

## FABRICATION

Panels require the same fabrication equipment, techniques and products as typical wood substrates. No unique technology is required.

## SURFACES

All panels are made from natural wood and may show slight color and grain pattern variation. Panel faces may include small voids naturally occurring in raw material which can be filled with stainable wood filler if desired.

Panels are machine sanded to 120 grit, with edges squared to 90 degrees.

## HANDLING

Store panels in climate controlled conditions on a flat, level surface with adequate support.

## MACHINING AND FASTENING

Panels are worked using standard fabricating techniques applicable for plywood panel products and will accept standard fasteners and wood adhesives.

Care should be taken when cutting and machining these panels to minimize the potential for splintering. We recommend a minimum of 3/16" round over on all exposed edges for best results.

## FINISHING

Standard wood stains and finishes can be used on panels. Follow finish manufacturer's instructions for best results. We recommend applying a heavy and durable finish especially for horizontal applications.