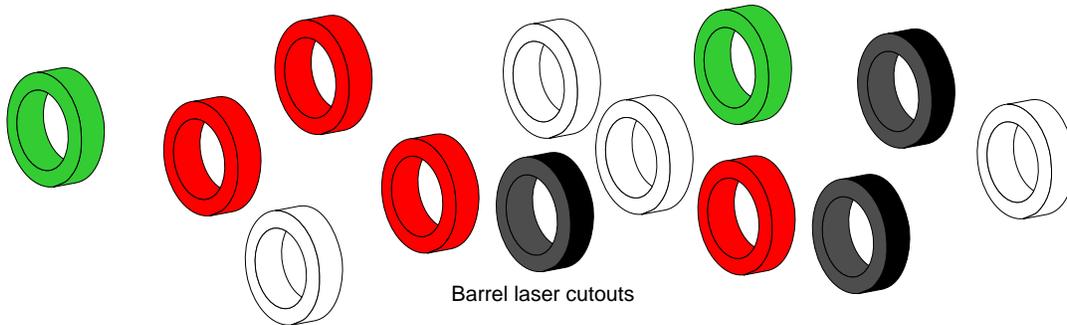


Afghan War Inlay Kit Instructions

Kit components

- 1: 13 x Color Maple Stabilized Barrels of different lengths.



Step 1:

Remove all components from the plastic bag and place on a clean work surface. Please note that the components are small and you can loose them quite easily. The parts are also fragile and should be handled with care. Do not through anything away until the kit is completely assembled.

Step 2:

Take the the brass tube(27/64) and start sliding the color barrels in the correct order onto it. **Please do not use any glue** at this stage, this is only to assist you with the assembly process.

Step 3:

Take masking tape and wrap the assembled pieces with the tape to they are tight together. Remove the brass tube and pour thing CA glue into the barrel and let it dry. Do not use CA accelerant.

See Illustration 1 for color combination

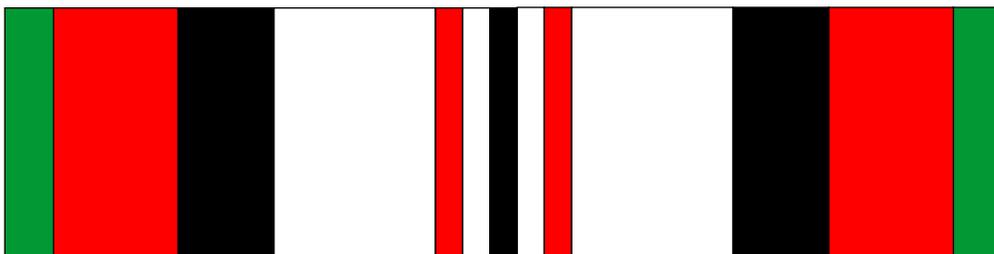


Illustration Nr 1

Step 4:

After all the inlay pieces are in place **REMOVE THE BRASS TUBE** from the barrel and then use small amounts of thin CA glue to secure all the pieces into place. Please **do not** soak the whole inlay with thin CA, try to keep the glue to the outer edges of each inlay piece and not in the laser detail lines which will be filled with black dust while turning and finishing the pen.

Step 5:

Cut the barrel to length but **do not use a Barrel trimmer** it will destroy/break the barrel and all your hard work. Use a disk sander or any other method that will not destroy your blank. Now you can glue the brass tube into place with a glue of your choice and let it dry completely before turning the blank.

It is important to sand the barrel smooth before you are going to use a skew or any other turning tools.

For Technical Support please contact - Constant Laubscher 770- 891 2301 or Email Constant@lazerlinez.com