

# Long Horn Inlay Kit Instructions

## Kit components

- 1: 1 x Barrel with laser cutout
- 2: Longhorn cutout



### Step 1:

Remove all components from the plastic bag and place on a clean work surface. Please note that the components are small and you can lose them quite easily.

### Step 2:

Take the barrel with the laser cutout and slide the brass tube(27/64) into it. **Please do not use any glue** at this stage, this is only to assist you with the assembly process.

### Step 3:

Take the Barrel with cutout and place the inlay into the opening. It is important to place the horns into the opening first. Now roll it in towards the mouth part of the head. You can use a little bit of water and wet the inlay before you press it in. If you find it hard to press the inlay into the opening you can break the horns off and place the head first and then the horns.

Apply a small amount of thin CA glue so it would stick to the main barrel. You can use CA accelerator to speed up the curing of the CA glue.

### Step 5

Remove the brass tube and put a small drop of thin CA on each inserted part.

### Step 6

Now you can trim / cut / sand the barrel to size and glue the brass tube into the barrel with a glue of your choice and please give it enough time to dry before turning the barrel into shape. Try to sand the barrel round and smooth before you use a skew or any other tool to finish your pen.