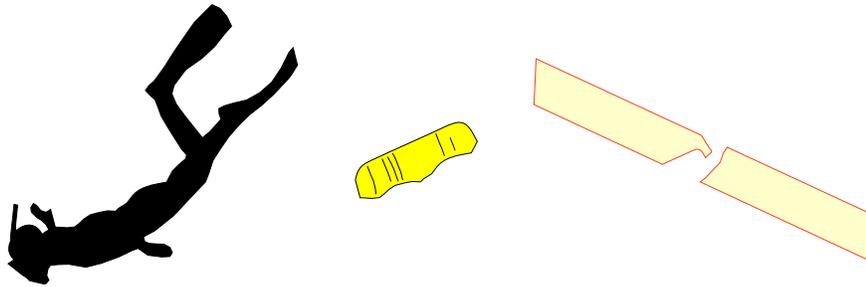


Scuba Inlay Kit Instructions

Kit components

- 1: 1 x Barrel with laser cutout
- 2: Black scuba diver cutout Pieces
- 3: Yellow Scuba Tank cutout Pieces
- 4: White Holly cutout Pieces



Step 1:

Remove all components from the plastic bag and place on a clean work surface. Please note that the components are small and you can loose them quite easily.

Step 2:

Take the barrel with the laser cutout and slide the brass tube(27/64) into it. **Please do not use any glue** at this stage, this is only to assist you with the assembly process.

Step 3:

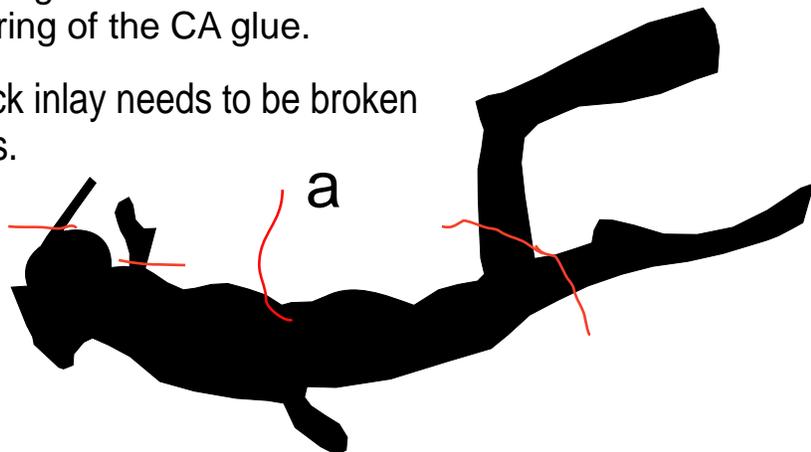
Take the Barrel with cutout and place the Main part (**a**) first. It is important to place the Main body piece first. Follow followed by the other pieces. There is no particular order for the placement. After the Black and yellow pieces place the two white pieces.

Apply a small amount of thin CA glue so it would stick to the main barrel. You can use CA accelerator to speed up the curing of the CA glue.

Red lines indicate where the black inlay needs to be broken

Before you can place any pieces.

There is no particular order for the rest of the pieces.



Step 5

Remove the brass tube and put a small drop of thin CA on each inserted part. Try to keep the CA glue to the edges of the inlaid pieces so you can fill the laser cut lines with dark wood dust for contrast before you finish the pen.

Step 7

Now you can trim / cut / sand the barrel to size and glue the brass tube into the barrel with a glue of your choice and please give it enough time to dry before turning the barrel into shape. Try to sand the barrel round and smooth before you use a skew or any other tool to finish your pen.