

Installation Instructions for the W463A Roof Access Ladder



Please Note:

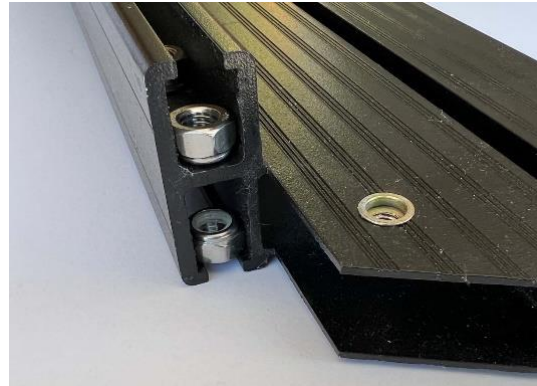
The Roof Access Ladder VTS-7211 is only applicable for the Mercedes-Benz W463A G-Class 2019 to current, installed ONLY together with the roof rack system (VTS-7204) by G-wagenaccessories.com.

Ladder Mounting Kit W463A 2019 to current:



1. M8 x 1.25 x 25mm Button Head Flange Bolt
2. M8 x 1.25 Nylon Lock Nut, Stainless Steel
3. M8 x 1.25 x 18mm Button Head Bolt
4. Alcohol Prepping Pad
5. Lower Ladder Mount w 3M VHB Tape

- Remove the right rear Rail Corner Trim from the roof rack tray
- Insert two M8 Stainless Steel Lock Nuts into the upper and one into the lower channel of the rear roof rack tray rail.



- Slide the ladder with its top bracket over the rear rail of the roof rack tray, line-up the prior insert lock nuts with the two bracket holes on top, and with the left bracket hole of the bottom.
- Screw in the three 25mm long M8 bolts into the captured lock nuts, and tighten the bolts slightly, to be able to adjust the ladder, right or left.
- Attach the lower mount carefully to the lower bracket of the hanging ladder, using the two M8 x 18mm bolts to tighten the mount slightly as well.



- Align the ladder to be parallel with the rear door gap, with the lower mount's left edge being approx. 10mm away from the rear door gap.
- The curvature of the lower mount should match the vehicle's body line.
- At this point, mark the outline of the lower mount, with masking/painter tape.
- Swing the ladder assembly carefully away from this mounting position, and clean that contact area thoroughly, using the alcohol pre pad, to remove any dirt or wax

- Please scan the QR-Code for more information on the use of the 3M 5952 VHB Structural Tape



- Peel off the backing from the VHB Tape, and very carefully place the lower mount into its correctly marked and cleaned location.
- Assert strong pressure onto the mount against the vehicle's body panel.
- Now tighten the upper ladder mount, please ensure that the lower ladder bracket is laying perfectly flat on the installed lower mount. It might be necessary to move/shim out the upper mounting bracket to achieve a tensionless attachment.

