

# Functional Trainer Model 8060FT

+ Owner's Manual 10.2023

### **Safety**

Read this owner's manual carefully before assembling or using TKO equipment.

WARNING: Serious injury could occur if these safety precautions are not observed.

#### Safety Precautions

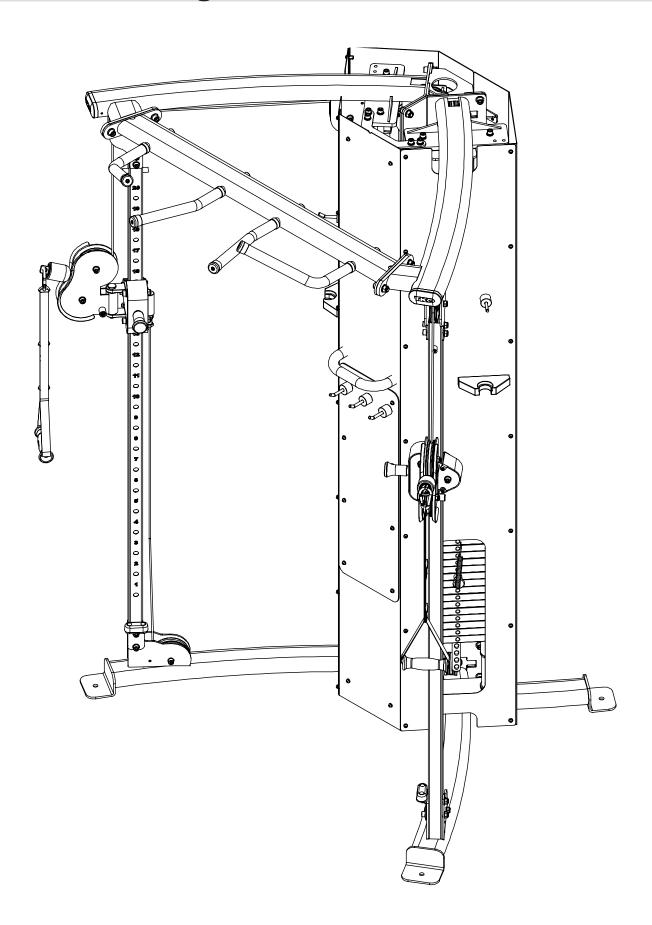
- Before beginning any exercise program, consult your physician. Evaluate your present fitness level and determine the exercise program most appropriate for your particular age and condition.
- If you experience any pain or tightness in your chest, irregular heartbeats, shortness
  of breath, faintness, or other unusual discomfort while exercising, stop and consult
  your physician before continuing.
- Ensure the equipment(s) are set up and operated on a solid surface. DO NOT install or use the equipment on an uneven surface.
- Exercise equipment has moving parts. In the interest of safety, keep others, especially children, at a safe distance while exercising.
- Ensure enough room for access and operate the equipment(s) safely.
- Inspect and maintain the equipment(s) regularly.
- Replace the worn or damaged parts/components immediately to ensure safety.
- Use a spotter.
- The back support cushion may drop when the knob is pulled. Hold the back support cushion when adjusting it.
- Make sure the pull pin is fully engaged before use.
- Lower the back support cushion to the lowest position when not in use.
- Warm-up 5 to 10 minutes before each workout and cool down 5 to 10 minutes afterward. Never hold your breath while exercising.
- Before commencing exercise, remove all jewelry, including rings, chains, and pins.
- Always wear suitable clothing and footwear during exercise. Do NOT wear loosefitting clothing that could become entangled with the moving parts of your exercise machine.
- Rest adequately between workouts. Muscles tone and develop during these rest periods.
- Most exercise equipment is not recommended for small children. Children should not use the machine unless they are under adult supervision.

If you have any questions or need assistance, please contact us at,

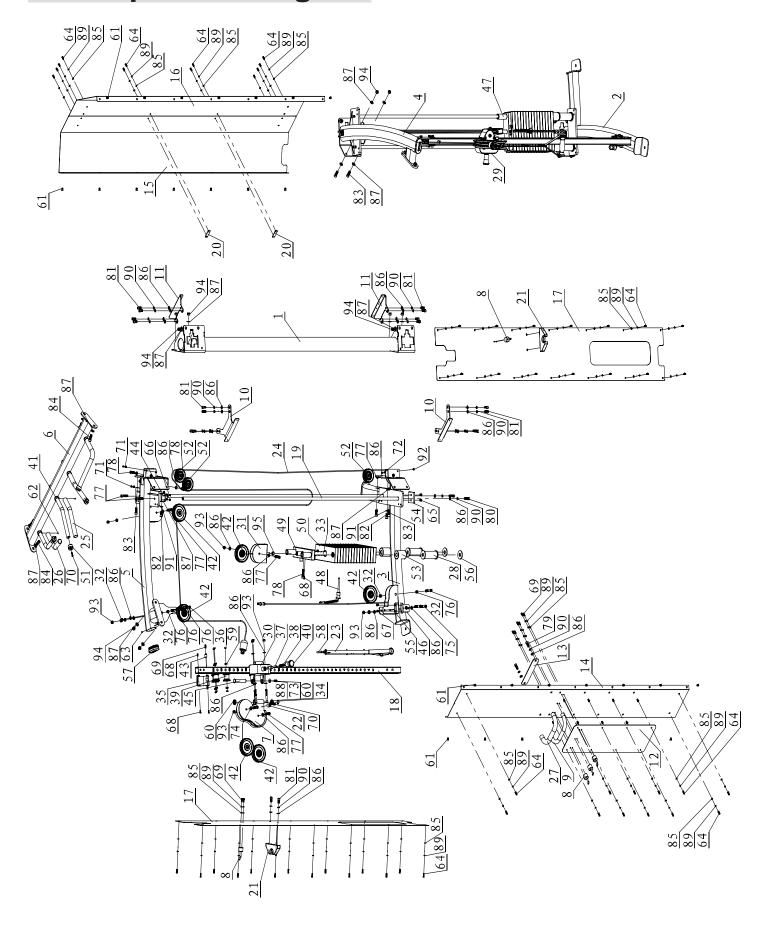
Customer Service: 866-856-3488 or 713-895-9270 e mail: customerservice@tko.com Hours: Monday-Friday 8:30 am to 4:30 pm CT

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# **Product Diagram**



# **Exploded Diagram**



# **Parts List**

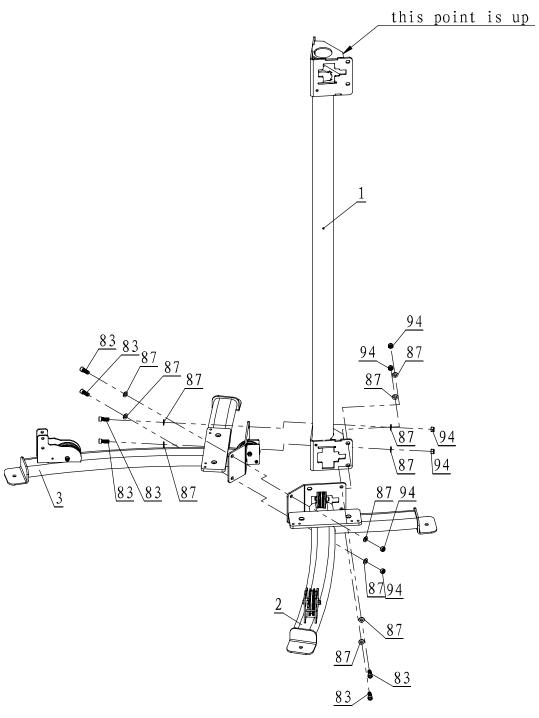
No.	Description	QTY	No.	Description	QTY
1	Rear Upright Frame	1	49	Top Weight 247*65*25.4	1
2	Right Base Frame	1	50	Weight Stack 260*100*25.40	30
3	Left Base Frame	1	51	End Cap Ф34.5*Ф6.5*25	4
4	Right Upper Cross Frame	1	52	Pulley Ф89*26.20	6
5	Left Upper Cross Frame	1	53	Cushion Ф55*Ф20.5*75	4
6	Upper Cross Frame	1	54	Pad 70*70*10	2
7	Double Pulley Frame	2	55	Cushion 30*70*20	2
8	Hook Frame	5	56	Pad Φ56*Φ20.5*5	4
9	Handle Frame	1	57	End Cap PT50*100*3	2
10	Fixing Plate 256*118.5*44*5	2	58	Safety Hook Φ8*80	2
11	Fixing Plate 203*108*33.5*5	2	59	Bearing 61800ZZ	12
12	ABS Plate 762*250*3	1	60	Bearing 61804ZZ	4
13	Fixing Plate 235*50*5	1	61	Hex Nut M6*15	36
14	Front Shroud 2115*293.8*22.7*1.5	1	62	Hex Screw M6*4	4
15	Left Rear Shroud 2115*380*95*1.5	1	63	Hex Screw M6*6	4
16	Right Rear Shroud 2115*380*95*1.5	1	64	Hex Pan Bolt M6*20	52
17	Front Side Shroud 2115*343*1.5	2	65	Hex Pan Bolt M8*12	4
18	Adjusting Tube F40*2*1878	2	66	Cross Sunk Screw M5*10	8
19	Guide Rod Φ20*2008*M10	4	67	Cross Pan Screw M6*12	4
20	Fixing Plate 60*20*4	2	68	Hex Bolt M5*10	10
21	Cradle 152*63.5*25	2	69	Hex Bolt M6*15	14
22	Sleeve Φ20*Φ10.5*Φ6.1*24	4	70	Hex Bolt M6*20	8
23	Adjustable Handle 586*132	2	71	Hex Bolt M6*40	4
24	Cable Ф5*8340	2	72	Hex Bolt M6*45	2
25	Sleeve Φ24*3*300(HDR)	2	73	Hex Bolt M8*15	2
26	Sleeve Φ24*3*370(HDR)	2	74	Hex Bolt M10*75	6
27	Sleeve Φ24*3*330(HDR)	1	75	Hex Bolt M10*70	4
28	Support for Weight Stack	4	76	Hex Bolt M10*65	8
29	Right Slide Frame	1	77	Hex Bolt M10*50	14
30	Left Slide Frame	1	78	Hex Bolt M10*45	6
31	Pulley Frame	2	79	Hex Bolt M10*30	2
32	Sleeve Φ18*14	8	80	Hex Bolt M10*35	4
33	Selected Rod Φ25*595*M12	2	81	Hex Bolt M10*20	20
34	Washer Ф25*Ф21*1	2	82	Hex Bolt M12*20	4
35	Plate 107.6*62*3	2	83	Hex Bolt M12*30	12
36	Sleeve Ф10.2*Ф12.7*5.5	12	84	Hex Bolt M12*35	4
37	Pin Φ18*Φ12*118*M10	2	85	Flat Washer Φ6.6*Φ12*1.6	62
38	Spring Φ14*Φ1.5*55	2	86	Flat Washer Φ11*Φ20*2	78
39	Roller Ф54*49	6	87	Flat Washer Ф13.5*Ф24*2.5	36
40	Knob Ф45*66	2	88	Big Washer Ф9*Ф24*2	2
41	Ring Φ33*10	4	89	Spring Washer Φ6	62
42	Pulley Ф115*27.5	12	90	Spring Washer Φ10	26
43	Rubber Sleeve Φ15*Φ6*18	4	91	Spring Washer Φ12	4
				<u> </u>	
44	Flat Washer 60*50*6	2	92	Nut M6	6
45	T Shaft Φ25*102	2	93	Nut M10	28
46	Limit Plate 65*30*80*4	2	94	Nut M12	16
47	Top Weight 247*65*25.4	1	95	Flat Nut M12	2
48	Magnetic Pin Φ10*98	2			

Note: Before starting assembly, remove all parts and hardware from the carton, ensure you have everything according to the list.

### Step 1

Connect Rear Upper Frame (1), Right Base Frame (2), and Left Base Frame (3), using 6 Hex Bolt M12\*30 (83),12 Flat Washer Φ13.5\*Φ24\*2.5 (87) and 6 Nut M12 (94).

Please don't tighten the bolts.

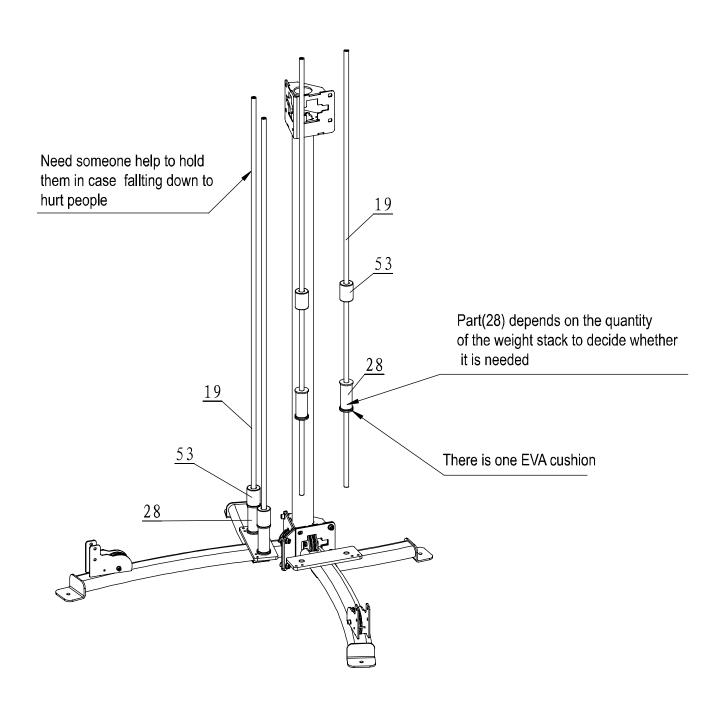


#### Step 2

Install 4 Support for Weight Stack (28), 4 Cushion Ø55\*Ø20.5\*75 (53) and 4 Guide Rod (19) onto the machine as the picture shown;

Please ignore 4 Support for Weight Stack (28) if the user need 20 pieces of weight stack.

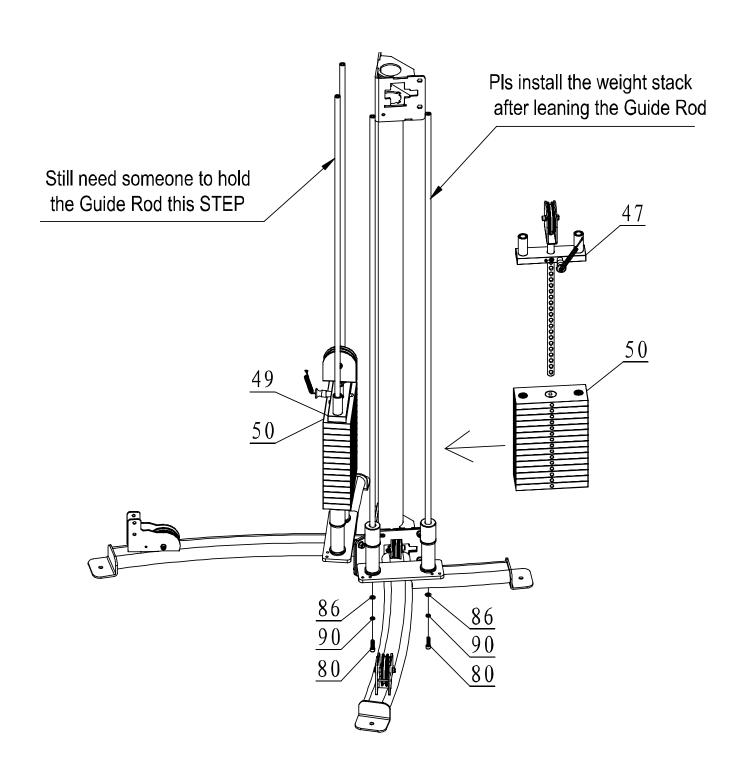
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#### Step 3

Install the Weight Stack (50), Top Weight (47) &(49) onto 2 Guide Rod, and then use 4 Hex Bolt M10\*35 (80),4 Flat Washer Ø11\*Ø20\*2 (86) and 4 Spring Washer Ø 10 (90) to fix them.

#### Please tighten the bolts.



#### Step 4

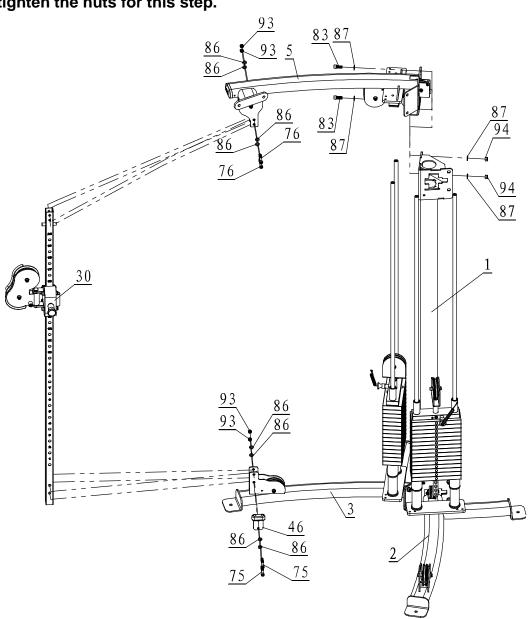
Remove Limit Plate 65\*30\*80\*4 (46) from Right Slide Frame (30);

Install Limit Plate 65\*30\*80\*4 (46) and Right Slide Frame (30) onto Left Base Frame (3), using 2 Hex Bolt M10\*70 (75), 4 Flat Washer Ø11\*Ø20\*2 (86) and 2 Nut M10 (93);

Connect the rear of Left Upper Cross Frame (5) with the Back Upright Frame, using 2 Hex Bolt M12\*30 (83), 4 Flat Washer Φ13.5\*Φ24\*2.5 (87) and 2 Nut M12(94);

Connect the front of Left Upper Cross Frame (5) with Right Slide Frame (30), using 2 Hex Bolt M10\*65 (76), 4 Flat Washer Φ11\*Φ20\*2 (86) and 2 Nut M10(93).

#### Please do not tighten the nuts for this step.

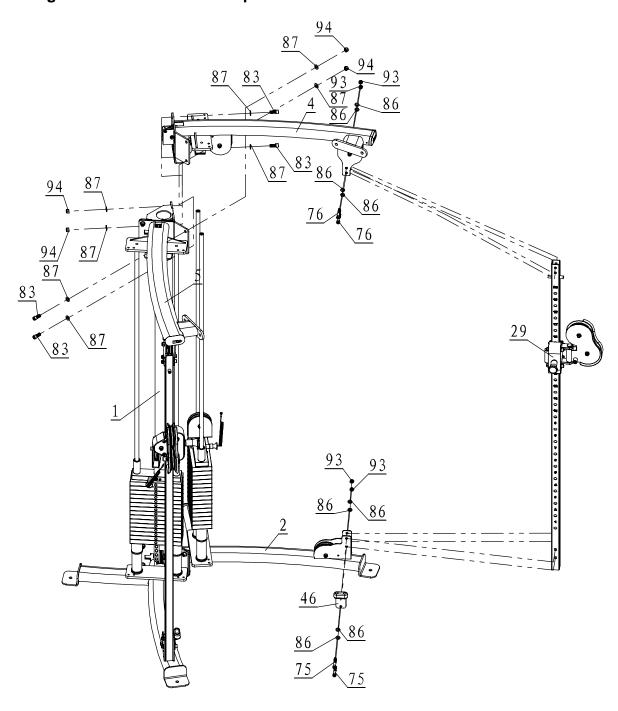


### Step 5

Install Right Slide Frame (29) in the same way;

Connect Right Upper Cross Frame (4) and Left Upper Cross Frame (5), using 2 Hex Bolt M12\*30 (83), 4 Flat Washer Φ13.5\*Φ24\*2.5 (87) and 2 Nut M12 (94).

#### Please do not tighten the nuts for this step.



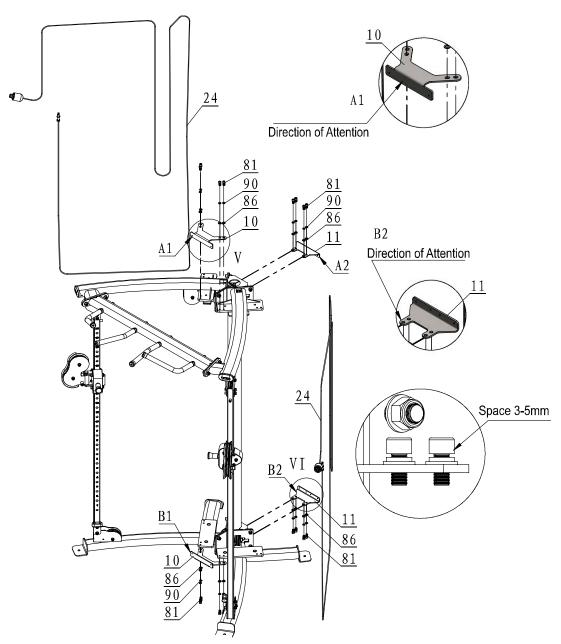
#### Step 6

Install 2 Fixing Plates (10) onto the machine, using 8 Hex Bolt M10\*20 (81), 8 Flat Washer Φ11\*Φ20\*2 (86) and 8 Spring Washer Φ10 (90). Please don't tighten the A1 position bolts and make sure there is 3-5mm space. But please tighten the B1 position bolts;

Install 2 Fixing Plates (11) onto the machine, using 8 Hex Bolt M10\*20 (81), 8 Flat Washers Φ11\*Φ20\*2 (86), and 8 Spring Washer Φ10 (90). Please don't tighten the A2 position bolts and make sure there is 3-5mm space. But please tighten the B2 position bolts;

Install the Cable onto the machine as the picture shows;

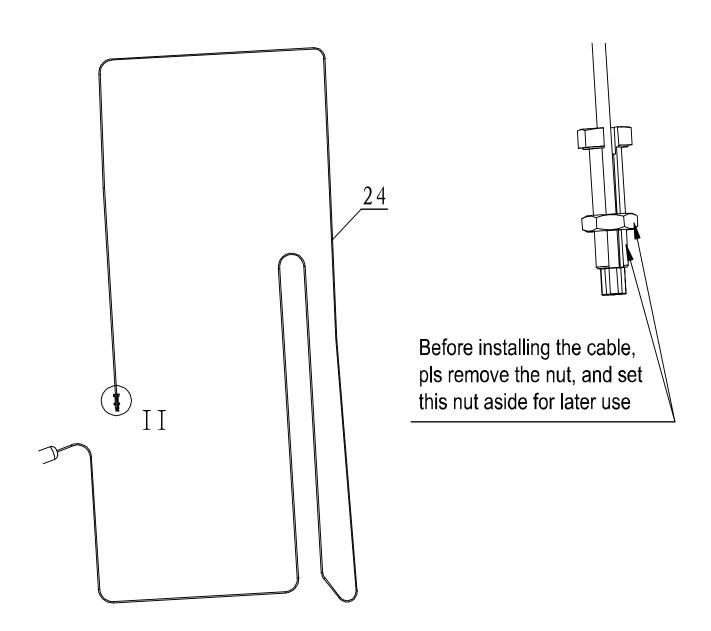
Please remove the pulley if necessary. Restore the pulley after the cable is installed.

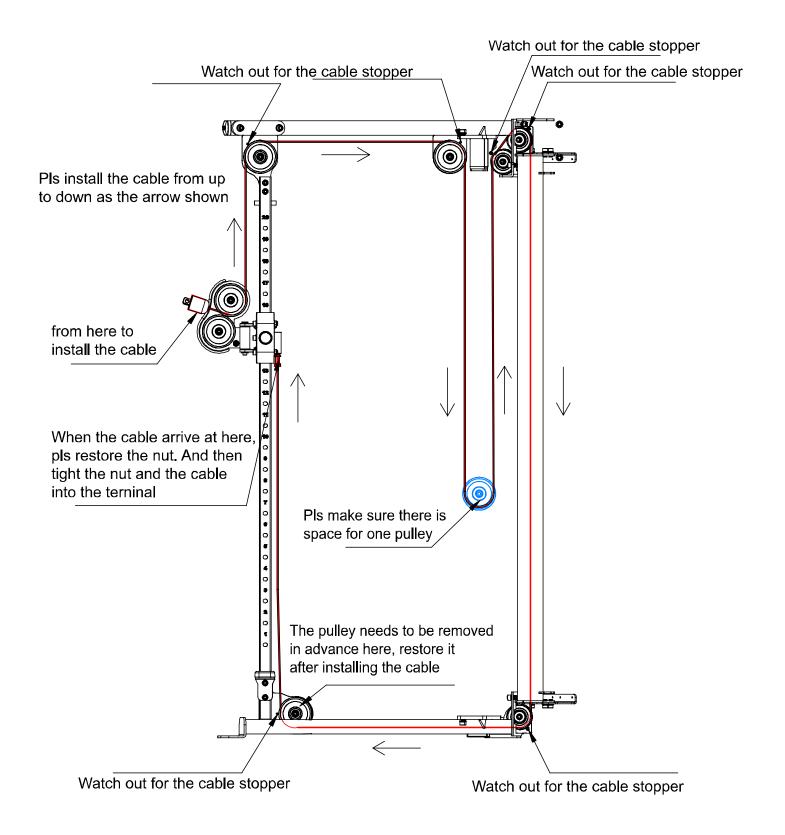


### **Step 6(2)**

Take the left side for example, install the Cable (24) as the picture shows. Please remove the pulley if necessary. Then, put the pulley back when the Cable is installed.

Install the right side cable in the same way.





#### Step 7

Install Upper Cross Frame With Chin Bar Handles (6) onto Right Upper Cross Frame (4) and Left Upper Cross Frame (5), using 4 Hex Bolt M12\*35 (84), 8 Flat Washer Φ13.5\*Φ24\*2.5 (87) and 4 Nut M12 (94). Please don't tighten the Nut;

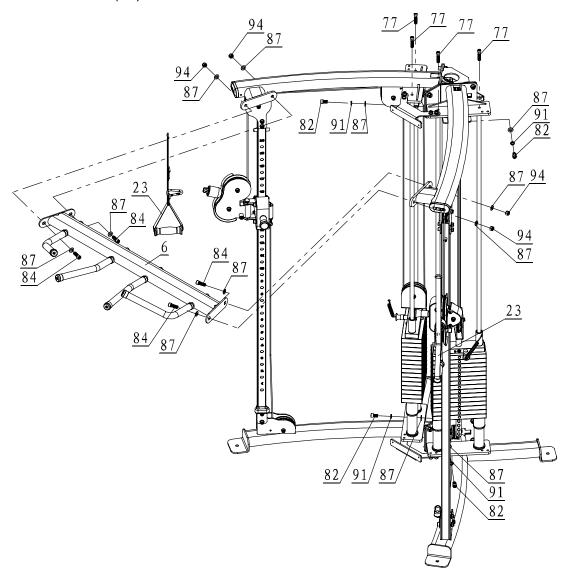
Install 4 Hex Bolt M12\*20 (82),4 Flat Washer Φ13.5\*Φ24\*2.5 (87) and 4 (91) onto Rear Upright Frame (1). Please don't tighten the Nut.;

Use 4 Hex Bolt M10\*50 (77) to tighten the Guide Rod Top as the picture shown;

Adjust the whole rack to make it stable, and tighten the bolts in the joint;

Please note not to tighten the bolt and nut of the Pulley, either the bolt and nut for the Cable Post;

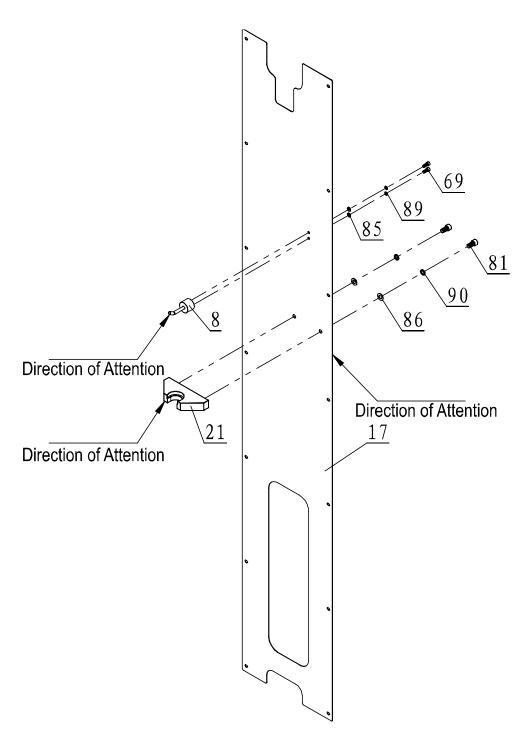
Install 2 Adjustable Handles (23) onto the Cable.



### Step 8

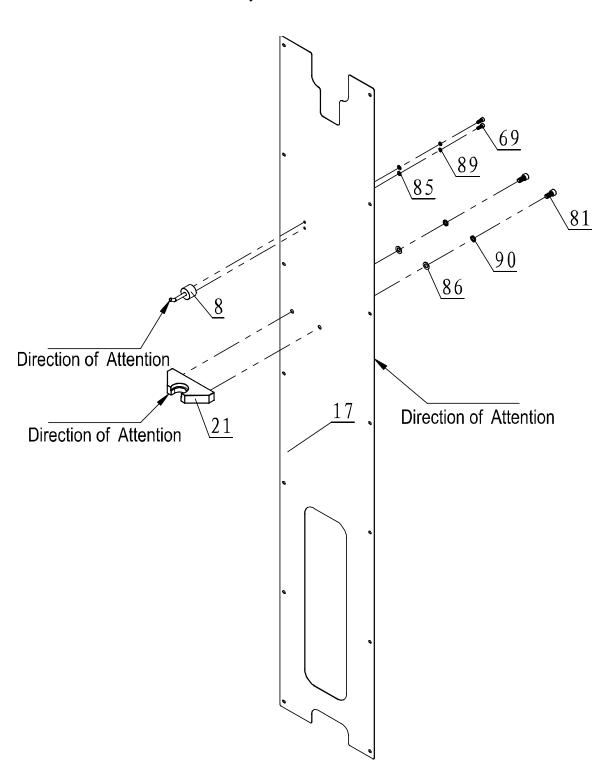
Install these parts onto the Front Side Shroud (17), as the picture shows. Please provide their direction when installing;

After finishing, please set it aside for later use.



Step 9

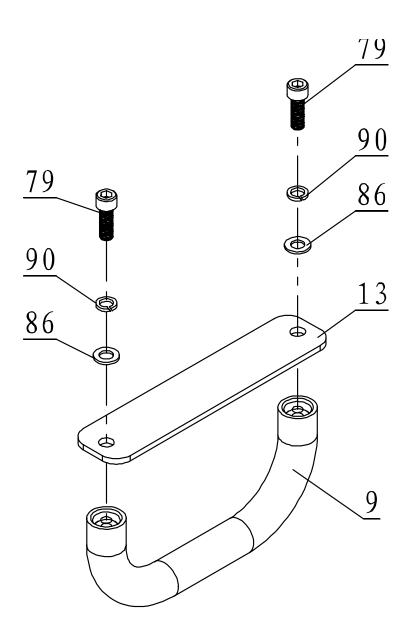
Install the other side shroud in the same way.



### Step 10

Remove 2 Hex Bolt M10\*30 (79), 2 Flat Washer  $\Phi$ 11\* $\Phi$ 20\*2 (86), and 2 Spring Washer  $\Phi$ 10 (90) from Handle Frame (9) as the picture shows;

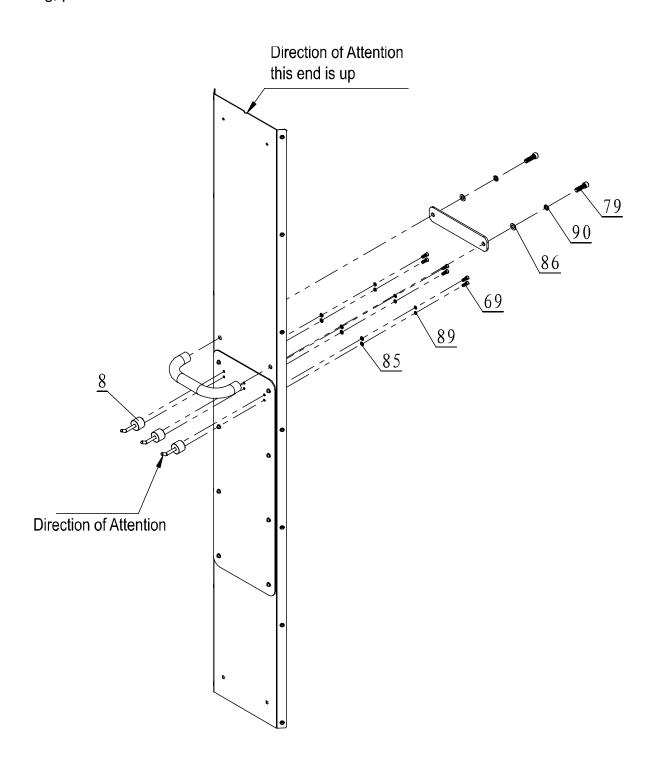
After finishing, please set it aside for later use.



### Step 11

Install these parts onto the Front Shroud (14), as the picture shows. Please attend the shroud and Hook Frame's direction when installing;

After finishing, please set it aside for later use.



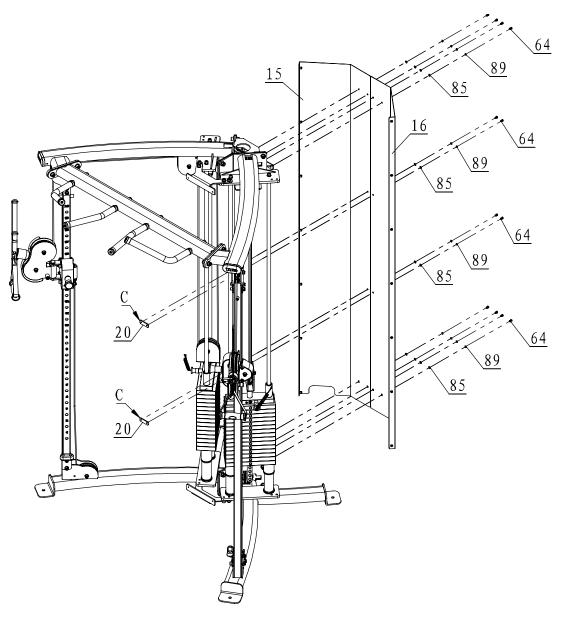
#### Step 12

Please pull multiple times Adjustable Handle (23) to make the pulley of the top weight up to the highest. If it don't smooth, please put on some silicone oil on the guid rod. Pull Adjustable Handle (23) again until it is smooth.

Install Left Rear Shroud (15) and Right Rear Shroud (16) onto Fixing Plate (11), using 8 Hex Pan Bolt M6\*12 (64), 8 Flat Washer Φ6.6\*Φ12\*1.6 (85) and 8 Spring Washer Φ6 (89). Please don't tighten the bolts and make sure there is 3-5mm space;

Install Fixing Plate (20) onto the Rear Shroud, using 4 Hex Pan Bolt M6\*20 (64), 4 Flat Washer Φ6.6\*Φ12\*1.6 (85) and 4 Spring Washer Φ6 (89);

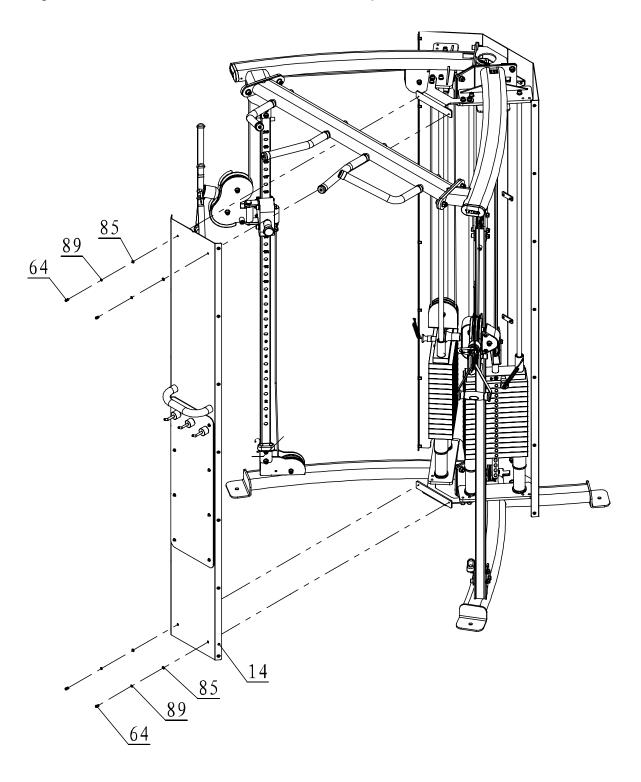
Please tighten the C positon bolt.



### Step 13

Install Front shroud (14) onto Fixing Plate (10), using 4 Hex Pan Bolt M6\*20 (64), 4 Flat Washer Φ6.6\*Φ12\*1.6 (85) and 4 Spring Washer Φ6 (89);

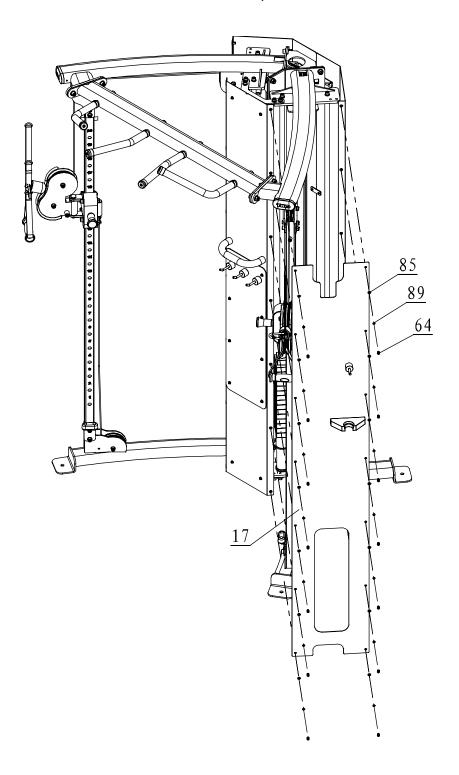
Please don't tighten the bolt and make sure there is 3-5mm space.



### Step 14

Install Front Side Shroud (17) onto Front shroud (14) and Right Rear Shroud (16), using 14 Hex Pan Bolt M6\*20 (64), 14 Flat Washer Φ6.6\*Φ12\*1.6 (85) and 14 Spring Washer Φ6 (89);

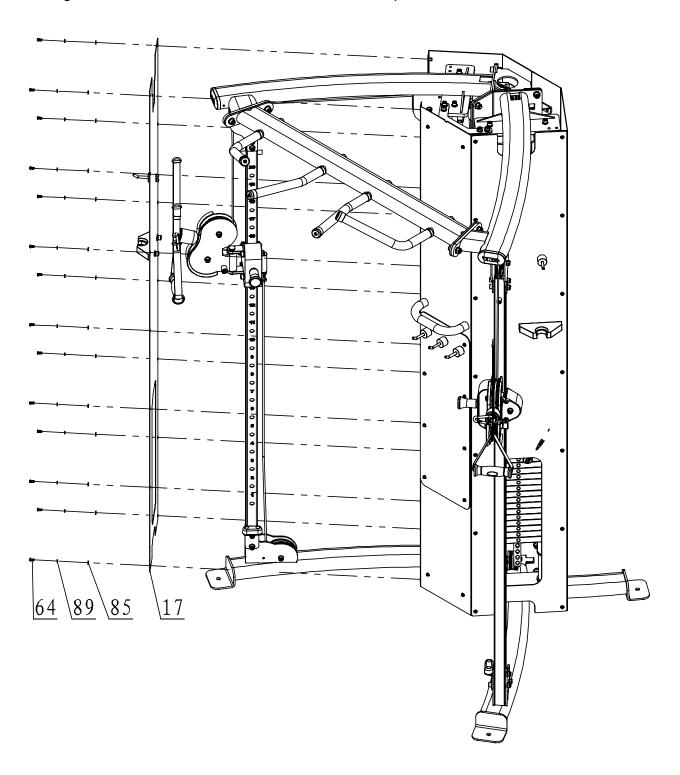
Please don't tighten the bolt and make sure there is 3-5mm space.



### Step 15

Install Front Side Shroud (17) onto Front shroud (14) and Left Rear Shroud(15), using 14 Hex Pan Bolt M6\*20 (64), 14 Flat Washer Φ6.6\*Φ12\*1.6 (85) and 14 Spring Washer Φ6 (89);

Please don't tighten the bolt and make sure there is 3-5mm space.



### Step 16

Please make sure all the shroud bolts are in the right postion;

Please tighten the Bolt M10\*20 (81) in the postion A1 and A2;

Please tighten all the bolts of the Front Shroud (14);

Please tighten all the bolts of the Light Rear Shroud (15) and Left Rear Shroud (16);

Please tighten all the bolts of the 2 Front Side Shroud (17).

