

INSTALLATION OF OVERLAND METRIC 40TH ANNIVERSARY EMBLEM IN OEM LOCATION

Grab for Install:

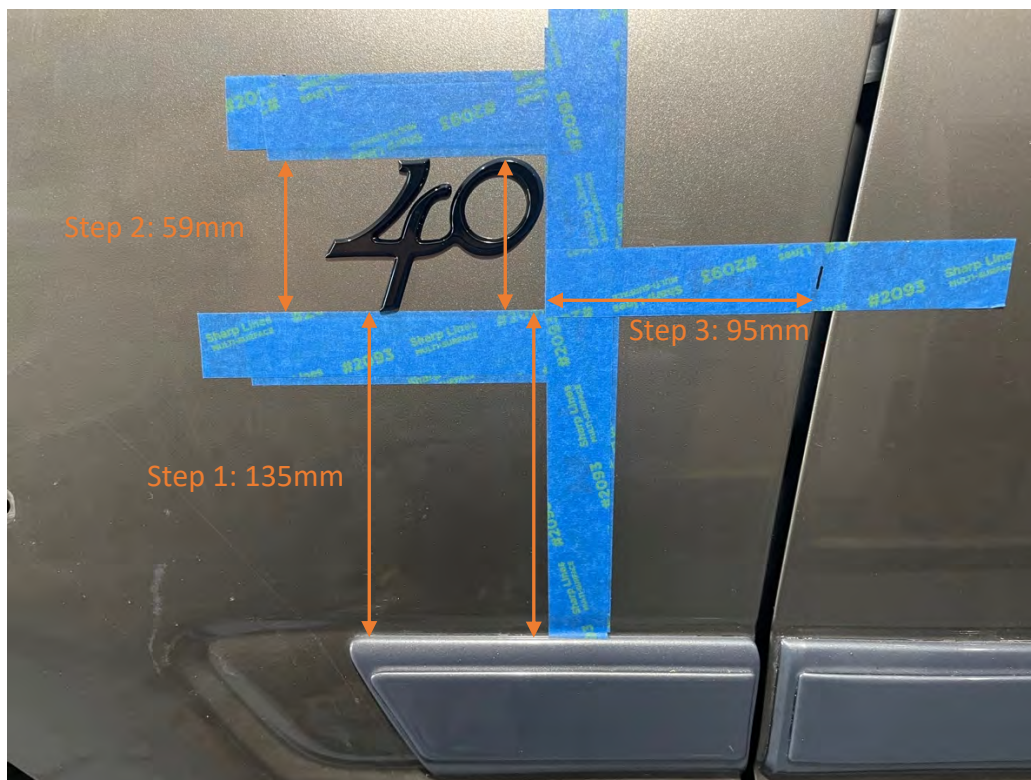
Painters Tape
Metric Ruler, flexible works best
Removable Marker

While these instructions have precise measurements based on an actual install, keep in mind that a +/- 1-2mm will not be noticeable to the eye after installation. More important is to make sure the surface is clean and emblem/sticker adhesive is untouched and applied in the space outlined without overlap.

Step 1: Measure up 135mm from top edge of body molding in two locations, mark both locations with a removable marker, and apply tape under those marks in a straight line.

Step 2: Measure up 59mm from top edge of the tape applied in Step 1 in two locations, mark both locations on vehicle with a removable marker, and apply tape above those marks in a straight line.

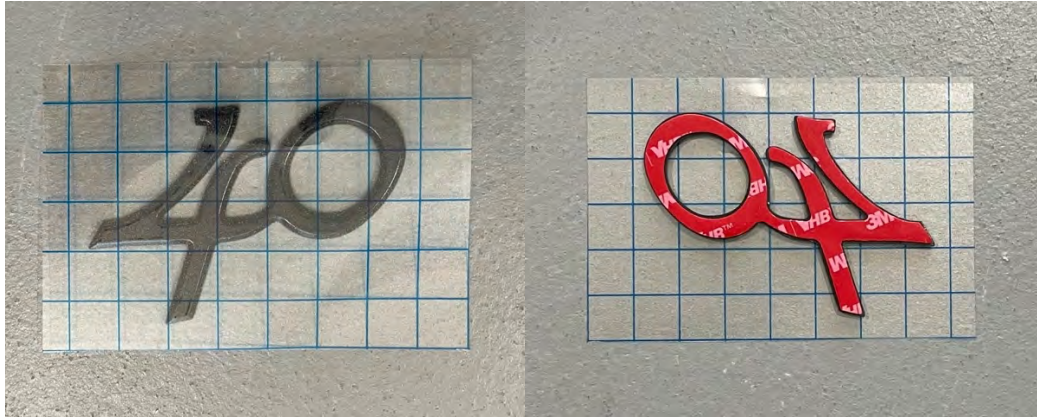
Step 3: Measure forward 95mm from the fender edge in one location, mark location on vehicle with a removable marker, and apply tape rear of that mark in a vertical line, eyeballing so it is at a 90 degree angle to the tape applied in Steps 1 & 2.



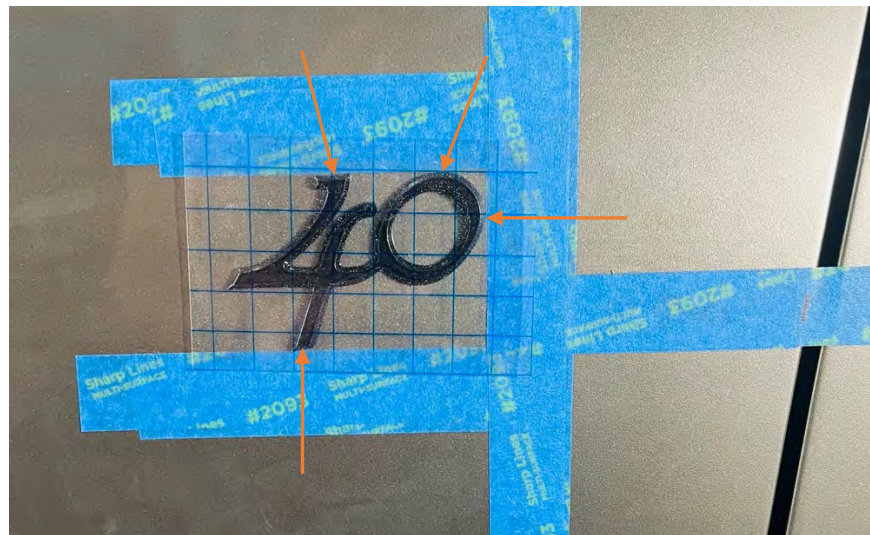
Step 4: Check that the 40 emblem fits in the space outlined with tape and adjust tape slightly if needed to avoid any overlap with emblem. The 40 emblem should fit so that the upper and rear edges of the "0" are at the edge of the tape and the top and bottom legs of the "4" are at the edge of the tape.

Step 5: Use a cleaner/dewaxer safe for vehicle paints in the outlined area between the tape to make sure the surface is clean of any wax and dirt, being careful to not disturb the edges of the tape.

Step 6: Remove film on transfer tape provided and lightly apply to the top of the 40 emblem, alignment of the transfer tape on the emblem is not critical.



Step 7: When ready to apply the emblem to the vehicle, remove red VHB backing on the bottom of the 40 emblem (**do not touch the emblem adhesive at all**), and then carefully apply the 40 emblem as described in Step 4 above: with the upper and rear edges of the "0" at the edge of the tape and the top and bottom legs of the "4" at the edge of the tape, making sure not to overlap the tape. Once you confirm the fit and make sure no overlap of the tape, press and hold for 15 seconds on each part of the emblem. Wait as long as possible to gently remove the transfer tape from the emblem, ensuring it does not pull emblem off vehicle surface (the VHB adhesive will adhere better with a little time and prevent pulling up). **Save the piece of transfer tape to use on the sticker.**



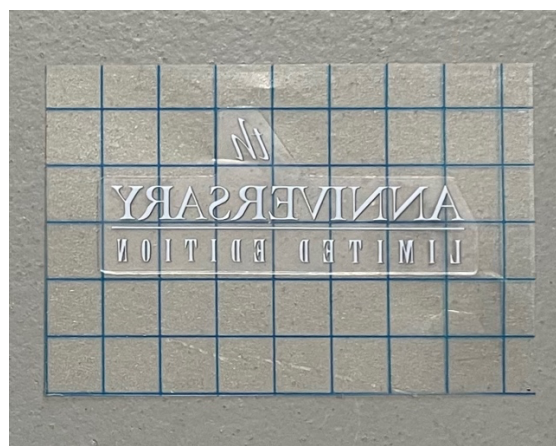
Step 8: Remove painters tape applied to this point. Then, measure up 132mm from top edge of body molding in two locations, mark both locations on vehicle with a removable marker, and apply tape under those marks in a straight line.

Step 9: Measure forward 62mm from the fender along the top edge of the tape applied in Step 8, mark location on the tape.



Step 10: Use a cleaner/dewaxer safe for vehicle paints in the area where the sticker will be placed shown in the picture above to make sure the surface is clean of any wax and dirt, being careful to not disturb the edges of the tape or the 40 emblem.

Step 11: Remove film on transfer tape provided and lightly apply to the top of the clear Anniversary sticker, alignment of the transfer tape on the sticker is not critical. When ready to apply the sticker to the vehicle, remove paper backing from the sticker being careful not to touch the sticker adhesive (a thin blade is useful to gently separate the backing from the sticker).



Step 12: Carefully apply the sticker, first aligning the bottom rear corner with the mark on the tape, and then aligning the bottom forward corner with the tape so that the entire bottom edge is closely aligned along the tape. Then apply the sticker from the bottom up being careful of air bubbles and creases. Once applied, it should be aligned as in the picture below. When confirmed, press and hold for 15 seconds on each part of the sticker. Very gently remove the transfer tape from the sticker, ensuring it does not pull sticker off vehicle surface.



Result: Remove painters tape, and application should appear as pictured, repeat on other side.

