

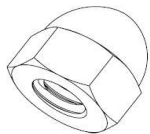


Assembly Instructions for the Impact Dog Crates Customer Assembled Stationary Dog Crate

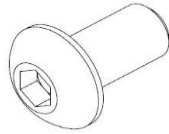
Read these instructions carefully before beginning to assemble your crate, this will familiarize you with the process and help the assembly go more smoothly.

Required Tools:

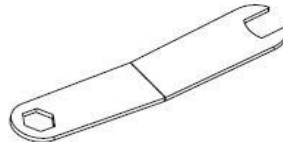
1. 3/8" Combination Wrench
2. 1/8" Allen Wrench



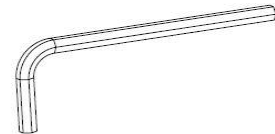
Acorn Nuts
(65 Supplied)



Screws
(75 Supplied)



3/8" Combination Wrench
(1 Supplied)



1/8" Allen Wrench
(1 Supplied)

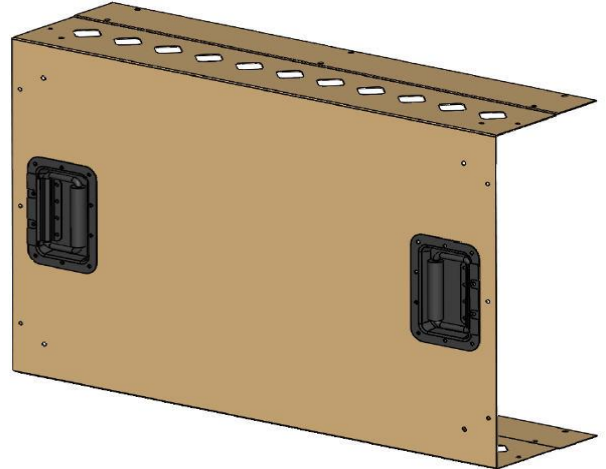
Helpful Hints:

- Typical assembly time: 1-2 hours
- Your crate is designed to last and the parts are made for a solid fit. Because of this some parts may need help aligning. To help screw holes align try placing a screw onto the allen wrench, and threading the screw into the crate while pushing the parts into alignment.
- When installing parts, start all screws for that part first before fully tightening. This will help ensure the easiest installation for all screws.

CAS Series Assembly Instructions

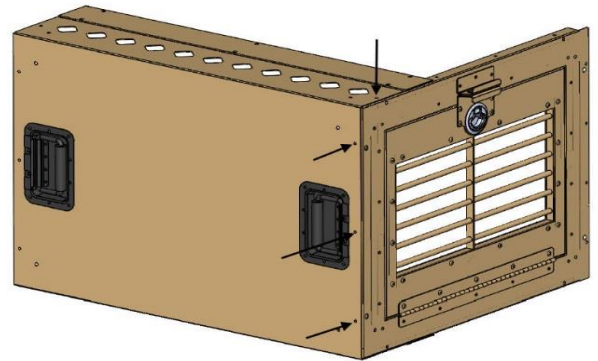
1

- Set Top Panel on it's side
- > (Either side - the Top Panel is symmetric)



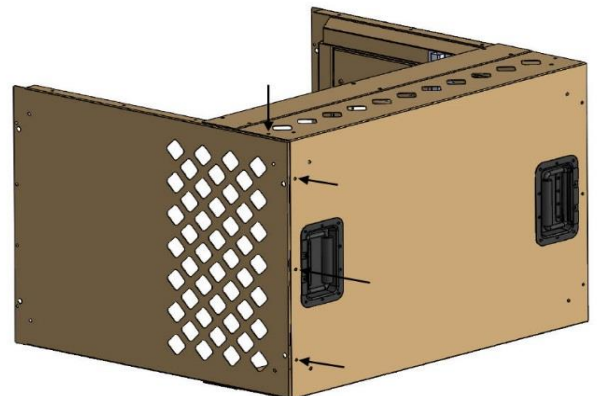
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- Set Front Panel inside of Top Panel
- > Place Front Panel so the hinge is on the left
- Install screws (4) with nuts inside crate
- > Loosely secure all (4) screws, tighten with screws once all are in place



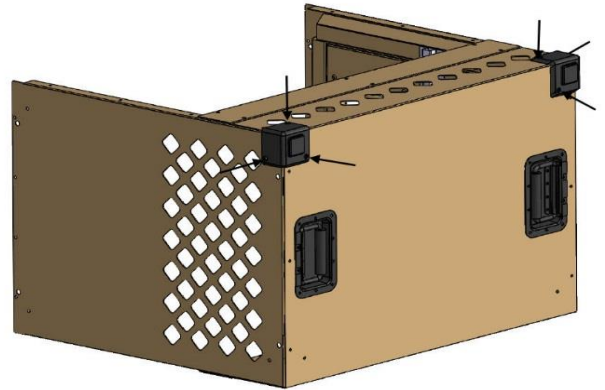
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- Move to opposite side
- Place Rear Panel in Top Panel, vent holes toward top
- Install screws (4) with nuts inside crate
- > Loosely secure all (4) screws, tighten with screws once all are in place



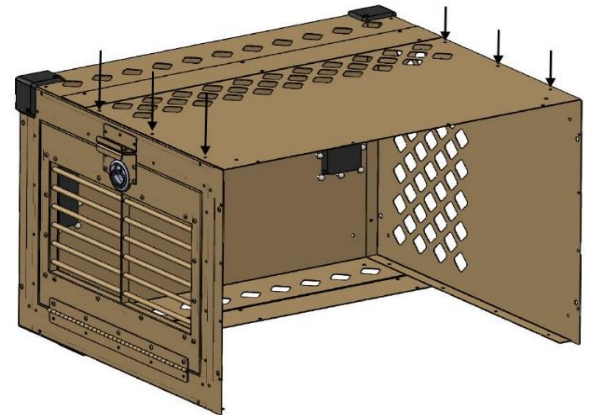
4

- Set male corners on crate, secure
- Install screws (3) with nuts inside crate
 - > Loosely secure all (3) screws, tighten with screws once all are in place



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- Move to bottom of crate, place side panel on side of crate (Either direction, the part is symmetric)
 - > Slide Side Panel under the Top Panel's flange to align screw holes
- Secure Side Panel to Front & Back Panels with (6) screws and nuts.
 - > Loosely tighten all screws, tighten with tools once all in place.



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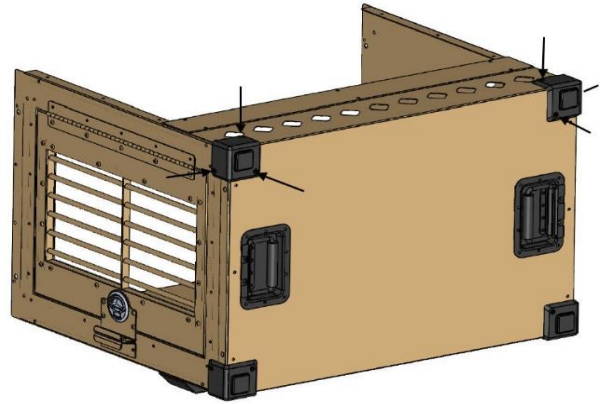
- Set Airline Rail on side of crate.
- From inside of crate, start all (6) screws into rail, then tighten all screws.



CAS Series Assembly Instructions

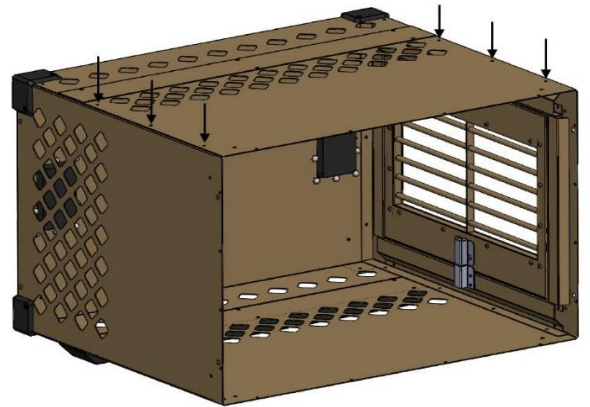
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- Turn over crate to access the other side, use packing materials to cushion your crate on the floor, if desired.
- Repeat Step 4 to install second (2) male corners.



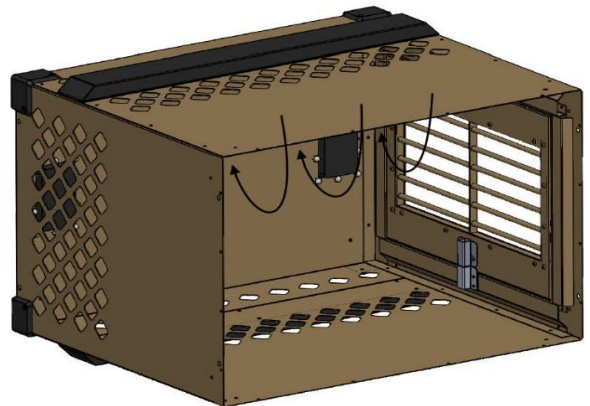
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- Move to bottom of crate.
- Repeat Step 5 to install second side.



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- Set Airline Rail on side of crate.
- Repeat Step 6 to install second Rail.



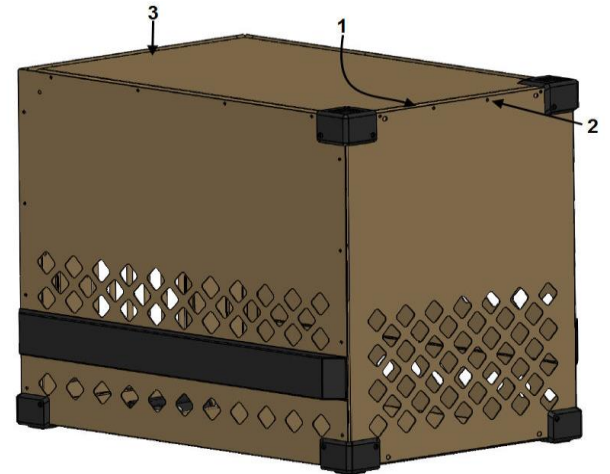
10

- Turn crate onto it's top.
- Set (2) Female Corners on crate Back Panel.
- Install (2) screws & nuts per corner into Back Panel and Side Panel (bottom hole will not be used).
-> Loosely tighten nuts, tighten with tools once in place.



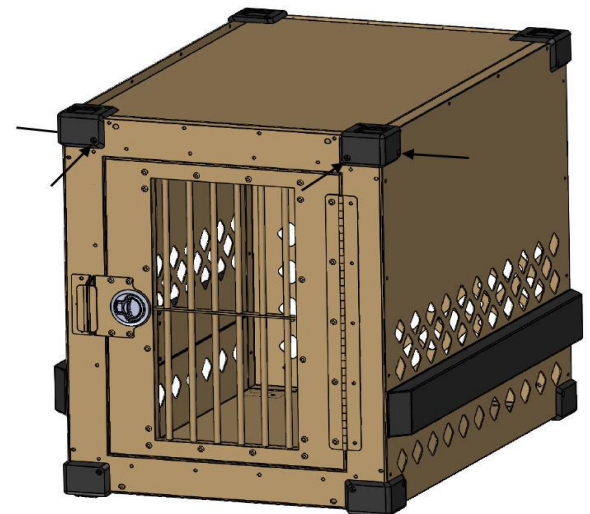
11

- Set Bottom Pan in place, with tray on inside.
- Follow number sequence to install
 1. Slide Bottom under Corners installed in Step 10.
 2. Pinch Bottom to back at Location 2 pictured.
 3. Lower Bottom onto internal rail on Front Panel.
- Place a screw through the Back Pan into Bottom Panel, hand tighten nut onto screw.
- Place remaining screws & nuts into Bottom Pan.
- Tighten all screws & nuts with tools once in place.



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- Move to front of crate, open the door.
- Repeat Step 10 to install the last female corners onto the front of the crate.



CAS Series Assembly Instructions

- Turn your crate over so the handles are on top.

CONGRATULATIONS!
You have finished assembling your
Impact Dog Crate!

