

PACKING LIST

Part name	Quantity	Remarks
Hook hammer	1	
Carbon rod connector	1	
Meson spot welding head	1	
Triangle chuck	1	
Manual sucker	1	
Carbon rods	2	
Triangle straight pull sheet	10	
Spanner for wrench	1	
Host	1	
Manual	1	

TECHNICAL PARAMETERS

	I_2 max				
5000Hz	A	AUTOMATIC	MANUAL	A	A
110 V	3500	✓	✓	16	✓



PREPARE BEFORE OPERATION

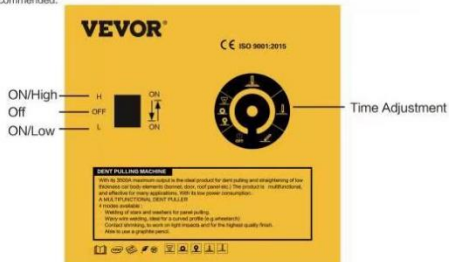
1. Select the corresponding voltage of the unit for safe connection.
2. Turn on the main power switch and check if the LED digital window display is normal.

WELDING OPERATION

1. Polish the paint and remove rust. Take a suitable grounding wire at the repair site. The grounding wire is required to work well away from the welding position.
2. The machine is already factory optimized. Please refer to the machine panel for quick options. If you are not satisfied with the welding effect, you can adjust it manually at any time.
3. The gasket coating should be polished clean during welding.
4. Do not use the carbon rod continuously for a long time when it is under fire. When the machine is overheated, the temperature protection will be triggered and the machine will stop working. Please leave the machine for 30 minutes and use it after cooling down.
5. Use a professional circuit breaker with a rated current of at least 25A for household use.

INTERFACE OPERATION INSTRUCTIONS

This machine is an automatic program control operation, please turn the knob to the corresponding operation area to operate, please use the automatic mode, clockwise rotation in the work area to increase the welding power, the machine automatically matches the welding time and welding current, manual mode is only applicable to Special fire mode is recommended.



SAFETY WARNING SIGNS



Operate this protection with working conditions common sense
Before installing and operating the welder, look at the following safety precautions

	Read the instructions 1. before the operation of the machine, free to read the product brochures in detail. 2. please use the original parts and accessories.		To prevent electric shock: 1. Do not use the skin and wet clothes contact welding. 2. Do not turn off the power supply, and do not let the cable scratch the operator who wear 20 inch bottom insulation shoes. 3. Ground and work directly connected.
	When using the machine, wear a mask to avoid problems with parts exploding/Weld cause harm.		In the workplace, due to welding will produce toxic gases, pay attention to ventilation, so as not to poison. (Prohibited in the closed container welding)
	Static electricity can damage the machine's circuit board 1. connected to a good ground, to prevent static electricity. 2. in the movement and storage to use anti-static items covered, so as to avoid damage to the machine.		Self-protection (CO2 welder) The use of gloves, wearing thick clothing long clothing, pants.
	1. splash of sparks and arc will cause damage to the staff. 2. please wear a mask or with the edge of the glasses.		Do not touch the hot workpieces by hand during welding.
	Metal splatter may cause damage to the eyes of the user. Please wear a mask or a pair of glasses.		To prevent the explosion: flammable, explosive products away from the welding area.
	1. the electromagnetic field can affect the operator's heart, such as the heart there install the pacemaker, please stay away from the machine. 2. such as the need to operate the machine, free advice ask doctor for.		Be careful not to be crushed and bruised while moving.
	Please do not work for too long, will cause the machine part of the zero parts overheating, damage the life of the machine.		Prohibit welding at high.
	Prevent fire Welding is completed, check the welding area with or without overheating spatter and hot metal to prevent fire.		Prohibited: the welding power supply to do the use of pipeline heating.

Note:
Welder self-protection! Focus on others safety! Focus on plant safety! Pay attention to equipment maintenance!