



CARDIO PUMP RACK 20 SET

Model 834CPR

+ Owner's Manual

V2.0—06.2012

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+ Safety

Read this owner's manual carefully before assembling or using TKO equipment.

WARNING: Serious injury could occur if these safety precautions are not observed

Safety Precautions

- Before beginning any exercise program, consult your personal physician. Evaluate your present fitness level and determine the exercise program that is most appropriate for your particular age and condition.
- If you experience any pain or tightness in your chest, irregular heartbeats, shortness of breath, faintness or other unusual discomfort while exercising, stop and consult your physician before continuing.
- Make sure that the equipment(s) are set up and operated on a solid level surface. DO NOT install or use the equipment on an uneven surface.
- Exercise equipment has moving parts. In the interest of safety, keep others, especially children, at a safe distance while exercising.
- Make sure there are enough room for access and operate the equipment(s) safely.
- Inspect and maintain the equipment(s) regularly.
- Replace the worn or damaged parts / components immediately to ensure safety.
- Use a spotter.
- Back support cushion may drop when knob is pulled. Hold the back support cushion when adjusting it.
- Make sure the pull pin is fully engaged before use.
- Lower the back support cushion to the lowest position when not in use.
- Warm up 5 to 10 minutes before each workout and cool down 5 to 10 minutes afterward. Never hold your breath while exercising.
- Remove all jewelry, including rings, chains and pins before commencing exercise.
- Always wear suitable clothing and footwear during exercise. Do NOT wear loose fitting clothing that could become entangled with the moving parts of your exercise machine.
- Rest adequately between workouts. Muscles tone and develop during these rest periods.
- Most exercise equipment is not recommended for small children. Children should not use the machine unless they are under adult supervision.

If you have any question or need assistance please contact us at,

Customer Service: 866-856-3488 or 713-895-9270

e mail: customerservice@tko.com

Hours: Monday-Friday 8:30am to 4:30pm CT

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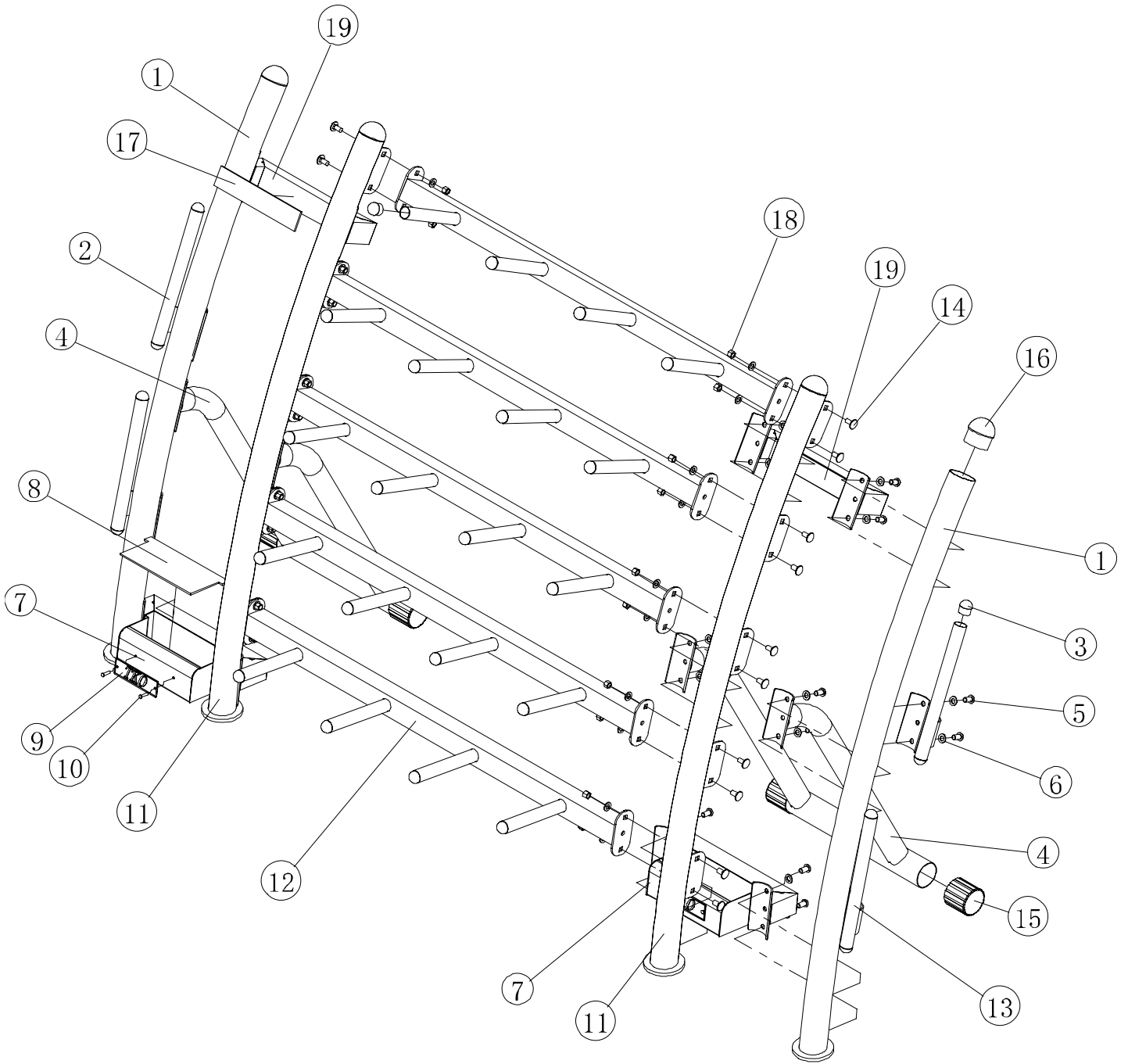
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+ Product Diagram



✚ Exploded Diagram



+ Parts List

Part number	Description	Q'ty
1	Upright frame – Outer frame	2
2	Spring clip storage peg	2
3	End cap (28 mm dia.)	28
4	Rear support frame	2
5	Allen bolt – M10 x 20 mm L.	32
6	Washer for M10 bolts	52
7	Bar holder	2
8	EVA padding	2
9	Logo plate	2
10	Rivet – 3.2 mm x 10 mm L.	4
11	Upright frame – Inner frame	2
12	Cardio pump plate storage cross bar	5
13	Spring clip storage peg	2
14	Carriage bolt – M10 x 20 mm L.	20
15	End cap for rear support frame	4
16	End cap – for 60 mm dia. tube	4
17	EVA padding	2
18	Lock nut for M10 bolt	20
19	Bar support cross frame	2

+ Assembly

Step 1

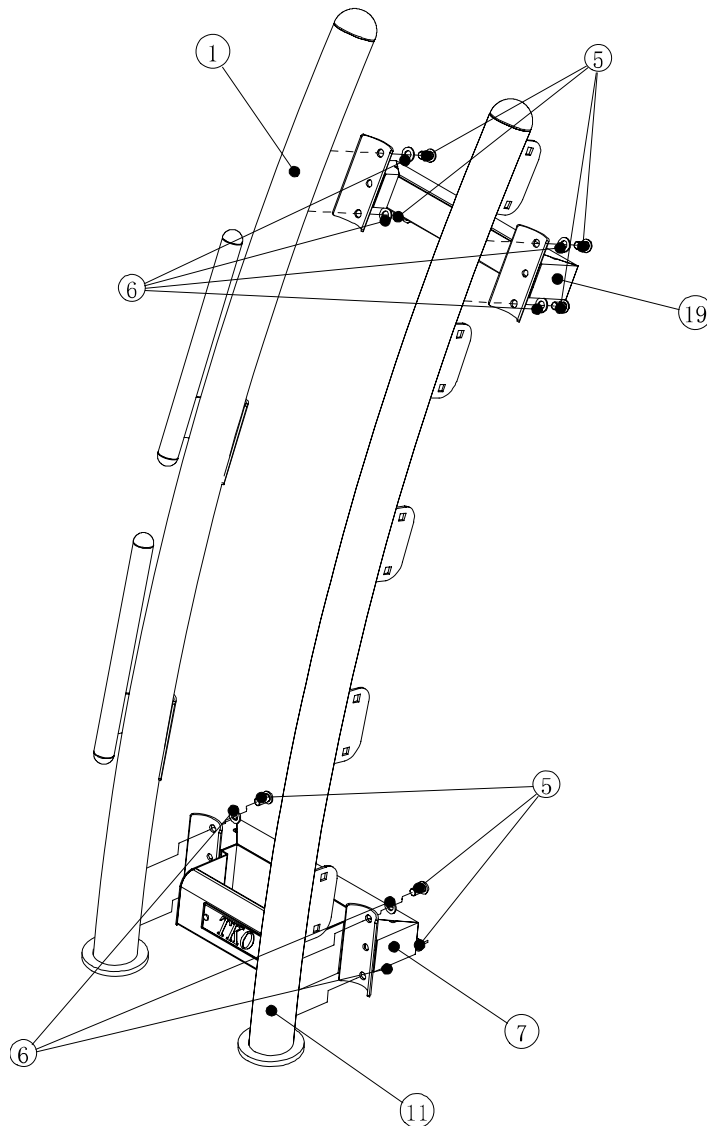
Connect the Bar support cross frame (19) to the Inner upright frame (11) and the outer upright frame (1), Using 4 Allen Bolts (5) and 4 washers (6).

Connect the Bar holder (7) to the bottom of the Inner upright frame (11) and the Outer upright frame (1), Using 4 Allen Bolts (5) and 4 washers (6).

Connect the Spring clip storage peg to the back of the Outer upright frame, using 2 Allen bolts (5) and 2 washers (6). Tighten these nuts and bolts with Allen wrench (included).

Repeat the above steps for the other side.

Tighten all nuts and bolts with Allen wrench (included)

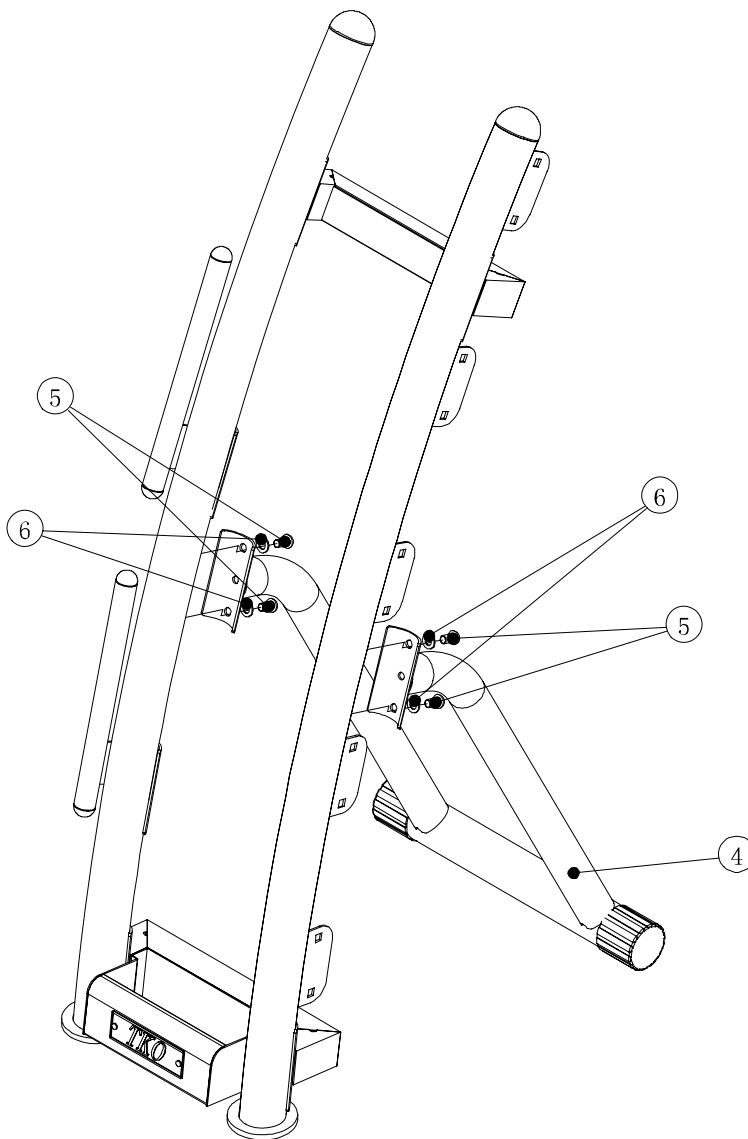


+ Assembly

Step 2

Connect the Rear support frame (4) to the upright frame assembly, Using 4 Allen Bolts (5) and 4 Washers (6).

Tighten all nuts and bolts with Allen wrench (included)



+ Assembly

Step 3

Connect all the Cardio plate storage cross frame (12) to the upright frame using 20 Carriage Bolts (14), 20 Washers (6) and 20 Nylon Nut (18).

Tighten all the nuts and bolts with wrench.

