



Revised Test Report

PREPARED FOR:

Gallo & Spence Toys LLC
Attn: Brett Spence
P.O. Box 341881
Austin, TX 78734

Testing ID: 100110128A

Order Number: 10675542

Trace Code & Receipt Date(s): C150399, January 30, 2015

Dates Test(s) Conducted: February 5, 2015 – February 10, 2015

Supersedes Test Report Dated: February 10, 2015

Test Report Date: February 11, 2015

PRODUCT(S) TESTED:


Production Sample Piki Piki Bike
Age Grade: 18 Months to 5 Years

TEST(S) PERFORMED:	TEST METHOD(S):	RESULT(S):
Flammability of Solids: Toys	16 CFR 1500.44 & ASTM F963, Sec. 4.2 & Annex A5	Pass
Accessible Clearances for Moveable Segments (Under 96 Months)	ASTM F963, Sec. 4.18.1	Pass
Hazardous Projections (Under 96 Months)	ASTM F963, Sec. 4.8	Pass
Holes, Clearances & Accessibility of Mechanisms: (Under 96 Months)	ASTM F963, Sec. 4.18 & 8.5-8.10	Pass
Nails & Fasteners	ASTM F963, Sec. 4.11 & 4.17	Pass
Sharp Accessible Edges	16 CFR 1500.49 (d) & ASTM F963, Sec. 4.7, 5.10 & 8.5-8.10	Pass
Sharp Accessible Points	16 CFR 1500.48 (d) & ASTM F963, Sec. 4.9, 5.10 & 8.5-8.10	Pass
Small Parts	16 CFR 1500.19, 16 CFR 1500.50, 16 CFR 1501 & ASTM F963, Sec. 4.6.3, 5.8, 5.11.2 & Annex A1	Pass
Age Grading: Toys	ASTM F963, Sec. 5.2 & Annex A1	Ref Only
Country of Origin Marking	Visual Inspection	Pass
CPSIA Tracking Labels for Children’s Products	Visual Inspection	Pass
Instructional Literature: Definition & Description	ASTM F963, Sec. 6.1	Pass
Producer Markings: Toys	ASTM F963, Sec. 7.1	Pass
Bite Test: 18-36 Months	16 CFR 1500.52 (Modified)	Ref Only
Compression Test	16 CFR 1500.51-53 & ASTM F963, Sec. 8.10	Pass
Dynamic Strength Test for Wheeled Ride-On Toys	ASTM F963, Sec. 4.15, 8.5-8.10, 8.20	Pass
Fore & Aft Stability	ASTM F963, Sec. 4.15.3 & 8.15	Pass
Impact Test	16 CFR 1500.51-53 & ASTM F963, Sec. 8.7.1	Pass
Material Quality	ASTM F963, Sec. 4.1 & 4.3.1 (Modified)	Pass
Overload Requirements for Ride-On Toys & Toy Seats	ASTM F963, Sec. 4.15.5, 8.5-8.10 & 8.26	Pass

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UL Verification Services, Inc., 1559 King Street, Enfield, CT 06082 USA

Phone: (860) 749-8371 | Fax: (860) 749-0196 | Email: QAINFO@UL.COM | Website: www.ul.com/consumer-products

	Gallo & Spence Toys LLC		
	Date:	February 11, 2015	Testing ID: 100110128A

TEST RESULTS

TEST(S) PERFORMED:	TEST METHOD(S):	RESULT(S):
Sideways Stability: Feet Available for Stabilization	ASTM F963, Sec. 4.15.2.1 & 8.15	Pass
Stability & Over-Load Requirements	ASTM F963, Sec. 4.15, 8.5-8.10, 8.15, 8.20 & 8.26	Pass
Tension Test	16 CFR 1500.51-53 & ASTM F963, Sec. 8.9	Pass
Torque Test	16 CFR 1500.51-53 & ASTM F963, Sec. 8.8	Pass
Tumble Test for Wheeled Toys	ASTM F963, Sec. 4.15.6 & 8.7.3	Pass

NOTE(S):

See individual Test Results attached. Modification has been made to correct the P.O. Box Number per client request.

Bobby S. Cammilleri
Client Services Specialist
Toys & Hardlines
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TEST RESULTS

Flammability				
Test Property	Test Method/Citation	Product Requirement	Test Results	Rating
Flammability of Solids: Toys	16 CFR 1500.44 & ASTM F963, Sec. 4.2 & Annex A5 2011	Accept if burn rate of all samples is <0.1 inch (2.5 mm)/second. Accept and consider further investigation for action to improve performance if burn rate of all samples is >0.1 inch (2.5 mm)/second but <0.15 inch (3.75 mm)/second. Reject and repeat test (with 4 additional samples, one time only) if burn rate of one sample is > or = 0.15 inch (3.75 mm)/second. Reject if burn rate of any of retested samples is > or = 0.15 inch (3.75 mm)/second. Reject if burn rate of more than one of initial four samples is > or = 0.15 inch (3.75 mm)/second.	Burn Rate (in/sec): Red Body: Did not ignite Red Fork: Did not ignite Black Wheel: Sample 1: Did not ignite Sample 2: Did not ignite Sample 2: Did not ignite	Pass
Hazardous Conditions Safety Test Before and After Use & Abuse Testing				
Test Property	Test Method/Citation	Product Requirement	Test Results	Rating
Accessible Clearances for Moveable Segments (Under 96 Months)	ASTM F963, Sec. 4.18.1 2011 Citation: CPSIA Public Law 110-314	If such accessible clearances admit a 3/16 inch (5 mm) diameter rod, they shall also admit a 1/2 inch (13 mm) diameter rod.	No hazardous clearances present.	Pass
Hazardous Projections (Under 96 Months)	ASTM F963, Sec. 4.8 2011 Citation: CPSIA Public Law 110-314	Vertical or near vertical projections that present a potential skin puncture hazard shall be protected by a suitable means before and after use and abuse testing. For toys that are intended to be repeatedly assembled and taken apart, their individual pieces and fully assembled state shall be evaluated separately.	No hazardous projections present.	Pass
Holes, Clearances & Accessibility of Mechanisms: (Under 96 Months)	ASTM F963, Sec. 4.18 & 8.5-8.10 2011 Citation: CPSIA Public Law 110-314	Toys shall comply with all applicable requirements of ASTM F963, Section 4.18 before after use and abuse testing. The different pinch clearance requirements reflect the different modes of entrapment or pinching that may be encountered: accessible clearances for moveable segments, circular holes in rigid materials, chains and belts, inaccessibility of mechanisms, winding keys, and coil springs. Any failures that occur are reported along with the applicable provisions of ASTM F963, Section 4.18.	No hazardous holes or pinch points present.	Pass
Nails & Fasteners	ASTM F963, Sec. 4.11 & 4.17 2011 Citation: CPSIA Public Law 110-314	Nails and fasteners shall not present point, edge, ingestion or projection hazards, and their points shall not protrude making them accessible.	Nails and fasteners do not present point, edge, ingestion or projection hazards, and their points do not protrude making them accessible.	Pass
Sharp Accessible Edges	16 CFR 1500.49 (d) & ASTM F963, Sec. 4.7, 5.10 & 8.5-8.10 2011 Citation: CPSIA Public Law 110-314	Shall have no accessible, potentially hazardous sharp edges before and after appropriate use and abuse testing. Toys intended for children 48 to 96 months (4-8 years) of age may contain accessible, potentially hazardous functional sharp edges but are required to carry safety labeling. Functional sharp edges are expressly prohibited in toys intended for children under 48 months (4 years) of age.	No accessible, potentially hazardous sharp edges present before or after use and abuse testing	Pass

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TEST RESULTS

Hazardous Conditions Safety Test Before and After Use & Abuse Testing				
Test Property	Test Method/Citation	Product Requirement	Test Results	Rating
Sharp Accessible Points	16 CFR 1500.48 (d) & ASTM F963, Sec. 4.9, 5.10 & 8.5-8.10 2011 Citation: CPSIA Public Law 110-314	Shall have no accessible, potentially hazardous sharp points before and after appropriate use and abuse testing. Toys intended for children 48 to 96 months (4-8 years) of age may contain accessible, potentially hazardous functional sharp points but are required to carry safety labeling. Functional sharp points are expressly prohibited in toys intended for children under 48 months (4 years) of age. Wood Samples: The accessible surfaces and edges of wood used in toys shall be free of splinters, both before and after being tested in accordance with the appropriate procedures described in Sections 8.5-8.10.	No accessible, potentially hazardous sharp points present before or after use and abuse testing.	Pass
Small Parts	16 CFR 1500.19, 16 CFR 1500.50, 16 CFR 1501 & ASTM F963, Sec. 4.6.3, 5.8, 5.11.2 & Annex A1 2011 Citation: CPSIA Public Law 110-314	Toys and games intended for use by children under the age of three (3) (including removable, liberated components or fragments of said products) that are small enough, without being compressed, to fit entirely within the small parts cylinder, before and after use and abuse testing, are prohibited. Toys and games intended for use by children who are at least three (3) years of age but less than six (6) years of age that contain as-received small parts shall bear a prescribed safety alert symbol on the principal display panel of the package followed by this cautionary statement: "WARNING: CHOKING HAZARD--Small parts. Not for children under 3 yrs." Toys and games intended for use by children who are at least three (3) years of age but less than six (6) years of age that produce or liberate small parts as a result of use and abuse testing are not required to bear the safety alert symbol or cautionary statement but the presence of the small parts shall be noted and reported. There is no prohibition of small parts in products intended for children who are at least six (6) years of age. While fabric is technically exempt from the small parts regulation, 16 CFR 1501, there have been CPSC recalls of children's product due to fabric small part detachments.	No small parts present before or after use and abuse testing.	Pass
Labeling				
Test Property	Test Method/Citation	Product Requirement	Test Results	Rating
Age Grading: Toys	ASTM F963, Sec. 5.2 & Annex A1 2011 Citation: CPSIA Public Law 110-314	A toy or its retail packaging should be clearly, conspicuously and appropriately labeled to indicate the minimum age for its intended use. In the absence of such a label, UL shall evaluate the toy for age grading and shall subject it to the most stringent applicable requirements.	Labeled: 18mo-5yrs Tested: 18mo-5yrs Appropriate: 18mo-5yrs	Ref Only



TEST RESULTS

Labeling				
Test Property	Test Method/Citation	Product Requirement	Test Results	Rating
Country of Origin Marking	Visual Inspection Citation: 19 CFR 134.11 & 19 CFR 134.33	Unless exempted, every article of foreign origin (or its container) imported into the United States shall be marked in a conspicuous place as legibly, indelibly, and permanently as the nature of the article (or container) will permit, in such manner as to indicate to an ultimate purchaser in the United States the English name of the country of origin of the article. Containers of articles exempted from marking shall be marked with the name of the country of origin of the article unless the container is also exempted from marking.	MADE IN THE USA	Pass
CPSIA Tracking Labels for Children's Products	Visual Inspection Citation: 15 U.S.C. §2063(a)(5) (CPSA)	Product and its packaging shall bear permanent distinguishing marks, as required and to the extent practicable, that allow the manufacturer to ascertain the location and date of production of the product, cohort information (including the batch, run number, or other identifying characteristic), and any other information determined by the manufacturer to facilitate ascertaining the specific source of the product by reference to those marks. These marks shall also allow the ultimate purchaser to ascertain the manufacturer or private labeler, location and date of production of the product, as well as cohort information (including the batch, run number, or other identifying characteristic). Product must have manufacturer or private labeler name included on the product and its packaging, unless it is not practicable to place on both.	Carton-DEC 19 2014 wheel-11	Pass
Instructional Literature: Definition & Description	ASTM F963, Sec. 6.1 2011 Citation: CPSIA Public Law 110-314	Information and instructions, on the package or in leaflet form, shall be easy to understand by persons of the age level for whom they are intended, and shall be in English at a minimum.	Information and instructions easy to understand and are printed in English.	Pass
Producer Markings: Toys	ASTM F963, Sec. 7.1 2011 Citation: CPSIA Public Law 110-314	A toy's principal component or its packaging shall be legibly and conspicuously marked with the name and address of the producer or distributor. All of such markings shall be resistant to normal use conditions.	GALLO & SPENCE TOYS LLC PO BOX 341881 AUSTIN, TX 78734-1881	Pass
Mechanical				
Test Property	Test Method/Citation	Product Requirement	Test Results	Rating
Bite Test: 18-36 Months	16 CFR 1500.52 (Modified) Citation: Federal Hazardous Substances Act	Modification: All hazardous conditions resulting from the bite test shall be rated as a failure. Any graspable component shall be tested at 50 lbs ± 0.5 lbs (22.74 kg) evenly applied within 5 seconds and maintained for an additional 10 seconds. No potentially hazardous conditions (sharp points, sharp edges, or small parts) shall be detected.	No hazardous conditions observed after performing bite test.	Ref Only



TEST RESULTS

Mechanical				
Test Property	Test Method/Citation	Product Requirement	Test Results	Rating
Compression Test	16 CFR 1500.51-53 & ASTM F963, Sec. 8.10 2011 Citation: CPSIA Public Law 110-314	No hazards shall result when the sample is subjected to the applicable compression force as determined by age grade. 0-18 months: 20 lbf for 10 seconds Over 18 months-36 months: 25 lbf for 10 seconds Over 36 months- 96 months: 30 lbf for 10 seconds All Ages: 30 lbf for 10 seconds	No hazards after performing compression test.	Pass
Dynamic Strength Test for Wheeled Ride-On Toys	ASTM F963, Sec. 4.15, 8.5-8.10, 8.20 2011 Citation: CPSIA Public Law 110-314	Sample shall not tip over when it is loaded, in the most onerous position on its standing or sitting surface, with the appropriate mass for five minutes and then driven three times into a nonresilient step in accordance with the referenced standard.	No hazards after performing Dynamic Strength test.	Pass
Fore & Aft Stability	ASTM F963, Sec. 4.15.3 & 8.15 2011 Citation: CPSIA Public Law 110-314	Ride-on toys or toy seats shall not tip forward or backward when loaded and tested as specified. The surface shall be inclined 15 degrees to the horizontal.	Sample does not tip when subjected to 15° incline.	Pass
Impact Test	16 CFR 1500.51-53 & ASTM F963, Sec. 8.7.1 2011 Citation: CPSIA Public Law 110-314	No hazards shall result when the sample is subjected to the applicable impact as determined by age grade. 0-18 months: 10 times at 4.5 feet Over 18 months-36 months: 4 times at 3 feet Over 36 months- 96 months: 4 times at 3 feet All Ages: 10 times at 4.5 feet	No hazards after performing impact test.	Pass
Material Quality	ASTM F963, Sec. 4.1 & 4.3.1 (Modified) 2011 Citation: CPSIA Public Law 110-314	Modification: UL is unable to confirm if reprocessed materials are used. The manufacturer is responsible for conformance of such materials to the Federal Hazardous Substances Act. Toys may be made from new or reprocessed materials and shall be visually clean and free from infestation. The materials shall be assessed visually by the unaided eye rather than by magnification. Any reprocessed materials shall be sufficiently refined such that any level of hazardous substances conforms to ASTM F963, Section 4.3.1.	Sample is visually clean and free from infestation.	Pass
Overload Requirements for Ride-On Toys & Toy Seats	ASTM F963, Sec. 4.15.5, 8.5-8.10 & 8.26 2011 Citation: CPSIA Public Law 110-314	All ride-on toys, toys intended for use as seats, or toys designed to support all or part of the weight of the child shall support a load applied to the seat, or to other such intended load-bearing components, without collapsing to produce a hazardous condition when tested as specified.	No hazardous conditions found after overload test. Sample loaded with 210 lbs.	Pass
Sideways Stability: Feet Available for Stabilization	ASTM F963, Sec. 4.15.2.1 & 8.15 2011 Citation: CPSIA Public Law 110-314	Specified ride-on toys and toy seats shall be tested for sideways stability and shall not tip.	Sample does not tip when subjected to 10° incline.	Pass
Stability & Over-Load Requirements	ASTM F963, Sec. 4.15, 8.5-8.10, 8.15, 8.20 & 8.26 2011 Citation: CPSIA Public Law 110-314	Sample is evaluated for potential hazards and conformance to the applicable sections of the referenced standard.	Sample meets all criteria for stability and overload testing.	Pass

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Mechanical				
Test Property	Test Method/Citation	Product Requirement	Test Results	Rating
Tension Test	16 CFR 1500.51-53 & ASTM F963, Sec. 8.9 2011 Citation: CPSIA Public Law 110-314	No hazards shall result when the sample is subjected to the applicable tension force as determined by age grade. 0-18 months: 10 lbs for 10 seconds Over 18 months-36 months: 15 lbs for 10 seconds Over 36 months-96 months: 15 lbs for 10 seconds All Ages: 15 lbs for 10 seconds	No hazards found after tension test.	Pass
Torque Test	16 CFR 1500.51-53 & ASTM F963, Sec. 8.8 2011 Citation: CPSIA Public Law 110-314	No hazards shall result when the sample is subjected to the applicable torque force as determined by age grade. 0-18 months: 2 in-lbs for 10 seconds Over 18 months-36 months: 3 in-lbs for 10 seconds Over 36 months- 96 months: 4 in-lbs for 10 seconds All Ages: 4 in-lbs for 10 seconds	No hazards found after torque test.	Pass
Tumble Test for Wheeled Toys	ASTM F963, Sec. 4.15.6 & 8.7.3 2011 Citation: CPSIA Public Law 110-314	No hazardous conditions shall result when the toy is tumbled down a flight of six steps with risers not less than 7 inches high, two times in each of four attitudes.	No hazards found after performing tumble test.	Pass

PRODUCT PHOTO(S)



***** End of Report *****