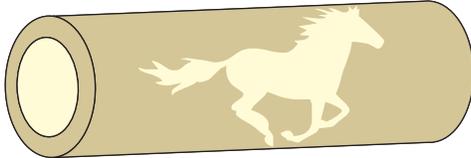


# Galloping Horse Inlay Kit Instructions

## Kit components

- 1: 1 x Barrel with laser cutout
- 2: 4 x Black Laser cut inlay pieces
- 3: 1 x laser inlay pieces with same color as the barrel



Barrel with laser cutout



Laser Cut Inlay pieces

### Step 1:

Remove all components from the plastic bag and place on a clean work surface. Please note that the components are small and you can loose them quite easily.

### Step 2:

Take the barrel with the laser cutout and slide the brass tube(27/64) into it. **Please do not use any glue** at this stage, this is only to assist you with the assembly process.

### Step 3:

Take the Barrel with Laser cutouts and place first section as per Illustration. **It is important to place the pieces in a specified order.**

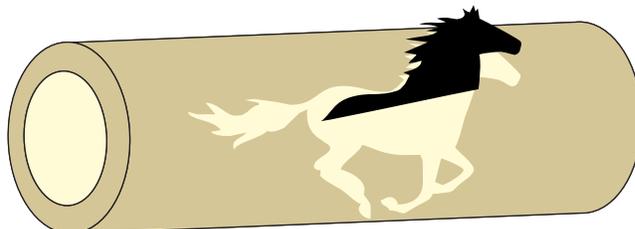
Place the head section of the horse first. The back part of the head section needs to be lowered into the opening first, kind of at an angle and then lower the head into place. You can use an small object to push the head into place but do not use force. [See illustration](#)

### Step 4:

Place the tail/middle section with the tail going into the opening first.

### Step 5:

Place the rear and front legs into their corresponding openings. Be careful not to break the barrel piece between the legs, if that happens just put it back into place and it should not be a problem.



Illustration

## Step 6:

Place the small laser cutout that has the same color as the barrel into the opening in the front legs.

## Step 7

Remove the brass tube and put a small drop of thin CA on each inserted part. Try to keep the CA glue to the edges of the inlaid pieces so you can fill the laser cut lines with dark wood dust for contrast before you finish the pen.

## Step 8

Cut the barrel to length but **do not use a Barrel trimmer** it will destroy/break the barrel and all your hard work. Use a disk sander or any other method that will not destroy your blank. Now you can glue the brass tube into place with a glue of your choice and let it dry completely before turning the blank.

It is important to sand the barrel smooth before you are going to use a skew or any other turning tools.

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