

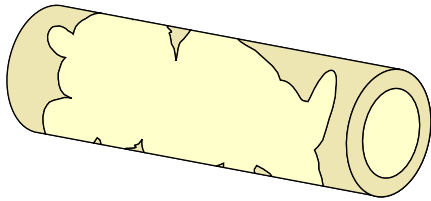


Valentine Bear Inlay Kit Instructions



Kit components

- 1: 1 x Barrel with laser cutout
- 2: 1 x Red Heart laser cutout
- 3: 3 x Bear section laser cutout
- 4: 3 x Dark Brown laser cut pieces - Nose & eyes



Barrel



Hand & Foot inlay



Heart, Eyes & Nose Inlay



Bear Cutout

Step 1:

Remove all components from the plastic bag and place on a clean work surface. Please note that the components are small and you can lose them quite easily.

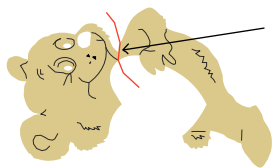
Step 2:

Take the barrel with the laser cutout and slide the brass tube(27/64) into it. **Please do not use any glue** at this stage, this is only to assist you with the assembly process.

Step 3:

Take the Bear cutout and break it into two pieces. Look for the red line to get an idea on where to break the laser cutout.

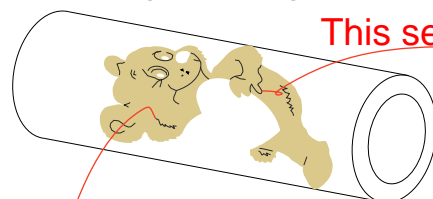
Please note that the Head and body section of the bear might break during assembly or arrive in two pieces already.



Break the bear cutout on the red line

Step 4:

Take the Head section and place that into the corresponding opening first and then place the lower body section of the bear cutout.



This section 2nd

This section 1st

Step 5

Take the Heart section and place it in the corresponding opening, and then place the Hand section and follow that by the foot section. The nose and Eye cutouts can also be inserted but if the Eyes are too small just fill the openings with black epoxy or dust.



Heart



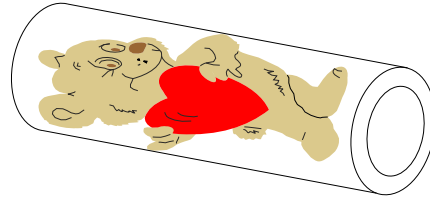
Hand



Foot

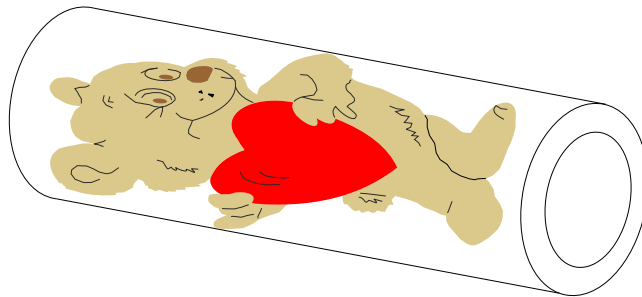


Nose & Eyes



Step 6

Remove the brass tube and put a small drop of thin CA on each inserted part. Try to keep the CA glue to the edges of the inlaid pieces so you can fill the laser cut lines with dark wood dust for contrast before you finish the pen.



Step 8

Now you can trim / cut / sand the barrel to size and glue the brass tube into the barrel with a glue of your choice and please give it enough time to dry before turning the barrel into shape. Try to sand the barrel round and smooth before you use a skew or any other tool to finish your pen.