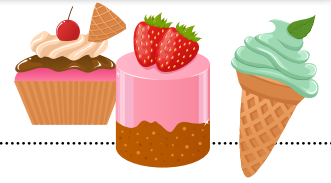




The Ultimate Pastry, Savory & Beverage
Ingredient Manufacturing Company

Now available as an online calculator.
Please visit <http://goo.gl/VG712y>
or scan the QR code.



Determine amount of product to add to an **unflavored batch**:

CHEAT SHEET:

- 5% = 0.95
- 4% = 0.96
- 3% = 0.97
- 1% = 0.99

STEP ①

	÷		=	
UNFLAVORED BATCH WEIGHT		1 - (USE LEVEL ÷ 100)		TOTAL FLAVORED BATCH WEIGHT

STEP ②

	-		=	
TOTAL FLAVORED BATCH WEIGHT		UNFLAVORED BATCH WEIGHT		WEIGHT OF AMORETTI PRODUCT NEEDED TO ADD TO BATCH



Example:

You need to flavor
a 35 lb. batch with
a 5% use level
Amoretti product.

STEP ①

35 lbs.	÷	0.95	=	36.84 lbs
UNFLAVORED BATCH WEIGHT		1 - (5 ÷ 100 = 0.05) = 0.95		TOTAL FLAVORED BATCH WEIGHT

STEP ②

36.84 lbs.	-	35 lbs.	=	1.84 lbs
TOTAL FLAVORED BATCH WEIGHT		UNFLAVORED BATCH WEIGHT		WEIGHT OF AMORETTI PRODUCT NEEDED TO ADD TO BATCH

Determine amount of product needed by **flavored batch weight**:

CHEAT SHEET:

- 5% = 0.05
- 4% = 0.04
- 3% = 0.03
- 1% = 0.01

STEP ①

	X		=	
FLAVORED BATCH WEIGHT		USE LEVEL ÷ 100		WEIGHT OF AMORETTI PRODUCT NEEDED TO ADD TO BATCH

STEP ②

	-		=	
FLAVORED BATCH WEIGHT		WEIGHT OF AMORETTI PRODUCT		WEIGHT OF UNFLAVORED BATCH

Example: Your mixer
cannot handle batches
over 50 lbs and you need
to flavor batter with a
1% use level Amoretti
product.



STEP ①

50 lbs.	X	0.01	=	0.5 lbs
FLAVORED BATCH WEIGHT		1 ÷ 100 = 0.01		WEIGHT OF AMORETTI PRODUCT NEEDED TO ADD TO BATCH

STEP ②

50 lbs.	-	0.5 lbs.	=	49.5 lbs
TOTAL FLAVORED BATCH WEIGHT		WEIGHT OF AMORETTI PRODUCT		WEIGHT OF UNFLAVORED BATCH