

Small Cut Vinyl Decal Application Instructions

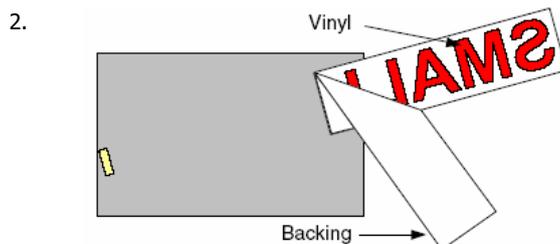
Even if they appear clean, all surfaces should be cleaned using the procedure below:

- Clean with soapy water, then rinse with clean water (do not leave any traces of soap on the surface).
- Clean away any grease using isopropyl alcohol or denatured petrol.
- Dry the surface using a dry cloth or a clean paper towel, which will not leave any small pieces behind, before the isopropyl alcohol or denatured petrol has had a chance to evaporate.

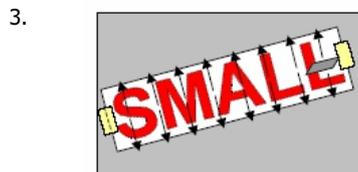
The lowest application temperature for cut vinyl, on flat or slightly curved surfaces, is 10°C.



Position the lettering or the logo **WITHOUT REMOVING THE BACKING**, using positioning tape at each end.



Cut one edge of the positioning tape. Peel the backing off.



Position the lettering or the logo once again on the spot marked by the piece of positioning tape. Squeegee quickly and firmly from the centre outwards in overlapping movements.



Pull the application tape off at a steady speed, at a cleaving angle of 20 to 45°. Prick any air bubbles (*) trapped between the vinyl and the substrate.

In the event that “tiny bubbles” of air get trapped between the marking film and the substrate surface (bubbles have a diameter < 2mm), there is no need to do anything as they will disappear after a few days due to the porosity of the vinyl.

If the bubbles are over 2mm in diameter, use the following procedure:

1. Try to collect the bubbles together without putting the vinyl out of shape.
2. Prick the bubble at one end.
3. Pushing from the side opposite the opening, squeeze the air out through the opening.

