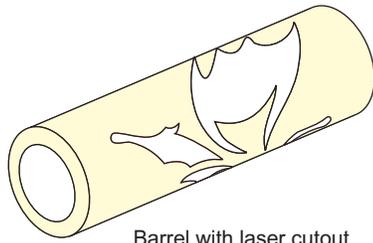


Butterfly Inlay Kit Instructions

Kit components

- 1: 1 x Stabilized White Holly Barrel with laser cutout
- 2: 2 x Purple wings - Stabilized Wood laser cutouts
- 3: 4 x Red wing inserts - Stabilized wood
- 4: 2 x Yellow wings - Stabilized wood
- 5: 5 x Black laser cutout - Stabilized wood



Barrel with laser cutout



Butterfly laser Cutouts

Step 1:

Remove all components from the plastic bag and place on a clean work surface. Please note that the components are small and you can loose them quite easily. The parts are also fragile and should be handled with care.

Step 2:

Take the barrel with the laser cutout and slide the brass tube(27/64) into it. **Please do not use any glue** at this stage, this is only to assist you with the assembly process.

Step 3:

Take the Butterfly laser cutout and start pressing the pieces into their corresponding openings. The Purple wings needs to be broken into small sections to make it fit. **Illustration Nr 1.** See the little black lines in the illustration for where to break the wings. It does not matter if the wing is not breaking exactly as indicated, just make sure you keep all the pieces. Once the all the parts are in place you can use a small piece of wood/penblank to push it completely into position.

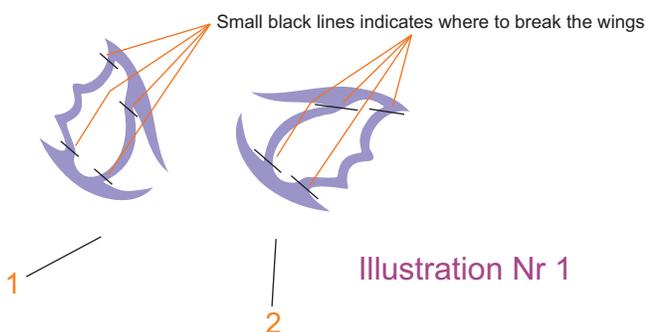
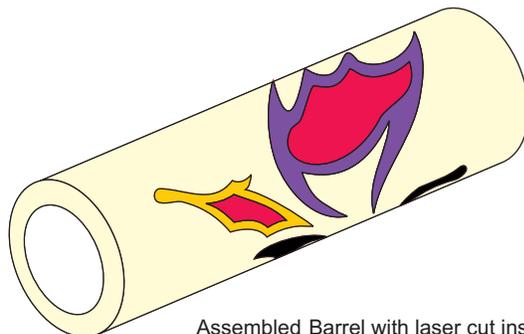


Illustration Nr 1



Assembled Barrel with laser cut inserts

Step 4:

After all the inlay pieces are in place **REMOVE THE BRASS TUBE** from the barrel and then use small amounts of thin CA glue to secure all the pieces into place.

Step 5:

Cut the barrel to length but **do not use a Barrel trimmer** it will destroy/break the barrel and all your hard work. Use a disk sander or any other method that will not destroy your blank. Now you can glue the brass tube into place with a glue of your choice and let it dry completely before turning the blank.

It is important to sand the barrel smooth before you are going to use a skew or any other turning tools.

Use thin Ca glue over the whole inlay to secure all pieces into place before turning the barrel to size.

Good luck and if you have any questions please do not hesitate to contact me by email or phone. info@lazerlinez.com Tel: 770 891 2301