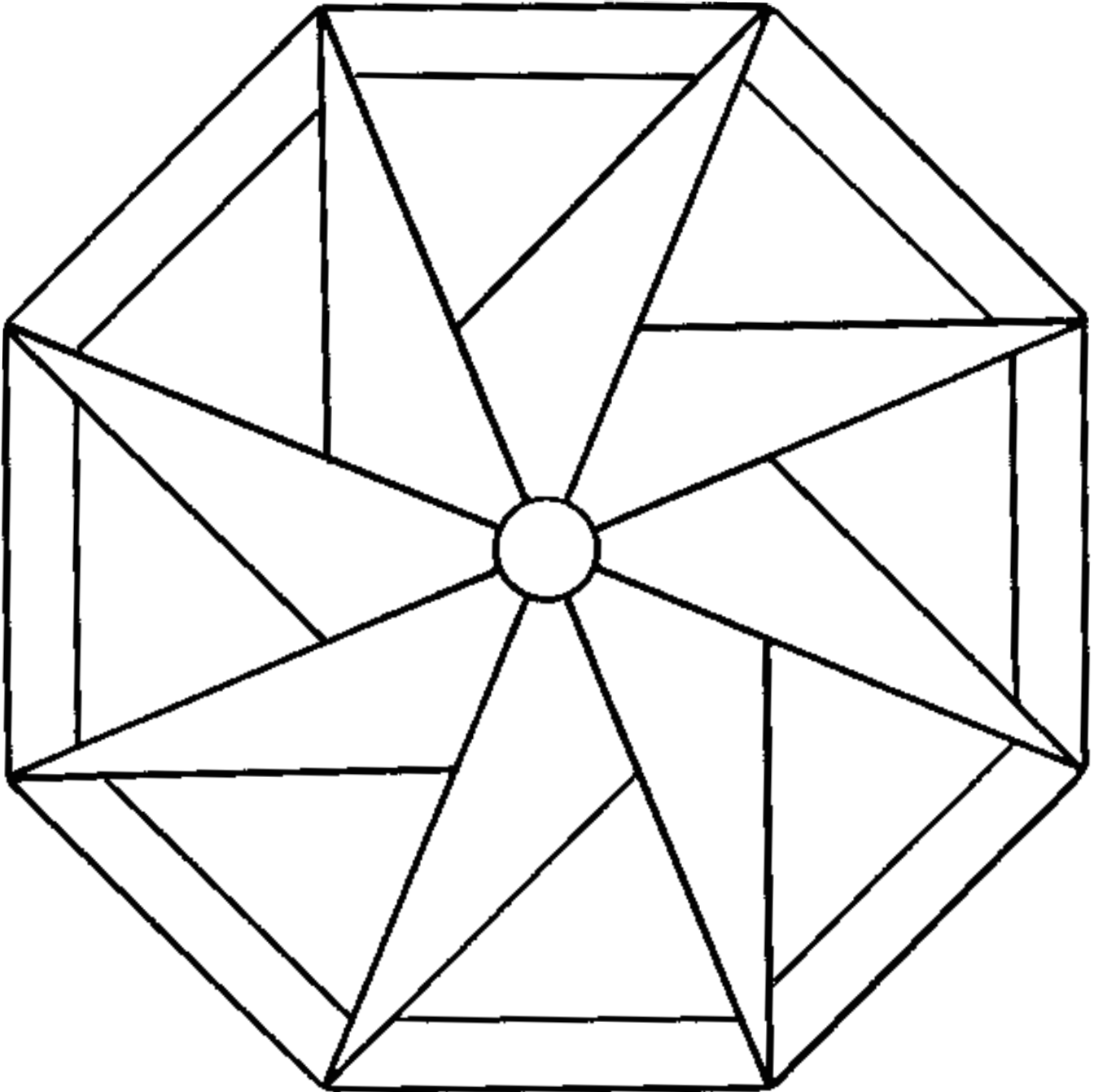


*Design by Pat Stanley,  
Classical Heirlooms, Inc.*

**Materials Required**

Classical Heirlooms Celebrate America Kit™  
Flux Solder 7/32" Copper Foil  
1/8" U-Channel Brass Came  
Copper Patina



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