connector removal, etc.).

Please see your Toyota dealer for a copy of this document.

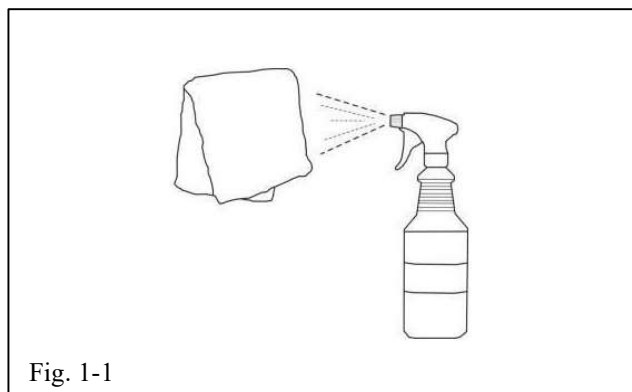


Fig. 1-1

### 1. Prepare for the Installation.

- (a) Thoroughly clean all of the installation surfaces.

**⚠ NOTE:** Always use a clean, lint-free scratch resistant cloth.

**⚠ NOTE:** Shake VDC cleaner well.

- (b) Apply VDC cleaner directly to the cloth (Fig.1-1).

**⚠ NOTE:** Do NOT spray cleaning solutions directly to vehicle.

- (c) Clean the surfaces thoroughly and wipe dry immediately with a new clean cloth.

**⚠ NOTE:** Do not allow cleaner to air dry.

**⚠ NOTE:** (d) Emblem cap and vehicle installation surface must be between 70°F and 110°F (21°C and 43°C) at time of installation.

**⚠ NOTE:** A heat source may be used to reach minimum temperature if necessary.

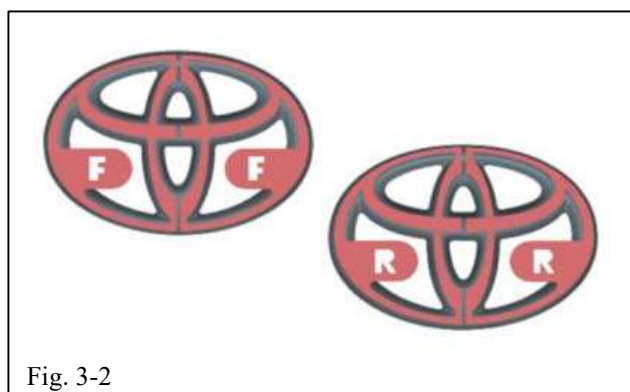
### 2. Verify Kit Contents.

- (a) Inspect the kit for contents and damage.

**⚠ NOTE:** Reference vehicle part availability tables for vehicle trim specific emblems.

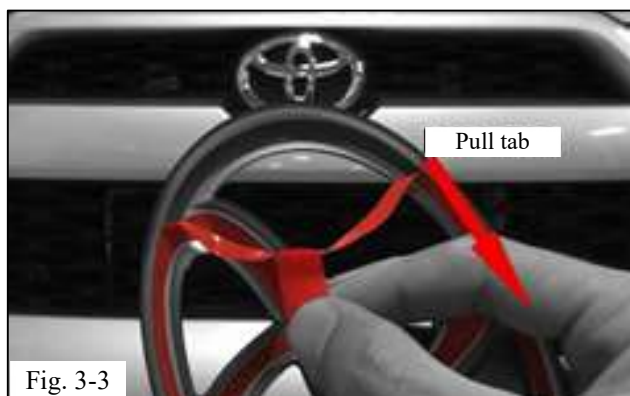
### 3. Install the Front Emblems (if Kit is Equipped).

- (a) Check fitment of the emblem cap over the factory chrome emblem (Fig. 3-1).



- ⚠ NOTE:** Certain emblem caps are front or rear specific. They may be labelled as “Front” or “Rear” or may have an “F”, or an “R” cut into the pull tab to indicate a front or rear emblem cap respectively (Fig. 3-2). Incorrect installation will result in poor fit and incomplete badge coverage.

- ⚠ NOTE:** Unlabeled emblem caps are not front or rear specific.



- (b) Using the pull tabs, pull gently to remove the adhesive liners from the backside of the emblem cap (Fig. 3-3).

- ⚠ NOTE:** Do not touch the adhesive during installation.



- (c) Position the emblem cap over factory emblem starting from the top edge then downward, ensuring it is centered (Fig. 3-4 & 3-5).

**!** NOTE: Do not touch the adhesive during installation.



- (d) Visually verify that the emblem cap is positioned correctly over the factory emblem and press lightly to adhere (Fig. 3-5).



- (e) Using a lint-free scratch resistant cloth, press firmly on the emblem cap from the center working outwards to the edges of the emblem cap, to ensure maximum adhesion contact (Fig. 3-6).

**4. Install the Side Emblems (if Kit is Equipped).**

**⚠ NOTE:** Steps 4(a) through 4(f) show an “SR5” side emblem install for reference. The procedure is the same for side emblems across Toyota models.

**⚠ NOTE:** Certain emblem caps are side specific. They may be labelled as “Passenger Side” or “Driver Side” (Fig 4-1). They may also have blue pull tabs for Driver Side and green pull tabs for Passenger Side (Fig 4-2). Badges with a yellow pull tab are for the Rear of the vehicle. Incorrect installation will result in poor fit and incomplete badge coverage.

**⚠ NOTE:** Unlabeled side emblem caps are not side specific.



Fig. 4-1

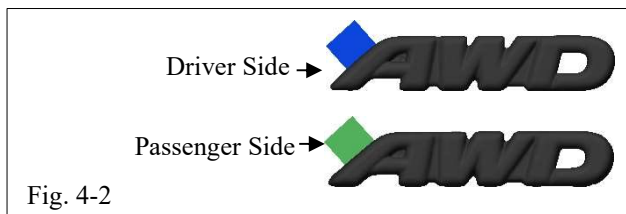


Fig. 4-2

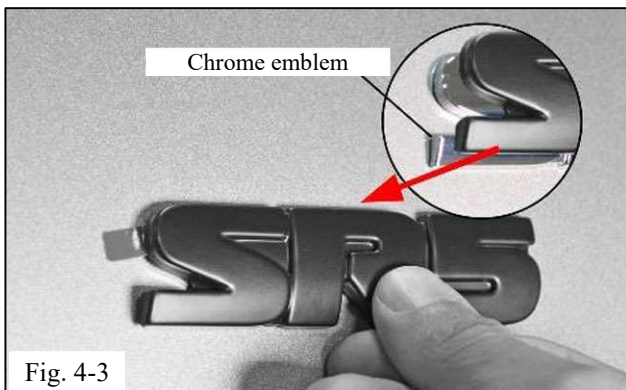
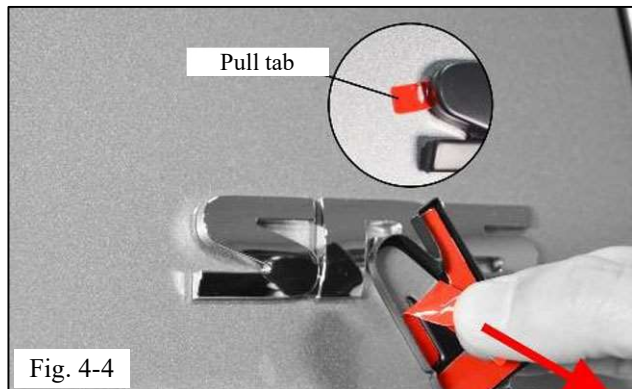


Fig. 4-3

(a) Check fitment of the emblem cap over the factory chrome emblem (Fig. 4-3).



- (b) Using the pull tab, pull gently to remove the adhesive liner from the backside of the emblem cap (Fig. 4-4).

**⚠ NOTE:** Do not touch the adhesive during installation.



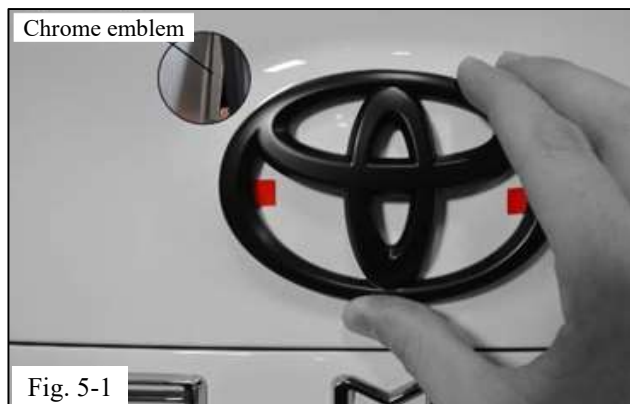
- (c) Position the emblem cap over factory emblem starting from the top edge then downward, ensuring it is centered (Fig. 4-5 & 4-6).



- (d) Visually verify that the SR5 emblem cap is positioned evenly over the factory emblem and press lightly to adhere (Fig. 4-6).



- (e) Using a lint free cloth, press firmly on the emblem cap from the center working outwards to the edges of the emblem cap, to ensure maximum adhesion contact (Fig. 4-7).
- (f) Repeat on the other side of the vehicle if necessary.


**5. Install the Rear Emblems (if Kit is Equipped).**

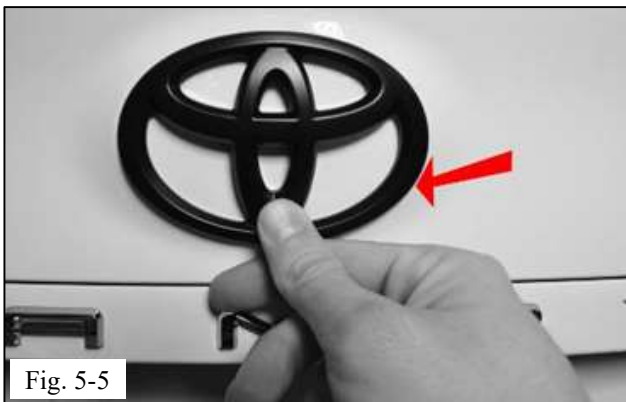
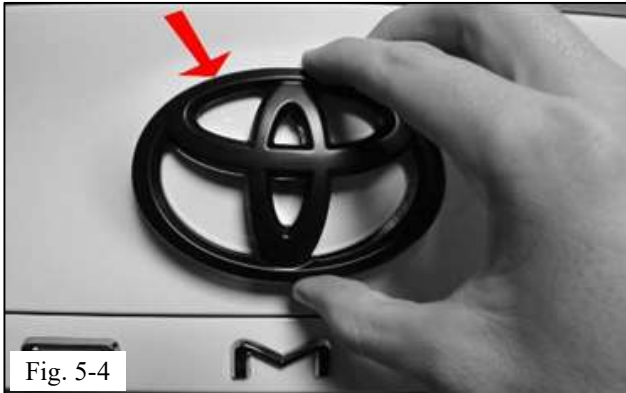
- (a) Check the fitment of the emblem cap over the factory chrome emblem (Fig. 5-1).

**⚠ NOTE:** Certain emblem caps are front or rear specific. They may be labelled as “Front” or “Rear” or may have an “F”, or an “R” cut into the pull tab to indicate a front or rear emblem cap respectively (Fig 5-2). Incorrect installation will result in poor fit and incomplete badge coverage.

**⚠ NOTE:** Unlabeled side emblem caps are not side specific.

- (b) Using the pull tab, pull gently to remove the adhesive liner from the backside of the emblem cap (Fig. 5-3).

**⚠ NOTE:** Do not touch the adhesive during installation.



- (c) Position the emblem cap over the factory emblem starting from the top edge then downward, ensuring it is centered (Fig. 5-4 & 5-5).





Fig. 5-6

(d) Using a lint-free scratch resistant cloth, press firmly on the emblem cap from the center working outwards to the edges of the emblem cap, to ensure maximum adhesion contact (Fig. 5-6).

**⚠ NOTE:** Steps 5(e) through 5(h) shows the procedure to install one exterior emblem letter. The process outlined should be followed with each subsequent letter on applicable vehicles.



Fig. 5-7

**⚠ SEQUOIA EMBLEM CAP KIT**

**PT948-0C200-02 / PT948-0C201-02:** Fig. 5-7 shows the correct orientation of the letters with the pull tabs from the rear of the emblems showing. Ensure during installation that the orientation of the letter is such that the pull tabs for the “O” and the “I” are located at the top right side of the part as shown. Failure to orient these parts properly will result in improper installation.

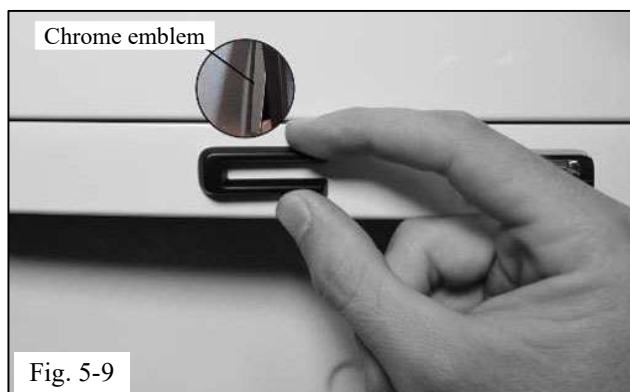


Fig. 5-8

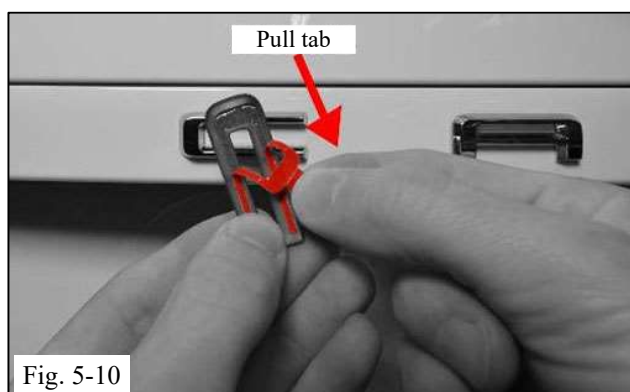
**⚠ HIGHLANDER / HIGHLANDER HYBRID LIMITED / LIMITED AWD EMBLEM CAP KITS**

**PT948-48205-02 / PT948-48206-02**  
**PT948-48209-02 / PT948-4820A-02**  
**PT948-48205-02 / PT948-48206-02**

To ensure proper install and fitment of parts, proceed with the “HIGHLANDER” emblem caps prior to installation of the “LIMITED” emblem caps. Emblem caps for the “LIMITED” badge will not fit properly on the “HIGHLANDER” badge and vice versa. The “LIMITED” emblem caps are notched at the bottom to aid in identification at installation time as shown in Fig. 5-8.

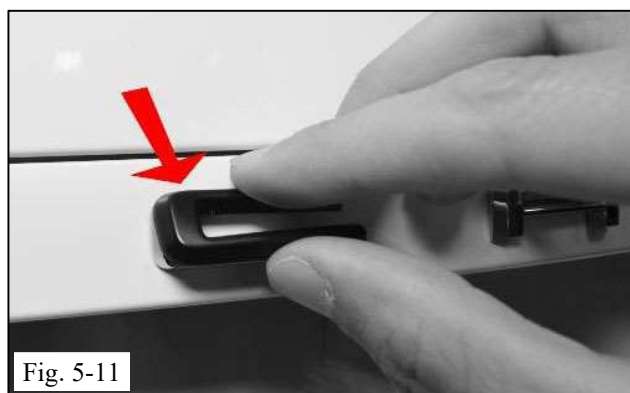


- (a) Check the fitment of the emblem cap over the factory chrome emblem (Fig. 5-9).



- (b) Using the pull tab, pull gently to remove the adhesive liner from the backside of the emblem cap (Fig. 5-10).

**⚠ NOTE:** Do not touch the adhesive during installation.



- (c) Position the emblem cap over the factory emblem starting from the top edge then downward, ensuring it is centered (Fig. 5-11 & 5-12).



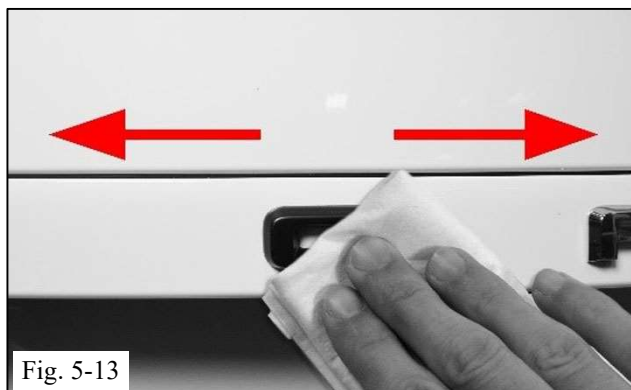


Fig. 5-13

- (d) Using a lint-free scratch resistant cloth, press firmly on the emblem cap from the center working outwards to the edges of the emblem cap, to ensure maximum adhesion contact (Fig. 5-13).

**!** **NOTE:** Steps 5(i) through 5(l) show the procedure to install a single piece trim emblem. The process outlined should be followed with each subsequent single piece emblems on applicable vehicles.

- (e) Check fitment of emblem cap over factory chrome emblem (Fig. 5-14).

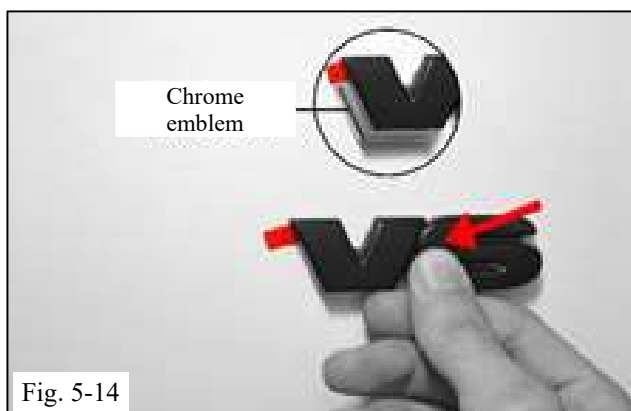


Fig. 5-14

- (f) Using the pull tab, pull gently to remove the adhesive liner from the backside of the emblem cap (Fig. 5-15).

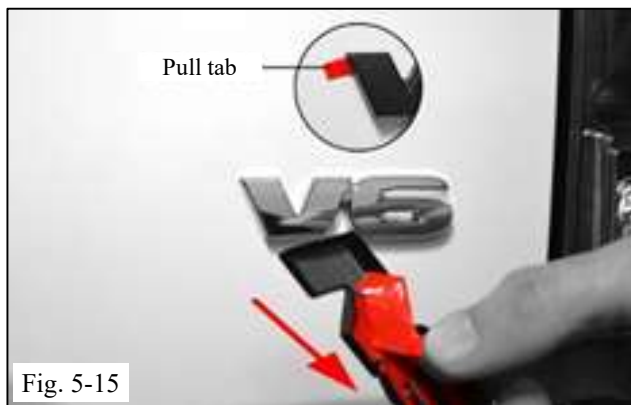


Fig. 5-15



Fig. 5-16



Fig. 5-17

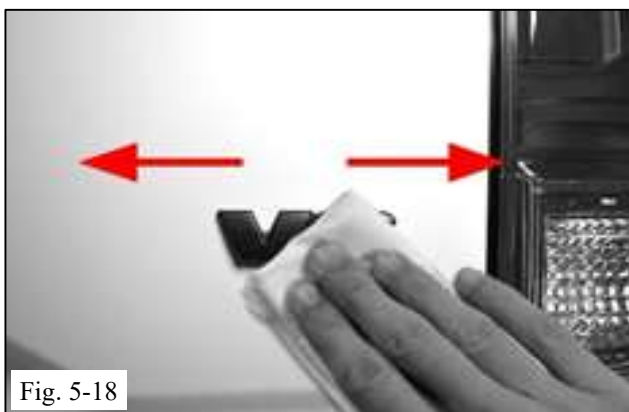


Fig. 5-18

(g) Position the emblem cap over the factory emblem starting from the top edge then downward, ensuring it is centered (Fig. 5-16 & 5-17).

(h) Using a lint-free scratch resistant cloth, press firmly on the emblem cap from the center working outwards to the edges of the emblem cap, to ensure maximum adhesion contact (Fig. 5-18).

## 6. Destroy/Discard Unused Emblem Caps.

(a) Emblem kits may contain emblem caps for several trim levels, and non-applicable badge caps. Destroy then discard any unused emblem caps.

**TOYOTA VARIOUS MODELS 2018 - EXTERIOR EMBLEM**Checklist - these points **MUST** be checked to ensure a quality installation.

<u>Check:</u>	<u>Look For:</u>
<u>Accessory Function Checks</u>  <input type="checkbox"/> Emblem cap adhesive  <input type="checkbox"/> Emblem cap alignment  <input type="checkbox"/>  <input type="checkbox"/>	  Emblem cap should be securely attached to the vehicle; no air pockets or lifting.  Emblem cap should properly cover factory chrome emblem within 1mm max allowable gap from the vehicle surface.
<u>Vehicle Function Checks</u>  <input type="checkbox"/>  <input type="checkbox"/>  <input type="checkbox"/>	
<u>Vehicle Appearance Check</u>  <input type="checkbox"/> After accessory, perform a visual inspection.  <input type="checkbox"/> Verify that all the emblems are installed.	  Ensure no damage (including scuffs and scratches) was caused during the installation process.