

## TPE flexible filament

Printing Parameters		
Item	Results	Unit
Nozzle Temp	200-235	°C
Ideal Temp	220°C	°C
Heated Bed Temp	30°C~40°C	°C
Print speed	15~30	mm/s
Materials Parameters		
Density	0.9	g/cm <sup>3</sup> ,
Melt Flow Index	11	g /10 min, 200°C/5kg
Heat Distortion Temp	53	°C
Tensile Strength	18	MPa
Tensile Elongation	500	%
Diameter Accuracy	1.75mm: 1.70~1.78mm; 3.0mm: 2.90~3.0mm	