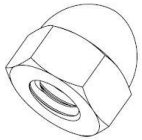


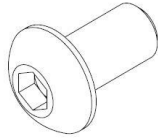
# Stacking Latch Retrofit Kit



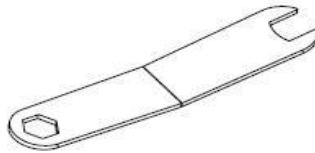
## Included in Kit:



Acorn Nuts  
(12 Supplied)



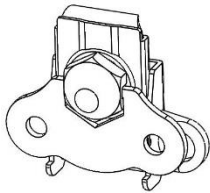
Screws  
(12 Supplied)



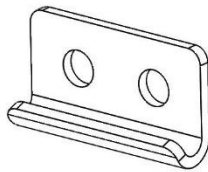
3/8" Combination Wrench  
(1 Supplied)



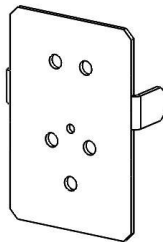
1/8" Allen Wrench  
(1 Supplied)



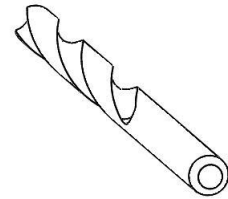
Butterfly Latch  
(2 Supplied)



Catch Plate  
(2 Supplied)



Drill Template  
(1 Supplied)



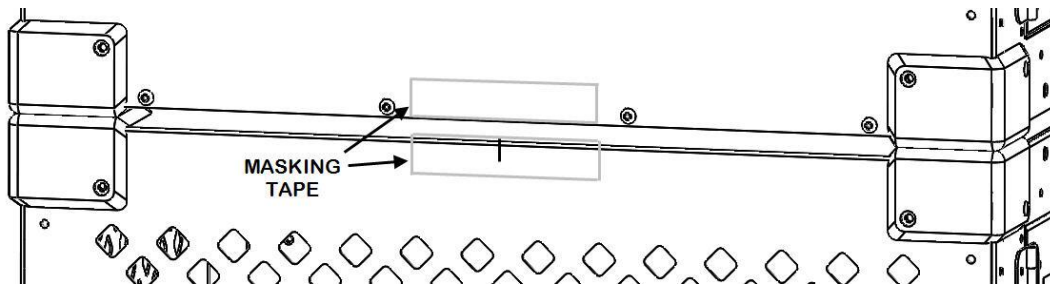
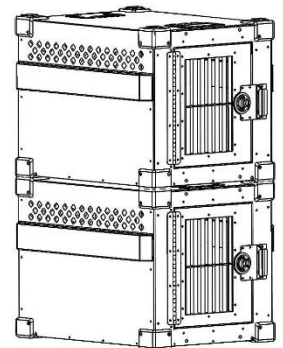
#7 Drill Bit  
(1 Supplied)

**Required tools not supplied: Safety Glasses, Drill, Masking Tape, Tape Measure, Pen/Marker Before Starting—Remove everything from inside crates to avoid damage from metal shavings.**

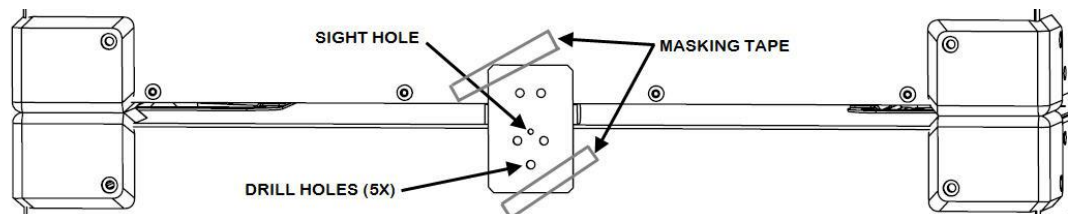
**Step 1: Stack your crates vertically, making sure the corners interlock.**

**Note – Crates will not latch if the stacking order is reversed.**

**Step 2: Place Masking Tape over the middle of the bottom crate as shown below. Measure and Mark on tape the middle of the crate**



**Step 3: Place Drill Template on the side of crates with its arms going between the two crates. Move the Template so the small Sight Hole is over your Mark from Step 2, place masking tape over the Template to keep it in place while drilling.**



**Step 4: With your Drill and the supplied #7 Drill Bit, hole the template in place and carefully drill the (5) holes (two into top crate, 3 into bottom crate).**

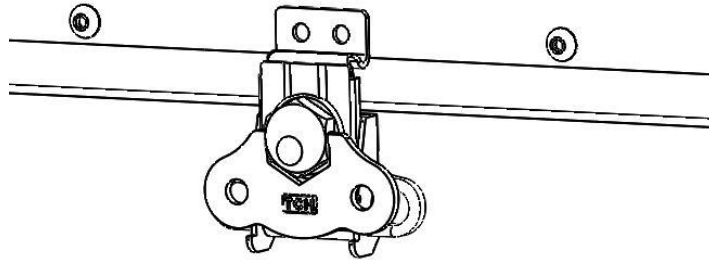
**Note(1): Top Crate – DO NOT drill into the angled portion of your crate’s floor.**

**Note(2): Bottom Crate – Sharp metal shavings will fall into your crate and may be on the hole’s edge, thoroughly remove all shavings before resuming use.**

**Note(3): It may help to temporarily install a screw and nut after drilling the first hole to hold the template for you.**

**Step 5: After drilling all (5) holes, remove the template and repeat steps 2-4 on the other side.**

**Step 6: Attach Latch and Catch Plate with supplied screws and nuts, tighten with supplied wrenches.**



**Step 7: Repeat Latch and Catch Plate attachment on the other side.**

**Step 8: CONGRATULATIONS! Your retrofit is complete! Please thoroughly clean your crate before use to be sure all metal shavings are out of the crate.**

**A word of CAUTION: now that your crates are secured together, they may be more top heavy and likely to tip than you are used to. Please be extra careful when moving your crates, or if your pet in the top crate gets a little too excited about their Impact Dog Crate.**

