Permanently Stops Water, Air & Vapor Leaks!

White – Incredible® All Purpose Tape & Sealant
Use on TPO, PVC, BUR, Concrete, Windows, Doors, Skylights, Flashings, Gutters, Hoses, Inflatable Repairs, Vents & Ductwork, many other areas...
- 50 ft. Long Rolls
- 3 Sizes: 4", 6", or 12"
- Heavy Duty All Purpose Tape and Sealant

Black – Incredible® All Purpose Tape & Sealant
Use on EPDM, BUR, Windows, Doors, Skylights, Flashings, Gutters, Hoses, Inflatable Repairs, Vents & Ductwork, many other areas...
- 50 ft. Long Rolls
- 3 Sizes: 4", 6", or 12"
- Heavy Duty All Purpose Tape and Sealant

Fleece Top® – Incredible® All Purpose Tape & Sealant
Use with coating systems, ideal when color matching paint or coating is to be applied. Roof Top Metal, EPDM, BUR, Skylights, Flashings, Gutters, Hoses, Inflatable Repairs, Vents & Ductwork, many other areas where additional strength and reinforcement is required. Fabric surface must be coated.
- 50 ft. Long Rolls
- 3 Sizes: 4", 6", or 12"
- Heavy Duty All Purpose Tape and Sealant

Also Available in Safety Yellow and Other Colors.

Featuring NANQ SEALANT® TECHNOLOGY

Please see reverse side for more information and directions about our NanoSealant®, Nano-Shield® & Fleece Top® Technologies!

Ideal For Use On:
- Windows
- Doors
- Gutters
- Built Up Roof
- Metal Roofs
- TPO / PVC
- EPDM / Rubber
- Metal Buildings
- Structural Panels
- Flashing Detail
- RV / Motor Home
- Safety Markings

www.apoc.com
APOC® Incredible® Repair Tape and Sealant is a versatile and easy to use repair material, reinforcement and construction tape and sealant. Through the use of NanoShield surface protection and NanoSealant SPP (self penetrating and priming) adhesive technology, this tape provides a multifunctional all in one, easy to use product for residential, commercial and industrial applications. APOC Incredible is ideal for use on roofs, gutters, skylights, windows, doors, flashings, walls, foundations, and many other surfaces. APOC Incredible will immediately seal materials stopping infiltration of leaks from air, moisture and water. APOC Incredible adheres to almost anything including metal, wood, fiberglass, plastic, structural concrete, concrete block, brick, smooth BUR, smooth SBS, smooth APP, EPDM, TPO, Hypalon and PVC surfaces. APOC Incredible Repair Tape is easy to apply, forms an incredibly tough and durable repair and will provide a lifetime of dependability.

Preparation:
- General - Substrate should be clean, dry and free of dew, frost, oil, salt, dust and rust.
- TPO / EPDM - Clean with rags and acetone to remove any oil or grime.
- Silicone - Do not apply over silicone coatings or sealants.
- PVC / Plastic - Remove chalking with light sanding or scouring prior to application. Course sand paper or steel wool can be used.
- BUR & MB - Use wire brush to remove loose granules on cap sheets.
- Gravel - Spud all embedded gravel on Gravel BUR before applying.
- Metal - Use APOC Fleece Top tape on the seams and joints of metal surfaces. Remove all rust with wire brush. After application, seal polyester with APOC coating or mastic extending coating or mastic at least ½” onto substrate surface. Use masking tape for clean lines.

Cold / Hot Weather Tips:
- APOC Incredible primer is only recommended for cold temperature conditions lower than 40 °F. Cold weather primer is not recommended or required on PVC, plastic or metal surfaces.
- In cold weather, allow Incredible Tape to remain inside at ambient room temperature (65-75 °F) before application. When applying in temperatures between -30 °F and 40 °F, apply primer and let cure 30 minutes prior to installation of tape. Warming the substrate with hot air gun is also helpful.
- In hot weather, keep rolls out of direct sunlight and in shade. Pre-peek edges approx. ½” to speed installation.

Application:
1. Cut Incredible Tape to length. Shorter lengths (less than 4 ft) are easier to work with unless using a team of two or more applicators. 2. Hold edge of tape with thumb and index finger of both hands about 1-2 inches apart. Repeatedly wiggle tape ends back and forth scrubbing the end of the tape. Watch for edge of release liner to loosen away from tape and peel back release liner. 3. Press tape in place using a gloved hand or a steel roller. Always roll from the center out to remove trapped air pockets and ripples. 4. Apply the exact length to predetermined location as tape cannot be peeled up and reset. 5. Puncture air pockets in tape and cut out tape wrinkles before continuing. Reapply punctures and cuts. When working in corners, start in corners to eliminate ‘tenting’. 6. When installing Fleece Top tape, it must be coated with an APOC acrylic coating or patch after installation. This tape must be completely saturated and sealed. After coating, product can be spray painted to color match.

Precautions:
For best results, test adhesion on membranes before applying. Do NOT store at temperatures above 110°F. Do NOT stretch tape during installation.