

## JDC STAINLESS STEEL UNDERBODY HARDWARE KIT (REAR SECTION ONLY)

### Kit Contents:

- (8) M6x1.0x16mm Flange Bolts
- (16) M8x1.25x20mm Flange Bolts
- (10) M6 Washers
- (16) M8 Washers
- (2) M6x1.0x14mm Allen Head Bolts
- (1) Packet of anti-seize
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### Tools Required:

- Socket Wrench
- 10mm, 12mm, 13mm Metric Sockets
- Allen Wrench Set

### Instructions:

Raise vehicle using proper lift points. If raising vehicle using a lift, check where the lift pads are positioned, as two of the bolts for the middle/rear shields are located very close to the jack points. Locate all the bolts you will be replacing. Each bolt should be easily visible. You will be replacing all the 10mm, and 12mm bolts. Each 10mm bolt will be replaced with a new stainless steel 10mm bolt and the 12mm bolts will be replaced with the new 13mm bolts. The M6 & M8 flange bolts, as well as the two M6 Allen head bolts should be installed with the provided washers.

It is recommended to remove and replace each bolt one at a time, to avoid having to take each shield all the way off. Using the supplied anti-seize, put a small dab on the thread of each new bolt. Carefully remove each old bolt one at a time, taking care to not force, or break it. WD-40 or another penetrating oil is recommended if you have a seized bolt. Install the new stainless bolt in its place and torque to Nissan's specification for each fastener. If your GT-R is an early model, you may not have an access door to the oil drain bolt in the front of the vehicle, which will leave you with a leftover bolt and washer. These can be discarded or kept as a spare. **Take special care on all the rear carbon fiber diffuser hardware, as over-tightening can damage the diffuser.**

Once you have verified all hardware is installed correctly, check to be sure each shield is in place tightly and as designed. Lower vehicle and test drive at normal speeds to ensure there are no rattles or other abnormal noises. Once proper installation is verified, the work is complete.

If you have any questions or concerns, please feel free to contact us. We love to see our products on social media. Please post a picture of your purchase and tag us if possible. Thanks for choosing JD Customs USA for your performance parts needs!

Best Regards,

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