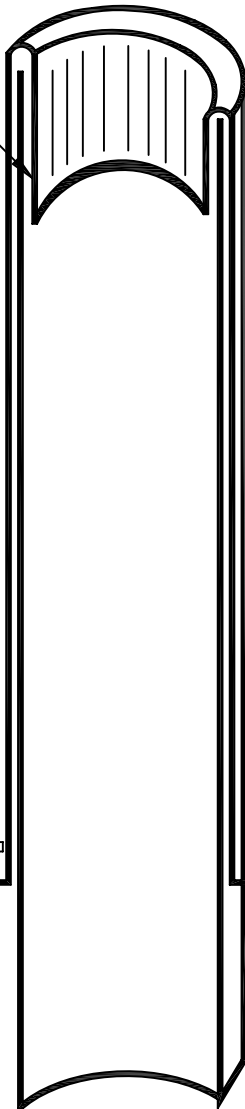


Roll lead flashing
inside pipe a
minimum of 1"



#100 Pro-Gel Plastic
Cement and yellow
glass fabric or #501
Neoprene Cement

Flange set in #100
Pro-Gel Plastic
Cement

Minimum of 2 stripping
plies set in #107 Fibrex
Cold Process Cement set
on primed flashing and
roof membrane

Roof Deck
APOC Roof System

4" Flange

Lead flashing to be 4 lb.