

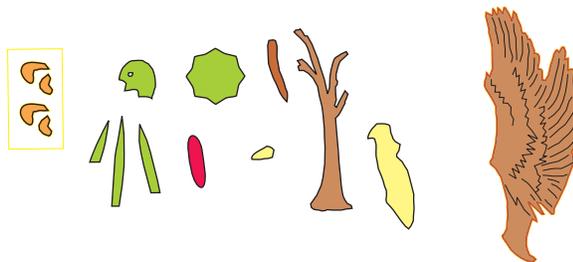
# Duck laser inlay kit Instructions

Inlay kit is available for the all Sierra style kits with a 27/64<sup>th</sup> tube size.



Picture shows Completed pens from different sides.

What am I getting with this kit?



Different parts of the duck inlay kit. - Three barrels not shown in picture

## Step 1:

Remove all components from the plastic container and place on a clean work surface. Please note that the components are small and you can loose them quite easily. The parts are also fragile and should be handled with care.

## Step 2:

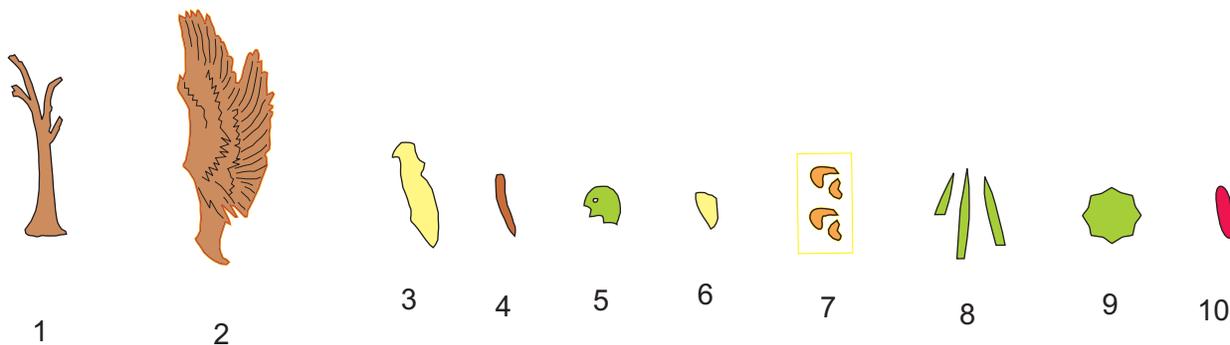
Take the brass tube and slide the light blue & green color barrels and match the two ends so it would fit together. Take the tree cutout and place it in the opening that matches the tree outline.

## Step 3:

Take the dark blue barrel and match it up with the green barrel. You can use masking tape to keep pieces together during assembly. You can assemble the duck now by starting with the wing section and follow up with the other pieces in the order that they are numbered.

**Please do not use any glue during the assembly process.**

After all the pieces are assembled, wrap the entire barrel with masking tape to keep all the pieces together.



Different parts of the duck inlay kit - follow the numbers for assembly.

#### **Step 4:**

Pour **thin CA glue** on the inside of the barrel and make sure that the entire inside surface area are completely covered. Please work over an old news paper, the thin CA glue will drip out at the bottom of the barrel and might make a mess.

**Please do not use any CA accelerator inside the barrel**, it will cause problems when gluing in the brass tube.

#### **Step 5:**

Now you can remove the tape from the glued barrel.

#### **Step 6:**

Cut the barrel to length but **do not use a Barrel trimmer** it will destroy/break the barrel and all your hard work. Use a disk sander or any other method that will not destroy your blank.

Now you can glue the brass tube into place with a glue of your choice and let it dry completely before turning the blank.

It is important to sand the barrel smooth before you are going to use a skew or any other turning tools.

Use thin CA glue over the whole assembly secure all pieces into place before turning the barrel to size.

#### **Step 7:**

It is best to use a CA finish on laser inlay kits because of its durability and it also brings out the true colors of this inlay kit

Good luck and Have fun!

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