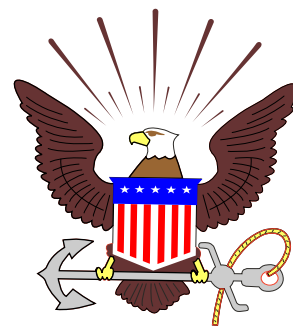


Navy Inlay Kit Instructions



Kit components

- 1: 1 x Barrel with laser cutout
- 2: Lots of Laser cut inlay pieces

Step 1:

Remove all components from the plastic bag and place on a clean work surface. Please note that the components are small and you can loose them quite easily.

Step 2:

Take the barrel with the laser cutout and slide the brass tube(27/64) into it. **Please do not use any glue** at this stage, this is only to assist you with the assembly process.

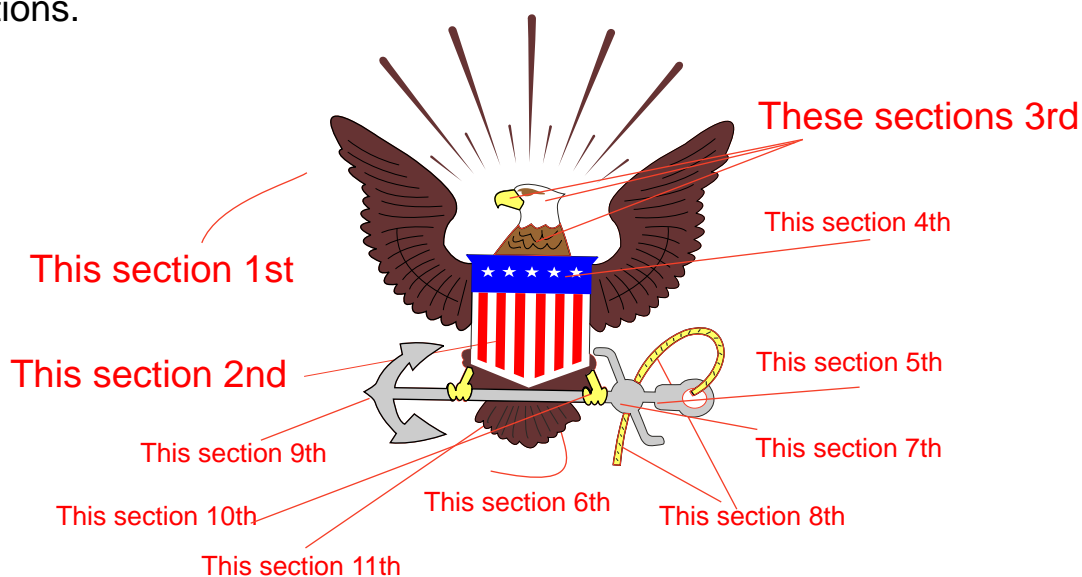
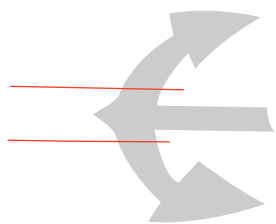
Step 3:

Take the Barrel with Eagle cutout and place the wing sections in first. It is important to place the pieces in a specified order. Hold the first placed section into position and apply a small amount of CA glue so it would stick to the barrel. You can use CA accelerator to speed up the curing of the CA glue.

Step 4:

Place the Shield section with the red stripes then follow with the star piece and then the breast, head and beak sections.

Please see Illustration for the placement order



You have to break the anchor to make it fit

Step 5

Now place the anchor but make sure you break the anchor points as per drawing. Do not force any of the pieces into place, use soap water as a lubricant. Now you can follow with all the other small pieces.

Step 6

The small lines above the eagle have no inserts and that can be filled with dark wood dust. Use small amounts of CA glue to assist in the assembly process.

Step 7

Remove the brass tube and put a small drop of thin CA on each inserted part. Try to keep the CA glue to the edges of the inlaid pieces so you can fill the laser cut lines with dark wood dust for contrast before you finish the pen.

Step 8

Now you can trim / cut / sand the barrel to size and glue the brass tube into the barrel with a glue of your choice and please give it enough time to dry before turning the barrel into shape. Try to sand the barrel round and smooth before you use a skew or any other tool to finish your pen. Keep filling the detail lines with black wood dust while turning.

www.lazerlinez.com

770 891 2301